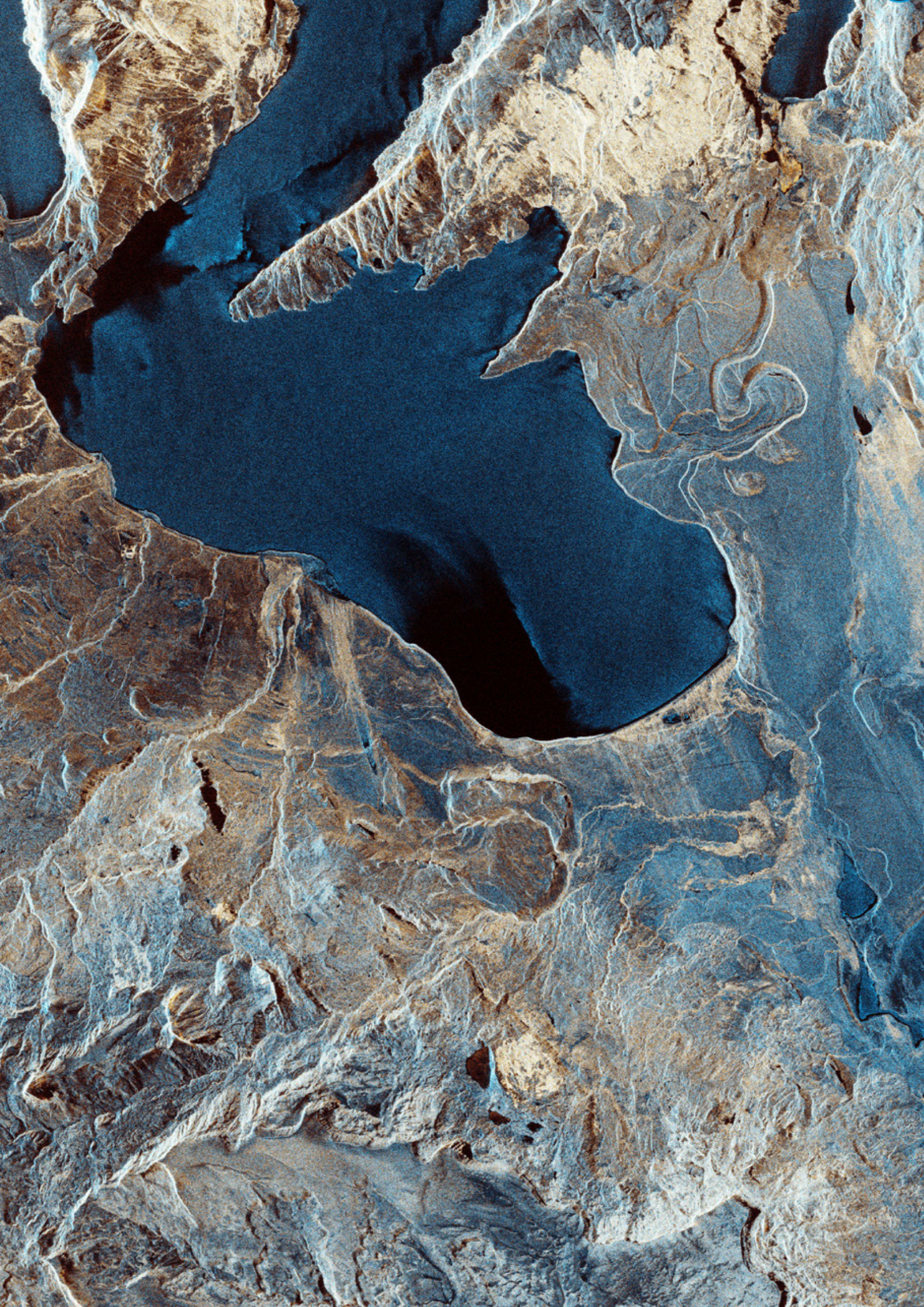
HIGH VALUE-ADDED TECHNOLOGICAL PRODUCTS AND SERVICES

YEAR 2025

090625



VENG's transformation towards the **New Space** paradigm represents the culmination of years of development and consolidation of capabilities in Argentina's aerospace sector. As a company, we have channeled our experience in satellite engineering, mission operations, and complex systems development to create a portfolio of products and services that embraces the fundamental principles of this new era: accessibility, efficiency, and commercialization.

VENG has developed distinctive capabilities that set us apart in the New Space ecosystem: from the design and manufacturing of high-performance microsatellites to the comprehensive operation of complex space missions. Our mastery of cutting-edge technologies such as attitude control systems, satellite signal processing, distributed architectures, and geospatial analysis platforms, combined with our experience in scientific and commercial payload integration, grants us a unique transformation potential. These consolidated technical capabilities constitute the foundation upon which we are redefining cost, time, and accessibility standards in the space sector.

This evolution positions VENG as a catalyst for the transformation of the space sector in Argentina and Latin America. We convert advanced technological developments into accessible commercial products, eliminating the traditional barriers that limited access to space capabilities.

At VENG, we believe that space should not be the exclusive domain of a few, but rather a tool for economic and social development accessible to a new generation of actors. Our transition towards **New Space** lays the groundwork for Argentina to collaborate as a regional space power, building from national talent and innovation the future of a truly spacefaring Argentina.

Roberto Oscar Yasielski
President, VENG S.A.

INDEX

#1 WE ARE VENG

#2 ACCESS TO SPACE

#3 SATELLITE PROJECTS

#4 GROUND STATIONS

#5 SATELLITE INFORMATION

#6 SERVICES


VENG

WE ARE VENG

As part of a very dynamic sector such as the aerospace ecosystem, **VENG** stands as a cornerstone of **technological advancement and space innovation in Argentina**. With over 17 years of experience, the company leads strategic initiatives—including the development of satellite launch vehicles and the operation of ground stations—contributing to the nation's growing capabilities in space access, strengthening national capabilities in space access.

Since our founding, **VENG** has been an essential player in establishing Argentina as a reference in the space sector. Our multidisciplinary team works on integrating advanced solutions aligned with the **New Space** paradigm, fostering competitiveness and international projection in the exploration and application of space technology. Through a forward-looking vision, commitment to excellence and strategic partnerships, from VENG, we continue to expand the horizons of the aerospace industry, driving scientific and technological development with global impact.

+17

years of experience

+380

staff of collaborators

+15

years of **ground stations** operations

Operation of the ground station in Córdoba

2009 - - - - - - TODAY

Tierra del Fuego ground station operation and maintenance

2018 - - - - - - TODAY

ACCESS TO SPACE TRAJECTORY

2007

PROBE ROCKET VS-30

2008

TRONADOR 1B

2011

TRONADOR 4000

2014

VEX1A

VEX1B

2017

VEX5A

2023

RS-2 ENGINE

1ST FRICTION-WELDED TANK

2024

RS-3A ENGINE

2025

MT-B ENGINE

SATELLITE MISSIONS TRAJECTORY

2009

ETC
Operation start

2011

SAC / AQUARIUS
Completed mission

LIE
Stage #2 complete

2015

MOC SAOCOM

2016

LIE
Stage #3 complete

2018

SAOCOM 1A
In orbit

ETTdF
Operation start

2020

SAOCOM 1B
In orbit

2023

ON BOARD COMPUTER

2024

GENSAR
Stage A

OUR LOCATIONS

Teófilo Tabanera Space Center

- Satellite Mission Control Center
- Ground Station operation Córdoba
- Engineering
- Metal-mechanical fabrications
- Heat treatment
- Image Processing
- Manufacturing, Integration, and Testing

Manuel Belgrano Space Station Center

- Launching Base
- Engineering

Ground Station of Tierra del Fuego

- Operation of ground stations

Punta Indio Space Center

- Engineering
- Production of aerospace vessels
- Metal-mechanical fabrications
- Engine Testing

Villa Elisa Auxiliary Installation

- Electronic engineering specialized in RF
- Electronic Laboratory

Buenos Aires City Headquarters

- General Administration
- Engineering

#2 // ACCESS TO SPACE

We are developing a satellite launcher to provide launch services **from Argentina to the world**, thus joining the small group of countries that master these capabilities and are part of the global expansion of commercial space activity.

LAUNCH SERVICES

At VENG we develop and operate reliable, accurate and affordable launch solutions. Our launch vehicle, with proprietary technology and two-stage propulsion, allows efficient injection of payloads up to 150 kg into SSO orbits. With optimized infrastructure and competitive costs, we guarantee successful missions with high availability and accuracy.

THE LAUNCHER

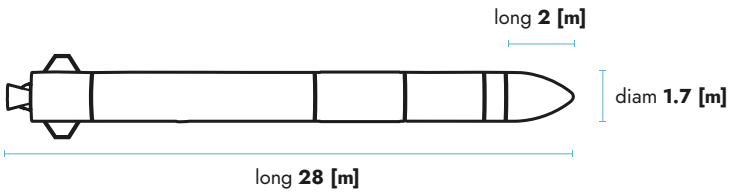
2nd stage LOX-KER propulsion

Friction Stir Welded aluminum core-stage

CFRP upper stage

Proprietary propulsion systems

- **+ 200 kg payload to 500 km SSO @ direct injection**
- **High injection and deployment accuracy**
  - Inclination < +/- 0.15°
  - Apogee < 15Km
  - Attitude < 5°
- **High availability**
  - Launcher manufacturing and operations
  - Proprietary spaceports
- **Competitive price: Target 8000 $/kg**
- **Competitive capacities**
  - Ground tracking withproprietary fixed antennas
  - Strategically locatedspaceports for efficient operations to SSO



Access to Space

SPACEPORT SERVICES

We have the Manuel Belgrano Space Center, strategically located to guarantee safe and efficient launch operations. Our infrastructure allows direct access to SSO orbits, optimized ground tracking and a low-risk launch environment. We provide integral solutions for space missions with high standards of reliability and performance.

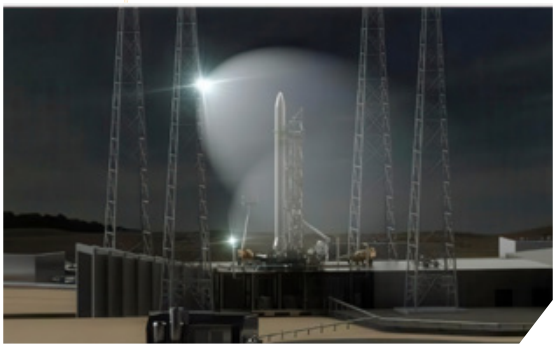
Efficient and low-risk operations

- Direct launch to SSO
- No dogleg
- Sub-orbital flight over Argentinian sea
- Polygon security

High availability

- Proprietary launch pad and support facilities

Low-barriers-to-entry launch operations



Manuel Belgrano Spaceport
Bahía Blanca, Buenos Aires, Argentina

PROPULSION SERVICES

Since our beginnings, one of our main areas of technological development has been the area of liquid propulsion, mainly oriented to the development of propellants for launch vehicles and also small propellants for attitude control of launchers and potential use in the satellite industry.

Regarding small thrusters, we have the heritage of having participated in the development of prototypes of the order of 1, 5 N thrust, monopropellant, at laboratory level, having verified the development capacity of this type of thrusters, being able to adapt to the needs of satellite customers and the space industry in general.

The characteristics of the prototype developed in R+D+i mode are shown below.

MT-B ENGINE 2ND STAGE

The MT-B is a bipropellant liquid rocket engine with a single regeneratively cooled thrust chamber, powered by an open-cycle gas generator. It was developed as the propulsion system for the second stage of the Tronador TII-250 vehicle. The thrust chamber was manufactured using a combination of additive manufacturing and electroforming technologies.

IN QUALIFICATION

Use	E2 of TII-250 (x1)
Vacuum Thrust	4280 Kgf
Propellant	LOX/RP1
Specific vacuum thrust	366 S
Feed system	Gas generator cycle

LAUNCH VEHICLE ENGINES

Regarding higher thrust liquid propellants, we have an extensive experience of more than a decade in the development of Hydrazine/Nitric Acid and LOx/Kerosene engines for launcher prototypes, having as main milestones the design, manufacturing, testing and integration in the TI, T4000, VEx 1A, Vex1B and VEx5A launcher prototypes.

As a reference, the VEx5A first stage engine is shown, the largest propellant developed to date.

Today we are leading as prime contractor in the design of the thrusters for the Tronador II launcher series, taking care of the complete propulsion value cycle: from the definition of requirements, through design, simulation, manufacturing, testing, qualification and integration in the final vehicle.

This experience allows us to adapt to any propulsion solution required by the customer, both for launchers, satellites and spacecraft in general.

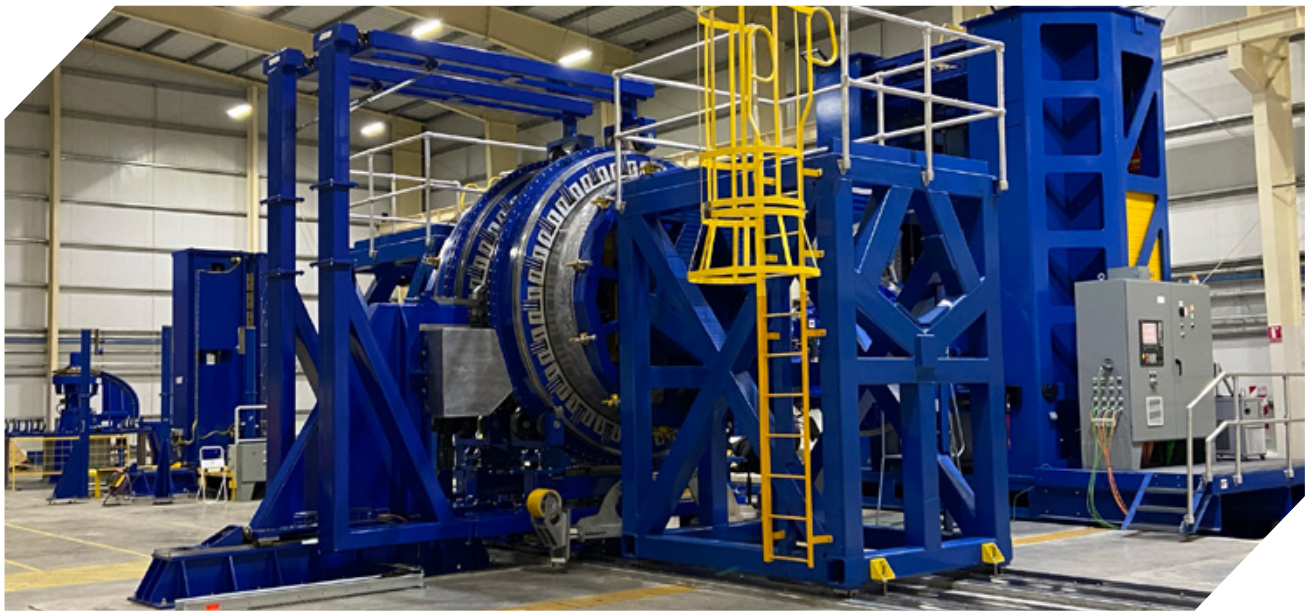
MCA3 ENGINE 1ST STAGE IN DEVELOPMENT

Use	E1 of TII-250 (x3)
Thrust to adapted nozzle	35750 Kgf
Propellants	LOX/RP1
Specific impulse at SL	262 S
Feed system	Gas generator cycle

MES3K ENGINE 2ND STAGE

Use	E1 of VEX1 (x1)E2 of VEX5A (x1)E2 of TII-250 (x1)
Thrust at SL	2975 Kgf
Propellants	MMH/NTO
Specific impulse at SL	317 S
Feed system	Pressurized

FRICTION STIR WELDED TANKS



We have the capability to develop pressurized and non-pressurized structures through the **Friction Stir Wielding** (FSW) manufacturing technique. As a last experience, we carried out the design, fabrication and integration of a prototype **first stage tank of the Tronador II-250 launcher**. It is 3.5 meters long, 2.5 meters in diameter and 3.2 millimeters thick and was welded by the **friction-stir welding method** under international standards of the American Welding Society, a technology of unprecedented use in the country. All its components are made of 2219 aluminum for space use. These tanks will simultaneously serve as **fuselage and propellant storage tanks**.

