

# Sustainable Products

Formulation Book



# TABLE OF CONTENTS

<b>SCALP AND HAIR</b>	<b>3</b>	<b>MOM AND BABY</b>	<b>25</b>
Volumizing Shampoo	4	Baby Bum Balm	26
		Baby Eczema Therapy Nighttime Balm	28
<b>FACE AND SKIN CARE</b>	<b>7</b>	Stretch Mark Caring Cream	30
Deep Cleansing Oil Facial Cleanser	8		
Makeup Melting Face Cleansing Balm	10	<b>COLOR COSMETICS</b>	<b>33</b>
Liquid Facial Soap Cleanser	12	Make up Brush Cleanser	34
Radiance Serum Broad Spectrum SPF 30 Sunscreen	14		
Lip Gloss Serum	16	<b>ORAL CARE</b>	<b>37</b>
		Oil Pulling - High Lauric MCT	38
<b>BODY WELLNESS</b>	<b>19</b>		
Face and Body Moisturizing Cream with Hyaluronic	20		
Body Scrub	22		



# Scalp and Hair

**ECO-CONSCIOUS**

# PRODUCT FORMULATION

## Volumizing Shampoo

PHC-PF-26-032

Give your hair the ultimate wake-up call. Our **Volumizing Shampoo** is a high-potency liquid cleanser engineered to revitalize thinning, weak, or dull hair. By replacing harsh sulfates with a **gentle, coconut-derived** lather, we ensure your scalp stays balanced while delivering a concentrated "bio-complex" of Biotin, Caffeine, and Collagen directly to the roots

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	56.5
A2	Tetrasodium EDTA	Tetrasodium EDTA	Chelating Agent	0.2
<b>A3</b>	<b>Glysoft RG</b>	<b>Glycerin</b>	<b>Humectant</b>	3
A4	Polyquaternium-10	Polyquaternium-10	Conditioning agent	1
<b>A5</b>	<b>Sufrosoft HS100</b>	<b>Cocamidopropyl Hydroxysultaine</b>	<b>Amphoteric surfactant</b>	15
A6	Sodium Lauroyl Sarcosinate	Sodium Lauroyl Sarcosinate	Anionic surfactant	12
<b>A7</b>	<b>Sufrosoft CB30</b>	<b>Cocamidopropyl Betaine</b>	<b>Amphoteric surfactant</b>	6
A8	Coco-glucoside	Coco-glucoside	Co-surfactant	1
A9	Vitamin E	Tocopherol	Anti-oxidant	0.3
A10	Biotin	Aqua (and) Alcohol (and) Panthenol (and) Lecithin (and) Tocopheryl Acetate (and) Caffeine (and) Biotin	Hair Active	1
A11	Panthenol	Panthenol	Hair Active	1
A12	Avocado Fruit Extract	Persea Gratissima (Avocado) Fruit Extract	Hair Active	1
A13	Phenoxyethanol (and) Ethylhexylglycerin	Phenoxyethanol (and) Ethylhexylglycerin	Preservative	0.7
A14	Marine Collagen	Hydrolyzed Collagen	Hair Active	1
A15	Fragrance	Fragrance	Fragrance	0.3
<b>TOTAL</b>				<b>100.00</b>

### Formulation Benefits

- ✓ Volumizing benefits
- ✓ Excellent foaming without stripping natural oils
- ✓ Scalp and strand-friendly formulation

### Key Ingredients

#### Sufrosoft HS100

- ✓ High-foaming amphoteric surfactant
- ✓ Excellent conditioning benefit
- ✓ Derived from sustainable coconut oil
- ✓ California Prop 65 Compliant



#### Sufrosoft CB30

- ✓ Excellent foaming surfactant
- ✓ High conditioning benefit
- ✓ Wide compatibility in most anionics, non-ionics, and cationics
- ✓ ISO 16128-1: 53%



All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

### NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

☎ (+632) 8635 0680 📠 (+632) 8635 0703 ✉ info@natura-aeropack.com 🏠 <https://natura-aeropack.com>



### Procedure

---

- 1 In a beaker, combine and mix Phase A1-A15. Mix until uniform
  - 2 Fill to desired container
- 

### Specification

---

Appearance	Clear to slightly hazy, pale yellow liquid
pH	6.02
Viscosity	2,567 cPs (6rpm; Spindle #63)





---

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

---

### NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

 (+632) 8635 0680  (+632) 8635 0703  info@natura-aeropack.com  <https://natura-aeropack.com>





# Face and Skin Care

CLEANSE AND NOURISH

# PRODUCT FORMULATION

## Deep Cleansing Oil Facial Cleanser

PHC-PF-26-036

Silicon-free cleansing oil that effectively breaks down waterproof makeup and foundation. It contains **Glyzer CT500** and **Glyzer CE200**, a coconut-derived emollient with excellent solvency. **Sufamide 400** helps improved the emulsification properties of the emulsifiers.

