

R7<sup>®</sup>

NEAREST RAL 7038  
**PAINSWICK**

# R7

FLUSH  
**MODERN**  
VERSATILE

RESIDENCE 7 windows and doors are characterised by elegant clean lines. A flush aesthetic that is modern and versatile with superior acoustic and thermal properties, as well as offering the latest in security and low maintenance innovations.





NEAREST RAL 9016  
**CHALK WHITE**  
@squiffy.mill.interiors



R7

BEST OF  
*British*





NEAREST RAL 9001  
CLOTTED CREAM



**R7** IS HERE TO  
INSPIRE YOU ON  
YOUR JOURNEY TO  
CREATE YOUR...

# DREAM HOME!



Elegantly flush sash exterior and interior gives R7 its chic modern appearance and versatility to be used in all properties looking for a contemporary edge to their windows and doors. All glass sight-lines are perfectly equal providing symmetry for a timeless kerbside appeal. Choose from one of our five glazing beads to fully personalise your internal aesthetic, continue the flush contemporary appearance with square or soften the look with decorative.

Residence 7's sophisticated seven chamber design and intelligent features perform to the maximum with acoustic and thermal performance.

It's the ideal solution for a wide range of properties, from modern new builds and city apartments to country cottages, period houses, and everything in between, Residence 7 is intended to be the window of your choice.

Designed and made in Great Britain, we've built long-lasting partnerships with our network of highly experienced fabricators and installers who are all ready to assist you in your decision making process.

# R7

TAILORED TO

# YOU

BEFORE



AFTER





NEAREST RAL 7016  
**ECLECTIC GREY**

**R**esidence 7 windows and doors are finished to perfection, combining a modern flush appearance and unquestionable market leading design features and performance, all in a maintenance free material. Available as casement windows, shaped windows, bay and bow windows, orangeries, conservatories, single doors, engineered doors and French doors - R7 has all the choices for your perfect home.



NEAREST RAL 9016  
CHALK WHITE

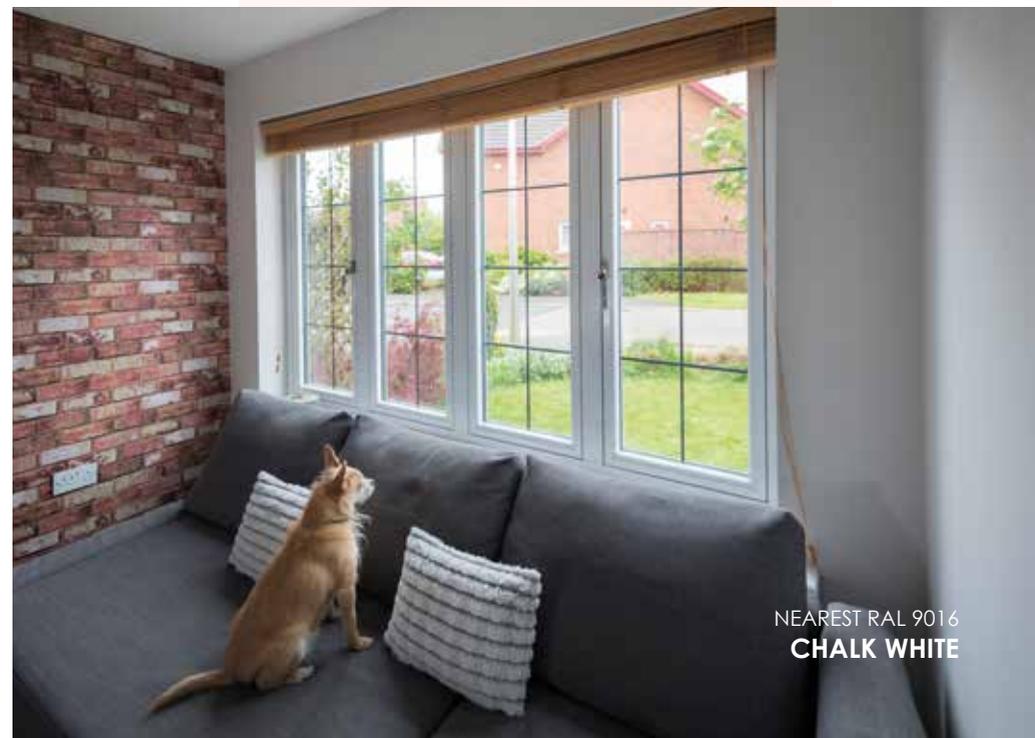
MAINTENANCE

**FREE**



NEAREST RAL 7038  
PAINSWICK

With the sometimes frantic pace of modern living, you need your windows and doors to look their best with the minimum of effort. R7 windows and doors are virtually maintenance free; no painting, sanding or staining required! A simple wipe clean with warm soapy water, so you can spend more time doing the things you love.