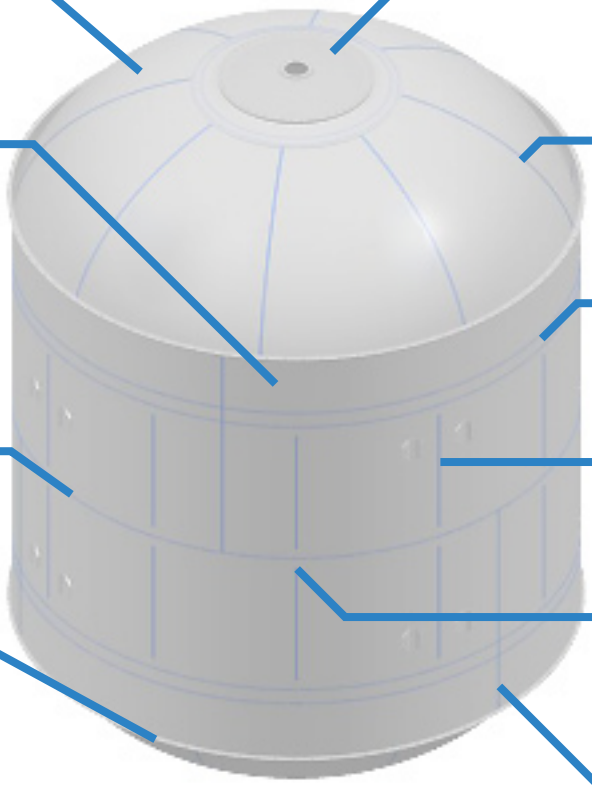
MANUFACTURER	Nova Tech Engineering Inc.
GEOMETRY	Longitudinal, Orbital,dome weldings
WELDING JOINTS	Butt, Lap
MATERIALS	Aluminum Alloys, others..
THICKNESS	2,4 – 13 mm (Aluminum Alloy)
WELDING LENGTH	2600 mm (max)
TOOL RPM	5 rpm – 2000 rpm
MAXIMUM FORCE	53400 N
MAXIMUM TORQUE	450 Nm

Cap
Tank closure element

Tank Flap
Extension of the shell that allows attachment to other primary structures

Wrap
Cylindrical tank section

Interface



Circumferential Flange
Dome Welding

Meridional Welding Segments

Circumferential Weld
Cap/Wrap

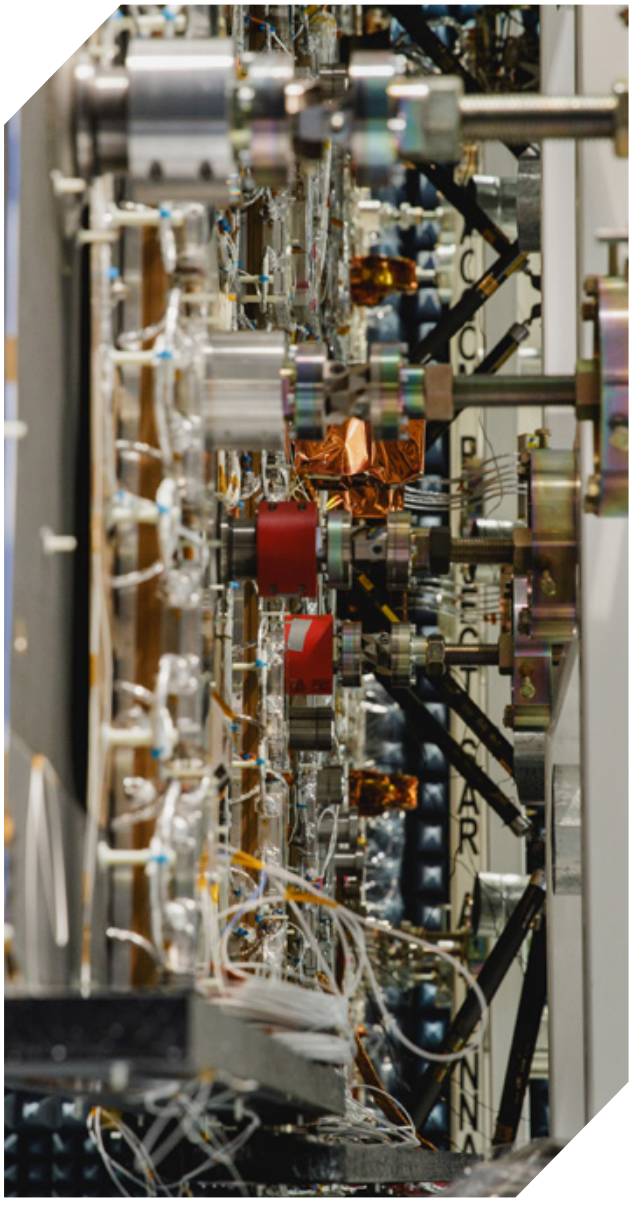
Longitudinal weld
Beams/Wrapping

Circumferential Weld
Wrap/Wrap

Longitudinal Weld
Wrapped/Wrapped

#3 // SATELLITE PROJECTS

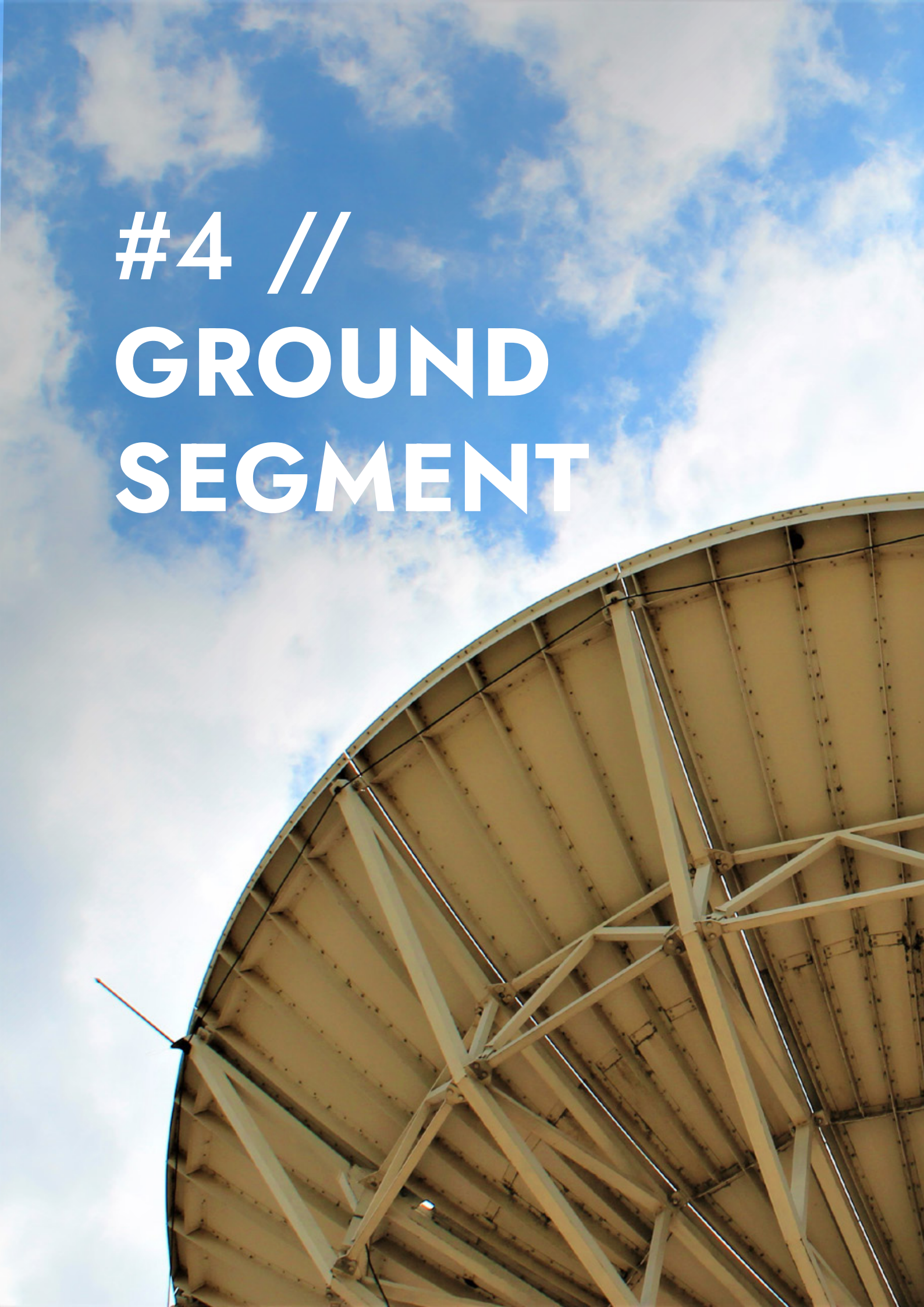
We are specialists in remote sensing through SAR radar instruments. We have the capability to develop, integrate, test and qualify complex satellite subsystems and systems within the most demanding space industry standards. When it comes to satellite missions we can work autonomously with satellites up to 250kg mass, and together with our network of partners we can push the limits of our capabilities.

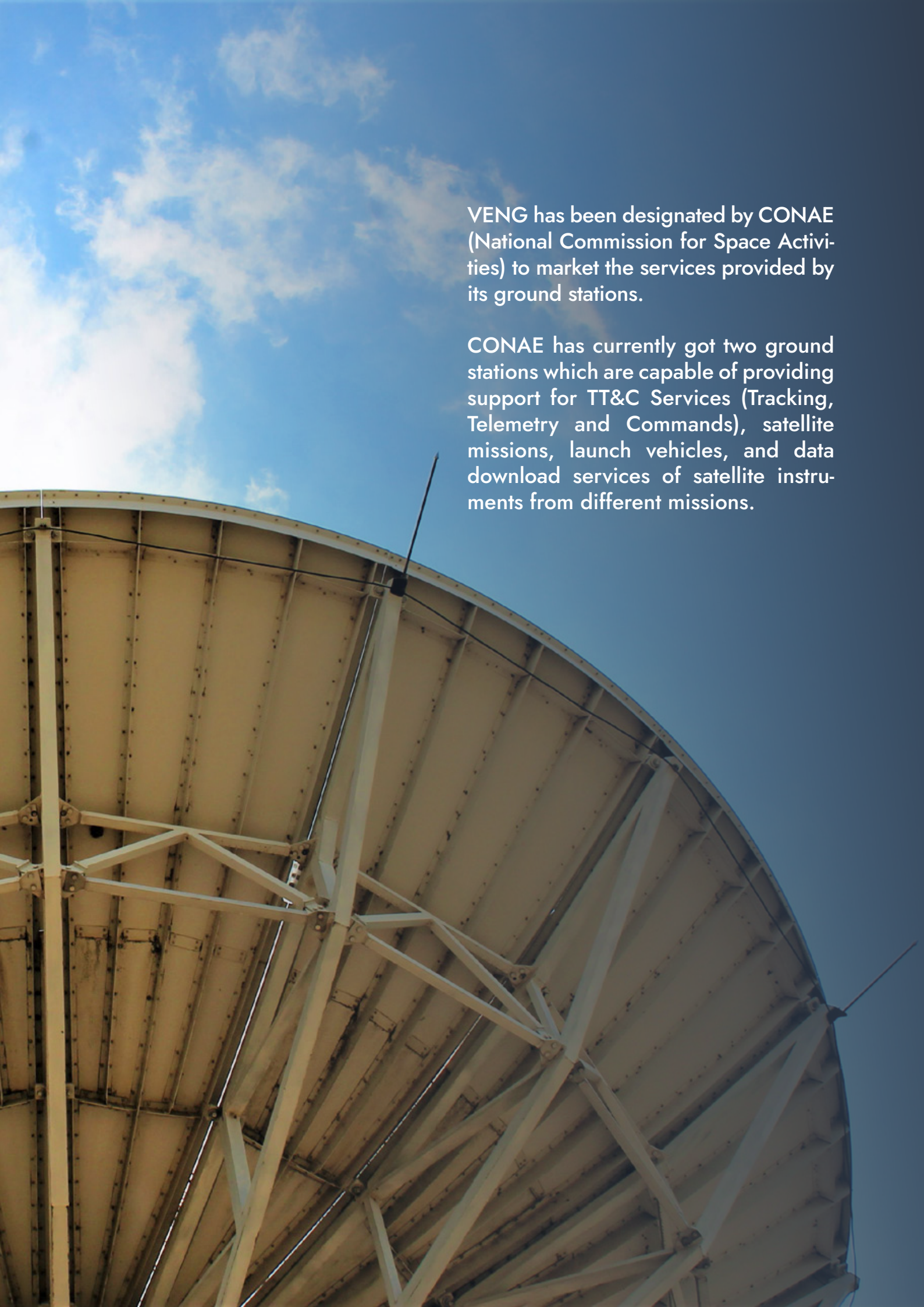


OUR HISTORY IN DEVELOPMENT, INTEGRATION AND TESTING FOR THE SATELLITE INDUSTRY

- Technological Demonstrated "TDP" SAC-D Mission, under INVAP and NASA requirements
- D-OBC satellite payload computer
- Ad-hoc antennas for SAOCOM and SABIA-Mar satellite missions
- Various flight and ground electronics subsystems for SAOCOM, SABIA-Mar and other earth observation and communications satellite missions
- **Current development** of new small-SAR constellations, focusing on hi-resolution monitoring and interferometric capabilities.

#4 // GROUND SEGMENT





VENG has been designated by CONAE (National Commission for Space Activities) to market the services provided by its ground stations.

CONAE has currently got two ground stations which are capable of providing support for TT&C Services (Tracking, Telemetry and Commands), satellite missions, launch vehicles, and data download services of satellite instruments from different missions.

SAOCOM MISSION CONTROL CENTER OPERATION

Welcome to the operational epicenter of the SAOCOM constellation. Since the launch of SAOCOM 1A in 2018, we lead the Mission Center with a specialized focus on Semi-Automated Operations, critical satellite maneuvers and maintenance. Our dedication translates into 24/7 uninterrupted attention and monitoring, backed by a highly available and redundant datacenter.

34
daily revisit passes

SEMI AUTOMATED
operation of processes

24/7
support and monitoring for operating platforms

+1000
products generated and published automatically per day

CRITICAL OPERATION
of maneuvers and maintenance tasks on satellites

HIGH AVAILABILITY
and redundancy data center

We are the vital connection between space and earth, facilitating efficient and reliable operation of the SAOCOM constellation. In every critical maneuver, maintenance and data generation, we are committed to excellence, driving the positive impact of space technology on everyday life and scientific advances.

We have specialized professionals who ensure the accurate execution of more than 1000 satellite scenes generated and published automatically on a daily basis. This capability not only demonstrates our expertise, but also our essential contribution to the field, providing crucial data for various applications.

GROUND STATIONS

Since 2009 we have participated in the operations of CONAE's ground stations.

Due to the central location of the Cordoba Ground Station with respect to the country's territory, it is possible to regularly acquire satellite data from all of Argentina, Chile, Bolivia, Paraguay and Uruguay and a very important area of Peru and Brazil.

The Tierra del Fuego Earth Station is the southernmost in the continent with TT&C and data download capabilities.

STRATEGICALLY LOCATED IN THE SOUTHERN HEMISPHERE

CORDOBA

Latitude: 31° 31′ 29,9501″S (-31,524986)
Longitude: 64° 27′ 45,8611″W (-64,462739)
Altitude: 730 m

TIERRA DEL FUEGO

Latitude: 54° 30′ 37.6151″S (-54.510448)
Longitude: 67° 06′ 56.0343″W (-67.115565)
Altitude: 146 m146

ANTARCTICA

COMING SOON

CORDOBA GROUND STATION

The Cordoba Earth Station (ETC) is located at the Teofilo Tabanera Space Center (CETT) and carries out the activities of reception, processing, publication and storage of satellite information generated by different Earth observation satellites.

Antenna dimensions
3.6; 5.4 (mobile); 7.3 and 13.5 m

Services
- TT&C in S-Band
- X-Band data download

TIERRA DEL FUEGO GROUND STATION

The Tierra del Fuego Earth Station is located near the town of Tolhuin and is equipped with two parabolic reflector satellite antenna systems.

Antenna dimensions
7.3 and 13.5 meters

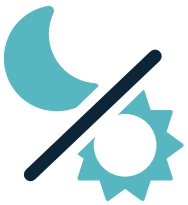
Services
- TT&C in S-Band
- X-Band and Ka-Band data downloads

GROUND SEGMENT SERVICES

Fully automatic. Transfer from one satellite to another in **30 seconds**. Product catalog available **one hour** after satellite pass. Over **100 gigabytes** of data downloaded per day.

HIGH POWER AVAILABLE

HIGH AVAILABILITY OF CONNECTIVITY



7X24 SERVICE ALL YEAR ROUND

FEATURES OF OUR SERVICES

SITES PREPARED FOR GROUND STATIONS

SAFE AREAS

ON-SITE TECHNICAL SUPPORT

BACKED-UP ELECTRICAL SYSTEM

HIGH SPEED INTERNET

GROUND STATION ENGINEERING

Engineering for the development of ground segment infrastructure. Development of specific software for mission control centers and Ground Stations.

