

# Our Solutions for Sweet Products



Food

## PARTNERING ON YOUR KEY CHALLENGES

- Natural Sweeteners
- Sugar Alternatives
- Healthy Solutions From Nature

YOUR PARTNER FOR FUNCTIONAL INGREDIENTS



## OUR PRODUCTS

### Our Sweets

**HARKE Food is your trusted partner for high-quality functional ingredients, specially designed for a wide range of sweet products.**

Our ingredients provide exceptional functional and nutritional benefits, helping to enhance the quality and appeal of your offerings. Whether you are producing **cereals and granolas**, creating nutritious **functional bars**, or developing indulgent **ice cream**, HARKE Food has the perfect solutions for you. We also specialize in sweet **bakery products**, offering ingredients that support both taste and texture. Additionally, our **chocolate** ingredients help create delightful, healthier treats without compromising on flavor. With a focus on quality, sustainability, and innovation, HARKE Food ensures that each ingredient is crafted to meet the demands of both consumers and manufacturers. Our functional ingredients support the growing trend for healthier, better-for-you products while delivering the indulgent tastes that consumers love. Trust HARKE Food to be your partner in bringing delicious, nutritious, and high-quality sweet products to the market.

### OAT PRODUCTS



- |                          |                         |
|--------------------------|-------------------------|
| • Binder / Thickener     | • Sugar Replacer        |
| • Calorie Reduction      | • Sweetener (natural)   |
| • Milk Replacer          | • Fat Reducer           |
| • Glucose Syrup Replacer | • Water Retention Agent |

#### HARKE Product Highlights

- Oat Drink Powder<sup>1</sup>
- Oat Maltodextrin<sup>2</sup>
- Oat Syrup<sup>3</sup>: High Maltose<sup>4</sup>, Low Sugar<sup>5</sup>, Solids<sup>6</sup>

Clean Label<sup>1, 2, 3, 4, 5, 6</sup>  
Blend<sup>1</sup>  
Liquid<sup>3, 4, 5</sup>  
Powder<sup>1, 2, 6</sup>  
Allergen-free<sup>1, 2, 3, 4, 5, 6</sup>  
Gluten-free<sup>1, 2, 3, 4, 5, 6</sup>  
Vegan<sup>1, 2, 3, 4, 5, 6</sup>  
Available as Organic<sup>1, 2, 3, 4, 5, 6</sup>

### RICE PRODUCTS



- |                          |                         |
|--------------------------|-------------------------|
| • Sugar Replacer         | • Binder/ Thickener     |
| • Sweetener (natural)    | • Calorie Reduction     |
| • Milk Replacer          | • Fat Reducer           |
| • Glucose Syrup Replacer | • Water Retention Agent |

#### HARKE Product Highlights

- Rice Drink Powder<sup>1</sup>
- Rice Maltodextrin<sup>2</sup>
- Rice Syrup<sup>3</sup>: High Fructose<sup>4</sup>, High Maltose<sup>5</sup>, Low Sugar<sup>6</sup>, Solids<sup>7</sup>

Clean Label<sup>1, 2, 3, 4, 5, 6, 7</sup>  
Blend<sup>1</sup>  
Liquid<sup>3, 4, 5, 6</sup>  
Powder<sup>1, 2, 7</sup>  
Allergen-free<sup>1, 2, 3, 4, 5, 6, 7</sup>  
Gluten-free<sup>1, 2, 3, 4, 5, 6, 7</sup>  
Vegan<sup>1, 2, 3, 4, 5, 6, 7</sup>  
Available as Organic<sup>1, 2, 3, 4, 5, 6, 7</sup>

### TAPIOCA PRODUCTS



- |                          |                         |
|--------------------------|-------------------------|
| • Sugar Replacer         | • Binder/ Thickener     |
| • Sweetener (natural)    | • Calorie Reduction     |
| • Milk Replacer          | • Fat Reducer           |
| • Glucose Syrup Replacer | • Water Retention Agent |

#### HARKE Product Highlights

- Tapioca Maltodextrin<sup>1</sup>
- Tapioca Syrup<sup>2</sup>: High Fructose<sup>3</sup>, High Maltose<sup>4</sup>, Low Sugar<sup>5</sup>, Solids<sup>6</sup>