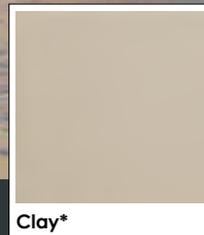
NEAREST RAL 9016  
CHALK WHITE

# Our COLOUR COLLECTIONS

We have created six exciting collections, so you can choose the perfect tone to match your home both externally and internally.

## COASTAL *Colour Collection*

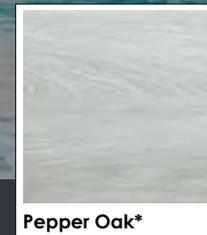
**The Coastal Collection**  
brings together restful tones,  
creating a sense of calm  
and comfort.



Clay\*



Grained White



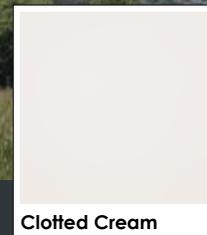
Pepper Oak\*



Sage\*

## COTSWOLD *Colour Collection*

**The Cotswold Collection**  
colours associated with  
the outdoors, enveloping  
the countryside.



Clotted Cream



Cotswold Green



Painswick

## DRAMATIC *Colour Collection*

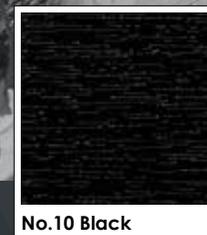
**The Dramatic Collection**  
don't be afraid to embrace  
darker hues, to create an  
impactful, bold design.



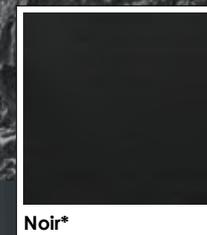
Corse Lawn



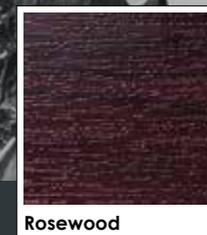
Eclectic Grey



No.10 Black



Noir\*



Rosewood

\*Special Order only - additional lead times & surcharge will apply | Minimum order quantities will apply

## ELEMENT

*Colour Collection*

### The Element Collection

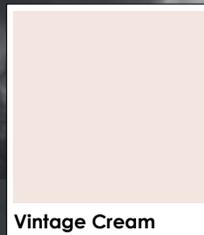
these bare finishes are formulated using no foil, the pigment is added to the extrusion for a natural pared back look.



Chalk White



No.38 Grey



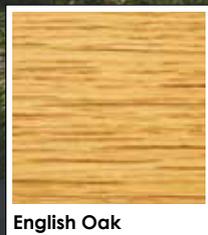
Vintage Cream

## FOREST

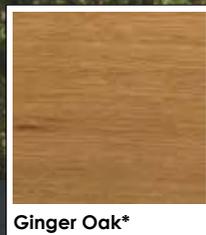
*Colour Collection*

### The Forest Collection

combines all the colours and feelings of the forest, whilst replicating the 19<sup>th</sup> Century unpainted timber window.



English Oak



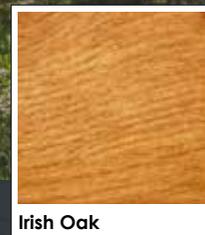
Ginger Oak\*



Golden Oak



Honey Oak\*



Irish Oak

## INDUSTRIAL

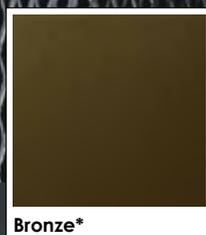
*Colour Collection*

### The Industrial Collection

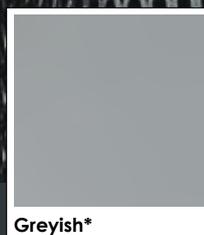
influenced by modern industrial spaces, they are contemporary, yet timeless.



