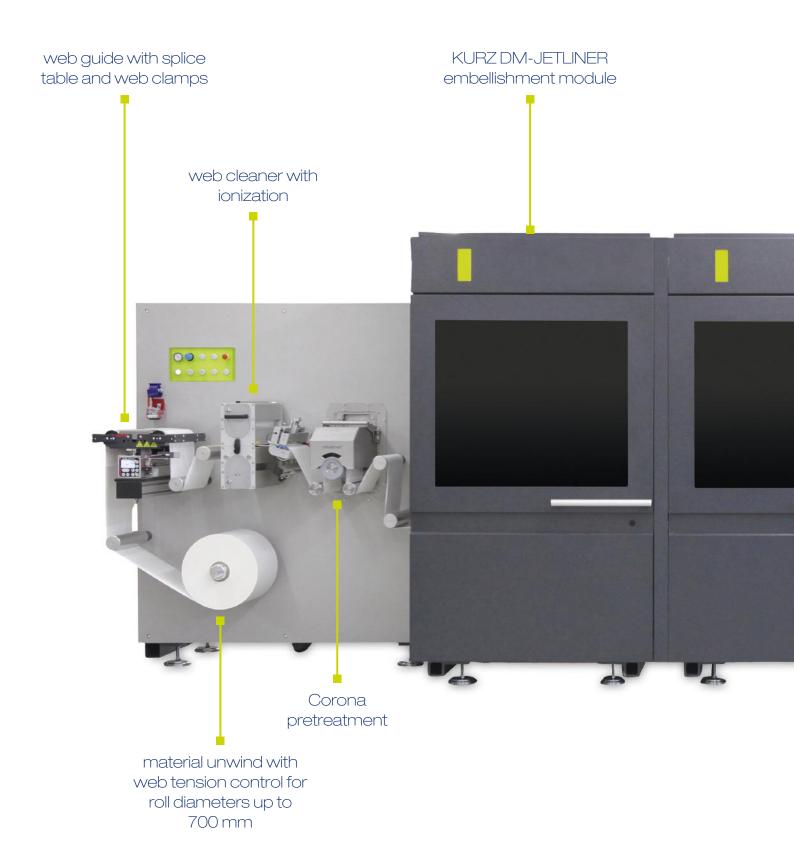


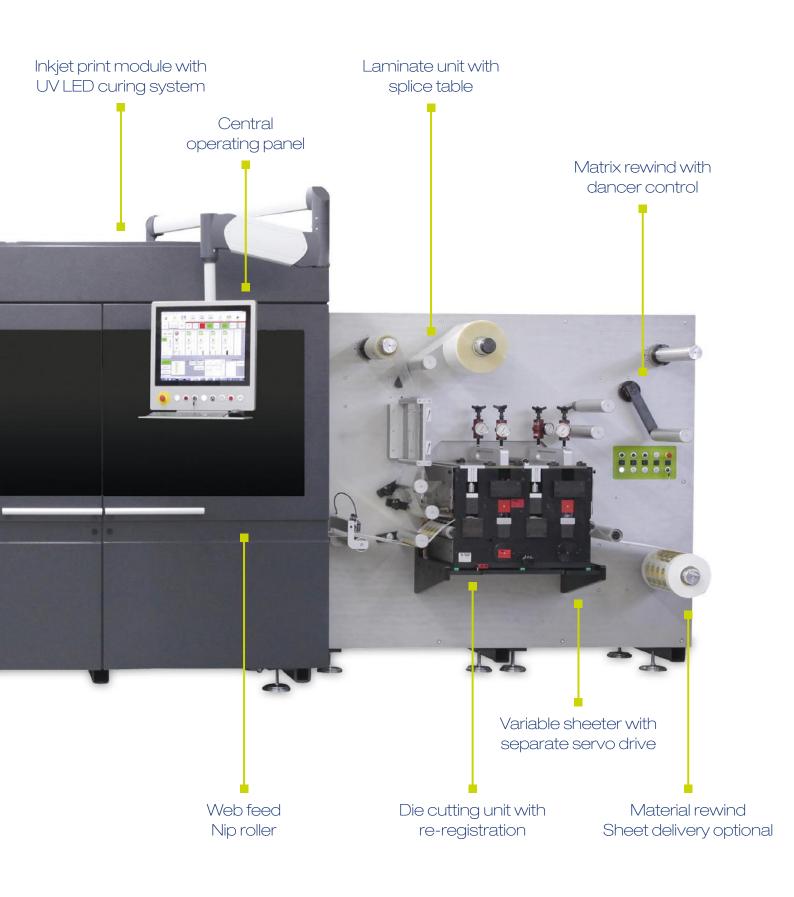




**Digital Label Printing Systems - economical and flexible** 



### the future from the inkjet specialist



### mlabel® – quality and efficiency

The digital printing specialist from the Black Forest consequently advanced the uniquely modular concept of the mlabel<sup>®</sup> label printing system: with a print width of 324 millimeters and individual modules for a completely adaptable and fully digital production process – all from a single source.

### The system: even more powerful

At the core of the mlabel<sup>®</sup> is the new MPRINT print module. With up to six colors and print widths of 324 mm it fits all applications.

