

Coatings & Polymers

Product Range



HARKE

Coatings &
Polymers



Coatings, Plastics &
Polymers

(Y)OUR PRODUCTS

- ▶ Alcohols
- ▶ Carboxylic Acids
- ▶ Coating Ingredients
- ▶ Epoxy Resins
- ▶ Flame Retardants
- ▶ Glycols
- ▶ Isocyanates
- ▶ Oils
- ▶ Pigments
- ▶ Plasticizers & Esters
- ▶ Polyolefins
- ▶ Polyols
- ▶ PVC Chemicals
- ▶ Special Products
- ▶ Specialty Carbon Black
- ▶ Tartrates

YOUR PARTNER FOR COATINGS, PLASTICS & POLYMERS



ALCOHOLS

2 Ethylhexanol
 Benzyl Alcohol
 Butyl Alcohol
 Isopropyl Alcohol
 Stearyl Alcohol

CARBOXYLIC ACIDS

Adipic Acid
 Benzoic Acid
 Fumaric Acid
 Maleic Acid
 Maleic Anhydride
 Malic Acid
 Oxalic Acid
 Phthalimide
 Phthalic Anhydride
 Succinic Acid

COATING INGREDIENTS

Austin Black
 Barium Sulfate
 • Natural Barite
 • Synthetic Blanc Fixe
 Benzoin
 Bisphenol A
 Glycerin
 Hydroxypropylmethylcellulose (HPMC)
 Lithopone
 Titanium Dioxide
 VAM
 Zinc Oxide

EPOXY RESINS

A-Type/F-Type/solid & liquid
 Brominated Epoxy Resin
 Flexible Epoxy Resin
 Hardener
 Multi Functional Epoxy Resin
 • BPA-PO Epoxy Resin
 • High Performance Adhesion Epoxy Resin
 • High Solid Epoxy Resin
 • Modified Weatherable Epoxy Resin
 Novolac Epoxy Resin
 Reactive Diluents
 Speciality Epoxy Resin
 Tetra-Functional Epoxy Resin
 Tri-Functional Epoxy Resin
 Waterborne Resin

FLAME RETARDANTS

Ammonium Polyphosphates (APP)
 Antimony Trioxide
 Chlorinated Paraffins
 DOPO
 Melamine Cyanurate (MCA)
 Melamine Polyphosphate (MPP)
 Tris(2-chloropropyl)Phosphate (TCPP)
 Triethylphosphate (TEP)
 Tris(2-ethylhexyl)Phosphate (TOP)
 Zinc Borate

GLYCOLS

Diethylene Glycol
 Dipropylene Glycol
 Monoethylene Glycol
 Monopropylene Glycol
 Neopentyl Glycol
 Triethylene Glycol

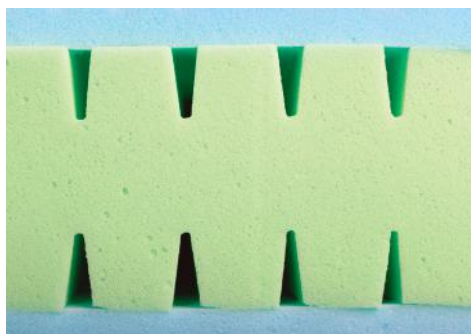
ISOCYANATES

Blocked Polyisocyanates
 HDI based Polyisocyanates
 • Trimer/low viscosity Trimer/Biurets
 Polymeric MDI
 TDI
 TDI based Polyisocyanates
 • Trimer/TDI Adducts
 TDI/HDI mixed Polyisocyanates

OILS

Base Oil
 Castor Oil
 Ink Oil
 Process Oil
 • Naphthenic
 • Paraffinic
 Silicone Oil

HARKE Coatings & Polymers



PIGMENTS

Austin Black
Carbon Black
Fluorescent Dyes
Organic Pigments
Pearlescent
Solvent Dyes
Textile Dyes
Titanium Dioxide

PLASTICIZERS & ESTERS

Benzoic Plasticizer
Chlorinated Paraffins
Dibasic Ester (DBE)
Dibutyl Fumarate (DBF)
Dibutyl Maleate (DBM)
Diethyl Hexyl Cyclohexane (DEHCH)
Diethyl Phthalate (DEP)
Diisodecyl Adipate (DIDA)
Diisononyl Phthalate (DINP)
Dimethyl Phthalate (DMP)
Diocetyl Adipate (DOA)
Diocetyl Fumarate (DOF)
Diocetyl Maleate (DOM)
Diocetyl Terephthalate (DOTP)
Dipropylheptyl Phthalate (DPHP)
Epoxidized Soybean Oil (ESBO)
Naphthenic Plasticizers
Paraffinic Plasticizers
Tris(2-ethylhexyl)Trimellitate (TOTM)

POLYOLEFINS

Polypropylene (PP)

- Homo/Copolymer/Random

Polyethylene (PE)

- HDPE/mLLDPE
- PE-RT (Heating Pipe)

POE, POP

- Photovoltaic Encapsulant
- Compound

UHMW-PE

POLYOLS

Castor Oil based Polyols
Polycarbonate Diols (Ravec carb)

- Homo/Copolymers
- Liquid, solid, for low TG

Polyester Polyols

- Aliphatic
- Aromatic

Polyether Polyols

- Amine/Mannich base Polyols
- Diols/Triols
- Ethyleneoxide/Propyleneoxide based
- Hetero/Homopolymer based
- Polyoxyalkylene Triols
- Sorbitol based

PTMG
Bio-PTMG

PVC CHEMICALS

PVC Copolymer
PVC Emulsion Resins
PVC Stabilizers (Phenol free)
PVC Suspension Resins
PVC Terpolymer

SPECIAL PRODUCTS

Adipic Acid Dihydrazide
Calcium Formate
Calcium Stearate
Purified Terephthalate (PTA)
Resorcin
Sodium Meta Bisulfite
Sodium Sulfite
Thermoplastic Vulcanizate
Zinc Stearate

SPECIALTY CARBON BLACK

for Coatings
for Plastics
for Printing Inks

TARTRATES

Di-Potassium Tartrate
Potassium Bitartrate
Potassium Sodium Tartrate
Sodium Tartrate
Tartaric Acid



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