KNOW HOW

INTERNET SERVICE

SERVERS

MAINTENANCE

ANTENNA SPECS

	S-BAND	S-BAND
Location	Cordoba	Cordoba
Dish Diameter	3,6m	5,4m
Brand	Scientific Atlanta	ViaSat
Tx Frequency Range	2025 MHz to 2120 MHz	2025 MHz to 2120 MHz
Rx Frequency Range	2200 MHz to 2300 MHz	2200 MHz to 2300 MHz
Antenna Gain	35,36 dBi	37,4 dBi
G/T	12,43 dB/°K min	16,0 dB/°K a RHCP
Tx Polarization	Lineal	RHCP/LHCP selectable
Rx Polarization	RHCP/LHCP simultaneous	RHCP/LHCP simultaneous
Tx Power	2W to 200W selectable	2W to 200W selectable
EIRP	54,5 dBW @ 200W	58 dBW @ 200W
Beamwidth	2,7° Nominal	0,82° Nominal

	X-BAND	X-BAND
Rx Frequency Range	8025 MHz to 8400 MHz	8025 MHz to 8400 MHz
Antenna Gain	46 dBi	51,8 dBi
G/T	25,68 dB/°K	31 dB/°K
Rx Polarization	RHCP	RHCP/LHCP simultaneous
Beamwidth	0,7° Nominal	0,4° Nominal

	S-BAND	S-BAND
Location	Cordoba	Cordoba
Dish Diameter	7,3m	13m
Brand	Datron	Datron
Tx Frequency Range	2025 MHz to 2120 MHz	2025 MHz to 2120 MHz
Rx Frequency Range	2200 MHz to 2400 MHz	2200 MHz to 2400 MHz
Antenna Gain	41,05 dBi	45 dBi
G/T	18,94 dB/°K	24 dB/°K
Tx Polarization	RHCP/LHCP selectable	RHCP/LHCP selectable
Rx Polarization	RHCP/LHCP simultaneous	RHCP/LHCP simultaneous
Tx Power	3,2W a 100W selectable	2W a 200W selectable
EIRP	58,9 dBW to 100W	62 dBW to 200W
Beamwidth	1,3° Nominal	0,8° Nominal

	X-BAND	X-BAND
Rx Frequency Range	8025 MHz to 8400 MHz	8025 MHz to 8400 MHz
Antenna Gain	54,5 dBi	59,3 dBi
G/T	30,87 dB/°K	37,5 dB/°K
Rx Polarization	RHCP/LHCP selectable	RHCP/LHCP selectable
Beamwidth	0,3° Nominal	0,19° Nominal

S-BAND

Location	Tierra del Fuego
Dish Diameter	7,3m
Brand	ViaSat
Tx Frequency Range	2025 MHz to 2120 MHz
Rx Frequency Range	2200 MHz to 2400 MHz
Antenna Gain	41 dBi
G/T	18,91 dB/°K
Tx Polarization	RHCP/LHCP selectable
Rx Polarization	RHCP/LHCP simultaneous
Tx Power	3,2W to 200W selectable
EIRP	58 dBW @ 200W
Beamwidth	1,2° Nominal

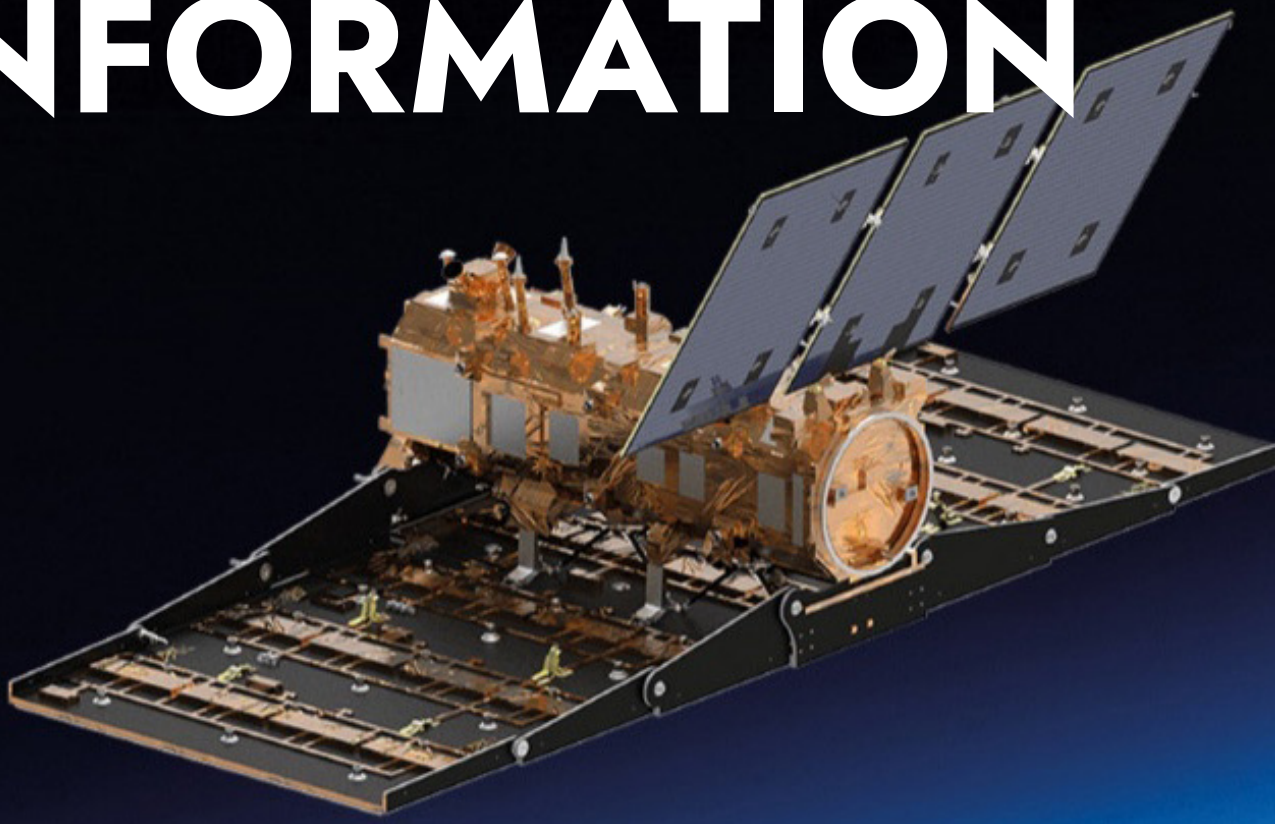
	KA-BAND	X-BAND
Rx Frequency Range	25.5 GHz to 27 GHz	8000 MHz to 8500 MHz
Antenna Gain	59,8 dBi	53.7 dBi
G/T	36,77 dB/°K	32.5 dB/°K
Rx Polarization	RHCP/LHCP simultaneous	RHCP/LHCP simultaneous
Beamwidth	0,1° nominal	0,3° nominal

COMING SOON

	S-BAND	S-BAND
Location	Tierra del Fuego	Antarctica
Dish Diameter	13,56m	6,1m
Brand	ViaSat	ViaSat
Tx Frequency Range	2025 MHz to 2120 MHz	2025 MHz to 2120 MHz
Rx Frequency Range	2200 MHz to 2300 MHz	2200 MHz to 2300 MHz
Antenna Gain	45 dBi	41,7 dBi
G/T	24,56 dB/K°	18,3 dB/°K
Tx Polarization	RHCP/LHCP selectable	RHCP/LHCP selectable
Rx Polarization	RHCP/LHCP simultaneous	RHCP/LHCP simultaneous
Tx Power	2W to 660W selectable	2W a 200W selectable
EIRP	69,2 dBW @ 660W	58,1dBW @ 200W
Beamwidth	0,71° Nominal	1,6° @ 2,2 GHz

	X-BAND	X-BAND
Rx Frequency Range	8025 MHz to 8400 MHz	7800 MHz to 8500 MHz
Antenna Gain	59,5 dBi	52,5 dBi
G/T	38,16 dB/°K	30,66 dB/°K
Rx Polarization	RHCP/LHCP simultaneous	RHCP/LHCP selectable
Beamwidth	0,18° Nominal	0,38° Nominal

#5 //
SATELLITE INFORMATION



We provide products and services of the highest technology using information from the **SAOCOM® satellite constellation** (L-band quadruple polarization synthetic aperture radar).

We provide solutions to governments and industries such as Mining, Oil & Gas, Agriculture, among others, **favoring management based on risk assessment and decision making**.

We offer high availability services **focused 100% on customer needs**, accelerating the process of early adoption for incorporation into business models.

L-BAND SAR TECHNOLOGY

SAOCOM® is a constellation that consists of two quadruple polarization L-band SAR satellites which observe the Earth's surface night and day, regardless of weather conditions.

By working in L Band, the satellites can obtain information by **penetrating the vegetation cover and soil, thus capturing moisture information**. Other applications include ship detection, soil moisture mapping, change detection for the Mining and Oil & Gas industries, and forecasting for wheat spike fusarium, among many others.

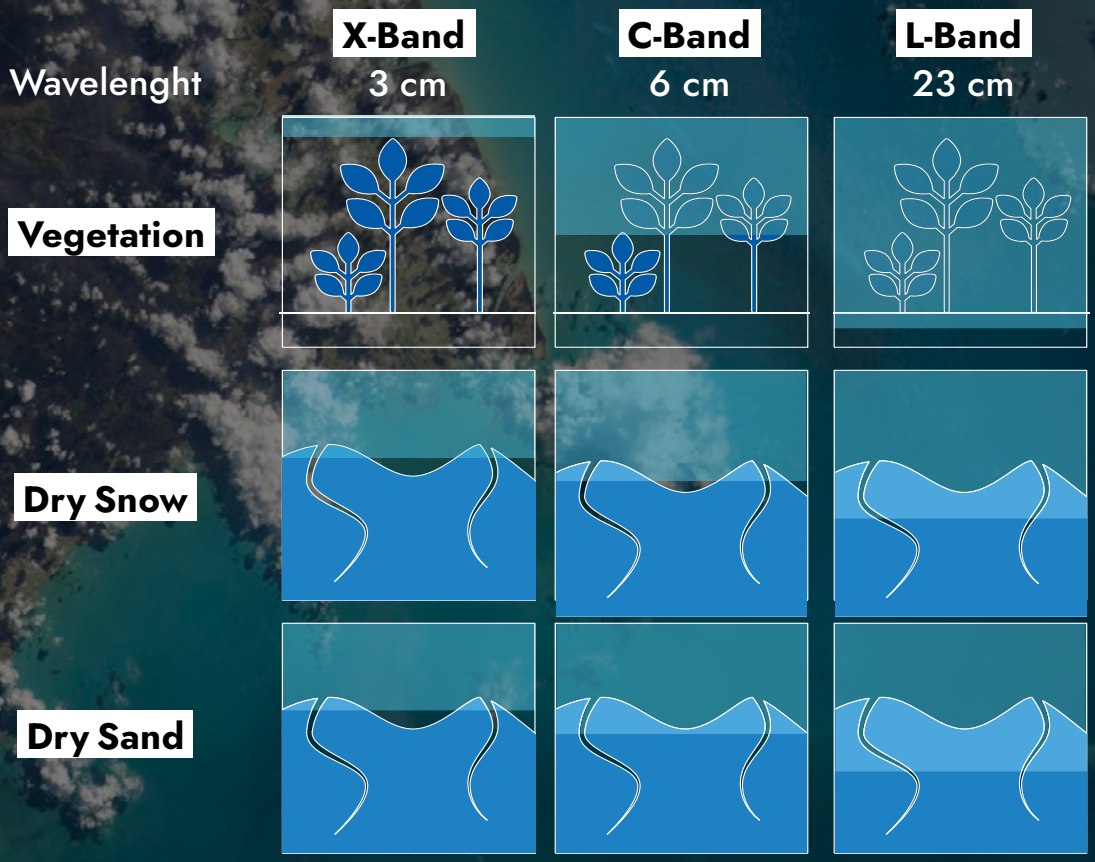
REVISIT TIME
8 days (1A + 1B)

BEST RESOLUTION
10 mts

QUAD POLARIZATION STRIPMAP
40 x 74 km ≈

TOPSAR
350 x 445 km ≈

ANGLE OF VIEW
from 20,7° to 50,2°



AREA	OIL & GAS	MINING	AGRICULTRE	INFRASTRUCTURE	ENVIROMENT	FORESTRY	DAMS	INSURANCE	GOVERNMENT
5–7 HOUR DELIVERY TIME	✦								✦
MONITORING SERVICES		✦		✦		✦			✦
SHIP DETECTION	✦								✦
OIL SPILL DETECTION	✦								✦
SOIL MOISTURE MAPPING			✦						
INTERFEROMETRIC STUDIES	✦	✦		✦		✦	✦		✦
CHANGE DETECTION	✦	✦		✦		✦	✦	✦	✦
TAYLOR-MADE SOLUTIONS	✦	✦	✦	✦	✦	✦	✦	✦	✦

RAPID MONITORING OPTION

- The Rapid Monitoring Service offers the possibility of activating desired acquisition windows.
- Each acquisition window, which can be requested with at least 24 hours of anticipation, has a 5-day activity term. The maximum number of acquisitions per window is 12.
- The service has a fixed monthly fee, wich includes 1 (one) activation window and the possibility of activating more windows (by request).
- If the customer wishes to activate more windows in the same period, he/she can request it.

MORE APPLICATIONS

- Mining, Oil & Gas Monitoring
- Drinkable Water Urban Leakage Detection
- Flood & Drought Monitoring
- Agricultural Data Monitoring

CUSTOMER ORIENTED OFFICE

2
calendar days prior to the date and time of purchase

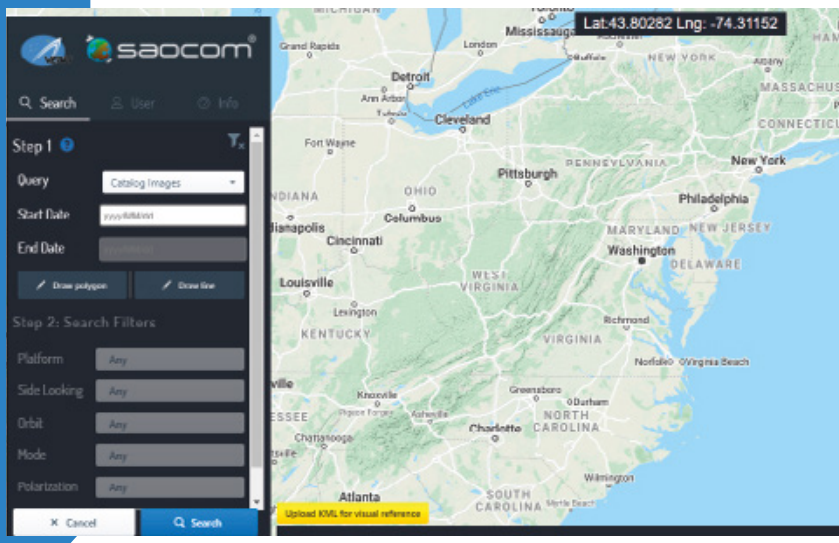
24
hours of monitoring to obtain a new acquisition

24
hours from receipt of order to deliver catalog orders

SAOCOM SEARCH AND QUOTATION PLATFORM

WWW.SAOCOM.COM.AR

- EASY-TO-USE
- CATALOG IMAGES
- FUTURE IMAGES



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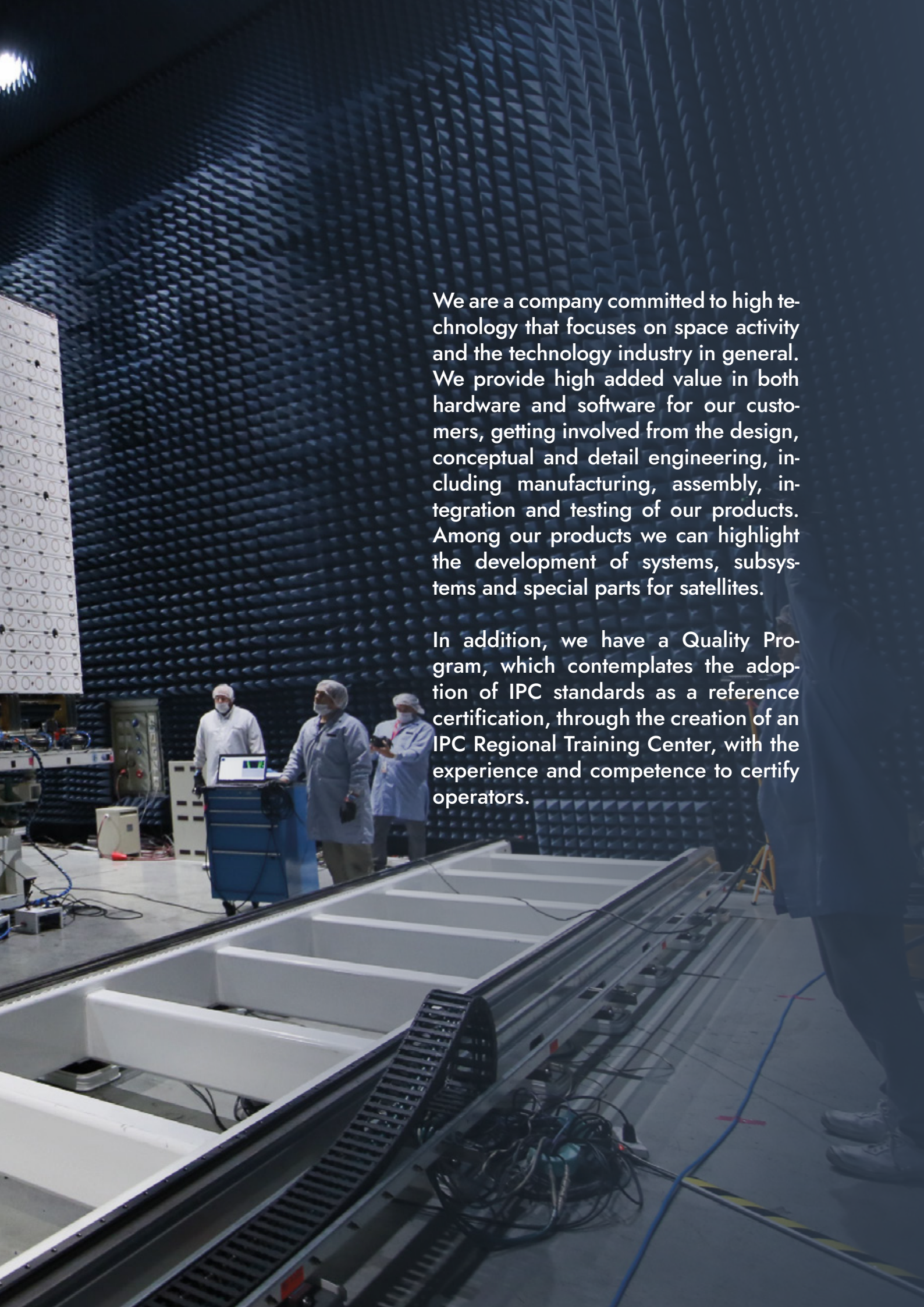
SERVICES



We are a company committed to high technology that focuses on space activity and the technology industry in general. We provide high added value in both hardware and software for our customers, getting involved from the design, conceptual and detail engineering, including manufacturing, assembly, integration and testing of our products. Among our products we can highlight the development of systems, subsystems and special parts for satellites.

In addition, we have a Quality Program, which contemplates the adoption of IPC standards as a reference certification, through the creation of an IPC Regional Training Center, with the experience and competence to certify operators.