Phase	Ingredient	INCI	Function	%
A1	Glyzer CT500	Cocoglycerides	Solvent/Emollient	69.80
A2	Glyzer CE200	Isoamyl Laurate	Solvent/Emollient	20.00
A3	Sorbeth-30 Tetraoleate	Sorbeth-30 Tetraoleate	Emulsifier	7.00
A4	Sufamide 400	Cocamide MIPA	Emulsifier	1.00
A5	Diethylhexyl Sodium Sulfosuccinate	Diethylhexyl Sodium Sulfosuccinate	Emulsifier	2.00
A6	Rosemary Oil	<i>Rosmarinus officinalis</i> leaf oil	Anti-oxidant	0.10
A7	Vitamin E	Tocopheryl Acetate	Anti-oxidant	0.10
	TOTAL			100.00

### Formulation Benefits

- ✓ Dissolves waterproof makeup and foundation
- ✓ Produces milky appearance in contact with water
- ✓ Smooth after feel

### Key Ingredients

#### Glyzer CT500

- ✓ Excellent solvency for waterproof makeup and foundation
- ✓ Moisturizing and soothes dry skin
- ✓ Derived from natural source
- ✓ ISO-16128: 100.0% Natural



#### Glyzer CE200

- ✓ Excellent solvency for makeup and foundation
- ✓ Derived from natural source and biodegradable
- ✓ Suitable for sensitive and oily skin
- ✓ ISO 16128: 100% Natural



Raw material verified by ECOCERT GREENLIFE, conform to the COSMOS Standard

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

### NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

(+632) 8635 0680 (+632) 8635 0703 info@natura-aeropack.com <https://natura-aeropack.com>



### Procedure

---

- 1 In an appropriate container, load ingredients A1 to A5 while mixing. Heat up to 55 – 60°C, mix until the mixture becomes clear. Turn off heating.
  - 2 At ambient temperature, add the remaining ingredient. Continue mixing for 5 minutes.
- 

### Specification

---

Appearance	Colorless to light yellow oily liquid
pH (as is)	N/A

---

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

---

### **NATURA AEROPACK CORPORATION**

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

(+632) 8635 0680 (+632) 8635 0703 info@natura-aeropack.com <https://natura-aeropack.com>

# PRODUCT FORMULATION

## Makeup Melting Face Cleansing Balm

PHC-PF-26-040

A cleansing balm that melts upon contact with the skin to easily remove waterproof makeup. It moisturizes and smoothens the skin after washing.

Phase	Ingredient	INCI	Function	%
A1	Cocolatum 501	<b>Cocoglycerides (and) Cera alba (Beeswax) (and) Euphorbia cerifera (Candelilla) Wax</b>	<b>Emollient</b>	<b>32.02</b>
A2	Sorbeth-30 Tetroleate	Sorbeth-30 Tetroleate	Emulsifier	18.00
A3	Isopropyl Myristate	Isopropyl Myristate	Emollient	27.40
A4	Glyzer CE200	<b>Isoamyl Laurate</b>	<b>Emollient</b>	<b>13.00</b>
A5	12-Hydroxystearic Acid	12-Hydroxystearic Acid	Emulsifier	1.60
A6	Candelilla Wax	<i>Euphorbia cerifera</i> (Candelilla) Wax	Thickener	3.20
A7	Cetearyl Oliviate (and) Sorbitan Oliviate	Cetearyl Oliviate (and) Sorbitan Oliviate	Emulsifier	1.20
A8	NatPro 8000	<b>Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate</b>	<b>Preservative</b>	<b>1.60</b>
A9	MelaControl F4	Dipropylene Glycol and <i>Rubus fruticosus</i> (Blackberry) Fruit Extract and <i>Rubus idaeus</i> (Raspberry) Fruit Extract and <i>Passiflora incarnata</i> Flower Extract and Propolis Extract	Whitening Active	0.80
A10	Rose Fragrance		Fragrance	0.28
A11	Sunflower Oil	<i>Helianthus annuus</i> (Sunflower) Seed Oil	Emollient	0.40
A12	Vitamin E	Tocopheryl Acetate	Antioxidant	0.40
A13	Pink Mica Powder	Mica (and) Titanium Dioxide (and) Iron Oxide (and) Tin Oxide (and) Manganese Violet	Colorant	0.10
<b>TOTAL</b>				<b>100.00</b>

### Formulation Benefits

- ✓ Melts effortlessly on the skin, dissolving makeup and impurities.
- ✓ Leaves the skin soft, hydrated, and conditioned without feeling greasy.
- ✓ Delivers a rich, pampering sensation with a soft, silky glide.

### Key Ingredients

#### Cocolatum 501

- ✓ Multi-functional moisturizing emollient base
- ✓ Act as thickener in the formulation
- ✓ Has natural antibacterial property
- ✓ Hypoallergenic
- ✓ ISO-16128: 100%



#### NatPro 8000

- ✓ A natural preservative and superfatting active
- ✓ Mild, multi-functional ingredient
- ✓ Derived from sustainable coconut oil
- ✓ ISO-16128: 100%



#### Glyzer CE200

- ✓ A non-tacky emollient that provides a soft and silky skin feel
- ✓ Eco-friendly alternative to silicone
- ✓ ISO-16128: 100%



All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

### NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

☎ (+632) 8635 0680 ☎ (+632) 8635 0703 ✉ info@natura-aeropack.com 🌐 <https://natura-aeropack.com>



### Procedure

- 1 In a clean container, load all ingredients from A1 to A8. Heat to 75-80 degrees Celcius until fully melted.
- 2 Turn off the heating. Mix to cool down to 45-50 degrees Celcius.
- 3 Add all ingredients from A9 to A13. Homogenize using a homogenizer for 1-2 minutes at 3,000 – 4,000 rpm.
- 4 Fill to the desired container.

