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Disclaimer: This is a living document. Please refer to our website for the most up-to-date information.

Barton Springs Mill grains, flours, and meals are now CCOF cerified organic. CCOF is among the most stringent certifying bodies in the US.



We are now also certified by the Regenerative Organic Certified Alliance. As our farmers, become certified, watch for this label to appear on select BSM products. Learn more at regenorganic.org.



# FROM THE FIELDS



May, 2023. Members of the BSM team made pre-inspection visits to all of our farmer partners in Texas and Oklahoma. Rainfall was hard to come by during the growing season, but sufficient to support the plants through to harvest. The resulting wheat berries were small, a condition that we like for stone-milled flours. These smaller berries are usually higher in protein, flavor, and aroma, as a result of drought stress.



# FLOUR GUIDE

Are you making something

**DELICATE** or **STURDY** 

# DELICATE

Biscotti

Banana Bread

Sponge Cake

Egg Noodles

Flatbread/Tortillas

Muffins

**Pancakes** 

**Pastries** 

Scones

# **BOTH**

Biscuits

Brownies

Cornbread

Croissants

Cookies

Cakes

Rolls

Pie Crust

# **STURDY**

**Bagels** 

Breads

Cinnamon Rolls

Crackers

Cookies

Pizza

Pasta

**Pretzels** 

Sourdough

Use one of our

# **ALL PURPOSE**

blends of soft and hard wheat

Start with a

# SOFT WHEAT OR ANCIENT GRAIN

Head to page 3 for Soft Wheats. Head to page 8 for Ancient Grains. You need a

# HARD WHEAT

also known as bread flour

Head to page 4 for Hard Wheats.

Bake falling flat or apart? Try incorporating some hard wheat for more strength and structure.



# SOFT WHEATS



# **MEDITERRANEAN**

**CLASS** Soft Red **PROTEIN** 12.4% FALLING # 314

This <u>heritage</u> wheat was brought from the seaside town of Genoa, Italy in 1819. The most grown wheat in Texas in 1919, it was soon forgotten. We have revived it.

#### TASTE & AROMA

Light Slightly Sweet

**FARINOGRAPH** 



Alva, OK

GROWN IN Water absorption (corrected to 14.0%): 65.5% Development time: 13.7 min Stability: 15.2 min

> Time to breakdown: 27.4 min



# **PURPLE STRAW**

**CLASS** Soft Red **PROTEIN** 17.08% **FALLING #** 390

This Colonial Era heritage wheat hasn't been tasted in 50 years! It was favored for baking and distilling way back when. Expect a touch of honeyed sweetness.

#### TASTE & AROMA

Honeyed Graham Malty



**GROWN IN** 



Lamesa, TX

#### Water absorption (corrected to 14.0%): 68.7% Development time: 3.2 min

Stability: 1.5 min Time to breakdown:

# CCO

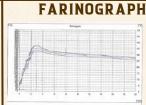
# SONORA

**CLASS** Soft White **PROTEIN** 12.76% FALLING # 408

One of the oldest <u>heritage</u> wheat varieties in North America, Farliest records document it in the mountain plains of Sonora, Mexico in the early 1700s.

#### TASTE & AROMA

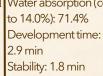
Nutty Buttery Creamed Corn





Winthrop, WA

#### GROWN IN Water absorption (corrected



Time to breakdown:

4.4 min

# HARD WHEATS



# **STARDUST**

**CLASS** Hard White **PROTEIN** 15.24% FALLING# 249

NEW! This modern hard white wheat has a unique blonde hue and mild flavor that makes a great base for many applications.

#### TASTE & AROMA

Mild Light Non-Bitter

**FARINOGRAPH** 



Alva, OK

**GROWN IN** Water absorption (corrected to 14.0%): 71.9% Development time: 6.7 min Stability: 8.3 min Time to breakdown: 12.1 min



# **BUTLER'S GOLD**

**CLASS** Hard Red **PROTEIN** 15.83% **FALLING #** 428

This high-performing modern wheat is a mill favorite anywhere you need a lot of strength and rise. The '00' flour from this wheat is our pick for pizza!

#### TASTE & AROMA

Cream of Wheat Graham

FARINOGRAPH



#### GROWN IN Water absorption (corrected to 14.0%): 70.4% Development time: 5.9 min Stability: 17.0 min Time to breakdown:

Alva, OK

22.9 min

# **MARQUIS**

**CLASS** Hard Red **PROTEIN** 12.8% **FALLING #** 393

A cross between Red Fife and Red Calcutta, developed in Canada in 1906. By 1919, 11 million acres of this heritage wheat grew in the U.S. Yields strong, elastic dough.

#### TASTE & AROMA

Mild Wheat Nutty Non-Bitter





Seminole, TX

GROWN IN Water absorption (corrected to 14.0%): 70.2% Development time: 4.9 min Stability: 2.8 min

Time to breakdown: 7.2 min

Page 4 Hard Wheats



# HARD WHEATS



# **OUANAH**

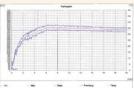
**CLASS** Hard Red PROTEIN 9.4% FALLING # 469

A BSM exclusive. Quanah was developed in 1938 and bred specifically for growing in the Texas Hill Country. Very little documentation remains.

#### TASTE & AROMA

Creamy Malty

#### FARINOGRAPH





Alva, OK

#### **GROWN IN** Water absorption (corrected to 14.0%): 64.2%

Development time:

8.1 min

Stability: 15.2 min Time to breakdown:

20.8 min



# RED FIFE

**CLASS** Hard Red **PROTEIN** 15.08% **FALLING #** 375

Originally from Ukraine, it was brought to Ontario David Fife in 1840. First grown in the US by J.W. Clarke in 1860, and remained popular for several decades.