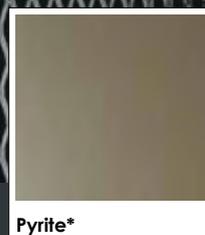
Anodised\*



Bronze\*



Greyish\*

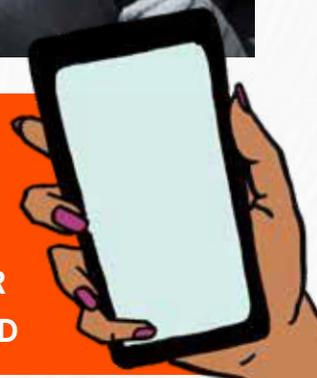


Pyrite\*





LOOKING FOR MORE R7 INSPIRATION? CHECK OUT OUR PINTEREST BOARD





NEAREST RAL 7016  
ECLECTIC GREY

YOUR

HOME

YOUR

STYLE

YOUR

WAY



NEAREST RAL 1011  
**IRISH OAK**  
GEORGIAN BAR



NEAREST RAL 9003  
**GRAINED WHITE**  
BAY WINDOW



NEAREST RAL 1002  
**ENGLISH OAK**  
RADLINGTON CILL



NEAREST RAL 1002  
ENGLISH OAK

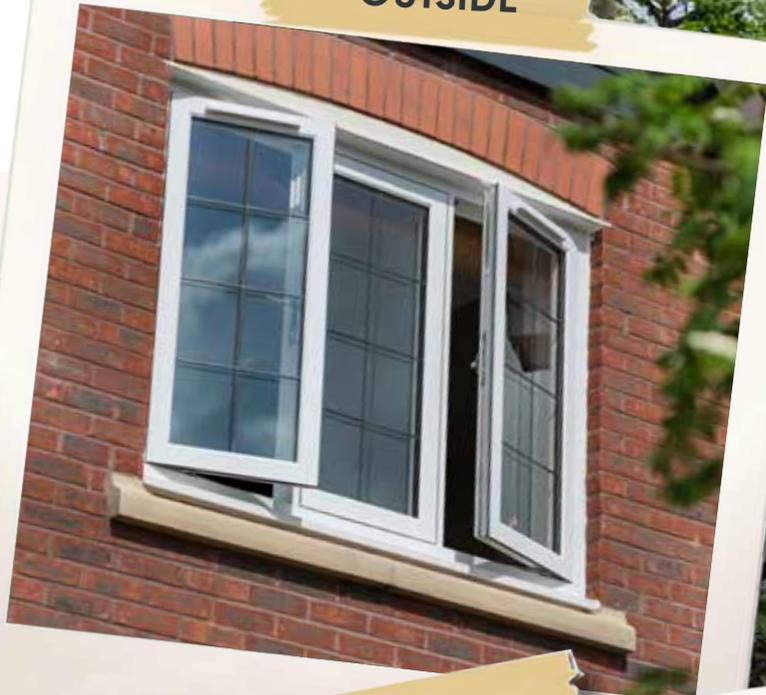
To add the finishing touch to your new windows and doors choose the Radlington Cill, this range is the modern interpretation of timber cills, designed to authentically accompany your Residence windows and doors so you can recreate that stunning look in both a modern or period home. Contemporary and traditional bay windows and orangeries are also easy to create using Residence 7. Choose from delightfully decorative or sleek square corner-posts.

R7 has a complete range to suit multiple bay angles and designs. For further personalisation you can choose to add Georgian bar too. It is so simple to create the perfect solution to complement your home.

AUTHENTIC

DETAILS

**OUTSIDE**



**INSIDE**



NEAREST RAL 9016  
CHALK WHITE



*My*  
**RESIDENCE**  
*Case Study*



NEAREST RAL 9016  
CHALK WHITE



# PERSONALISED

*INTERNAL STYLE*



A glazing bead is the part that secures your glass, but it also determines the finished internal aesthetic, which is why R7 is unique. You can choose from three designs, square, decorative or staff; a 28mm decorative, staff or square bead for double glazing, and a 44mm decorative or square bead for triple glazing.



**SQUARE** BEAD



**DECORATIVE** BEAD



**STAFF** BEAD

MANUFACTURING

# TECHNIQUES

1



2



A mitre weld will fuse the joints together diagonally for a contemporary appearance, or choose the Graf weld for a seamless diagonal weld. The Timberweld® process welds the profiles with a mechanical look to both sides, or MechWeld/ External Timber Look (ETL) gives a diagonal weld to the internal, with a mechanical look to the external. Of course, there's also the traditional mechanical joint which is not welded, but made in a traditional mechanical jointed method, often used in timber joinery.

3



4



1. Mechanical Joint
2. Timber Weld
3. Graf Weld
4. Mitre Weld

NEAREST RAL 7039  
**CORSE LAWN**



# BESPOKE

## SHAPES

NEAREST RAL 8003  
GOLDEN OAK





NEAREST RAL 7016  
**ECLECTIC GREY**

Some homes have unique shaped windows, which need that bespoke touch. With Residence 7 we can cater for these requirements - we love bespoke shapes.

NEAREST RAL 9001  
**CLOTTED CREAM**



NEAREST RAL 8022  
**NO.10 BLACK**

Residence 7 windows can be further personalised to your individual requirements with different types of glass. Stained glass can add a touch of traditional charm to your windows, as can leaded. You can bespoke the glass with geometric patterns or add vibrant colours to create beautiful and classic designs. Speak to your installer to see what options are available to you.



**STAINED** GLASS

NEAREST RAL 9003  
**GRAINED WHITE**  
GEORGIAN BAR  
& WEATHERBAR



Old timber windows often had a raised moulding that ran horizontally. Its function was to shed dripping water and to increase the strength of the mullion, that's why we recreated this feature to ensure it provided time-served traditional performance and aesthetics. There is the option to add Georgian bar to all R7 windows, completing the true timber alternative look.