FACILITIES

LaIEM
Mechanical Integration & Testing Facility

LEM
Mechanical Testing Facility

LaIMe
Mechanical Integration Facility

LEA
Laboratory of spatialization and Assurance

LaRF
RF Testing Facility

LaIEE
Electronic Integration & Testing Facility

LaTVC
Thermal Vaccum Testing Facility

LaMA
Antenna Testing Facility

LaCEM
Electromagnetic Compatibility Testing Facility

LaREs
Space Coating Facility

Support Services

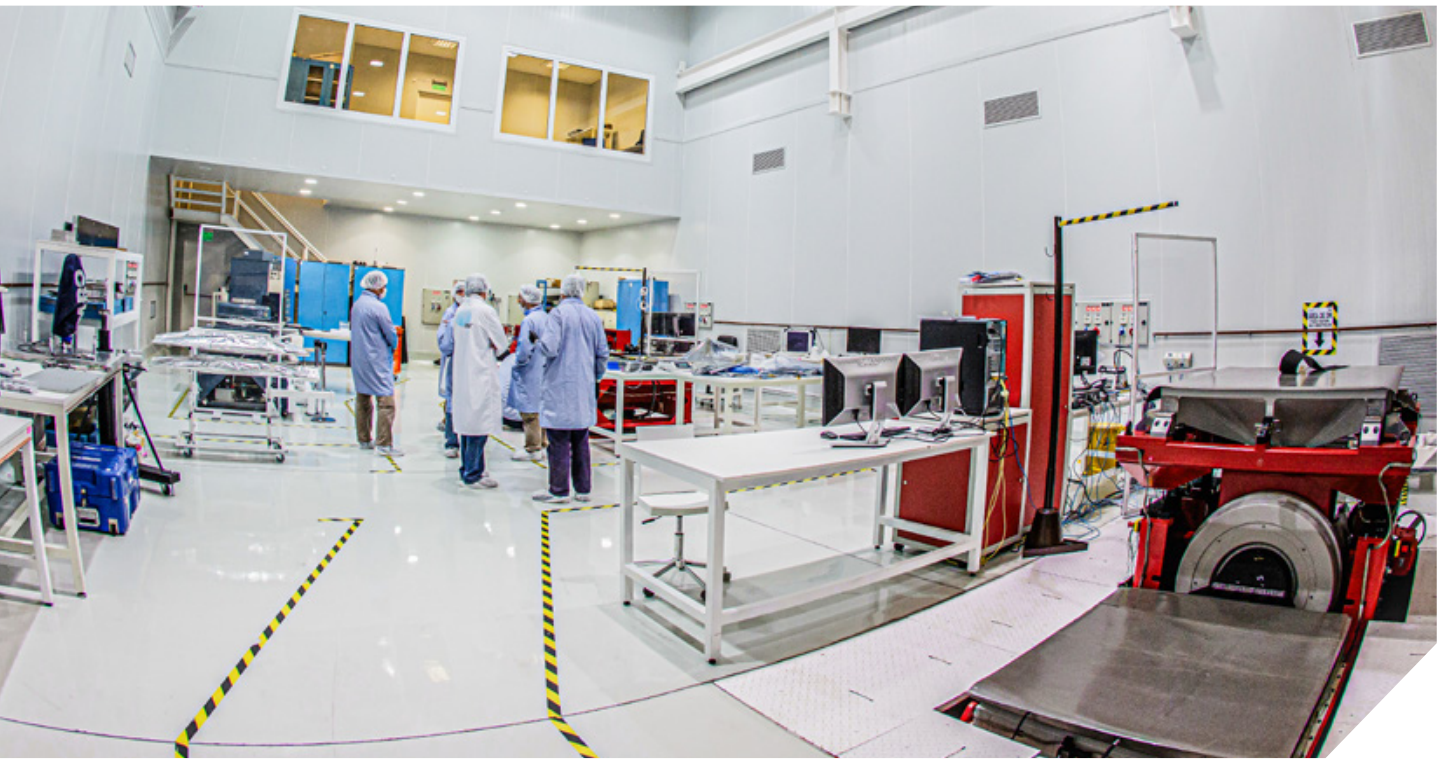
QA & PA

Configuration Control

IT

Software

MECHANICAL INTEGRATION AND TESTING SERVICES



The Mechanical Integration and Testing Laboratory offers mechanical vibration testing, strain gauge measurements, accelerometer calibrations, design and high-level engineering consulting services required by the aerospace and defense industry, and can be extended to the automotive industry, medical equipment and industry in general.

From the space point of view, the stresses that the equipment (satellites, rockets and parts of these) will undergo during the most critical stage of their flight from the structural point of view are reproduced. This stage is the launch, when the launcher begins its race into space to put them into orbit, and during which these elements are subjected to great mechanical stresses (transmitted through the structure) and acoustic stresses (transmitted through the structure and the surrounding environment).

To reproduce these vibrations, special equipment called shakers are used to achieve two objectives: on the one hand, to qualify the parts by subjecting them to stresses greater than those they are expected to receive during flight, to ensure that the design is adequate. On the other hand, acceptance tests are also performed on components to be flown, to ensure that no errors have been made during their manufacture or assembly.

TESTINGS

Planning and development of mechanical vibration	Design and validation of MGSEs (mechanical support equipment)	Numerical, modal and structural simulation to predict the behavior of the parts to be tested
Analysis of test results	Accelerometers calibrations	Mechanical stress and strain testing using strain gauges (strain gauges)
Engineering consulting services	Free fall tests	

FEATURES

- Air treatment that guarantees a 100 K type environment, with a quantity of 100,000 particles per cubic foot of air (Fed-std-209E standard) and with controlled temperature and humidity (Temperature: 22±/- 3 °C, relative humidity: 55 ± 10%), complying with the ISO 8 standard (ISO14644 standard) of the "European Cooperation for Space Standardization" (ECSS).

- Laboratory equipped with "work islands" around each shaker, allowing integration and test preparation tasks to be performed at the foot of the machine, with an overhead crane for handling larger loads.

- Control room isolated from the testing sector, to provide greater comfort to personnel in the operation, at the same time reinforcing hearing protection and preventing impact risks due to detached parts.

- "Satellite" testing room, without air treatment conditions, equipped with a shaker of lower load capacity and an Instron machine for tensile tests. This room is used for mechanical testing of parts or devices that do not require a controlled environment, or are not admissible in a clean room.

EQUIPMENT

SHAKERS

The equipment called shakers (electro-mechanical vibrators) have a similar operation to a loudspeaker used to listen to music. They are composed of a fixed part and a mobile part, but unlike the speaker, these equipments do not have the membrane to produce waves in the air and generate the noise. For vibration tests, the less noise generated, the better, although a lot of noise is generated anyway. That is why, when the tests are performed, the laboratory personnel work with the gates closed and use ear protectors.

The characteristics and capabilities of this equipment can be represented by the force and acceleration that each can develop. The laboratory has available equipment ranging from 5.12 kN force at 111gr to 105kN force at 150g.

LDS V9-HBT 1220

SYNUSOIDAL FORCE (peak)	105 kN
ACCELERATION (sinusoidal peak)	150 g
RANDOM FORCE (ms)	105 kN
INTERNAL LOAD SUPPORT	1800 kg
ACCELERATION (random rms)	70 g
VELOCITY (sinusoidal peak)	3.0m/s
DISPLACEMENT (peak-peak)	- 76.2mm

LDS V875-HBT 600

SYNUSOIDAL FORCE (peak)	35.6 kN
ACCELERATION (sinusoidal peak)	112 g
RANDOM FORCE (ms)	35.6 kN
INTERNAL LOAD SUPPORT	600 kg
ACCELERATION (random rms)	100 g
VELOCITY (sinusoidal peak)	1.8m/s
DISPLACEMENT (peak-peak)	- 76.2mm

UNHOLTZ-DICKIE S-452/ST

SYNUSOIDAL FORCE (peak)	26.7 kN
ACCELERATION (sinusoidal peak)	120 g
RANDOM FORCE (ms)	26.7 kN
INTERNAL LOAD SUPPORT	272 kg
ACCELERATION (random rms)	100 g
VELOCITY (sinusoidal peak)	3.4m/s
DISPLACEMENT (peak-peak)	- 51mm

LDS V780

SYNUSOIDAL FORCE (peak)	5.12 kN
ACCELERATION (sinusoidal peak)	1088 m/s2
RANDOM FORCE (ms)	4.23 kN
INTERNAL LOAD SUPPORT	100 kg
ACCELERATION (random rms)	490 m/s2
VELOCITY (sinusoidal peak)	1.90 m/s
DISPLACEMENT (peak-peak)	- 25.4 mm

TESTS

Random, sine and shock tests	Sinusoidal sweep test	Quasi-static test (sine burst)
Resonance search, monitoring and evaluation (RSTD)	Random-on-random trials (ROR)	Sine-on-random assays (SOR)
Shock Response Spectrum Synthesis (SRS)	Fatigue tests	Time Waveform Replication (TWR)
	Vibration tests according to MIL-STD, DIN, ISO, IEC, SAE	

CALIBRATORS

B&K TYPE 3629

- Vibration transducer
- Calibration system

ELECTRONIC INTEGRATION AND TESTING SERVICES

The Electronic Integration Laboratory is an operational area where the production of electronic boards (assembly and soldering of components), integration of cable bundles (harness) and electronic assemblies is carried out by highly qualified personnel, certified by the high reliability soldering standards of the European Space Agency (ESA) and the Association of Electronic Connection Industries (IPC).

The products produced include all the electronics for the SAR antennas of the SAOCOM 1A and 1B satellites, electronics for parts of the SABIA-Mar project, specific components for military aircraft, interconnection cables for satellites and launchers, as well as products for the hydrocarbon industry.

TESTS

Aerospace quality manual welding	High quality SMT soldering	Aerospace-quality harness assemblies
Integration, Fabrication, Modification and Repair of Electrical and Electronic Equipment/ Parts	Assembly of electronic boards in cabinets	Integration of electronic equipment racks (Example: EGSE Rack Integration)
Component assembly and PCB soldering	Qualified work under Electronic Equipment or Electronic Consulting Standards	Repair or replacement of components on Electronic Boards (PCBs)

FEATURES

- Air treatment system that guarantees an environment with a quantity of 10,000 particles per cubic foot of air (Standard: Fed-std-209E / ISO14644) and with controlled temperature (22°C ±3°C) and humidity (55% ±15%).
- Pre-room with the same air quality characteristics that serves as an interface between room 10,000 and room 100,000.
- Processes supervised by qualified inspectors.
- Complex manual assembly, integration and assembly work.
- Production capacity with different quality grades (commercial, aeronautical, military, aerospace).

EQUIPMENT

SIENNA 325D LASER CABLE STRIPPING MACHINE

The SIENNA 300 series systems are table-top systems suitable for processing wires and cables with higher strength and hardness, insulating materials as well as the more standard wires and cables used in the manufacture of electronics products.

PCB INTEGRATION AND CABLE MANUFACTURING

The products produced include all the electronics for the SAR antennas of the SAOCOM 1A and 1B satellites, electronics for parts of the SABIA-Mar project, specific components for military aircraft, interconnection cables for satellites and launchers, as well as products for the hydrocarbon in-

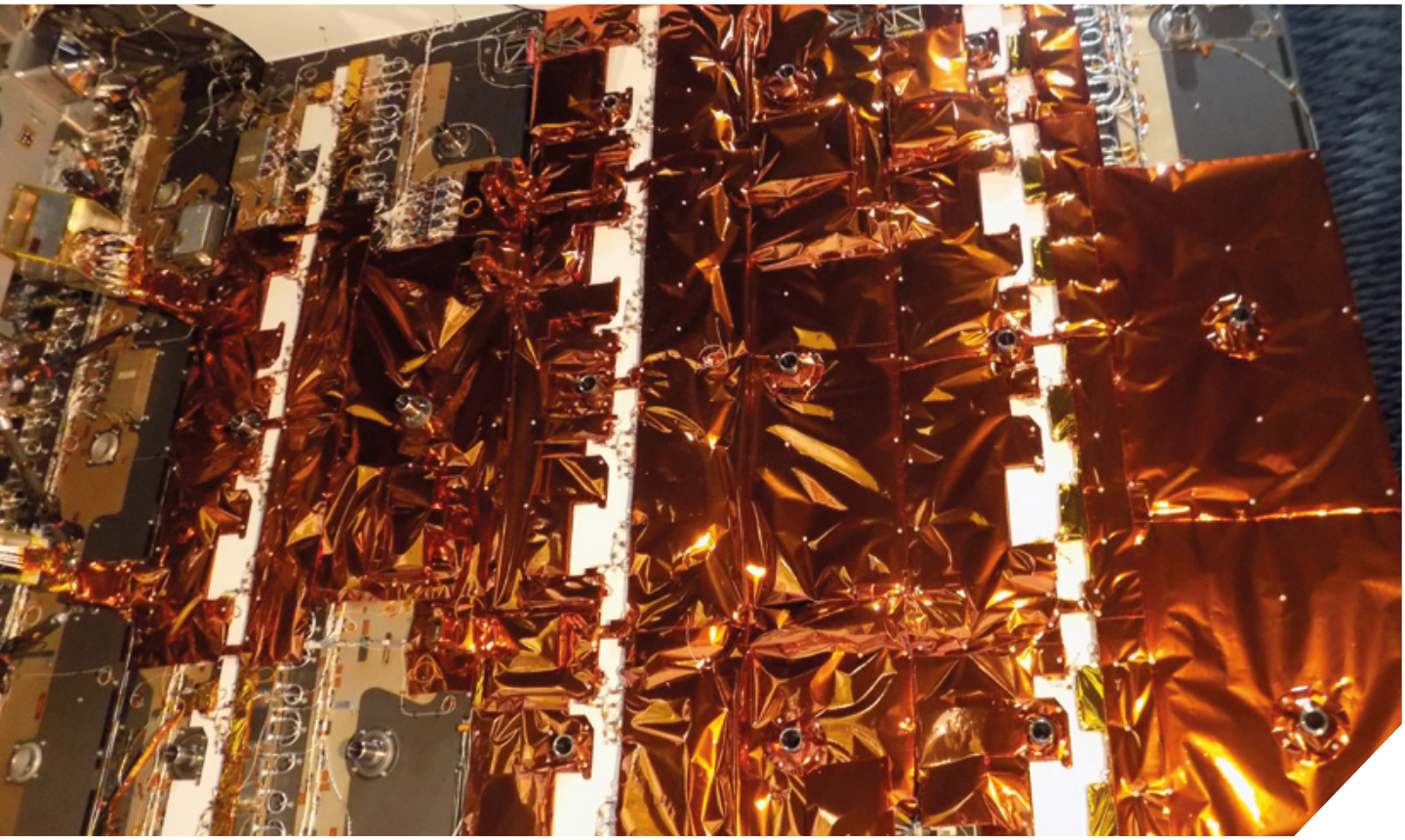
CNC MILLING MACHINE FOR DOUBLE LAYER PCB PROTOTYPING (LPKF ROUTER SYSTEM)

The LPKF ProtoMat X60 are specially designed circuit board plotters ideal for most in-house prototyping applications where speed and safety are essential, including multilayer and RF applications. These circuit board plotters feature particularly large working areas, perfect for antennas, sensors, sign etching, depaneling and large circuit board substrates.

CABLE TENSILE TESTING MACHINES (PULL TEST)

The pull test consists of applying an axial stress to a specimen until it breaks. The strain rate applied must be low in order not to distort the result. During the tensile test, the force and extension of the specimen are measured.

SPECIALTY COATINGS SERVICES



In the Special Coatings Laboratory, processes related to thermal control coatings are developed, whether they are of the specific thermal paint type or multi-layered stacked coatings (MLI). Tailor-made preparation processes are carried out, as well as activities to ensure the quality of the environment and the inputs used.

These coatings, as components of the passive thermal control of a satellite or part of it, play a very important role given the extreme working conditions required by the space environment (high vacuum and wide thermal range). In this context, the coatings act as protection for the hardware on which they are applied, functioning as a heat shield or as a radiation medium to dissipate excess heat.

TESTS // SERVICES

- Thermal analysis and design to adopt the optimal solution for the product in terms of coatings.
- Development of ad hoc processes for paint application (aeronautical or space) and final acceptance of treated parts.
- Design and manufacturing of MLI (multi-layer stacking).
- Thickness measurements of dry coatings on ferrous, non-ferrous and non-metallic substrates.
- Salt spray testing.
- Adhesion tests.
- Measurement of thermo-optical properties.

FEATURES

- Air treatment that guarantees a 100 K type environment, with a quantity of 100,000 particles per cubic foot of air (Fed-std-209E Standard) and with controlled temperature and humidity (Temperature: 22 ± 3 °C, relative humidity: 55 ± 10 %), complying with the ISO 8 standard (ISO14644 standard) of the "European Cooperation for Space Standardization" (ECSS).
- 3 internal rooms with independent environmental control: a room type 100K with temperature, humidity and particle control for preparation activities; a room with temperature and humidity control, equipped with a suction front for painting activities; and another room type 100K with a wide range of temperature and relative humidity control, for customized curing of paints.

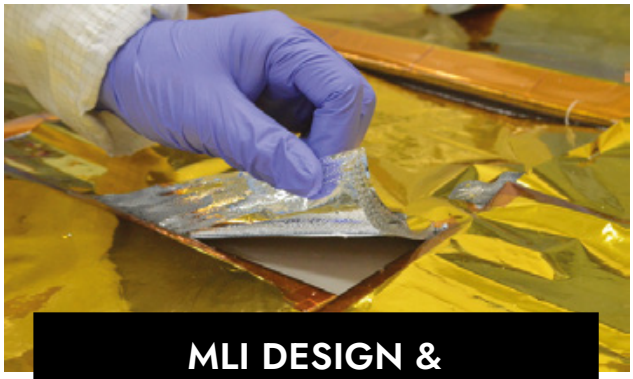
- Specific equipment for the preparation and treatment of high performance coatings: deionizer for obtaining high purity water (18 Megaohm), ball mill for grinding solid compounds, controlled paint storage system (safety cabinets and freezer), spraying equipment with HVLP technology, airbrushes for rework and adjustments, 3D printer for prototyping and manufacturing of process support devices.

