



# ROTOFLO DISCHARGE UNITS

VERSATILE, CONTROLLED, VIBRATION-FREE

## INTRODUCTION

Severfield (Products and Processing) is part of Severfield PLC - the UK's market-leading structural steel company. We're built on a commitment to deliver outstanding customer service, being responsive, dependable and flexible to meet all your project needs on time and in full.



## A REVOLUTION IN MATERIALS HANDLING

Since its inception at Portasilò more than a decade ago, the Rotoflo Discharge Unit has been continuously developed to ensure it remains at the very forefront of material handling technology.

We purchased the patent and Intellectual Property for Rotoflo from Portasilò in 2020 and it is now our role to produce and develop these units for global distribution. With an impressive track record across multiple applications, we aim to cement and build on Rotoflo's reputation, making it the universal first choice for silo discharge units.

## UNIQUE, VIBRATION-FREE SYSTEM DESIGN

The Rotoflo discharger provides highly efficient, reliable and controlled flow of even the most challenging of materials, without incurring the complications, costs or side effects associated with vibration or aeration.

Rotoflo represents a cost-effective solution to the common challenges of discharging difficult materials from storage vessels, such as bridging, rat-holing and stagnant zones.

## BUILT-IN VERSATILITY

These versatile units can be manufactured from mild steel, stainless steel, or mild combined with a stainless cladding. We can also ensure food-safe finishes depending on your use.

Rotoflo is suitable for new-build and retro-fit applications and achieves complete, controlled and pulse-free discharge - even if you're working with sludges, coagulates or fibrous materials.

Rotoflo units can be supplied with multiple outlets for simultaneous or alternate feeding of up to four feed points and right angle drives are available for restricted spaces. There are also alternative drive options available, including dual and variable speed for weighing and process control applications.

## LOW-PROFILE, EASY MAINTENANCE DESIGN

All maintainable items can be serviced without the need to empty the storage vessel, this includes the externally mounted gearbox. The low profile design makes the Rotoflo discharger an ideal solution for plants and operations where headroom is at a premium.



CLICK TO PLAY  
ROTOFLO ANIMATION



## ROTOFLO<sup>®</sup> BENEFITS AT A GLANCE

**Controlled discharge** – consistent feeding over a wide range of throughputs

**Totally sealed and dust free** – (fixed, flanged connections with zero flexible joints)

**First-in, first-out discharge** – can be achieved for better inventory control

**Complete silo emptying** – eliminates dead storage, increases effective storage capacity

**Suitable for a diverse range of materials** – from fine powders and particulates, even high moisture and granular products

**Low power consumption** – high torque, low speed rotation requires (typically) 0.2kW per hour, per tonne discharged

**Easy to retrofit** – to existing silos and vessels

**No vibration** – to avoid compaction (eliminates fatigue failures)

**ATEX 1D certified** – units are available certified ATEX 1D for use in potentially explosive atmospheres

**Robust construction** – pressure shock resistant design is ideal with explosive materials

**Positive shut-off** – reversing the drive closes the scoops, enabling positive shut off with the silo full

## THE COST-EFFECTIVE SOLUTION TO DIFFICULT DISCHARGE

Rotoflo can reduce your operating costs through:

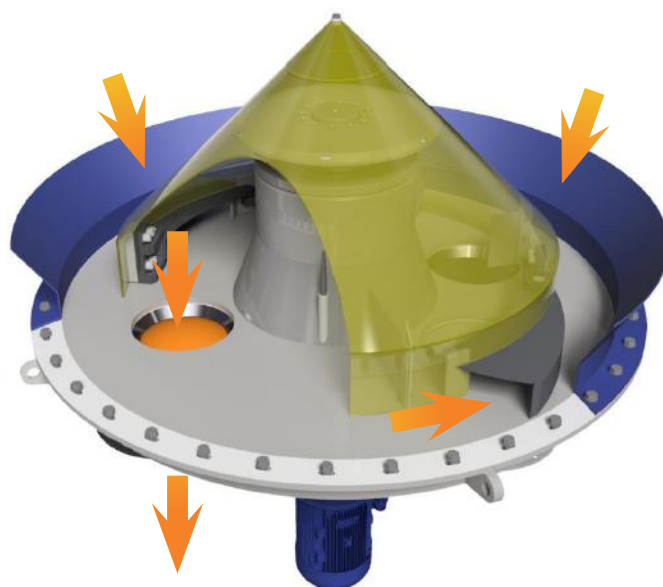
- > Increasing live storage volume in your vessels
- > Reducing the need for downstream metering equipment
- > Lowering power consumption
- > Allowing maintenance access, without the need to empty your vessels



Up to four outlets are available

**KEY**

➔ Material flow



# ROTOFLO HAS BEEN USED FOR

Activated carbon	Hydroxy EthylCellulose	Rice bran concentrate
Adipic Acid	Hydrated Lime	Salt
Air Filter Dust	Kaolin - Anhydrous	Sand
Aluminium Silicate	Kaolin - Hydrous	Sewage Sludge Pellets
Andracite	Lead Oxide	Silica - Powder
Artificial Gypsum	Magnesium Oxide	Silica - Precipitated
Astaxin	Magnesium Silicate	Sodium Bi Carbonate
Barium Sulphate	Magnesium Sulphate	Sodium Carbonate
Bentonite	Maize	Sodium Chloride
Blast-furnace Slag Powder	Maize Starch	Soya Bean Feed
Boric Acid	Marble Powder	Spanish Gypsum
Calcium Carbonate	Microdol	Starch
Calumite	Milled Biomass	Steatite
CEM11	Milled Coal	Stucco Plaster
China Clay	Modified Corn Starch	Super Absorbent Molecule
Chocolate Crumb	Morden R	Titanium Dioxide
Chromium Oxide	Oat bran Concentrate	Urea Prill
Diuron	Opacilite	Wheat fibre
Dolomite	Ordinary Portland Cement	Wheat Flour Corn Meal
Dried Sewage Granulate Pellets	Pulverised Activated Carbon	Wood flour
Ferrous Sulphate Heptahydrate	Pulverised Fuel Ash	Zeocross
Ferrous Sulphate Monohydrate	Polyelectrolyte Polymer	Zeodent
Fillite	Potato Starch	Zeolex
Fumed Silica	Precipitated Calcium Carbonate	Zinc Oxide
Glass	PVC resin	Zinc Phosphate
Granulated Sugar	Quicklime	
Gypsum Powder	Recycled plasterboard	

IF YOU WOULD LIKE TO FIND OUT MORE ABOUT THE ROTOFLO DISCHARGE UNITS, PLEASE GET IN TOUCH.

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Silo Discharger