**WEATHER** BAR



NEAREST RAL 9016  
CHALK WHITE



NEAREST RAL 7016  
ECLECTIC GREY

# LOCK & HINGE

## RETENTION

Residence 7 boasts superior design details and screw retention reinforcements, locks and hinges are secured firmly into position. Residence 7 is also specifically designed to accommodate the additional weight of triple glazed units, allowing heavy duty hinges to fit and operate perfectly.



# EASY - CLEAN

## REBATE

Intelligently designed with an 'easy-clean' frame rebate, open your windows or doors and simply wipe clean, no sharp corners or deep grooves attracting dirt. We also have a variety of coloured bases, as an example; choose Eclectic Grey inside and out, you get a dark grey rebate to match! A uniquely clever design, for modern living.



NEAREST RAL 7016  
ECLECTIC GREY

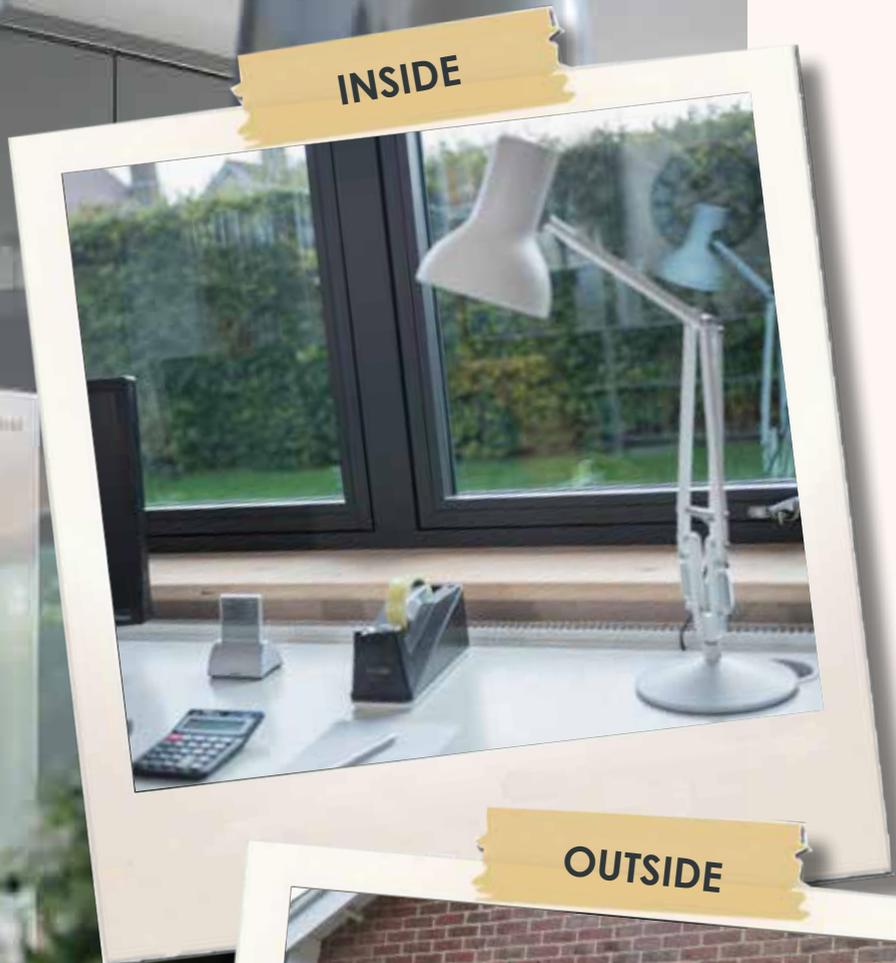


*My*  
**RESIDENCE**  
*Case Study*

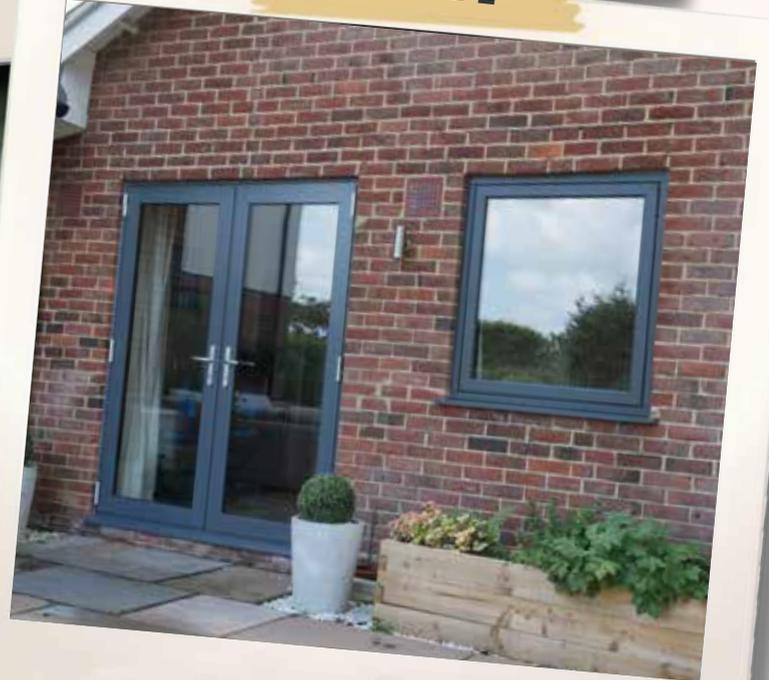




**INSIDE**



**OUTSIDE**



# R7

## DESIGNED AND MADE IN BRITAIN

R7 outperforms many other systems with a sophisticated seven chamber design and intelligent features.



Scan the QR Code to  
find out more about our  
Residence 7 Collection.

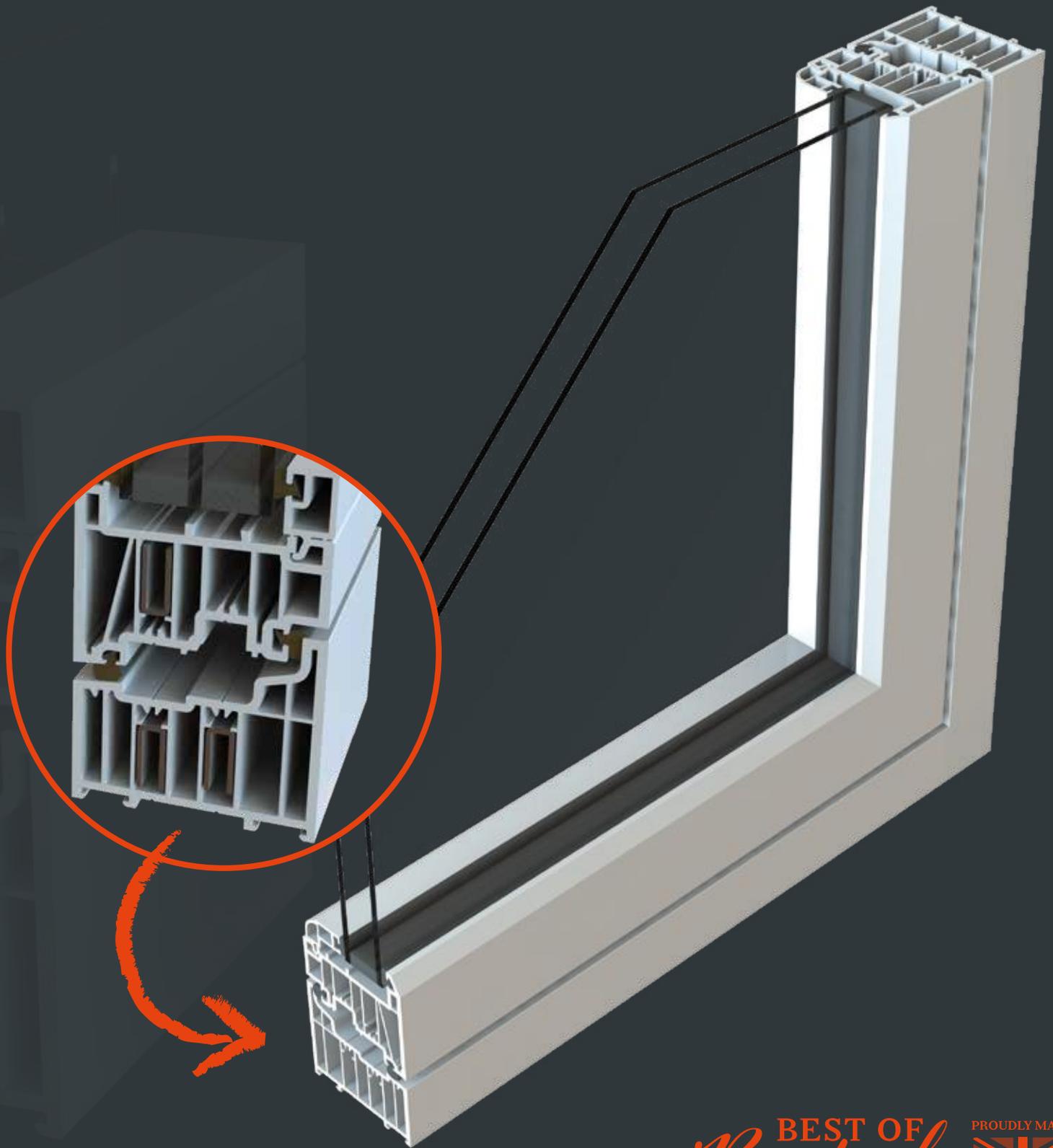
## ENERGY EFFICIENT GLAZING

Residence 7 is designed to accommodate 'energy efficient glazing' this term is used to describe double glazing or triple glazing used in modern windows. R7 has options for 28mm double glazing or 44mm triple glazing. The glazing bead is always on the inside which contributes to a higher security performance.