### Specification

Appearance	Semi-solid
Color	Pink
Odor	Characteristic

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

### NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

(+632) 8635 0680 (+632) 8635 0703 info@natura-aeropack.com <https://natura-aeropack.com>

# PRODUCT FORMULATION

## Liquid Facial Soap Cleanser

PHC-PF-26-027

Elevate your daily ritual with a liquid cleanser that treats your skin like silk. Our **Liquid Facial Soap Cleanser** moves away from harsh, stripping sulfates and instead utilizes a sophisticated blend of **plant-derived esters** and calming leaf extracts. This formula effortlessly lifts away daily pollutants and excess sebum while leaving your skin's vital moisture exactly where it belongs

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	67.4
A2	Tetrasodium EDTA	Tetrasodium EDTA	Chelating Agent	0.2
<b>A3</b>	<b>Glysoft RG</b>	<b>Glycerin</b>	<b>Humectant</b>	<b>10</b>
A4	Polyquaternium-10	Polyquaternium-10	Conditioning Agent	0.15
A5	Centella Asiatica Extract	Centella Asiatica (Gotu Kola) Leaf Extract	Skin Active	1
A6	Aloe Vera Extract	Aloe Barbadensis Leaf Extract	Skin Active	1
A7	Polyacrylate Crosspolymer-6	Polyacrylate Crosspolymer-6	Thickener	0.5
<b>B1</b>	<b>Emulsier PGE103</b>	<b>Polyglyceryl-10 Laurate</b>	<b>Emulsifier</b>	<b>5</b>
B2	Sorbeth-30 Tetraoleate	Sorbeth-30 Tetraoleate	Surfactant	7
<b>B3</b>	<b>Glyzer CE300</b>	<b>Coco Caprylate/Caprata</b>	<b>Emollient</b>	<b>3</b>
<b>B4</b>	<b>Glyzer CT500</b>	<b>Coco-glycerides</b>	<b>Emollient</b>	<b>4</b>
<b>C1</b>	<b>Natpro 8000</b>	<b>Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate</b>	<b>Natural Preservative</b>	<b>0.5</b>
C2	Fragrance	Fragrance	Fragrance	0.25
<b>TOTAL</b>				<b>100.00</b>

### Formulation Benefits

- ✓ Hydrating and soothing
- ✓ Minimal foaming yet excellent cleansing
- ✓ Skin-friendly formulation

### Key Ingredients

#### Glyzer CT500

- ✓ Lightweight & offer cushiony finish
- ✓ Provides easy skin application
- ✓ Derived from sustainable coconut oil
- ✓ ISO 16128: 100% Natural



#### Glyzer CE300

- ✓ Natural alternative to silicones
- ✓ Provides a soft, silky skin feel
- ✓ Derived from sustainable coconut oil
- ✓ ISO 16128: 100% Natural



All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

### NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

☎ (+632) 8635 0680 📞 (+632) 8635 0703 ✉ info@natura-aeropack.com 🏠 <https://natura-aeropack.com>



### Procedure

---

- 1 In a beaker, combine and mix Phase A1-A7. Mix until thickened and no clumps are present.
  - 2 In a separate beaker, combine and mix Phase B1-B4 until a slurry or paste is formed.
  - 3 Add Phase B to Phase A. Mix until uniform.
  - 4 Add Phase C to Phase AB one by one. Mix until incorporated completely.
  - 5 Fill to desired container
- 

### Specification

---

Appearance	Pale to off-white liquid gel
pH	6.71
Viscosity	12,567 cPs (5rpm; Spindle #63)

---

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

---

### NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232  
📞 (+632) 8635 0680 📠 (+632) 8635 0703 ✉ info@natura-aeropack.com 🏠 <https://natura-aeropack.com>

# PRODUCT FORMULATION

## Radiance Serum Broad Spectrum SPF 30 Sunscreen

PHC-PF-26-029

Experience a daily treatment that works as hard as you do. Our **Radiance Serum Broad Spectrum SPF 30 Sunscreen** is a protective UV shield that combines the calming power with a high-performance mineral base. Designed for sensitive skin, it offers a blurred, "second-skin" finish while providing a robust physical barrier against environmental stressors. While mineral shields can sometimes feel heavy, our formula uses a curated blend of **plant-derived emollients, Glyzer CT500** and **CE300** to ensure a silky, weightless application

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	28
A2	Niacinamide	Niacinamide	Skin Active	1
A3	Sodium Hyaluronate	Aqua, Sodium Hyaluronate	Humectant	2
A4	Centella Asiatica Extract	Centella Asiatica (Gotu Kola) Extract	Skin Active	1
A5	<b>Glysoft RG</b>	<b>Glycerin</b>	<b>Humectant</b>	<b>1</b>
A6	Saccharide Isomerate	Saccharide Isomerate	Skin Active	1
A7	Hydroxyethyl Acrylate/Sodium Acryloyldimethyl Taurate Copolymer (and) Hydrogenated Polydecene (and) Polysorbate 80 (and) Water	Hydroxyethyl Acrylate/Sodium Acryloyldimethyl Taurate Copolymer (and) Hydrogenated Polydecene (and) Polysorbate 80 (and) Water	Thickener, co-emulsifier	1
B1	PEG-100 Stearate	PEG-100 Stearate	Emulsifier	2
B2	Cetearyl Alcohol	Cetearyl Alcohol	Emulsifier	1
B3	<b>Emulsier GMS 100</b>	<b>Glyceryl Stearate SE</b>	<b>Emulsifier</b>	<b>5</b>
B4	<b>Glyzer CT500</b>	<b>Cocoglycerides</b>	<b>Emollient</b>	<b>2</b>
B5	<b>Glyzer CE300</b>	<b>Coco Caprylate/Caprata</b>	<b>Emollient</b>	<b>4</b>
B6	Tocopheryl Acetate	Tocopherol Acetate	Anti-oxidant	0.3
C1	Zinc oxide, Hydrogen Dimethicone, PEG-10 Dimethicone, Cyclopentasiloxane	Zinc oxide, Hydrogen Dimethicone, PEG-10 Dimethicone, Cyclopentasiloxane	Mineral UVA Filter	20

### Formulation Benefits

- ✓ Lightweight and hydrating
- ✓ Sheer texture, like second-skin
- ✓ Skin-friendly formulation

