

FOOD metal packaging EMEA





Sonoco Metal packaging in EMEA



200+
years expertise



45
Plants



17
Countries



6,300+
Employees

We create innovative sustainable metal packaging solutions that help make a difference and enhance the appeal of brands in everyday life.

We offer unrivalled quality and excellence based on 200 years' experience in the packaging industry – with innovation and sustainability at the heart of our brand.

**Better Packaging.
Better Life.®**



CONTACT US

Cans



Diameter (mm)	Height (mm)		Body		Material	
	min	max	2pc	3pc	Steel	Aluminium
38		30				
45		40.5				
52	38	109				
55	30	154				
63	32.5	53.8				
65	26	135.5				
71	28.1	63.2				
73	28	260				
83	31	140				
99	26	240				
127	26	240				
150	38	123				
153	82	270				
155	101	257				
214	67.7	163.5				
230	229	310				

Ecopeel™



Ecopeel™ is an industry-first, a traditional food can delivered with a sleek peelable aluminium foil directly sealed on the body of the can and offering full product release.



Diameter (mm)	Height	Capacity	Body	Material	Closure method	Closure material
			3pc	Steel		Aluminium
65	29	65			Ecopeel™	
65	30.5	70			Ecopeel™	
65	33.5	85			Ecopeel™	
65	39.5	100			Ecopeel™	

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Bowls



Diameter (mm)	Height (mm)	Steel	Aluminium
65	31.8		
71.5	27.9		
73	27.8		
73	31.8		
73	42.8		
73	43.8		
83	39		
99	35.6		
99	47.1		
99	50		

Rectangular



Length (mm)	Width (mm)	Height (mm)		Body		Material		EOE
		min	max	2pc	3pc	Steel	Aluminium	
47	93	58	92					
85	46	36.5	45.6					
99	46	17	21.2					
102	58		45.2					
104	59	19	29					
105	76	21	64					
113	67	54	67.5					
115	94		80					
148	81	21.5	24.8					
148	96		32.8					
154	55		30					
155	81	24.5	28.1					
170	81		27.8					
198	80	65	79					
205	120		10					
216	144		259.5					

Oval



Length (mm)	Width (mm)	Height (mm)		Body		Material		EOE
		min	max	2pc	3pc	Steel	Aluminium	
105	65	27	28.7					
109	69	44	65					
123	75		63					
126	78	36	38					
157	93	63	80.5					
160	108	35.5	37.5					

Irregular



Shape	Length (mm)	Width (mm)	Height (mm)		Body		Material		EOE
			min	max	2pc	3pc	Steel	Alu	
Rectangular Conical	68	53	53	75					KEY
	78	61	-	93					KEY
Trapezoidal	54	49	75	152					KEY
	74	72	29	250					KEY
	88	86		179					KEY
Mandolina	120	85	30	32					KEY

Shaped



Diameter (mm)	Height (mm)		Body		Material		EOE
	min	max	2pc	3pc	Steel	Aluminium	
73	50	138					
99	80	173					

Infant Nutrition



Diameter (mm)	Height (mm)		Closure Method			
	min	max	Easy Open End	Peelseam™	D-Shaped Peelseam™	Foil Embossing
99	82	146				
127	133	195				
153	190	231				

Ends



Easy Open Ends (EOE)					
Shape	Size (mm)		Material		Partial Aperture
	Length	Width	Steel	Alu	
Round	46				
	52				
	55				
	63				
	65				
	71				
	73				
	83				
	99				
	153				
Rectangular	99	46			
	104	59			
	105	76			
	115	94			
	148	81			
	148	96			
	154	55			
	155	81			
Oval	105	64			
	109	70			
	126	78			

Peelseam™ Ends							
Shape	Size (mm)		Material		Dry	Retort	D Shape
	Length	Width	Steel	Alu			
Round	52						
	65						
	73						
	83						
	99						
	127						
	150						
Rectangular	104	59					
	170	80					
Oval	105	64					
Mandolina	120	85					



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