

Overview of aquahydraulic pump units to power subsea aquahydraulic power tools. Diving depths and hose lengths are influencing the required pressure and volume from the pump unit.

Depth	Hose length	Electric	Petrol	Diesel
Splash and tidal zone	0-50m	HPCT 250-21		
Shallow waters	50-100			000
Surface-Supplied Air Diving (SSA) (max 50m depth)	100-150m	MCCT FEM POLITICAL MODEL FOR THE POLITICAL MODEL FOR T	HDMP280_30_1	HDMD280_30
Surface-Supplied Mixed Gas Diving (max 100m depth)	150-200m	HDE22-300- 31CH-PRO	HDMP30-300- 31CH-PRO	HDMD19-300- 26CH-PRO
Saturation Diving (Sat Diving) (max 300m depth)	150-350m	Customized configuration		

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Splash and tidal zone*

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Electric drive set package



MONTI Cleantech Subsea Bristle Blaster Aquahydraulic

Powerful and servable water motor that enables a clean and powerfull source to drive the unit. Sustainable and environmental friendly. Removes corrosion, coatings, scale and adhesive residue.

3Kw 250Bar - 20ltr/min. Incl. Maintenance kit



Zero-Thrust Short Cavitation Cleaning gun (Recommended max. 40 LPM at 150 bar)

Maximised underwater cleaning capacity Minimum impact on coatings and surfaces Safe and ergonomic Intensity adjustable with high-pressure unit Double-walled stainless steel lance



MontiPower TS 21/250 professional high pressure pump for cold water (HPCT 250-21)

This electrical unit provides reliability combined with a long service life: several hundred hours of reliability and service life per year is very important. All components used are designed for a long service life. For example, the pumps operate with very little wear thanks to the low-speed crankshaft principle of 1450 rpm.



Hoses (50 meter) and feedpump

1/2" Rubber High Pressure Hose (W.P. 440 bar) – 50 mtr / Quick-connect couplings / Recommended for shallow water activities

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TEngine Mo33,5Petrol driven, 2 cilinder Aircooled Honda GX690 / 4 wheels with air tyres / Max. 1500 rpm / Strong, lightweight frame / Max. 30 LPM at 280 bar (7,9 gpm at 4060 psi) / / Gearbox driven pump / Electrical starting / No engine-oil safety device (oil-alert) / Big water filter at pump inlet, readily serviceable cartridge type / Pressure release valve for dry shutoff gun / Zero hose pressure regulator and emergeny-stop remote for SIR certification / Weight 150kg / Dimensions 1000x820x850mm



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Diesel drive set package



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SSA diving 50m*

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Mixed Gas Diving 100m*

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Petrol High Pressure Pro Cart 30kW | 300 Bar/31,2 LPM (HDMP30-300-31CH-PRO)

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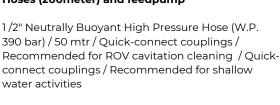
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MCTB-012

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Pressure loss lookup table

Using aquahydraulic propulsion (i.e., water-based hydraulic systems) for underwater power tools introduces pressure losses primarily due to:

- Hose friction loss (due to flow resistance).
- Hydrostatic pressure increase with depth.
- Minor losses (from bends, couplings, valves usually negligible in general estimates).

This table shows the estimated pressure loss due to depth and hose friction

Depth (m)	Hydrostatic Pressure loss (bar)	Friction Loss (bar)*	Total Pressure loss (bar)
0	0.00	0.00	0.00
25	2.45	1.88	4.33
50	4.91	3.77	8.68
75	7.36	5.65	13.01
100	9.81	7.54	17.35
125	12.26	9.42	21.68
150	14.72	11.31	26.03
175	17.17	13.19	30.36
200	19.62	15.08	34.70
225	22.07	16.96	39.03
250	24.53	18.85	43.38
275	26.98	20.73	47.71
300	29.43	22.62	52.05

^{**}Assumes a Hose inner diameter (D): ½ inch = 0.0127 m

These numbers represent the minimum pressure at the surface required to overcome both gravity and friction and still deliver usable pressure at the diver's tool. This doesn't include pressure needed to operate the tool itself.

Real offshore setups often increase hose ID or boost pressure to compensate for these losses.

Parameters:

- Flow rate (Q): 20 L/min = 0.000333 m³/s
- Friction factor (f): 0.0276 (turbulent flow, Blasius estimate)
- Water density (ρ): 1000 kg/m³
- Water temperature: 10°C (density ≈1000 kg/m³, dynamic viscosity ≈1.3 mPa·s)
- Gravity (g): 9.81 m/s²
- Velocity (v): ~2.63 m/s
- Pressure Loss (ΔP)
- Friction loss calculated using the Darcy-Weisbach equation



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