### Key Ingredients

#### Glyzer CT500

- ✓ Lightweight & offer cushiony finish
- ✓ Provides easy skin application
- ✓ Derived from sustainable coconut oil
- ✓ ISO 16128: 100% Natural



#### Glyzer CE300

- ✓ Natural alternative to silicones
- ✓ Provides a soft, silky skin feel
- ✓ Derived from sustainable coconut oil
- ✓ ISO 16128: 100% Natural



All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

### NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

☎ (+632) 8635 0680 📠 (+632) 8635 0703 ✉ info@natura-aeropack.com 🌐 <https://natura-aeropack.com>



C2	Titanium Dioxide, Hydrated Silica, Aluminum Hydroxide, Hydrogen Dimethicone, Caprylic/Capric Triglyceride, Polyhydroxystearic Acid	Titanium Dioxide, Hydrated Silica, Aluminum Hydroxide, Hydrogen Dimethicone, Caprylic/Capric Triglyceride, Polyhydroxystearic Acid	Mineral UVA Filter	20
C3	Colorant	Zinc Oxide, Caprylic/Capric Triglyceride/Sorbeth-30 Tetraoleate, 12-Hydroxystearic Acid, CI 77492, CI 77491, CI 77499	Pigment	7
D1	Silica	Silica	Mattifier	1
D2	Natpro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Natural Preservative	2
D3	1,2-Hexanediol	1,2-Hexanediol	Natural Preservative	0.5
D4	Fragrance	Fragrance	Fragrance	0.2
<b>TOTAL</b>				<b>100.00</b>

**Procedure**

1	In a beaker, combine and mix Phase A1-A7 at 60-70°C until slightly thickened.
2	In a separate beaker, combine and mix Phase B1-B7 at 60-70°C. Mix until melted
3	Add Phase B to Phase A at 60°C. Homogenize until glossy. Cooldown to 40°C.
4	Add Phase C to Phase AB one by one and homogenize until uniform.
5	Add Phase D one by one and homogenize until uniform.
6	Fill to desired container.

**Specification**

Appearance	Thick, beige cream
pH	7.23
Viscosity	132,567 cPs (1.5rpm; Spindle #64)

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

**NATURA AEROPACK CORPORATION**

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232  
 ☎ (+632) 8635 0680 📠 (+632) 8635 0703 ✉ info@natura-aeropack.com 🏠 <https://natura-aeropack.com>

# PRODUCT FORMULATION

## Lip Gloss Serum

PHC-PF-26-033

This lip gloss delivers a luscious shine while keeping your lips soft and moisturized. Perfect for achieving a glossy, healthy look with the nourishing benefits of coconut.

Phase	Ingredient	INCI	Function	%
A1	Castor Oil	<i>Ricinus Communis Seed</i> (Castor) Oil	Emollient	29.75
A2	Diisostearyl Malate	Diisostearyl Malate	Pigment Dispersant	10.00
A3	Polyglyceryl-2 Triisostearate, RED27 (CI 45410)	Polyglyceryl-2 Triisostearate, RED27 (CI 45410)	Pigment	0.15
A4	Cocolatum 501	Cocoglycerides(and) Cera Alba (Bees) Wax (and) Euphorbia Cerifera (Candelilla) Wax	Emollient Base/Thickener	32.00
A5	Glyzer CT100	Caprylic/Capric Triglyceride	Emollient	15.85
A6	Glyzer CE300	Coco Caprylate/Caprata	Emollient	10.00
A7	Vitamin E	Tocopheryl Acetate	Anti-oxidant	0.25
A8	Flavor		Flavor	1.50
A9	Pink Shimmer	Synthetic Fluorhlogopite	Shimmer	0.50
<b>TOTAL</b>				<b>100.00</b>

### Formulation Benefits

- ✓ Coconut-derived
- ✓ Smooth texture, long-lasting wear
- ✓ Enhances natural beauty

### Key Ingredients

#### Glyzer CT100

- ✓ Moisturizing lightweight emollient
- ✓ Has moisturizing property
- ✓ Derived from natural sources
- ✓ ISO 16128-1: 100%



#### Cocolatum 501

- ✓ Multi-functional moisturizing emollient base
- ✓ Petroleum-free
- ✓ Provides smoothness, long-lasting glossy finish
- ✓ ISO 16128-1: 100%



#### Glyzer CE300

- ✓ Suitable replacement to Cyclopentasiloxane and other silicone oil
- ✓ Provides smooth application and a silky, non-greasy finish
- ✓ Derived from coconut oil
- ✓ ISO 16128-1: 100%

Raw material verified by ECOCERT GREENLIFE, conforms to the COSMOS Standard

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

### NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

☎ (+632) 8635 0680 📠 (+632) 8635 0703 ✉ info@natura-aeropack.com 🏠 <https://natura-aeropack.com>



### Procedure

- 
- 1 In a beaker, load A1 – A6 ingredients.

---

  - 2 Heat up to 60-65°C until fully melted. Mix until homogeneous.

---

  - 3 Cool down to 45°C.

---

  - 2 At 45°C, add A7 – A9. Mix until homogeneous.

---

  - 3 Transfer to the desired packaging.