EQUIPMENT AND CAPABILITIES

THERMAL-CONTROL COATING APPLICATION

CURING ROOM

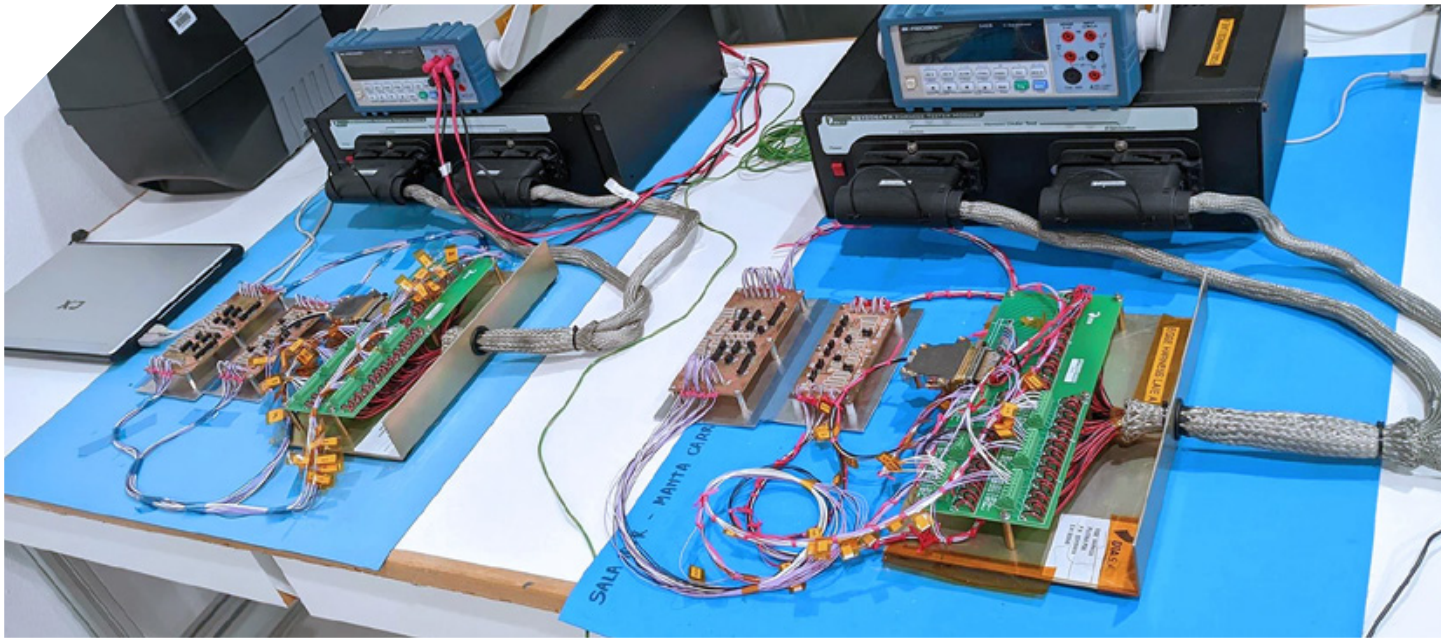
MEASUREMENT OF THERMOPTIC PROPERTIES



MLI DESIGN & MANUFACTURING

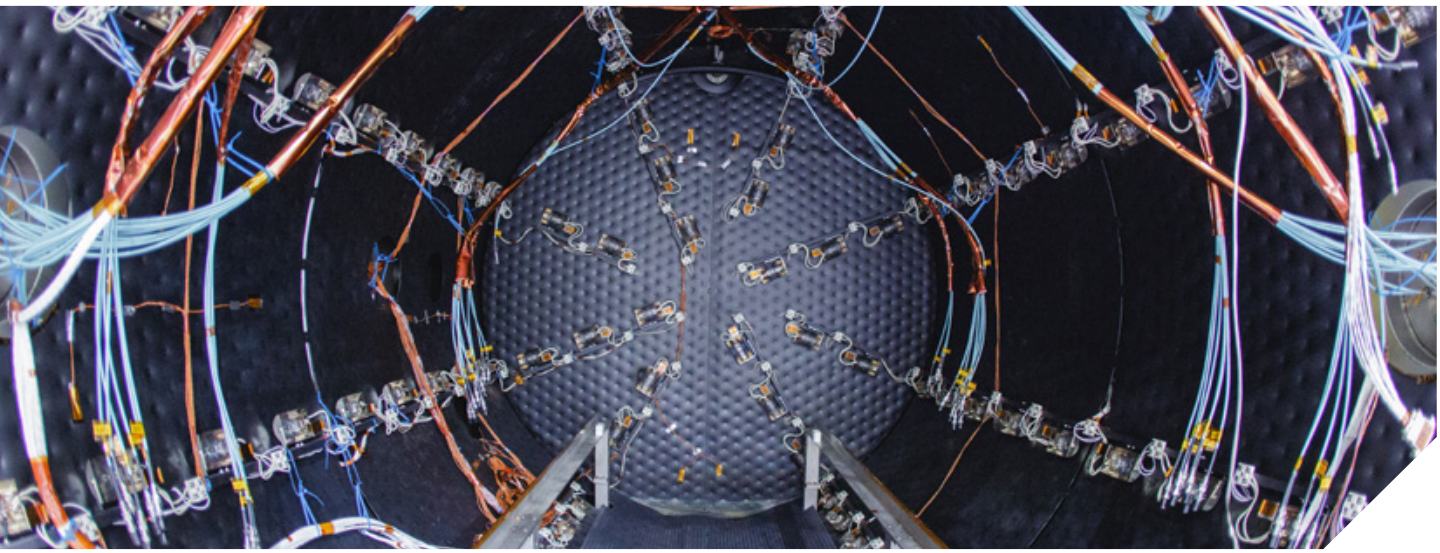
PREPARATION ROOM

RF TESTING FACILITY



Performance Testing	Functional Test	**Radio Frequency Test (<50ghz)** Noise figure measurement False measurement Pulsed radiofrequency signal test Characterization of active/ passive devices (filters, amplifiers, others) Environmental characterization test
Debug, Nonconformities	Calibrations	
MIL-1553 V&V	Grounding, Bonding and Insulation Tests	

INTEGRATION AND THERMAL TESTING SERVICES



In this laboratory, thermal and humidity tests are performed under vacuum or ambient conditions (atmospheric pressure). These tests make it possible to simulate the extreme conditions of the service environment of the assemblies or their components, in order to characterize their behavior or to guarantee their operation.

Thermal vacuum tests are part of the environmental tests that satellites must comply with in order to meet mission requirements and are therefore of utmost importance in the manufacturing cycle of any space part or component. Chambers that simulate space environment conditions, called thermo vacuum chambers, are used.

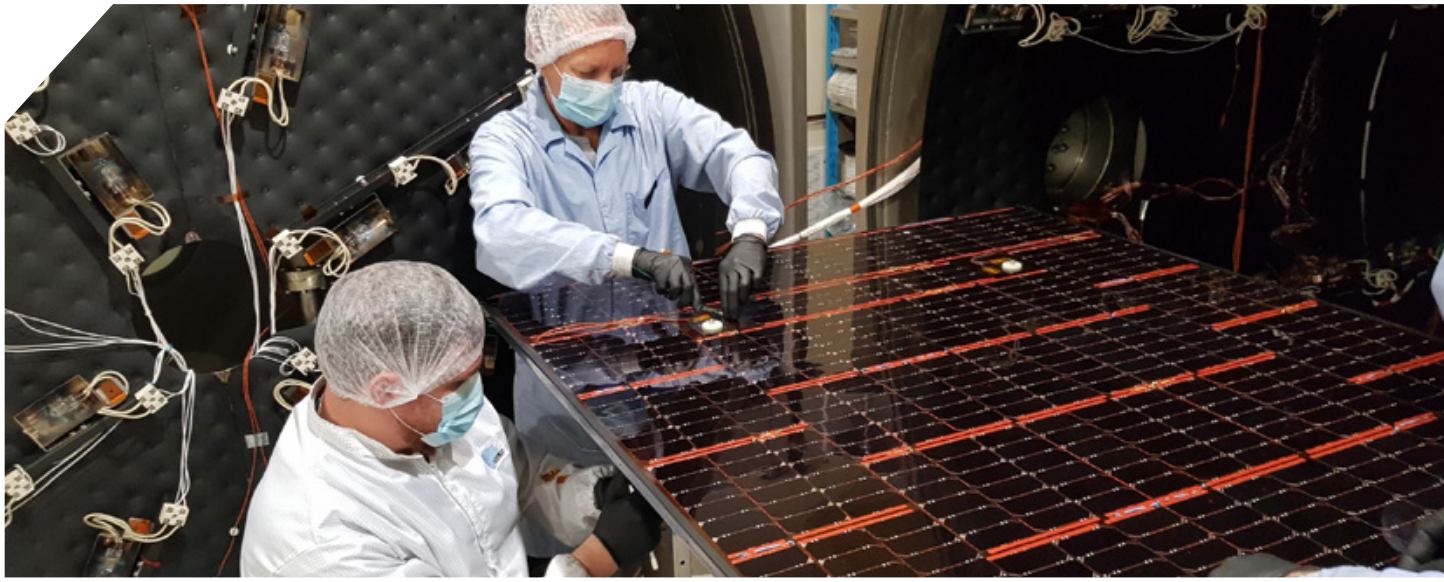
The tests performed on the ground consist of placing the satellite or part of it inside these chambers under high vacuum conditions and exposing them to different thermal conditions. The satellite has to be prepared to withstand abrupt temperature changes without altering its performance.

In addition, this laboratory integrates thermal components, such as temperature sensors, thermostats or heaters, which are responsible for controlling that the different elements of the satellite do not operate outside the critical ranges expected in flight.

TESTS // SERVICES

Thermo-vacuum tests	Environmental thermal cycling tests	Thermal shock test
Moisture testing	Integration of active thermal control elements	Bakeout (decontamination bakeouts)
Numerical simulation to predict the behavior of the devices under test	Engineering consultancy for test definition and planning	Calibration of temperature sensors

Design of thermal MGSEs (mechanical support equipment) and thermal setups (equipment to set specific test conditions)



FEATURES

- Air treatment ensuring a 100K type environment, with a particle count of 100,000 particles per cubic foot of air (Fed-std-209E standard) and with controlled temperature and humidity (Temperature: 22 ± 3 °C relative humidity: 55 ± 10 %), complying with ISO 8 (ISO14644 standard) of the "European Cooperation for Space Standardization" (ECSS). (ECSS).

- 2 internal rooms with independent environmental control: both rooms type 100K with temperature, humidity and particle control for preparation and integration activities.

- 3 thermo-vacuum chambers of different sizes adaptable to each device to be tested, with an operating range between -190°C and 130°C, controlled with halogen lamps or resistors for heating and liquid nitrogen for cooling; reaching a vacuum level in the order of 1x10-^{6} mbar in any of them, with the use of a 3-stage pumping system. More than one thousand temperature sensors available for monitoring the tests.

- 2 Environmental chambers for thermal cycling tests with temperature control between -75°C and 180°C and humidity between 5%RH and 98%RH.

- Laboratory equipped with "work islands" around each chamber, which allow performing integration tasks and preparation of tests at the foot of the machine, also having a bridge crane for handling larger loads.

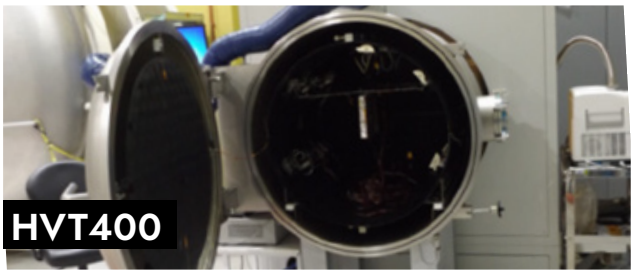
- Control room isolated from the test sector, to monitor the tests with each of the thermo-vacuum and environmental chambers, providing greater comfort to the personnel in the operation and at the same time preventing risks associated with the work.

- Standard equipment for the calibration of temperature sensors, with an operating range between -100°C and 155°C.

- Permanent oxygen level monitoring system throughout the laboratory for the use of liquid and gaseous nitrogen, and a centralized alarm system that warns of a nitrogen leak.

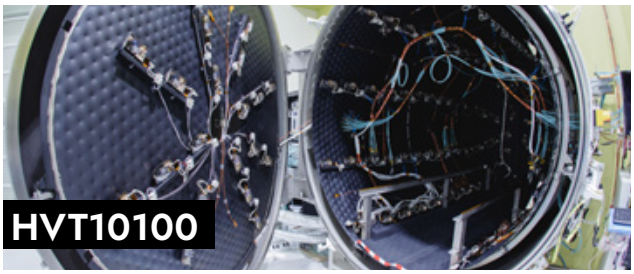
- Controlled stock system for the storage of components and supplies.

EQUIPMENT



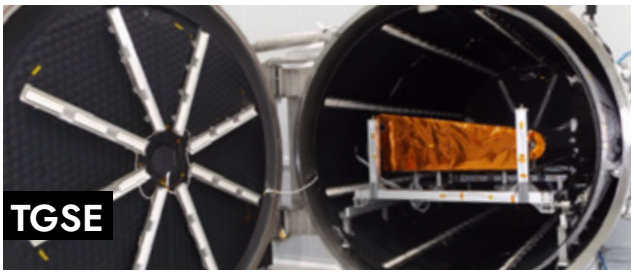
HVT400

USEFUL VOLUME	316 liters
USEFUL MEASUREMENTS	710 mm diameter 800 mm depth
LAST PRESSURE	1x10-6mbar
TEMPERATURE RANGE	-190°C / 130°C
MAX. WEIGHT (DUT)	40 kg



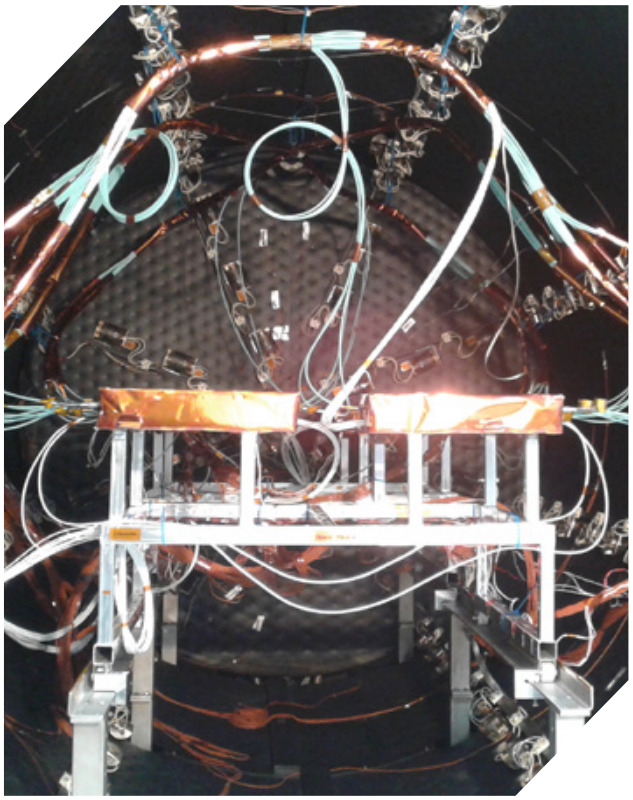
HVT10100

USEFUL VOLUME	9500 liters
USEFUL MEASUREMENTS	2050 mm diameter 3030 mm depth
LAST PRESSURE	1x10-6mbar
TEMPERATURE RANGE	-190°C / 130°C
MAX. WEIGHT (DUT)	200 kg

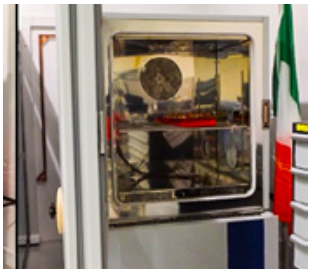


TGSE

USEFUL VOLUME	31230 liters
USEFUL MEASUREMENTS	2560 mm diameter 5000 mm depth
LAST PRESSURE	1x10-6mbar
TEMPERATURE RANGE	-190°C / 130°C
MAX. WEIGHT (DUT)	500 kg



DY500



USEFUL VOLUME	454 liters
USEFUL MEASUREMENTS	880 mm width 580 mm depth 890 mm high
LAST PRESSURE	-75°C / 180°C
TEMPERATURE RANGE	5% / 98%
MAX. WEIGHT (DUT)	50 kg