Clean Label<sup>1, 2, 3, 4, 5, 6</sup>  
Liquid<sup>2, 3, 4, 5</sup>  
Powder<sup>1, 6</sup>  
Allergen-free<sup>1, 2, 3, 4, 5, 6</sup>  
Gluten-free<sup>1, 2, 3, 4, 5, 6</sup>  
Vegan<sup>1, 2, 3, 4, 5, 6</sup>  
Available as Organic<sup>1, 2, 3, 4, 5, 6</sup>





## PROTEINS



- |                         |                            |
|-------------------------|----------------------------|
| • Binder/ Thickener     | • Ice-/Fat Crystal Control |
| • Emulsifier            | • Foaming Agent            |
| • Texturant             | • Overrun Booster          |
| • Water Retention Agent | • Stabilizer               |

### HARKE Product Highlights

- Protein:  
Fava + Fava (Texturized) <sup>1</sup>,  
Hemp <sup>2</sup>, Oat <sup>3</sup>,  
Pea + Pea (Texturized) <sup>4</sup>,  
Pumpkin Seed <sup>5</sup>, Sunflower <sup>6</sup>

Clean Label <sup>1, 2, 3, 4, 5, 6</sup>  
Powder <sup>1, 2, 3, 4, 5, 6</sup>  
Allergen-free <sup>1, 2, 4, 5, 6</sup>  
Gluten-free <sup>1, 2, 4, 5, 6</sup>  
Vegan <sup>1, 2, 3, 4, 5, 6</sup>  
Available as Organic <sup>1, 2, 3, 4, 5, 6</sup>

## FIBERS



- |                         |                            |
|-------------------------|----------------------------|
| • Binder/ Thickener     | • Foaming Agent            |
| • Emulsifier            | • Overrun Booster          |
| • Calorie Reduction     | • Ice-/Fat Crystal Control |
| • Water Retention Agent |                            |

### HARKE Product Highlights

- Konjac Glucomannan E425 (ii) <sup>1</sup>
- Oat Beta Glucan <sup>2</sup>
- Pea Fiber <sup>3</sup>
- Psyllium Husk Powder <sup>4</sup>
- Tapioca Fiber <sup>5</sup>

Clean Label <sup>2, 3, 4, 5</sup>  
Powder <sup>1, 2, 3, 4, 5</sup>  
Allergen-free <sup>1, 2, 3, 5</sup>  
Gluten-free <sup>1, 2, 3, 4, 5</sup>  
Vegan <sup>1, 2, 3, 4, 5</sup>  
Available as Organic <sup>2, 3, 4</sup>

## CELLULOSICS



- |                            |                             |
|----------------------------|-----------------------------|
| • Egg-replacement          | • Stabilizer                |
| • Whipping Control Agent   | • Thickener                 |
| • Calorie Reduction        | • Freeze-and thaw-stability |
| • Ice-/Fat Crystal Control | • Emulsifier                |

### HARKE Product Highlights

- Carboxymethylcellulose (CMC) E466
- Hydroxypropylmethylcellulose (HPMC) E464
- Methylcellulose (MC) E461
- Microcrystalline Cellulose (MCC) E460 (i)

Powder  
Allergen-free  
Gluten-free  
Vegan

## OTHERS



- |                           |              |
|---------------------------|--------------|
| • Antioxidation           | • Fortifier  |
| • Shelf-life-prolongation | • Emulsifier |
| • Calorie Reduction       |              |

### HARKE Product Highlights

- Agave Syrup <sup>1</sup>
- Agave Inulin <sup>2</sup>
- Baobab Powder <sup>3</sup>
- Locust Bean Gum <sup>4</sup> E410
- Sucrose Esters <sup>5</sup> E473
- Vitamins: Ascorbic Acid <sup>6</sup> E300,  
Vitamin A <sup>7</sup>, D <sup>7</sup>, E <sup>7</sup> & premixes

Clean Label <sup>1, 2, 3</sup>  
Liquid <sup>1</sup>  
Powder <sup>2, 3, 4, 5, 6, 7</sup>  
Allergen-free <sup>1, 2, 3, 4, 5, 6, 7</sup>  
Gluten-free <sup>1, 2, 3, 4, 5, 6, 7</sup>  
Vegan <sup>1, 2, 3, 4, 5, 6, 7</sup>  
Available as Organic <sup>1, 2, 3, 4</sup>



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