---

### Specification

---

Appearance	Semi-solid Gel
Color	Pink

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

### NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

(+632) 8635 0680 (+632) 8635 0703 info@natura-aeropack.com <https://natura-aeropack.com>





# Body Wellness

**DETOX AND RELAX**

# PRODUCT FORMULATION

## Face and Body Moisturizing Cream with Hyaluronic

PHC-PF-26-041

A moisturizing cream that is made from coconut, designed to nourish the skin. It utilizes the hydrating properties of coconut oil and sodium hyaluronate to prevent dryness and soothe the skin, promoting elasticity.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	75.91
A2	EDTA	Tetrasodium EDTA	Chelating Agent	0.10
A3	Carbopol Ultrez 30	Carbomer	Thickener	0.25
<b>B1</b>	<b>Glysoft RG</b>	<b>Glycerin</b>	<b>Humectant</b>	<b>5.00</b>
B2	Xanthan Gum	Xanthan Gum	Thickener	0.30
B3	Sodium Hyaluronate	Sodium Hyaluronate	Humectant	0.12
C1	Cetearyl Alcohol	Cetearyl Alcohol	Emulsifier	1.50
<b>C2</b>	<b>Emulsier GMS 100</b>	<b>Glyceryl Stearate</b>	<b>Emulsifier</b>	<b>1.75</b>
C3	PEG-100 Stearate	PEG-100 Stearate	Emulsifier	1.25
<b>C4</b>	<b>Glyzer CB100</b>	<b>Cocos nucifera Seed Butter</b>	<b>Emollient</b>	<b>5.00</b>
<b>C5</b>	<b>Glyzer CE300</b>	<b>Coco Caprylate/Caprata</b>	<b>Emollient</b>	<b>6.00</b>
<b>C6</b>	<b>NatPro 8000</b>	<b>Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate</b>	<b>Preservative</b>	<b>1.50</b>
D1	Vitamin E	Tocopheryl Acetate	Anti-oxidant	0.10
D2	Fragrance		Fragrance	0.10
D3	1,2 - Hexanediol	1,2 - Hexanediol	Preservative	1.00
D4	Triethanolamine	Triethanolamine	pH Modifier	0.12
TOTAL				100.00

### Formulation Benefits

- ✓ Moisturizes and smoothens the skin
- ✓ Natural formulation
- ✓ Healthy sheen and silky after-feel

### Key Ingredients

#### Glyzer CB100

- ✓ Provides intensive moisturization and radiance on skin
- ✓ Smoothens and softens skin
- ✓ Melts upon contact with skin
- ✓ Derived from natural source
- ✓ ISO-16128: 100.0%



#### Glyzer CE300

- ✓ Light emollient
- ✓ Imparts fast-drying and silky finish
- ✓ Substantive skin moisturization
- ✓ Derived from natural source
- ✓ ISO-16128: 100%



#### NatPro 8000

- ✓ Natural preservative and antimicrobial active
- ✓ Broad-spectrum action
- ✓ Imparts skin re-fattening and moisturizing
- ✓ Derived from natural source
- ✓ ISO 16128-1: 100%



All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

### NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

(+632) 8635 0680 (+632) 8635 0703 info@natura-aeropack.com <https://natura-aeropack.com>



### Procedure

1	Load Phase A in the main vessel with continuous mixing until homogeneous. Begin heating to 70°C –75°C.
2	In a small separate container, mix Phase B to create a thickener slurry.
3	Add Phase B to Phase A. Continue mixing with heating until homogeneity is achieved.
4	Load Phase C into another vessel and melt together until 70°C –75°C.
5	Add Phase C to Phase AB with continuous mixing to emulsify.
6	Turn off the heating and allow the emulsion to cool with continuous mixing.
7	At 40-45°C, add Phase D one at a time with continuous mixing.
8	Homogenize for 3 minutes at 5,000rpm.
9	Fill into desired containers.

### Specification

Appearance	Thick cream
pH (as is)	5.5 to 6.0
Viscosity (in cPs)	80,000 (4rpm;S#64)

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

### NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

(+632) 8635 0680 (+632) 8635 0703 info@natura-aeropack.com <https://natura-aeropack.com>

# PRODUCT FORMULATION

## Body Scrub

PHC-PF-26-034

Plastic-free body scrub formulation that delivers excellent exfoliating and cleansing formulation. The combination of **Sufravon SCI80F** and **Sufravon SN100** delivers excellent foaming, cleansing and smooth skin feel. It utilizes **NatPro 8000** as natural preservative.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	57.00
A2	Tetrasodium EDTA	Tetrasodium EDTA	Chelating Agent	1.00
A3	<b>Sufravon SN100</b>	<b>Sodium Cocoate</b>	Co-Surfactant	5.00
A4	<b>Sufravon SCI80F</b>	<b>Sodium Cocoyl Isethionate</b>	Primary Surfactant	15.00
A5	<b>Suframide 400</b>	<b>Cocamide MIPA</b>	Foam Booster	1.00
A6	Cetearyl Alcohol	Cetearyl Alcohol	Opacifier/ Thickener	3.00
A7	Glycerin	Glycerin	Humectant	5.00
A8	<b>NatPro 8000</b>	<b>Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate</b>	Preservative	2.00
A9	Hydrated Silica	Hydrated Silica	Exfoliant	5.00
A10	Bamboo Beads	<i>Bambusa arundinacea</i> Stem Powder	Exfoliant	5.00
A11	Fragrance		Fragrance	1.00
	<b>TOTAL</b>			<b>100.00</b>

### Formulation Benefits

- ✓ Contains natural exfoliants
- ✓ Excellent foaming and cleansing properties
- ✓ Non-drying and smooth
- ✓ Gentle formulation

### Key Ingredients

#### Sufravon SCI80F

- ✓ Mild and gentle anionic surfactant
- ✓ Excellent foaming and cleansing properties
- ✓ ISO 16128 (RCI): 0.86



#### Sufravon SN100

- ✓ 100% Coconut derived material
- ✓ Excellent cleansing, foaming and rinsability
- ✓ ISO 16128-1: 100% Natural



#### NatPro 8000

- ✓ Natural preservative
- ✓ Natural super fatting active
- ✓ Effective at pH 4.0 – 9.0
- ✓ ISO 16128-1: 100% Natural



All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

### NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

☎ (+632) 8635 0680 📠 (+632) 8635 0703 ✉ info@natura-aeropack.com 🏠 <https://natura-aeropack.com>



### Procedure

1	Weigh the required amount of water, start mixing and heating up to 70 – 75°C.
2	Add Tetrasodium EDTA, continue mixing until completely dissolved.
3	At 70°C, add <b>Sufravon SN100</b> followed by <b>Sufravon SCI80F</b> , continue mixing until completely dissolved.
4	Add <b>Sufamide 400</b> followed by Cetearyl Alcohol, continue mixing until completely homogeneous.
5	Add Glycerin followed by <b>NatPro 8000</b> , continue mixing until completely homogeneous.
6	Add Hydrated Silica followed by Bamboo Beads, continue mixing until completely homogeneous. Turn off heating.
7	At 40°C, add Fragrance, continue mixing for 10 minutes.