- Print width: 324 mm
- State of the art print head technology with 600 x 600 dpi native resolution, due to the use of Greylevel printheads, the optical resultion is higher
- Automatic print head cleaning system with ink reclaiming
- One piece Aluminum print table for minimized vibrations of machine and web and therefore excellent printing results

### Integrated full digital embellishment

The DM-JETLINER embellishment module developed in cooperation with KURZ meets the highest demands for embellishment of labels and flexible packaging with metallic or holographic foils and can be added as an option.

This module can be integrated in any mlabel® configuration before or after the UV inkjet print module.





### The technology: powerful and futureproof

The mlabel® combines mechanical precision with specifically developed hard- and software to maximize print quality and output. Web and print speeds are perfectly synchronized for all substrates and web widths.

The result: a truly digital hybrid solution.

- Print heads with a smallest dropsize of
   3 pl for the printing of high resolution images
- Integrated UV LED pinning units after each print station for immediate precuring of the inks and highest substrate variability
- Web feed integrated in the print module allows for integration in existing printing machines
- Integrated, extremely compact converting module (option) with the possibility of laminating, die cutting, matrix rewind and even variable sheeting on smallest footprint

#### The control: intelligent software

The clever concept of the central control software incorporates all print and converting modules. The user friendly and intuitive HMI with plain language dialogue promotes the error-free operation of the system.

- Configurable interface to existing workflows
- Variable data processing included with integrated editor using data directly from CSV files or mulitpage PDF
- Quick and easy setup and safe operation

#### The inks: zero waste

By using best in class UV-LED inkjet inks with the possibility of ink reclaiming, no drop of ink will be wasted.

- UV-LED inks for the use with state of the art, mercury and ozone free UV-LED systems
- Alternate UV-LED low migration inks for the use on sensible materials

### Areas of application: everywhere

- Industrial and Safety
- Automotive and Flectronics
- Food and Beverage
- Health and Personal Care
- Logistics and Consumer Goods







### mlabel® – standard configurations

# Roll-to-roll printing system, consisting of modules

- Material unwind
- Inkjet print module
- Material rewind

### Basic Configuration 1



# Roll-to-roll or roll-to-sheet printing system, consisting of modules

- Material unwind
- Inkjet print module
- Laminating and converting module with material rewind

### Basic Configuration 2



## Roll-to-roll printing system, consisting of modules

- Material unwind
- KURZ DM-JETLINER module
- Inkjet print module
- Material rewind

### Basic Configuration 3



# Roll-to-roll or roll-to-sheet printing system, consisting of modules

- Material unwind
- KURZ DM-JETLINER module
- Inkjet print module
- Laminating and converting module with material rewind

### Basic Configuration 4



## mlabel® – technical data

Print technology:	Single pass UV inkjet printing (DoD Piezo technology)	Configuration standard:	Web tension control     Web guide with splice table     Web places with incirctions.
Ink system:	<ul><li>UV-LED inks, pigmented</li><li>UV-LED inks, low migration</li></ul>		<ul><li>Web cleaner with ionization</li><li>Corona pretreatment unit</li><li>Web monitoring</li></ul>
Physical resolution:	600 x 600 dpi		<ul><li>Height monitoring (web)</li><li>Registration mark sensors</li></ul>
Drop sizes:	3, 7, 11, 14 pl		
Other possible resolutions:	<ul><li>900 x 600 dpi</li><li>1200 x 600 dpi</li></ul>	Configuration optional:	Camera system for web inspection
Max. print speed:	75 m / min	Additional modules	
Min. print speed:	3 m / min	Converting module:	<ul> <li>Laminating unit with unwind and rewind</li> </ul>
Print width:	324 mm		<ul> <li>Rotary die cutting with rere- gistration control</li> </ul>
Curing system:	Full UV-LED curing		<ul><li> Variable sheeting</li><li> Matrix rewind with dancer</li></ul>
Pinning:	UV LED (air cooled) after each color		control
Final curing:	UV LED (water cooled) with	Embellishment module:	KURZ DM-JETLINER UV-Ink Built-In module
Curing after White:	cooled substrate plate  UV LED (water cooled)	Web transport:	Nip-roller
		Material unwind	
Print head cleaning:	automatic, incl. ink reclaiming / print heads can be parked separately	Max. roll diameter:	700 mm
		Shaft diameter:	3" (76 mm)
Data workflow / Color management:	ColorGATE Production Server Other software solutions on request	Air pressure:	6 bar, dry, oil-free
File formats:	PDF, TIFF, BMP, EPS	Ambient temperature:	18 – 28 °C (64 – 82 F)
Data connection / remote access:	Ethernet	Electrical supply:	3 x 400 VAC / 50 Hz / 63 A
HMI:	Touch Monitor	Dimensions Config. 1 (LxWxH):	4,6 x 2,04 x 2,045 m
Web width Min. / Max.	50 mm / 350 mm	Dimensions Config. 2 (LxWxH):	5,6 x 2,04 x 2,045 m
Material thickness:	30 – 500 μm		
Basic configurations:	• C/M/Y/K	Dimensions Config. 3 (LxWxH):	5,6 x 2,04 x 2,045 m
	<ul><li>C/M/Y/K + W</li><li>C/M/Y/K + Varnish</li><li>C/M/Y/K + O/G</li></ul>	Dimensions Config. 4 (LxWxH):	6,6 x 2,04 x 2,045 m
	Others on request		

DIGITAL PRINT
SIMPLE.
INTUITIVE.
POWERFUL.





