



YOUR BENEFITS

- Wide product range
- Long-standing experience
- Global sourcing acitivites
- Customized supply chain solutions

One Partner. One Responsibility.

The Business Unit HARKE BaseChem operates in different industrial markets and offers innovative Chemicals for more than 55 years. Our experienced team and our longterm partnership with worldwide established suppliers serves a full range of basic chemicals all over the world.

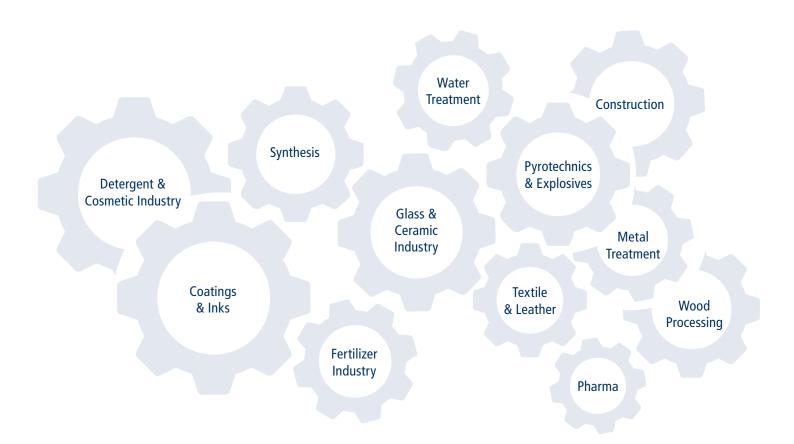
Beside our inorganic and organic base chemicals, the business unit provides specialties and high purity grades for all kind of applications. By our global sourcing activates, we secure supply security in a complex world and offer customized supply chain solutions to fulfill the needs of every customer.

Contact us to discuss!

Your HARKE BaseChem Team



APPLICATIONS











MPG (Monopropylene Glycol)

ACIDS	CHLOR-ALKALINE	FLUORIDES
Acetic Acid	Caustic Potash	Ammonium Bifluoride
Boric Acid	Caustic Soda	Potassium Fluoride
Citric Acid	Potassium Hydroxide – high purity (pellets)	Potassium Silicofluoride
Formic Acid	Potassium Hydroxide (flakes, powder)	Sodium Fluoride
Hydrochloric Acid	Sodium Hydroxide – high purity (pellets)	Sodium Silicofluoride
Phosphoric Acid	Sodium Hydroxide (flakes, pearls)	
Sulfamic Acid		FLUOROSURFACTANTS
	CHLORATES	Thetawet 8020EB
BIOCIDES	Potassium Chlorate	Thetawet FS-8000
Sodium Chlorite	Sodium Chlorate	Thetawet FS-8020DB
Sodium Hypochlorite	Sodium Perchlorate	Thetawet FS-8050
Tolcide		Thetawet FS-8100
	CHLORIDES	Thetawet FS-8150
CARBONATES	Aluminium Chloride	Thetawet FS-8250
Ammonium Carbonate	Ammonium Chloride	Thetawet FS-8400
Lithium Carbonate	Calcium Chloride	
Potassium Carbonate	Ferric-III-Chloride	GLYCOLS
Sodium Bicarbonate	Magnesium Chloride	BDG (Butyl Di Glycol)
Sodium Carbonate	Potassium Chloride	BG (Butyl Glycol)
	Zinc Chloride	DEG (Diethylene Glycol)
		DPG (Dipropylene Glycol)
		EDG (Ethyl Di Glycol)
		MEG (Monoethylene Glycol)









NITRATES & SULFATES	
Aluminium Sulfate	
Ammonium Sulfate	
Ammonium Thiosulfate	
Potassium Nitrate	
Potassium Sulfate	
Sodium Nitrate	
Sodium Sulfate	

Sodium Sulfate
OTHERS
Cryolite
Glycerine
HEDP (Hydroxyethylidene Diphosphonic Acid)
Magnesiumsilicate
Sodium Acetate
Sodium Benzoate
Sodium Bisulfite
Sodium Hydrosulfide
TBEP (Tributoxy Ethyl Phosphate)
Urea
Xanthan Gum

PHOSPHATES		
Potassium Tripolyphosphate		
Sodium Hexametaphosphate		
Sodium Pyrophosphate		
Sodium Tripolyphosphate		
Tetrasodium Pyrophosphate		
SOLVENTS		
Acetone		
Benzyl Alcohol		
Butyl Acetate		
DBE (Dibasic Ester)		
DEC (Diethyl Carbonate)		
Dioctyl Ether		
DMF (Dimethylformamide)		
DMSO (Dimethyl Sulfoxide)		
EC (Ethylene Carbonate)		
Ethyl Acetate		
GBL (Gamma-Butyrolactone)		
IPA (Isopropyl Alcohol)		
MAK (Methyl Amyl Ketone)		
MCL (Methylene Chloride)		
MEK (Methyl Ethyl Ketone)		
MPK (Methyl Propyl Ketone)		
NEP (N-Ethyl-2-pyrrolidone)		
NMP (N-Methyl-2-pyrrolidone)		
PC (Propylene Carbonate)		

SPECIALTIES	
2-Pyrrolidone	
Aluminium Oxide – high purity	
Boron Trifluoride Benzylamine Complex	
Boron Trifluoride Dibutyl Ethereate Complex	
Boron Trifluoride Diethyl Ether Complex	
Boron Trifluoride Isopropylamine Complex	
Boron Trifluoride Monoethylamine Complex	
Ethylimidazole	
Imidazole	
Methylimidazole	
QUEX 15 (Trimercaptotriazine Sodium Salt)	

Focussing on your needs: value added services, solid (re)packing, liquid (re)packing, warehousing

Distribution – from warehousing to delivery

We are offering customized logistics according to your needs:

- Optimized logistics for a smooth-running supply chain
- Explosive, flammable and toxic: We transport and store hazardous materials of all kinds professionally and with special care through our external partners

Re-Packing

We re-pack a wide variety of solids and liquids into all types of containers according to our customer's needs and offer customized solutions:

- Decanting of solids: Packaging types possible as from 5 kg boxes up to Big-Bags
- Decanting of liquids: Filling weights possible from less than 5 g/ml up to 1.000 kg/litres per container

Re-Filling

We fill a wide variety of solids and liquids into all types of containers according to our customer's needs and offer customized solutions:

Sacks, Big-Bags, PL-boxes, bottles, drums, containers or tankers

Grinding

We rely on our partners to achieve above-average quality standards when grinding and crushing solids:

 Breaking up, separating, grinding and fine grinding of solids

Mixing/Stirring

Our external partners provide modern production facilities with high-performance mixing vessels, powder mixing systems and agitators for an efficient manufacture of products

Finishing – solutions for packaging

Customized packaging, labelling, palletizing and shrink-wrapping according to your specifications and needs

Bringing solids into solution

Individual mixing ratio tailored to your needs:

- Use of demineralised water, produced by using reverse osmosis (RO) technology
- Availability of various container types
- Our laboratory is at your disposal for solubility and temperature change tests



HARKE Chemicals GmbH

Business Unit BaseChem Xantener Straße 1 45479 Mülheim an der Ruhr Germany **(** +49 (0)208 3069-0

a +49 (0)208 3069-1111

@ bc-sales@harke.com

www.harke.com/chemicals

w

HARKE GROUP