### Specification

Appearance	Soft paste
Color	White to off-white
Odor	Characteristic odor
pH (as is)	7.85
Viscosity, cPs	n/a

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

### NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

☎ (+632) 8635 0680 📠 (+632) 8635 0703 ✉ info@natura-aeropack.com 🏠 <https://natura-aeropack.com>





# Mom and Baby

**EFFECTIVE AND GENTLE**

# PRODUCT FORMULATION

## Baby Bum Balm

PHC-PF-26-042

Protect your little one with the natural power of coconut. This minimalist balm creates a breathable barrier against irritation while keeping skin soft and supple. Perfect for diaper changes, dry patches, or a soothing baby massage.

Phase	Ingredient	INCI	Function	%
A1	Cocolatum 501	Cocoglycerides (and) Cera Alba (and) Euphorbia Cerifera	Emollient	100
TOTAL				100.00

### Formulation Benefits

- ✓ Hydrate dry skin
- ✓ Smooth and non-tacky finish
- ✓ Coconut derived formula
- ✓ Helps soften cracked heels

### Key Ingredients

#### Cocolatum 501

- ✓ Multi-functional emollient base
- ✓ Has natural antibacterial property
- ✓ Hypoallergenic
- ✓ ISO-16128: 100.0%



All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

## NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

(+632) 8635 0680 (+632) 8635 0703 [info@natura-aeropack.com](mailto:info@natura-aeropack.com) <https://natura-aeropack.com>



**Procedure**

---

- 1 Load **Cocolatum 501** into beaker and melt to 55°C - 65°C.
  - 2 Fill into desired containers.
- 

**Specification**

---

Appearance	Slighly translucent semi-solid gel
Odor	Characteristic
Color	Slightly yellowish

---

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

---

**NATURA AEROPACK CORPORATION**

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232  
☎ (+632) 8635 0680 ☎ (+632) 8635 0703 ✉ info@natura-aeropack.com 🏠 <https://natura-aeropack.com>

# PRODUCT FORMULATION

## Baby Eczema Therapy Nighttime Balm

PHC-PF-26-031

Our **Nighttime Eczema Therapy Balm** is a concentrated, plant-based ointment designed to soothe flare-ups and lock in moisture for 24-hour relief. By utilizing a sophisticated blend of **natural emollients** and **Rice Bran and Candelilla waxes**, this balm creates a breathable "second skin" that prevents moisture loss (TEWL) without the greasy feel of traditional petroleum-based ointments.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	64.8
A2	Allantoin	Allantoin	Skin Active	0.2
A3	Betaine	Betaine	Humectant	1
<b>A4</b>	<b>Glysoft RG</b>	<b>Glycerin</b>	<b>Humectant</b>	<b>4</b>
A5	Sodium Hyaluronate	Aqua, Sodium Hyaluronate	Humectant	2
A6	Aqua (and) Xanthan Gum (and) Caprylyl Glycol (and) Phenoxyethanol (and) Glucose (and) Chondrus Crispus Extract (and) Ethylhexylglycerin	Aqua (and) Xanthan Gum (and) Caprylyl Glycol (and) Phenoxyethanol (and) Glucose (and) Chondrus Crispus Extract (and) Ethylhexylglycerin	Film-former	1
A7	Hydroxyethylacrylate/Sodium acryloyldimethyltaurate copolymer (and) Hydrogenated polydecene and Polysorbate 80	Hydroxyethylacrylate/Sodium acryloyldimethyltaurate copolymer (and) Hydrogenated polydecene and Polysorbate 80	Thickener, co-emulsifier	3
A8	Centella Extract	Centella Asiatica (Gotu Kola) Leaf Extract	Skin Active	0.5
A9	Oat Extract	Avena Sativa (Oat) Kernel Extract	Skin Active	1
<b>B1</b>	<b>Glyzer CE200</b>	<b>Isoamyl Laurate</b>	<b>Emollient</b>	<b>2</b>
<b>B2</b>	<b>Glyzer CE300</b>	<b>Coco-caprylate/Caprates</b>	<b>Emollient</b>	<b>2</b>
<b>B3</b>	<b>Glyzer CT500</b>	<b>Coco-glycerides</b>	<b>Emollient</b>	<b>3</b>
<b>B4</b>	<b>Cocolatum 503</b>	<b>Cocoglycerides (and) Oryza Sativa (Rice) Bran Wax</b>	<b>Emollient, structurant</b>	<b>3</b>

### Formulation Benefits

- ✓ Nourishing formula
- ✓ Sensitive skin-friendly
- ✓ Lightweight and non-greasy
- ✓ Excellent barrier-care

### Key Ingredients

#### Glyzer CT500

- ✓ Lightweight & offer cushiony finish
- ✓ Provides easy skin application
- ✓ Derived from sustainable coconut oil
- ✓ ISO 16128: 100% Natural