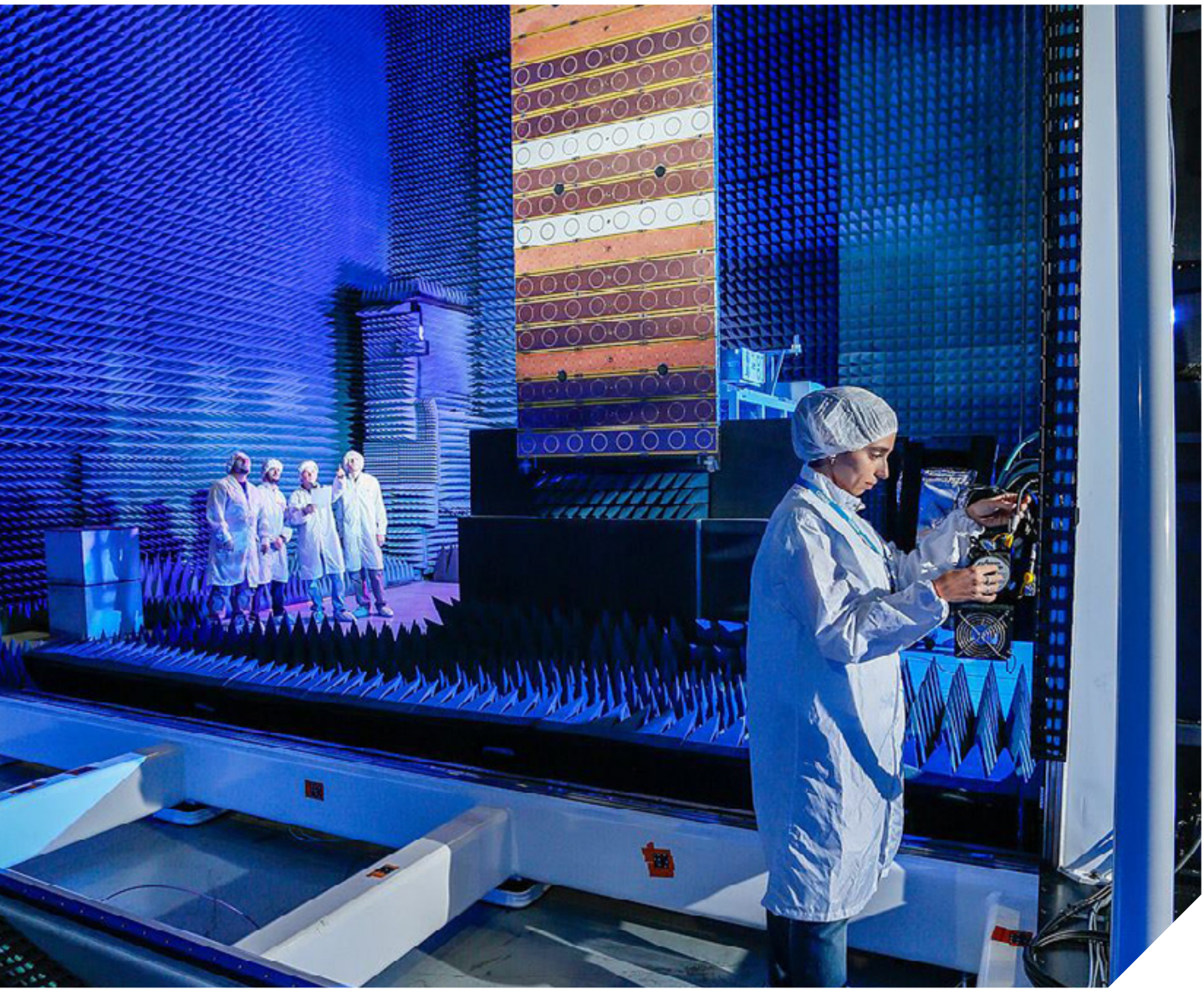
DY1400

USEFUL VOLUME	1368 liters
USEFUL MEASUREMENTS	1000 mm wide 1342 mm deep 1020 mm high
LAST PRESSURE	-75°C / 180°C
TEMPERATURE RANGE	5% / 98%
MAX. WEIGHT (DUT)	50 kg

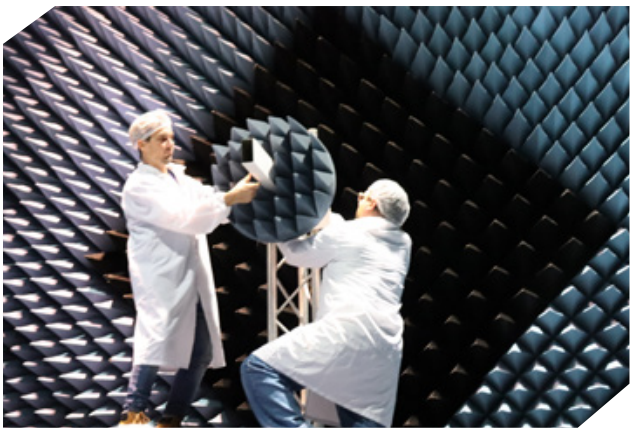
TEMPERATURE CALIBRATOR

OPERATING RANGE	-100°C to 155°C

ANTENNA DESIGN AND TESTING SERVICES

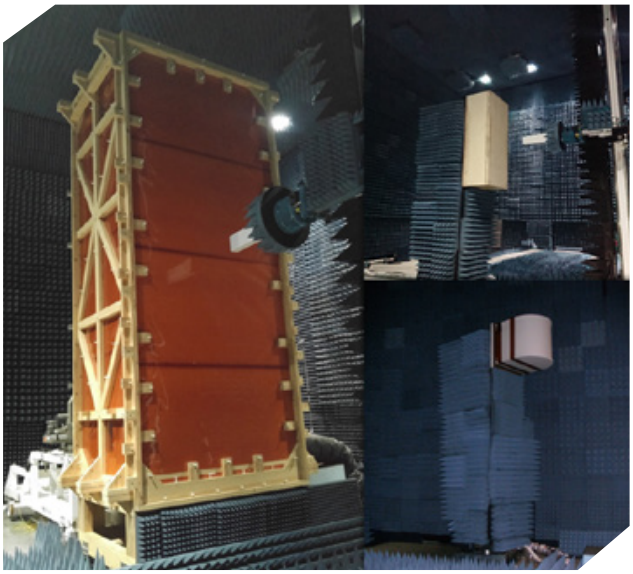


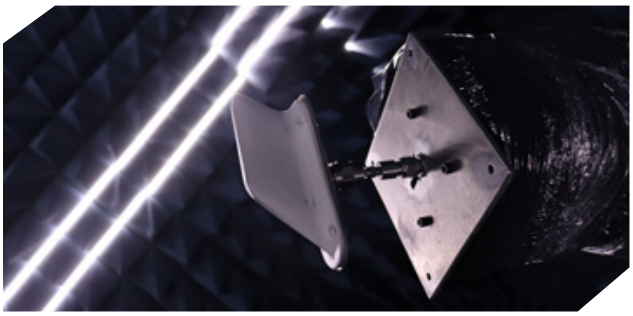
In the Antenna Design and Testing Laboratory facilities, tests related to the functional parameters of the antennas can be performed, such as: radiation properties, S-parameters, power, among others. In addition, the available Anechoic Chambers are also suitable for acoustic tests. In terms of development, design and construction of antennas are available options.



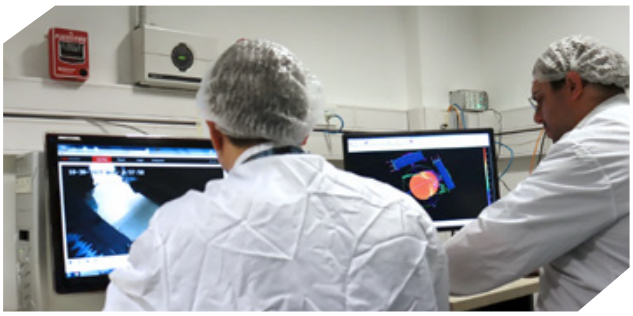
LaMA has 3 Anechoic Chambers of different sizes, equipped with high quality measuring instruments, which allow performing different types of tests according to the requirements requested by the customers. The coordinate systems that can be used are *Planar, Cylindrical and Spherical*.

In addition, it is able to perform tests at different temperatures by inserting the antennas inside the **Cámaras Térmicas** available in the laboratory. In particular, for cylindrical coordinates and small or medium-sized antennas (dimensions up to 1.5 m x 0.5 m x 0.5 m), the thermal measurement range is from -100°C to 100°C; while in the planar system and for large antennas (up to 1.5 m x 3.5 m x 1 m), the same is from -60°C to 70°C.



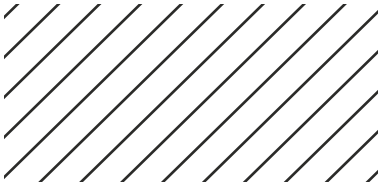


In the case of **Power Handling** tests, the available frequency range is between 800 MHz and 3 GHz.



Antenna designs and analysis are performed with commercial software using finite element methods applied to electromagnetic structures.

ACTIVITIES // SERVICES

Radiation testing between 300 MHz and 40 GHz	High power testing between 800 MHz and 3 GHz	Radiation tests in spherical configuration: 360° x 360°
Radiation tests in cylindrical configuration: 5.4 m x 360°	Radiation tests in planar configuration: 11 m x 5.4 m	Radiation vs. temperature tests from -100°C to 100°C (maximum range)
S-parameter measurements	Acoustic testing	

FEATURES

- Air treatment system that guarantees an environment with a quantity of 100,000 particles per cubic foot of air (Standard: Fed-std-209E / ISO14644), and with controlled temperature and humidity (Temperature: 22°C ± 3°C, Relative Humidity: 55% ± 10%), complying with the ISO 8 (ISO14644) standard of the European Cooperation for Space Standardization (ECSS).
- Laboratory consisting of 3 ISO 8 class anechoic chambers, designed to absorb all the reflections produced by electromagnetic waves on any of the surfaces (floor, ceiling and side walls). At the same time, they are isolated from the outside, which protects them from any source of external influence. The combination of these two factors means that the rooms emulate space-like conditions.

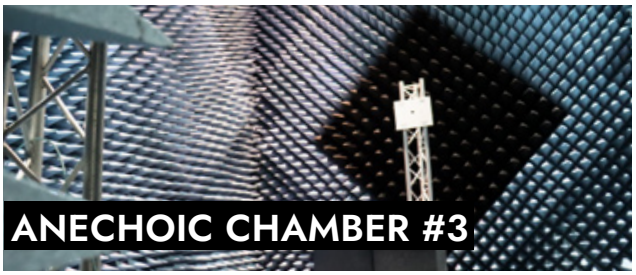
EQUIPMENT

Dimensions: 12.5 m x 13.5 m x 8.5 m (depth x width x height)

It has a Near Field System Inc. (NSI-MI) measurement system, which is composed of angular displacement axes in Azimuth, Pol and Phi, and linear displacement in X, Y, Z.

Dimensions: 4.9 m x 2.6 m x 1.6 m (depth x width x height)

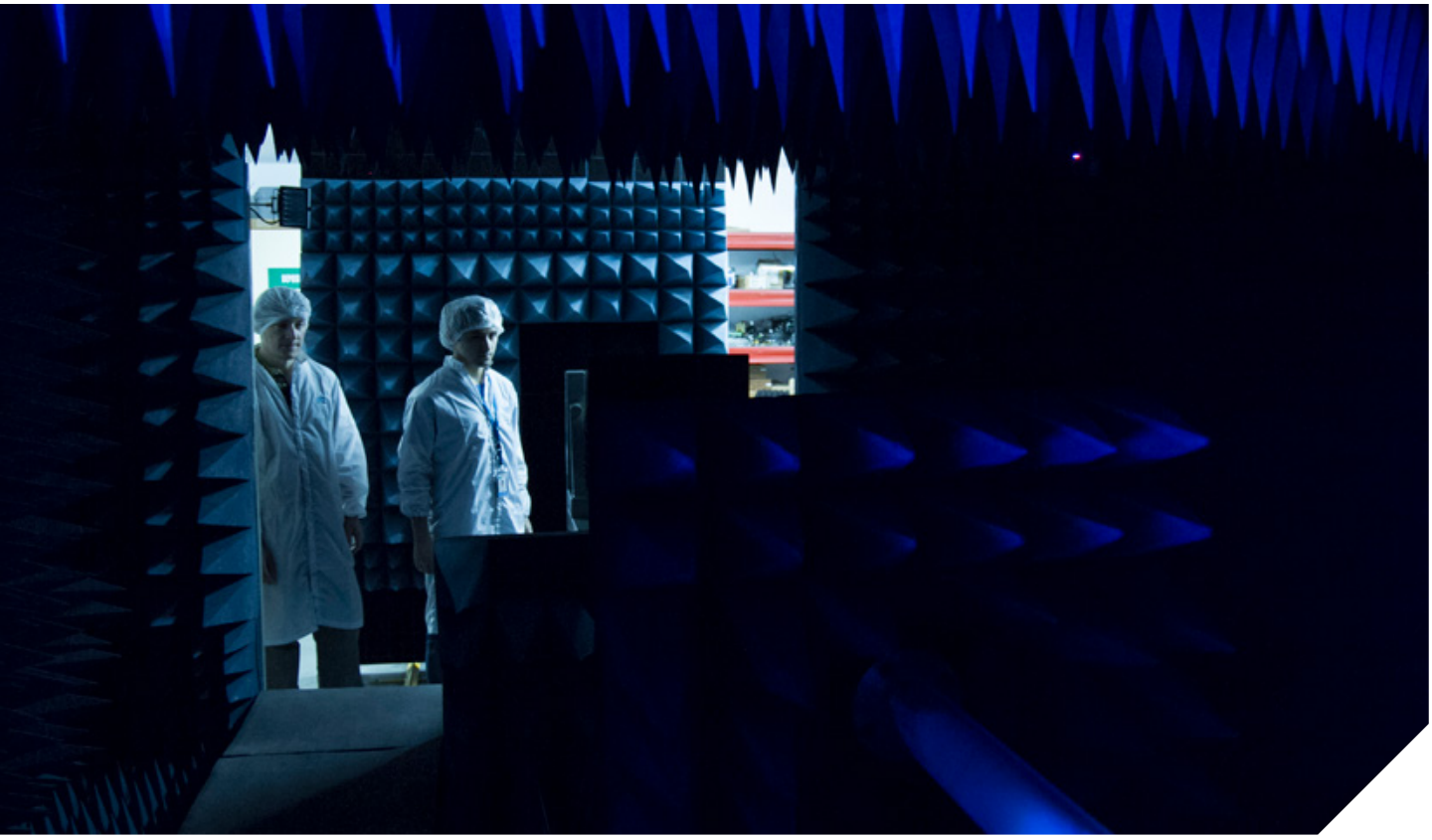
It has a Near Field System Inc. (NSI-MI) measurement system, composed of angular displacement axes, in Azimuth, Pol and Phi.



Dimensions: 7.23 m x 5.95 m x 7 m (depth x width x height)

It has a **Vector Network Analyzer** that is mainly used in this chamber for antenna calibration (Brand: Agilent, Model: N5245A).

ELECTROMAGNETIC COMPATIBILITY SERVICES



LaCEM performs all electromagnetic compatibility testing, analysis, measurement, evaluation and reporting services in a complete and reliable manner.

Electromagnetic compatibility testing (EMC) is essential to ensure that electronic devices and systems can operate correctly in an electromagnetic environment and avoid unwanted interference that may affect their operation or that of other nearby devices. These tests are governed and regulated under strict standards such as IEC (International Electrotechnical Commission), for the industrial and scientific part, MIL-STD (military standard) for the aerospace part, etc.

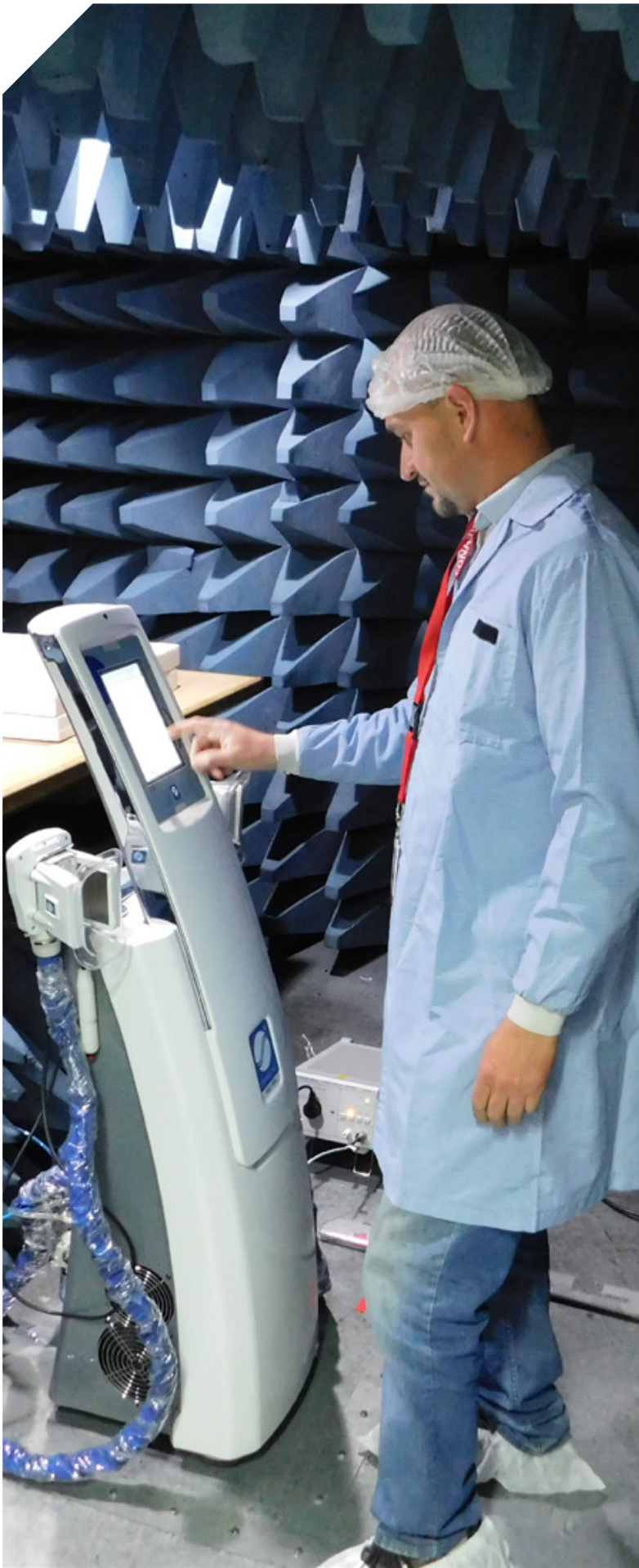
TESTS

Emission test (conducted and radiated)
This test is performed to measure the amount of electromagnetic energy that a device emits. The amount of energy is measured at different frequencies to ensure that it does not exceed the limits set by regulatory agencies.