#### TASTE & AROMA

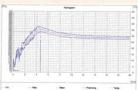
Earthy **Baking Spice** Cinnamon

#### **GROWN IN**



Imperial, NE

#### **FARINOGRAPH**



Water absorption (corrected to 14.0%): 70.3%

Development time:

4.7 min

Stability: 2.1 min Time to breakdown:

6.0 min

# ROUGE DE BORDEAUX

**CLASS** Hard Red **PROTEIN** 14.9% FALLING # 396

This 19th century heritage bread flour was the favorite of French bakers for generations. Breads are noted for their nutty, sweet, rich flavor and exquisite aroma.

#### TASTE & AROMA

Earthy Baking Spice Cinnamon

#### **GROWN IN**



Valley City, ND

#### **FARINOGRAPH**

Water absorption (corrected to 14.0%): 70.3% Development time: 4.7 min

Stability: 2.1 min

Time to breakdown: 6.0 min

Page 5 Hard Wheats



# HARD WHEATS



# TAM 105

**CLASS** Hard Red **PROTEIN** 13.04% **FALLING #** 413

Developed by Texas A&M in 1976, now widely considered openpollinated. A well performing modern neutral wheat suitable for mixing with high-value wheats.

#### TASTE & AROMA

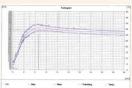
Neutral Classic Wheat

#### **GROWN IN**



Miles, TX

#### FARINOGRAPH



Water absorption (corrected to 14.0%): 70% Development time: 4.0 min

Stability: 2.43 min Time to breakdown:

6.50 min



# YECORA ROJO

**CLASS** Hard Red **PROTEIN** 13.32% FALLING # 293

A favorite of sourdough bakers, this modern wheat was developed by the Int'l Maize & Wheat Improvement Center with the Mexican Ministry of Ag.

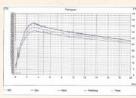
#### TASTE & AROMA

Creamy Malty Buttery



Monte Vista, CO

### **FARINOGRAPH**



GROWN IN Water absorption (corrected to 14.0%): 63.2% Development time: 4.9 min Stability: 5.3 min Time to breakdown: 6.9 min

# RYE GRAINS



# **DANKO**

A <u>modern</u> dark rye developed in 1976 by the Polish Plant Breeding Institute. Its deep flavor pairs very well with chocolate.

#### TASTE & AROMA

Cocoa Baking Spice

#### GROWN IN

Lamesa, TX



# RYMAN

A <u>modern</u> light rye developed for forage, and seasonal erosion control. Regenerates the soil and happens to excel in performance.

#### TASTE & AROMA

Mild Spice Neutral

#### **GROWN IN**

•

Hooper, CO



# WRENS ABRUZZI

This <u>heritage</u> light rye is a selection of Italian Abruzzi rye developed in 1953 in Georgia. A favorite of bakers and distillers.

#### TASTE & AROMA

Subtly Sweet Light

#### GROWN IN



Hooper, CO

# BUCKWHEAT



# MANCAN

Developed at the Agriculture Canada Research Station in 1973, this variety's seed is 26% larger than the standard Tokyo variety.

#### TASTE & AROMA

Earthy Complex

#### **GROWN IN**



Trilla, IL

# ANCIENT GRAINS



# EINKORN

**PROTEIN** 16.67%\*

German for "single grain." One of the first plants to be domesticated & cultivated. Blonde variety is smaller and lighter in color.

#### TASTE & AROMA

Toasted Graham Nutty

#### **GROWN IN**



Eugene, OR



# **EMMER**

First cultivated 9,600 BC in the Fertile Crescent, Emmer is also known as farro. This amazing grain is high in antioxidants and a flavorful inclusion for breads.

#### TASTE & AROMA

Sweet Nutty

#### **GROWN IN**



Wimbledon, ND



# **SPELT**

**PROTEIN** 11.0%\*

Also known as "Dinkel," or hulled wheat. Developed through the spontaneous crossing of wild grasses & Emmer, 6000 - 5000 BC.

#### TASTE & AROMA

Buttery Sweet Nutty

#### **GROWN IN**



Wyoming, ON, CAN

\*The protein % of an Ancient Grain is not indicative of baking performance.

# CORN



## WHITE

A pearl white <u>modern</u> corn, ideal for all of your baking and cooking applications.

#### TASTE & AROMA

Fresh Corn Sweet

# GROWN IN







# YELLOW

An <u>open-pollinated</u> classic golden corn for all of your baking and cooking applications.

#### TASTE & AROMA

Fresh Corn Sweet

#### **GROWN IN**





# **OAXACAN GREEN**

This <u>heirloom</u> dent corn is a centuries-old favorite of the Zapotec peoples. High in starch, it is utilized in tamales & tortillas.

#### TASTE & AROMA

Earthy Complex

#### **COLOR NOTES**

Imparts a subtle yellow-green hue.

#### **GROWN IN**



Amarillo, TX



# HOPI BLUE

Precursors of this <u>heirloom</u> corn were raised for 800 years on the Arizona mesas. Used by the Hopis to make ceremonial Piki Bread.

#### TASTE & AROMA

Classic Corn Sweet

#### **COLOR NOTES**

Imparts a rich deep violet hue.

#### **GROWN IN**



Amarillo, TX



# **BLOODY BUTCHER RED**

This <u>heirloom</u> corn was developed in Virginia in 1845. It features the most unique spin on the classic corn flavor.

#### TASTE & AROMA

Earthy Classic Corn

#### **COLOR NOTES**

Imparts a subtle muted red hue.

#### **GROWN IN**



New Braunfels, TX



**VALUED FARMERS. NOURISHED CUSTOMERS.**