#### Glyzer CE200

- ✓ Natural alternative to silicones
- ✓ Provides a soft, silky skin feel
- ✓ Derived from sustainable coconut oil
- ✓ ISO 16128: 100% Natural



All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

### NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

☎ (+632) 8635 0680 📠 (+632) 8635 0703 ✉ info@natura-aeropack.com 🏠 <https://natura-aeropack.com>



		<b>(and) Euphorbia Cerifera (Candelilla) Wax</b>		
B5	Cetearyl Alcohol	Cetearyl Alcohol	Emulsion stabilizer	3
B6	PEG-100 Stearate	PEG-100 Stearate	Co-emulsifier	2
<b>B7</b>	<b>Emulsier GMS 100</b>	<b>Glyceryl Stearate SE</b>	<b>Emulsifier</b>	<b>2</b>
C1	Glycerin (and) Aqua (and) Caprylic/Capric Triglyceride (and) Deoxyphytantriyl Palmitamide MEA (and) Ceramide NP (and) Hydrogenated Lecithin (and) Cholesterol	Glycerin (and) Aqua (and) Caprylic/Capric Triglyceride (and) Deoxyphytantriyl Palmitamide MEA (and) Ceramide NP (and) Hydrogenated Lecithin (and) Cholesterol	Skin Active	1
C2	Tapioca	Tapioca Starch	Rheology Modifier	2
<b>D1</b>	<b>Natpro 8000</b>	<b>Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate</b>	<b>Natural Preservative</b>	<b>2</b>
D2	1,2-Hexanediol	1,2-Hexanediol	Natural Preservative	<b>0.5</b>
<b>TOTAL</b>				<b>100.00</b>

**Glyzer CE300**

- ✓ Natural alternative to silicones
- ✓ Provides a soft, silky skin feel
- ✓ Derived from sustainable coconut oil
- ✓ ISO 16128: 100% Natural



**Cocolatum 503**

- ✓ Natural alternative to petrolatum
- ✓ Has moisturizing property, good for treatment of skin rashes
- ✓ Derived from natural source and biodegradable
- ✓ ISO 16128-1: 100% Natural



**Procedure**

1	In a beaker, combine and mix Phase A1-A9 at 60-70°C.
2	In a separate beaker, combine and mix Phase B1-B7 at 60-70°C. Mix until melted
3	Add Phase B to Phase A at 60°C. Homogenize until glossy. Cooldown to 40°C.
4	Add Phase C to Phase AB one by one and homogenize until uniform.
5	Add Phase D one by one and homogenize until uniform
6	Fill to desired container.

**Specification**

Appearance	Thick off-white cream
pH	6.52
Viscosity	229,010 cPs (1.5rpm; Spindle #64)

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

**NATURA AEROPACK CORPORATION**

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232  
 ☎ (+632) 8635 0680 📠 (+632) 8635 0703 ✉ info@natura-aeropack.com 🏠 <https://natura-aeropack.com>

# PRODUCT FORMULATION

## Stretch Mark Caring Cream

PHC-PF-26-044

A rich cream made with coconut oil for deep nourishment. It's enhanced with glycerin and sodium hyaluronate to attract and lock in moisture, leaving skin plump, soft, and smooth.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	63.50
A2	EDTA	Tetrasodium EDTA	Chelating Agent	0.10
A3	Carbopol Ultrez 30	Carbomer	Thickener	0.15
<b>B1</b>	<b>Glysoft RG</b>	<b>Glycerin</b>	<b>Humectant</b>	<b>2.00</b>
B2	Xanthan Gum	Xanthan Gum	Thickener	0.35
B3	Sodium Hyaluronate	Sodium Hyaluronate	Humectant	0.10
C1	Cetearyl Alcohol	Cetearyl Alcohol	Emulsifier	3.00
<b>C2</b>	<b>Emulsier GMS 100</b>	<b>Glyceryl Stearate</b>	<b>Emulsifier</b>	<b>3.50</b>
C3	PEG-100 Stearate	PEG-100 Stearate	Emulsifier	2.50
<b>C4</b>	<b>Glyzer CB100</b>	<b>Cocos nucifera Seed Butter</b>	<b>Emollient</b>	<b>20.00</b>
C5	Rice Bran Wax	<i>Oryza sativa</i> (Rice) Bran Wax	Thickener	8.00
D1	Vitamin E	Tocopheryl Acetate	Anti-oxidant	0.10
D2	Fragrance		Fragrance	0.12
<b>D3</b>	<b>NatPro 8000</b>	<b>Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate</b>	<b>Preservative</b>	<b>2.00</b>
D4	Aloe Vera Extract	<i>Aloe barbadensis</i> (Aloe Vera) Extract	pH Modifier	0.50
D5	Triethanolamine	Triethanolamine	pH Modifier	0.20
TOTAL				100.00

### Formulation Benefits

- ✓ Moisturizes and smoothens the skin
- ✓ Helps improve skin elasticity
- ✓ Non-tacky finish

### Key Ingredients

#### Glyzer CB100

- ✓ Provides intensive moisturization and radiance on skin
- ✓ Smoothens and softens skin
- ✓ Melts upon contact with skin
- ✓ Derived from natural source
- ✓ ISO-16128: 100.0%



#### NatPro 8000

- ✓ Natural Preservative
- ✓ Efficacy at pH 4.0 – 7.0
- ✓ Can be used as a co-emulsifier and superfatting active
- ✓ ISO 16128: 100%



All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

### NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

(+632) 8635 0680 (+632) 8635 0703 info@natura-aeropack.com <https://natura-aeropack.com>



### Procedure

---

1	Load Phase A in the main vessel with continuous mixing until homogeneous. Begin heating to 70°C –75°C.
2	In a small separate container, mix Phase B to create a thickener slurry.
3	Add Phase B to Phase A. Continue mixing with heating until homogeneity is achieved.
4	Load Phase C into another vessel and melt together until 70°C –75°C.
5	Add Phase C to Phase AB with continuous mixing to emulsify.
6	Turn off the heating and allow the emulsion to cool with continuous mixing.
7	At 40-45°C, add Phase D one at a time with continuous mixing.
8	Homogenize for 3 minutes at 5,000rpm.
9	Fill into desired containers.