Immunity test (conducted and radiated)
This test is performed to measure the ability of a device to resist the effects of electromagnetic interference from its environment. The device is subjected to a variety of interference conditions, such as radio waves, magnetic fields and electrical transients to measure its resistance.

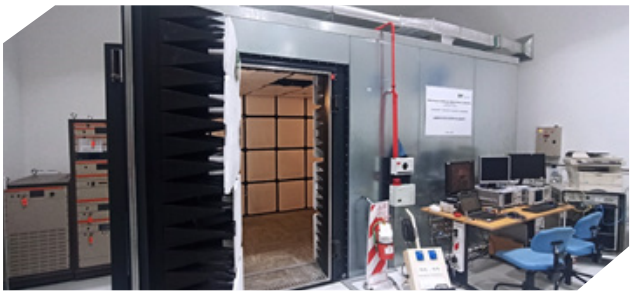
Electrostatic discharge test
This test is performed to measure the ability of a device to withstand electrostatic discharge (ESD) and prevent failure or damage. The device is subjected to high voltage discharges to verify its resistance capability.

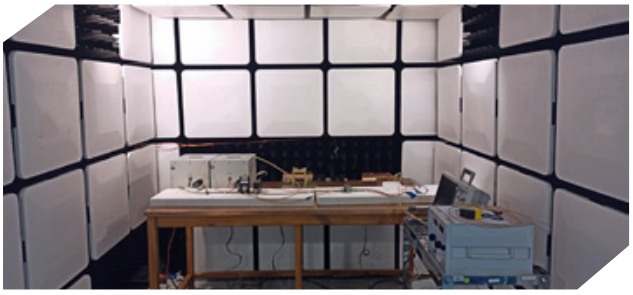
In addition, pre-compliance tests are performed, providing assistance and advice to industries that manufacture equipment with electronic systems, in order to guide them in the solution of design and development problems through tests, to comply with the required standards and thus be able to market the products they manufacture.



EQUIPMENT

The laboratory consists of two semi-anechoic chambers. One of the chambers is located in a class 100,000 room, with a frequency range from 9KHz to 18GHz, with amplitudes up to 200V/m. The other chamber is 1m for subsystems, with a frequency range from 10K to 18Ghz with field amplitudes up to 100V/m.





SERVICES

Emissions conducted	Conducted susceptibility	Radiated emissions
Radiated susceptibility	Grounding	Bonding
Isolation	ESD	Inrush (In voltage and current)
BCI	Spurious	Safety
	Thermography control	

WE OFFER TESTING FOR THE FOLLOWING STANDARDS

PRECISION METROLOGY SERVICES

Spatial quality precision metrology service and solutions, with the ability to measure and align complex parts/structures under the highest quality standards.

FARO LASE TRACKER VANTAGE

It is an extremely accurate, portable coordinate measuring machine that enables you to build products, optimize processes, and deliver solutions by measuring quickly, simply and precisely.

Distance measurement performance

Resolution
0,5µm

Precision (MPE)
16µm + 0,8µm/m

Angular measurement performance

Angle precision (MPE)
20µm + 5µm/m

Precision Level Accuracy
±2 arc sec

GEODETIC SYSTEMS V-STARS M PHOTOGRAMMETRY

V-STARS M employs multiple cameras and operates as a portable optical coordinate measurement machine (CMM) to provide 3D coordinate measurement in real-time, in both stable and unstable environments, at a rate of up to 10 points per second. V-STARS M employs two or more custom-built digital cameras, presently either INCA4 or DynaMO high-speed, high resolution cameras, to make accurate, real-time measurements of static or dynamic objects, through use of wireless operated tactile probes, retro-refective targets or projected PRO-SPOT points.

INCA4

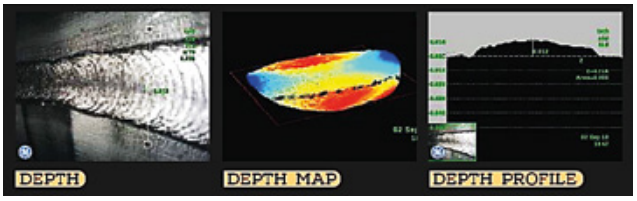
Accuracy
9µm+9µm/m o 1:90.000

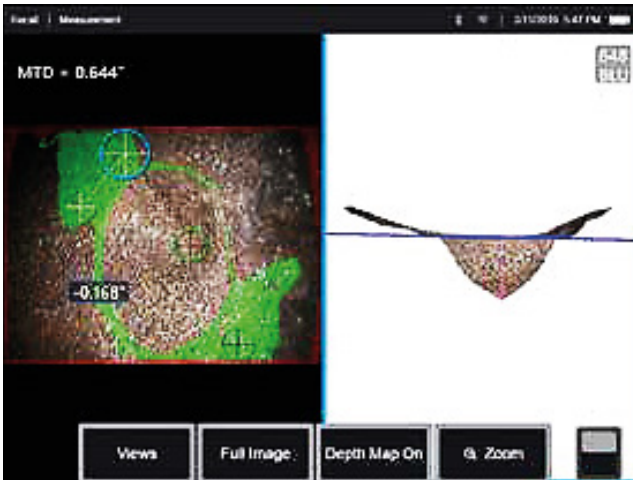
Dynamo D5

Accuracy
14µm+14 µm/m or 1:60.000

PRO-SPOT

Point density
600 to 23.000 pts





MENTOR VISUAL IQ

These videoscopes allow mapping, measuring and analyzing 3D indications and improving probability of detection (POD) by verifying the job in real time. Mentor Visual iQ provides the processing power to operate 3D phase measurement and 3D stereo measurement with point cloud analysis.

Diameter Probe

4.0 mm (0.16"), 6.1 mm (0.24"),
8.4 mm (0.33)

Image Sensor

1/6" Color Super HAD™ CCD camera
(6.1) 1/10" (4.0 mm)

Pixel Count

440,000 pixels


Leica

MECHANICAL ENGINEERING

The Aeronautical Mechanical Engineering team of VENG has extensive experience linked to the flow of MAIT (Manufacturing, Assembly, Integration and Testing) of space systems, based on the main standards of this industry, such as NASA and ESA. Notwithstanding the specificity of these disciplines, it has been possible to transfer this knowledge to other sectors, such as general industry, aeronautics and nuclear.

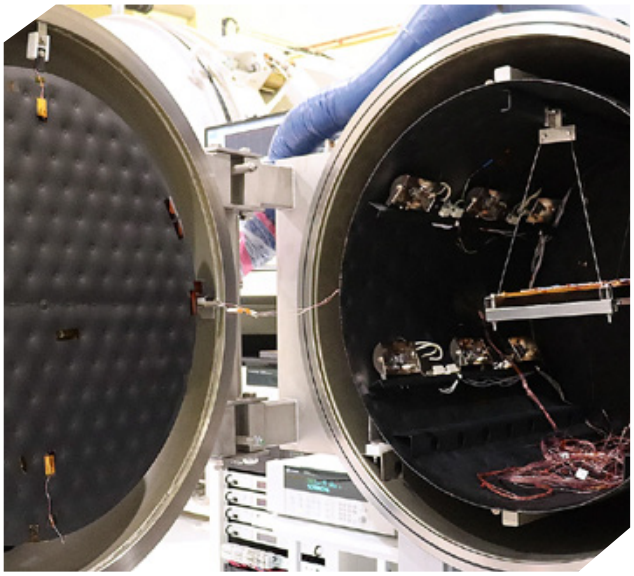
The team has outstanding professionals in the design and analysis of mechanical and thermal specialties; using state-of-the-art tools, such as SolidWorks and Ansys software. In addition, it is highly skilled in the elaboration of test plans, in order to close the verification and validation cycle of the designed systems.

INDUSTRIAS

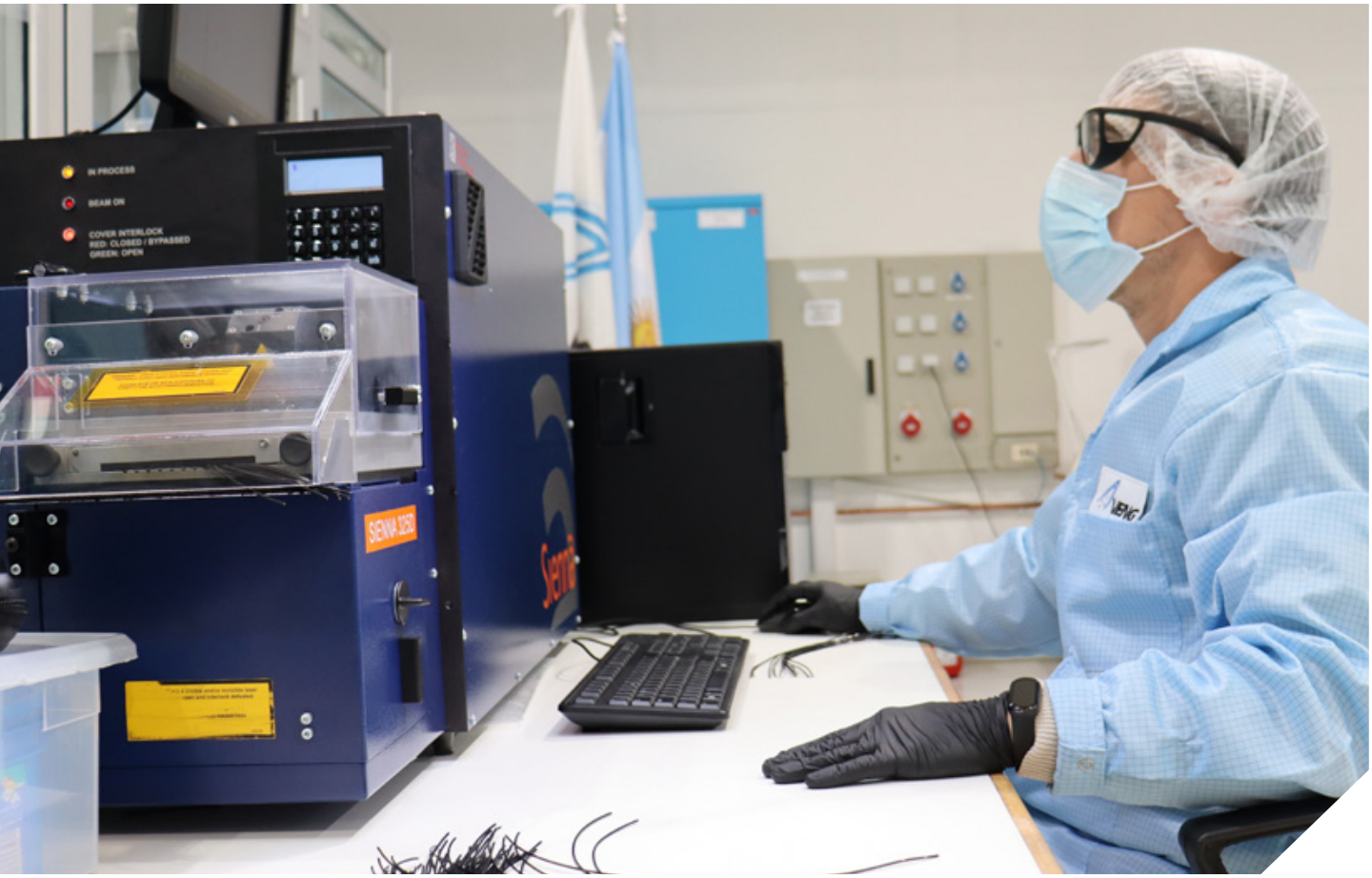
- Aeronautics
- Space
- Oil & Gas
- Nuclear
- General Industry

SERVICES

- Mechanical design of devices and structures associated with different industries.
- Design of thermal control systems for the aerospace industry.
- Thermal and structural analysis through computational simulation.
- Design and implementation of manufacturing, assembly and integration processes for mechanical and thermal subsystems.
- Design of test plans for verification and validation of systems.



ELECTRONICS ENGINEERING



The electronics engineering team has extensive experience in the design of satellite instrument systems and subsystems, with a primary focus on SAR missions, such as the successful SAOCOM missions and the upcoming Sabia-Sea mission. In addition, we have applied our knowledge and experience in a variety of industries, including aeronautics, petroleum and Oil & Gas, as well as projects related to radar, defense and special process automation.

For the management of our designs we adhere to the engineering standards established by ESA and NASA, adapting them to the specific needs of each project. For PCB design, we have engineers certified by IPC standards for space applications, guaranteeing excellence in every detail. We are currently in the process of obtaining ISO 9001 certification, which is expected to be completed by the end of 2024.

As for our tools and technologies, we work with state-of-the-art software, including LabVIEW, Altium, Feko, ANSYS and SolidWorks, among others. In addition, we have multipurpose equipment, such as NI PXI modules, which allow us to carry out functional tests and rapid tests efficiently.

INDUSTRIES

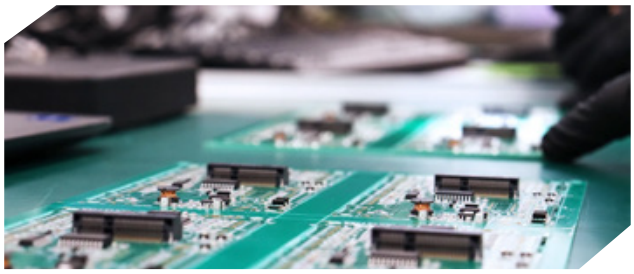
- Aeronautical-Military
- Aerospace
- Oil & Gas
- Defense
- Diverse industries (Automotive, IT, food, agriculture, etc.)

SERVICES

- Analysis, design and implementation of electronic hardware devices with commercial, industrial, military and aerospace quality.
- Specialized design of PCBs for high reliability projects based on IPC standards, for military and/or aerospace applications.
- Analysis, design and implementation of firmware, software and embedded software for digital and high speed applications.
- Analysis, design and implementation of electronic systems for product testing.
- Research of electronic systems for implementation of custom applications.

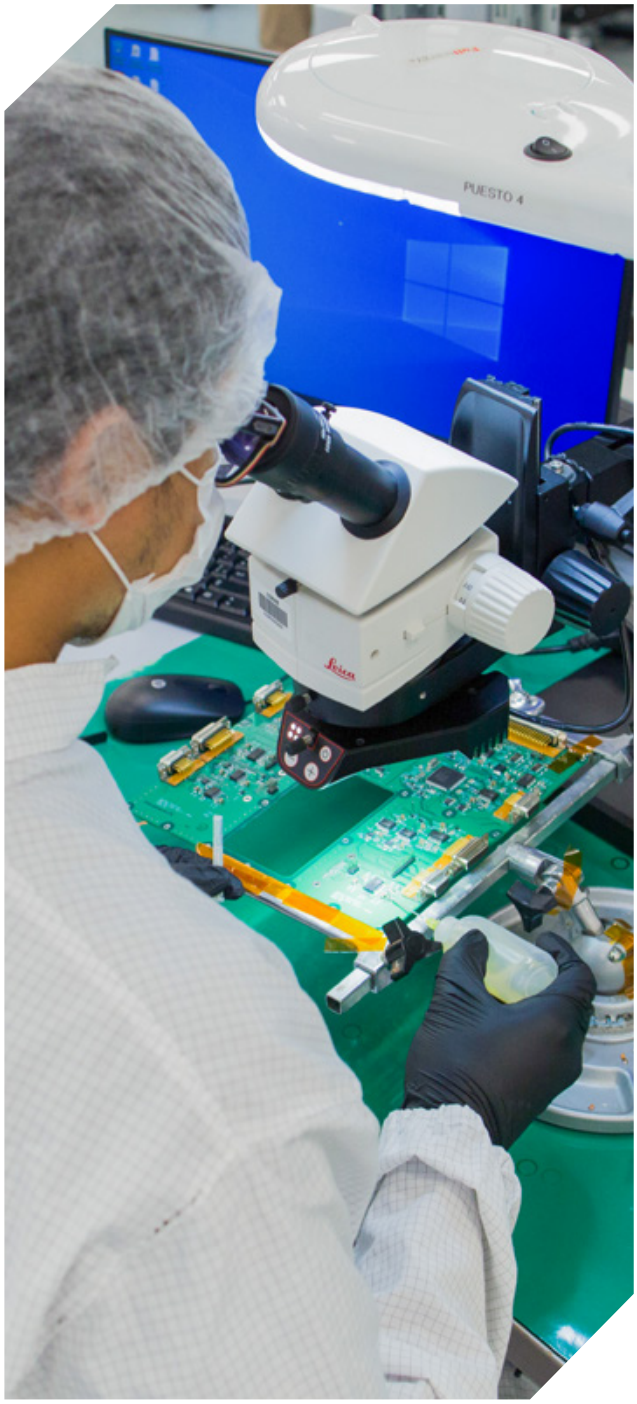
SURFACE-MOUNT TECHNOLOGY (SMT)

We offer a high quality electronic board assembly service, suitable for both industrial and space applications. We are guided by IPC standards, from industrial standards IPC-A-610 and IPC-J-STD-001 to the most stringent space requirements.



We have automated SMT technology and manual soldering technology for both surface mount and insertion, which allows us to adapt to various assembly needs. Each plate is inspected and validated to ensure durability and reliability, meeting the most demanding customer and regulatory requirements.

With high quality automated SMT (Surface-Mount Technology), we have the capacity to assemble electronic boards, adapted to the specifications of each customer and ensuring maximum durability and reliability. We use advanced machinery to achieve maximum precision and reliability in each project.



JUKI G TITAN

Equipped with automatic paste dispensing system for uniform and precise application.

PCB SIZE	Min. 50mm x 50mm Max. 510mm x 510 mm
ADJUSTABLE INSOLE FRAME SIZE	Min. 470 x 370mm Max. 737 x 737mm
PUNE HEIGHT	0.4mm to 6mm.