## 7 CHAMBER DESIGN

Residence 7 has been engineered to meet current and anticipated future standards. Other window frames typically offer 3 or 5 chambers and are usually 70mm wide, R7 has 7 chambers and is 75mm wide, resulting in superior thermal, acoustic, strength and security performance.





BEST OF  
*British*



# BEST OF *BOTH* WORLDS

## DESIGNED

TO LAST

The Regal Hardware range is available in 9 beautiful, hard-wearing finishes.

Personalise your Residence Collection windows with a choice of handles and stays, in a range of colour options. Our hardware styles enable you to replace your windows without losing the character appearance, but also gives you the chance to opt for something more modern. The variety of style and colour options will suit your home, whether its contemporary or period.

All handles are key lockable for extra security, with familiar push-button operation and a positive stop 'click-on-close' mechanism for improved ease of use, enhanced mechanical performance and a comprehensive testing programme, ensures your windows are guaranteed to operate smoothly.



SATIN CHROME



BRUSHED COPPER



ROSE GOLD



GOLD



ANTIQUE BRONZE



POLISHED CHROME



BLACK



GRAPHITE



PEWTER PATINA

10" MONKEY TAIL STAY

10" PEAR DROP STAY

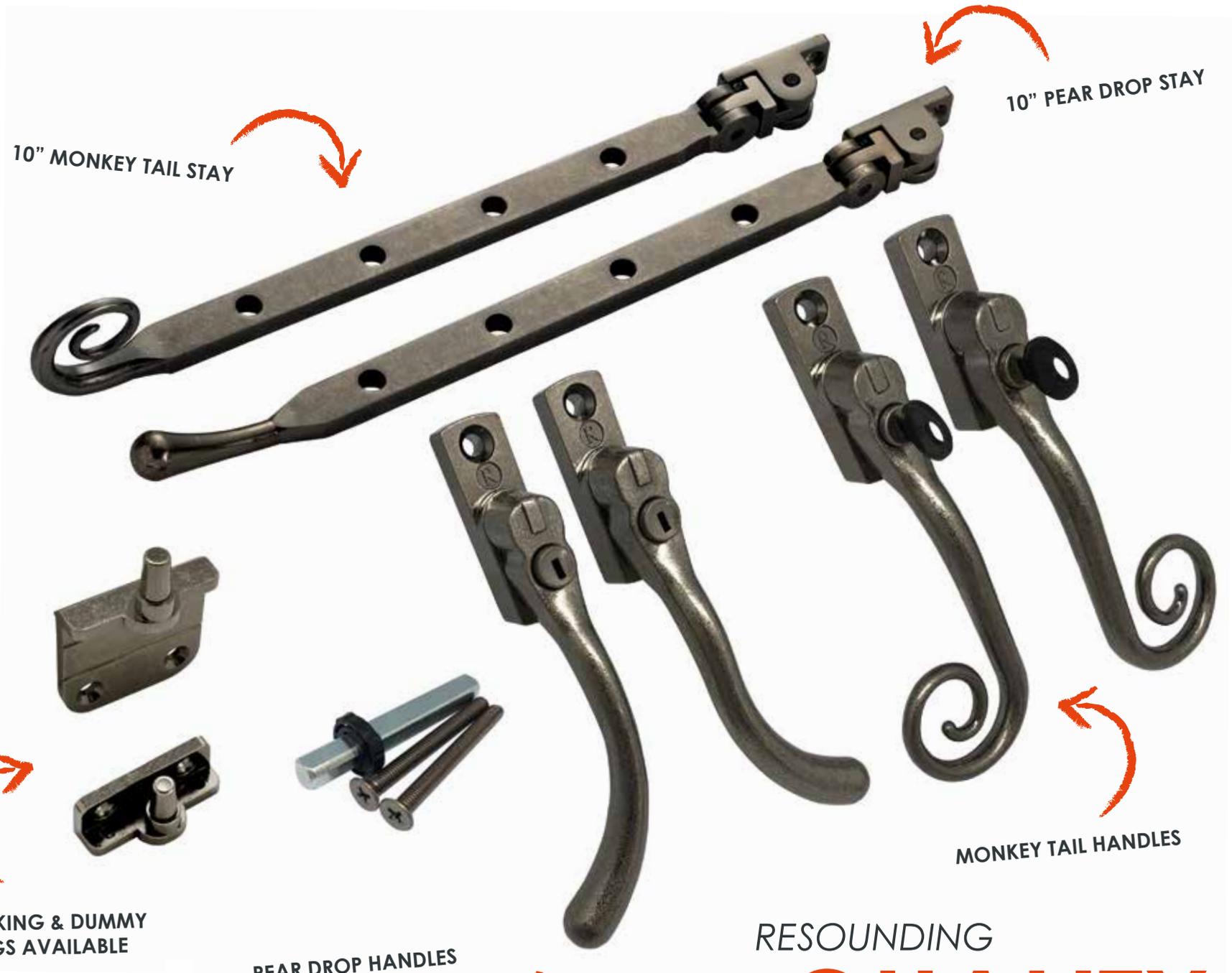
MONKEY TAIL HANDLES

WORKING & DUMMY PEGS AVAILABLE

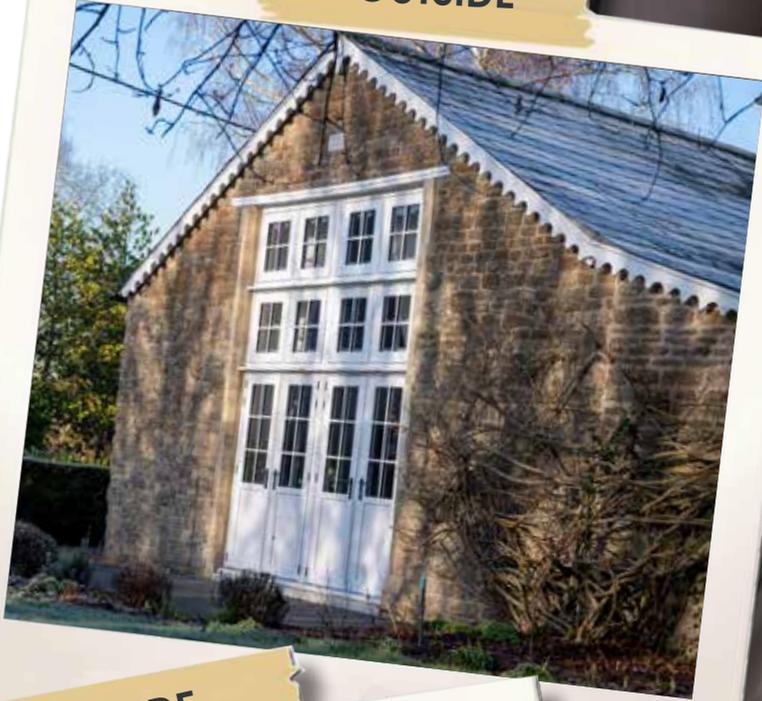
PEAR DROP HANDLES

RESOUNDING

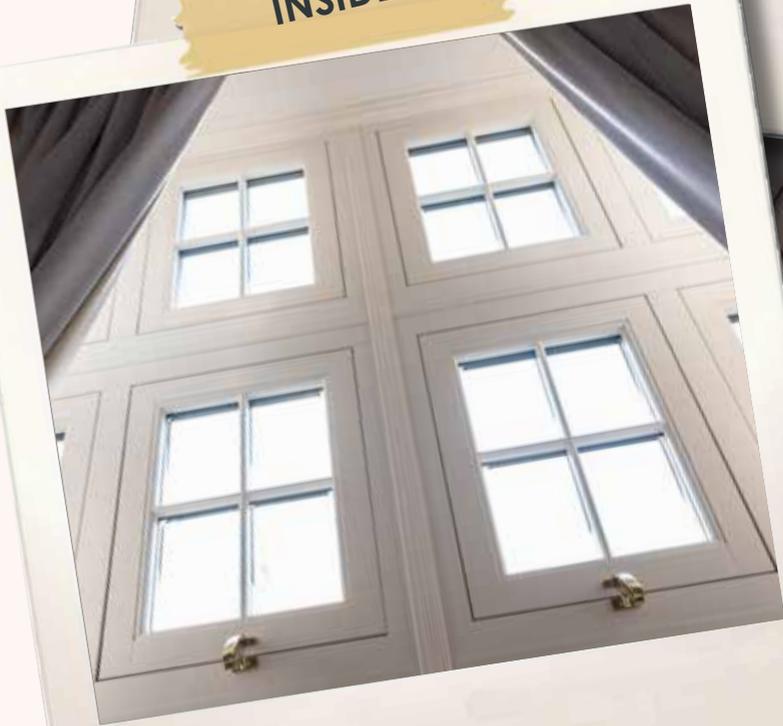
QUALITY



**OUTSIDE**



**INSIDE**



NEAREST RAL 9016  
**CHALK WHITE**  
GEORGIAN BAR



WATCH THE VIDEO  
OF THE OLD SKOOL



NEAREST RAL 7006  
**SILVERED OAK**  
FRENCH DOORS

# DEDICATED

DOOR OPTIONS



# IRD

**W**hy compromise beauty for functionality? The range of doors available through the Residence Collection ensures there's a door for all applications. With two dedicated door sashes; open-out flush and open-in, along with complementary profiles for Engineered Doors. Doors, for all applications, the way they're meant to be.