---

### Specification

---

Appearance	Thick cream
pH (as is)	5.5 to 6.0
Viscosity (in cPs)	80,000 (4rpm;S#64)

---

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

---

### NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

(+632) 8635 0680 (+632) 8635 0703 info@natura-aeropack.com <https://natura-aeropack.com>





# Color Cosmetics

SOOTHE AND BEAUTIFY

# PRODUCT FORMULATION

## Make up Brush Cleanser

PHC-PF-26-035

Powerful cleanser that effectively removed stubborn residue of makeup brush. It contains **Sufravon SN100**, a powerful cleanser that effectively dissolves makeup and foundation residue. This is a “melt & pour” process for easy handling and production process.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluents	25.70
A2	Tetrasodium EDTA	Tetrasodium EDTA	Chelating Agent	1.00
A3	Sodium Chloride	Sodium Chloride	Hardness modifier	3.00
A4	Propylene Glycol	Propylene Glycol	Solvent	20.00
A5	<b>Sufravon SN100</b>	<b>Sodium Cocoate</b>	Cleaning Agent	50.00
A6	Benzisothiazolinone	Benzisothiazolinone	Preservative	0.30
<b>TOTAL</b>				<b>100.00</b>

### Formulation Benefits

- ✓ Easy to prepare “melt & pour”
- ✓ White, rich and creamy foam
- ✓ Effectively removes stubborn dirt
- ✓ Easily rinse off

### Key Ingredients

#### Sufravon SN100

- ✓ 100% Coconut Oil based soap noodles
- ✓ Excellent cleansing, foaming and rinsability
- ✓ Biodegradable
- ✓ ISO-16128: 100%



All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

### NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

(+632) 8635 0680 (+632) 8635 0703 info@natura-aeropack.com <https://natura-aeropack.com>



### Procedure

---

1	In a clean container, combine ingredients A1 to A4. Start mixing and heat to 65 – 70 degree Celsius
2	At 65 degree Celsius, add <b>Sufravon SN100</b> (previously powderized) incrementally to achieve good mixing.
3	Once the mixture becomes homogeneous, continue mixing for 5 minutes.
4	After 5 minutes, add Preservative, continue mixing for 5 minutes.
5	Pour in desired packaging.

---

### Specification

---

Appearance	Solid
Color	White to off-white
Odor	Characteristic odor
pH (1% Solution)	9.85

---

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

### NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

(+632) 8635 0680 (+632) 8635 0703 info@natura-aeropack.com <https://natura-aeropack.com>





# Oral Care

**CLEAN AND FRESH**

# PRODUCT FORMULATION

## Oil Pulling - High Lauric MCT

PHC-PF-26-043

This coconut oil-pulling solution, inspired by Ayurvedic practices, uses coconut oil to cleanse your mouth and reduce bacteria. Unlike regular coconut oil, it stays liquid in cooler weather, making it easy to use anytime for oral care.

Phase	Ingredient	INCI	Function	%
A1	Natura MCT612T	Caproic/Caprylic/Capric/Lauric Triglyceride	Active	95.45
A2	Peppermint Oil	<i>Mentha piperita</i> (Peppermint) Oil	Flavor	2.00
A3	Spearmint Oil	<i>Mentha viridis</i> (Spearmint) Leaf Oil	Flavor	2.00
A4	Clove Bud Oil	<i>Eugenia caryophyllus Bud</i> (Clove) Oil	Flavor	0.10
A5	Tea Tree Oil	<i>Melaleuca alternifolia</i> (Tea Tree) Leaf Oil	Flavor	0.05
A6	Oregano Oil	<i>Origanum vulgare</i> (Oregano) Oil	Flavor	0.05
A7	Fennel Oil	<i>Foeniculum vulgare</i> (Fennel) Oil	Flavor	0.05
A8	Cardamom Oil	<i>Elettaria acrdamomum</i> (Cardamom) Oil	Flavor	0.10
A9	Vitamin E	Tocopheryl Acetate	Active	0.10
A10	Vitamin D3	Cholecalciferol	Active	0.05
A11	Vitamin MK7	Menaquinone	Active	0.05
<b>TOTAL</b>				<b>100.00</b>

### Formulation Benefits

- ✓ Alcohol-free formulation
- ✓ Made with natural ingredients
- ✓ With coconut-based antibacterial active
- ✓ Helps improve oral hygiene and overall wellness

### Key Ingredients

#### Natura MCT 812

- ✓ From sustainable coconuts
- ✓ Ideal carrier for flavors, vitamins and other similar nutrients
- ✓ No trans-fatty acids
- ✓ Has slight nutty taste
- ✓ ISO 16128: 100%



All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

### NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

☎ (+632) 8635 0680 ☎ (+632) 8635 0703 ✉ info@natura-aeropack.com 🌐 <https://natura-aeropack.com>



### Procedure

---

- 1 In a clean container, load all ingredients one at a time while continuous mixing.
  - 2 Transfer to desired container.
- 

### Specification

---

Appearance	Clear liquid
Color	Colorless to light yellow
Density	0.93 – 0.96





---

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

---

### NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

 (+632) 8635 0680  (+632) 8635 0703  info@natura-aeropack.com  <https://natura-aeropack.com>