VAC745

Vapor-phase soldering machine with a specialized vacuum system to remove porosities from the solder. This system significantly improves reliability by eliminating air bubbles and ensuring homogeneous heat distribution, ideal for sensitive components and complex assemblies.

JUKI RS-1R

Capable of placing up to 50,000 components per hour, equipped with an adaptable 8-nozzle placement head, allowing fast and accurate assembly of various components.

One LNC-120 multi-nozzle 3D laser alignment system with eight nozzles

PUNE HEIGHT	1mm, 6mm, 12mm, 20mm, 25mm
PCB SIZE	370mm W x 650mm L (Max)

PCB SIZE	600 x 500 mm
DOBLE LAYER	

Leaded and lead-free soldering capability

MANUAL WELDING AND AEROSPACE QUALITY INSPECTIONS

CAPABILITIES

- Electronic Manufacturing Engineering
- PCB design review, for implementation of inspections and workmanship requirements
- Manual SMD Soldering and Insertion

INSPECCIONES

- Visual Inspection
- RX Inspection
- Solderability Test

REFERENCE STANDARDS

- IPC 610, J-STD- 001, IPC 620, IPC 7721/11, IPC A 600
- J-STD-001 Spatial Appendix
-
- ECSS-Q-ST-70-08, ECSS-Q-ST-38, ECSS-Q-ST-70-61

SPECIAL MACHINING

VERTICAL CNC LATHE

LYMCO RAL-12M

DISTANCE BETWEEN ENDS	1250mm
MAXIMUM TURNING DIAMETER	1250mm
MACHINABLE HEIGHT	1500mm
MACHINABLE DIAMETER	1500mm
MAX. WEIGHT	6 Tn
AXIS Z	900mm

LYMCO DV-3000MT

BED DIAMETER	3000mm
CONE	BT 50
PROGRAMMABLE DIVIDING CHUCK	0° — 360°
MAX. MACHINABLE DIAMETER	3400mm
MAX. MACHINABLE HEIGHT	2000mm
MAX. WEIGHT	22.000kg
FIXED TOOL POST	90°
DIVIDING TOOL POST	0° — 90°

HORIZONTAL CNC LATHE

ACRA FEL 6080 CN

DISTANCE BETWEEN ENDS	2250mm
MAX. Ø ADMISSIBLE ON BEDPLATE	1500mm

WIRE CUT MACHINE

AGIE CHARMILLES CUT 30P

U-V =	+/- 50mm
WORKING VOLUME	1030x800x350mm
MAX WEIGHT	1 Tn.
X AXIS	600mm
Y AXIS	400mm
Z AXIS	350mm

ELECTRO-EROSION MACHINE

AGIE CHARMILLES FORM 30

WORKING VOLUME	1200x800x500mm
MAX. WEIGHT	1 Tn.
MAX ELECTRODE WEIGHT	100 Kg.
X AXIS	600mm
Y AXIS	400mm
Z AXIS	400mm

CNC MILLING CENTER

HAAS VM6

BED DIMENTIONS	L1626mm x 813mm
MAX. HEIGHT	762 y 300 mm
MAX POWER	30 Hp
MAX SPEED	12000 rpm
MAX WEIGHT	1814kg
CONE	BT40

HAAS VF3YT

BED DIMENTIONS	L1372mm x 635mm
MAX. HEIGHT	749mm
MAX POWER	30 Hp
MAX SPEED	8100 rpm
MAX WEIGHT	1588k
CONE	BT40

SPECIAL WELDING: FRICTION STIR WELDING CENTER (FSWC)

A solid-state welding process where a non-consumable tool is used to join two parts without melting the part material. This allows very high joint efficiencies to be achieved in alloys where conventional welding (melting) degrades the mechanical properties by a high percentage. Friction stir welding is therefore widely used in the space, naval and military industries to weld mainly aluminum alloys.

MANUFACTURER	Nova Tech Engineering Inc.
GEOMETRY	Longitudinal, circumferential welds
JOINTS	Stopper, Overlapped
MATERIALS	Aluminum alloys
THICKNESS	2,4 mm – 13 mm
WELDING LENGTH	2600 mm (max)
TOOL RPM	5 rpm – 2000 rpm
MAXIMUM LOAD	53400 N
MAXIMUM TORQUE	450 Nm

AUTOMATIC GTAW WELDING MACHINE // AMI M415

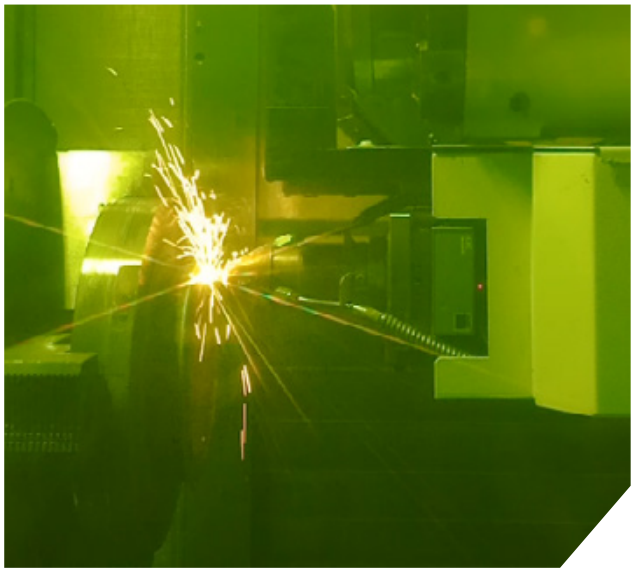
OUTPUT CURRENT RANGE	5A – 400A
CURRENT TYPE	Continuous or Pulsed Direct Polarity
AUTOMATIC ARC CONTROL	5VDC – 25VDC

WELDING HEAD - AMI MODEL 15

CONTRIBUTION FEED RATE	5 – 200rpm
TRANSFER SPEED	0,1 – 20rpm

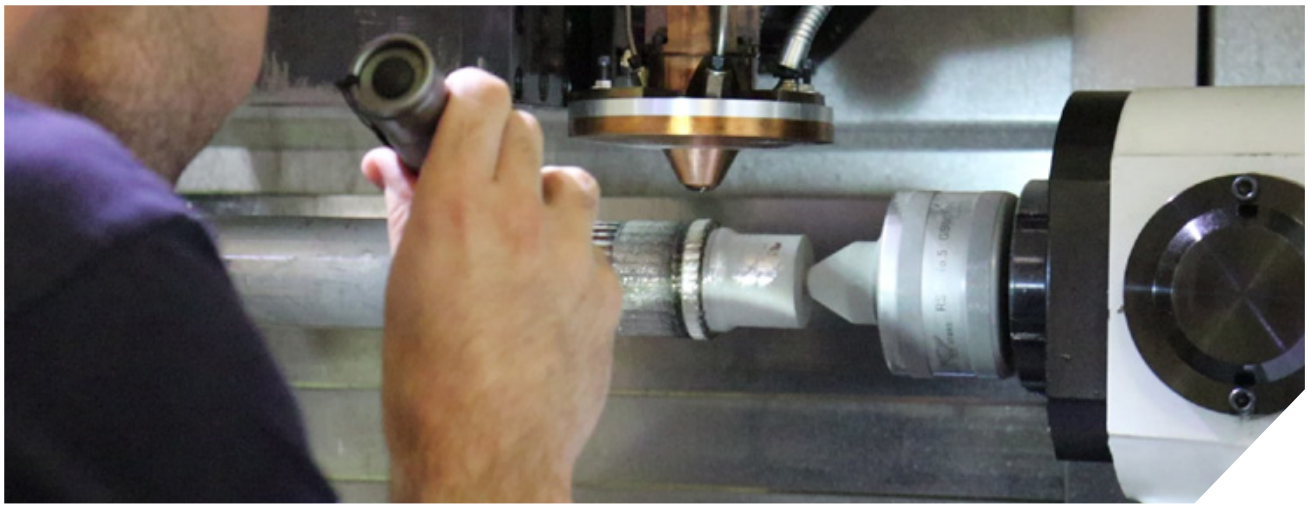
DEVELOPMENT OF ADDITIVE MANUFACTURING PRODUCTS

Additive manufacturing services, ranging from state of the art 3D metal printing (DMD) to electroplating facilities. This state of the art manufacturing service allows as to develop complex metal components with a high manufacturing efficiency.



3D DMD ADDITIVE

MAX. DIAMETER	650 mm
MAX. LENGHT	112 g
STANDARD SPINDLE SPEED	4.200 [3.000] rpm



CARBON FIBER WINDINGS

Design services and winding of composite materials. With the capacity to manufacture large pieces, of about 1500 mm in diameter and 9000 mm in length, with optimal mechanical vs weight performance.

RACKS FOR GAS STORAGE

These RACKS provide a solution to contain and transport 18 to 36 kg of H2 at ambient temperature, storing the gas at a pressure of 400 bar.

SPECIAL HEAT TREATMENTS

High quality Brazing and Heat Treatment services in controlled atmosphere and high vacuum environment. This service ensures space industry grade quality mechanical properties and surface finish.

SERVICES

Non-conventional welding process. Brazing	High temperature (1370°c) and high vacuum (1×10-⁶mbar) furnace	Work in controlled atmosphere (NG2) or vacuum
Customized temperature profiles for different heat treatments	Process monitoring and post-processing of data	

VERTICAL VACUUM FURNACE

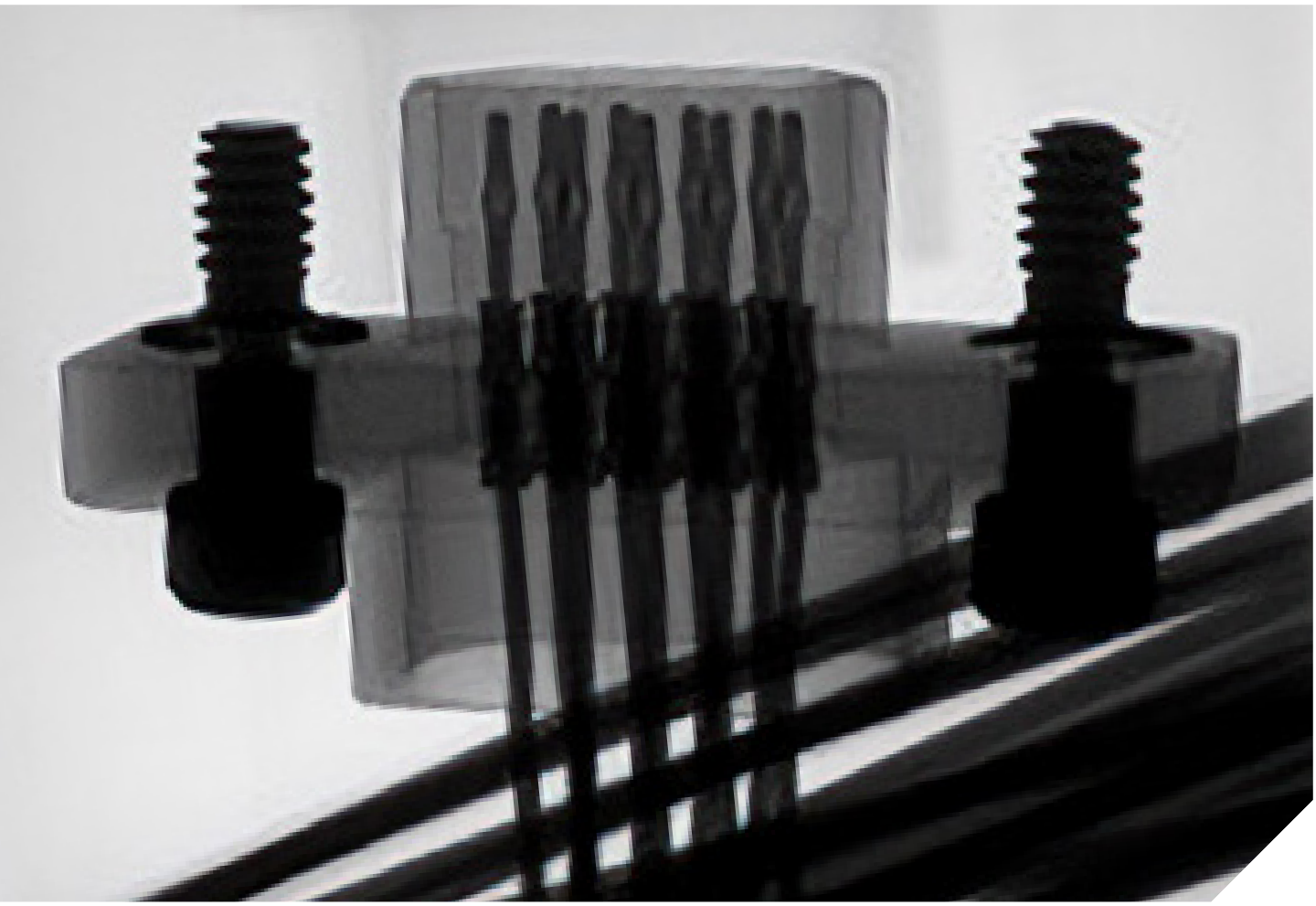
TAV V12

CHAMBER DIAMETER	1200mm
HEIGHT	1500mm
WEIGHT CAPACITY	1500kg
MAX. TEMPERATURE	1370°C
VACUUM PRECISION	±5°C. Vacuum 5 x10-6 mBar
PROTECTIVE GAS SHIELD	N 6,5 Bar
HEATING POWER	260 KW

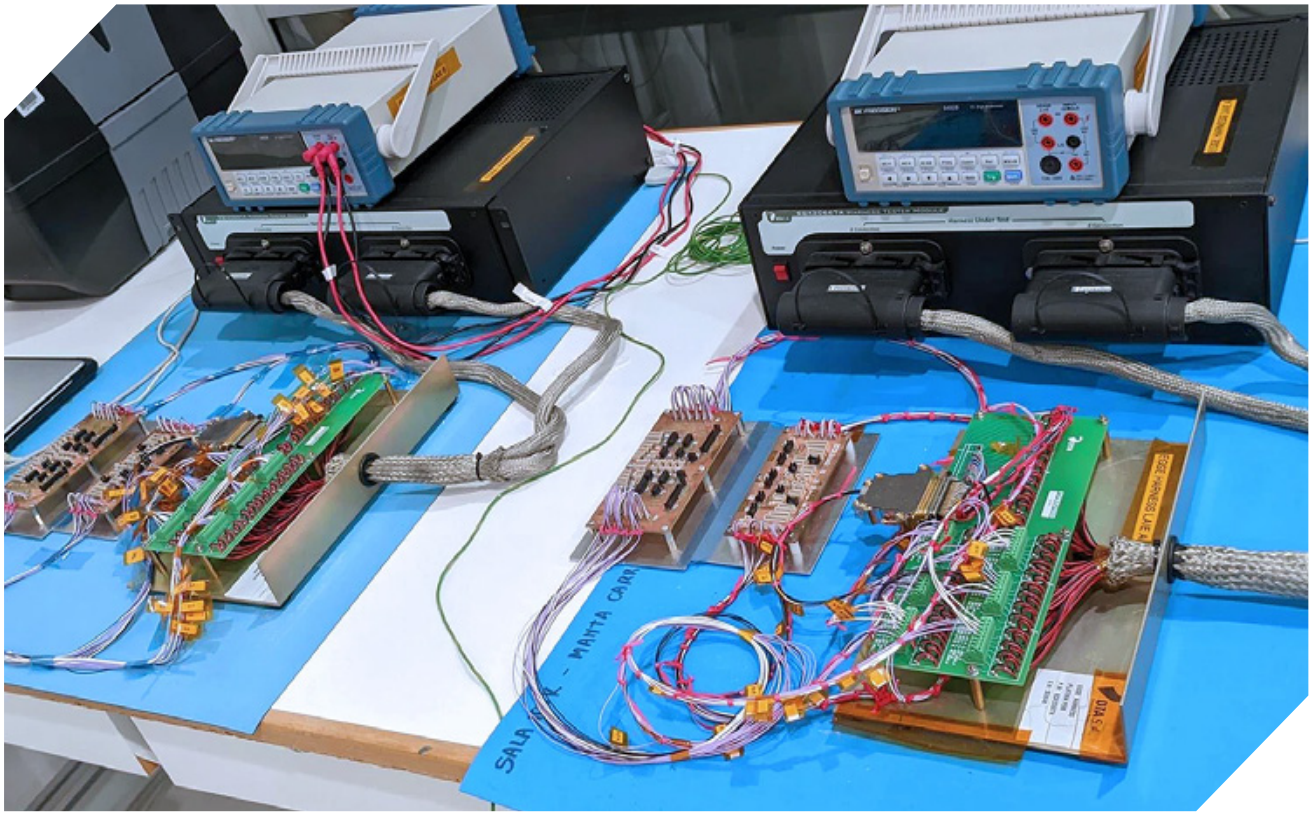
HARNESS

We are a leading company in manufacture of harnesses for Power, Radiofrequency and Control applications. Several of our productions are supplying satellites with excellent results, as we have developed high-quality solutions for projects of national importance, such as SAOCOM and SABIA-Mar from CONAE, as well as for private customers looking for reliable and efficient results.

Our team of highly trained professionals, working together with the Quality area of the company under ECSS and IPC standards, uses advanced technologies and top-quality materials to guarantee the reliability and efficiency of all our products. We manufacture by welding and crimping, and we have different cable stripping methods: mechanical, thermal and laser, which adapt to all types of cables and sheaths.



We strive to deliver superior quality results to our clients, so we maintain our focus on innovation and continuous improvement, to offer products that meet your expectations.



We also have equipment and processes to carry out pull tests that guarantee the integrity of the batches according to requirements, and we can offer RX images as a complement to the manufacturing reports, including continuity and isolation test using specific EGSEs . Everything can be developed in our ISO 7 or ISO 8 Clean Rooms, as well as we can manage RF test in our Anechoic Chambers.

www.veng.com.ar

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