# YOUR HOME

# YOUR WAY

Create an individual design statement for your home. Add georgian bar for a more period look or allow natural light to flood in by adding sidelights to your doors. Residence Collection doors require very little maintenance and they have excellent thermal and sound proofing features. You won't have to sacrifice on performance for beauty.

Specially designed to suit a wide range of properties, you can start designing your doors today.

NEAREST RAL 9016  
CHALK WHITE

# ENGINEERED DOORS



We understand how the right front door can be the centrepiece for your home aesthetic and truly complement your properties architecture. An Engineered door from The Residence Collection will give you the 'wow' factor you are looking for; no more compromising on standard composite door sizes, make a door that fits your property perfectly. Residence Engineered doors can be used for front, back or side doors! Made to your exact size specifications, either open-in or open-out, with an extensive range of designs, colour option finishes and 28mm or 48mm glazing options, you can design the perfect door for your home.



WINDOWS & DOORS

THE WAY THEY'RE  
MEANT TO BE™

NEAREST RAL 7016  
**ECLECTIC GREY**  
OPEN-IN DOOR

# FIND YOUR PERFECT DOOR

Are you looking for a door design that's a little different? Maybe you want contemporary elements to suit your taste or something more traditional that will complement the character of your home? Our range of purposefully designed door sashes allow you that choice, create a door design that will suit any property, regardless of the age or style and accompany your Residence 7 windows perfectly.





French doors can truly transform your home, flooding it with an abundance of natural light, as well as providing easy access to your garden or patio. Whether traditionally styled, contemporary or a character property, Residence 7 can be tailored to make French doors to perfectly complement your home. Available in a wide range of styles and finishes to suit the unique style and character of your home.



NEAREST RAL 9016  
**CHALK WHITE**  
FRENCH DOORS

# FRENCH

DOORS

BEFORE



AFTER



NEAREST RAL 7038  
PAINSWICK

## GARDEN ROOMS CONSERVATORIES & ORANGERIES

Generally-speaking, conservatories and orangeries all constitute a "garden room", but more specifically, we define a garden room as emphasising the close relationship between house and garden. Use colours that enhance plus a style that opens access to the garden or courtyard.

A conservatory can create a unique addition to any home and can be a treasured and valuable room, providing much needed additional space. Conservatories are frequently created in the most unlikely of places and a useful room can be built in a previously unused part of a courtyard or garden.

Orangeries were once a symbol of prestige, built on to the residences of the very wealthy in a bid to protect their fruit trees during the colder months. Though their sense of luxury remains, the function of such spaces has changed to provide stunning additional living space, for use all year round.







LOOKING FOR  
INSPIRATION?  
CHECK OUT OUR  
CONSERVATORIES  
PINTEREST BOARD



NEAREST RAL 9003  
**GRAINED WHITE**  
GEORGIAN BAR

R7



# Our Sustainability Promise



## Greener Than You Realise

PVCu is greener than you realise. It's an insulating material, keeping you cosy in the winter and cool in the summer, contributing to lower energy bills and carbon emissions. R7 can achieve a Window Energy Rating (WER) of A++ and a U-value of 0.8W/m<sup>2</sup>K which is Passive House standard so it's future proof too. All our windows and doors can be fully recycled and actually include a recycled material section within them. As for maintenance, there's very little, no toxic paints, primers, preservatives or fungicides to keep your windows looking fresh!



# Client Gallery



@apple\_and\_oak\_ltd



@the\_tippers\_at\_home



@our\_home\_by\_the\_seaside

@harpendenwindows  
The R7 Grained White windows really are in full bloom on this beautiful house in Welwyn Garden City.



#Residence7 #ResidenceCollection



@lucy.brooker.countrylife

Stunning transformation of a 1970's home with Painswick Residence 7 windows #residencecollection.



@c.s\_coastal



@cottageonthebrow



@nottingham\_window\_company

R7 flush casement windows installed in Nottingham, in beautiful Corse Lawn.



@our\_bay\_tree\_house



LOOKING FOR MORE INSPIRATION? VISIT OUR INSTAGRAM PAGE





*Your Residence journey is just beginning..*



Get in Touch

[journey@residencecollection.co.uk](mailto:journey@residencecollection.co.uk) | 01452 300912 | [residencecollection.co.uk](http://residencecollection.co.uk)



#residence7 #residencecollection #myresidence

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\*Your chosen installer should do a professional survey and advise on the suitability of Residence 7 in your property and/or area.