AMK+

AIRMASTER
DEHUMIDIFIERS

cdh industries nv

Bedrijfsstraat 14, B-3500 Hasselt
T +32 (0)11 26 95 90 - F +32 (0)11/23 11 76
info@cdh.be - www.cdh.be

DEHUMIDIFIERS AIRMASTER AMK+

cdh industries nv

INSTALLATION MANUAL

The dehumidifier
has been designed and produced
to give many years of faultless operation,
but like every mechanical system
a correct installation and
regular maintenance are vital.

We reserve the right to change our products
without prior notice.

We can never be held responsible
for any errors and/or omissions in this manual.

Bedrijfsstraat 14, B-3500 Hasselt T +32(0)11/26 95 90 F +32(0)11/23 11 76 info@cdh.be www.cdh.be

DEHUMIDIFIERS AIRMASTER AMK+
industries nv
Bedrijfsstraat 14, B-3500 Hasselt T +32(0)11/26 95 90 F +32(0)11/23 11 76 info@cdh.be www.cdh.be

Contents

Bedrijfsstraat 14, B-3500 Hasselt T +32(0)11/26 95 90 F +32(0)11/23 11 76 info@cdh.be www.cdh.be

Bedrijfsstraat 14, B-3500 Hasselt T +32(0)11/26 95 90 F +32(0)11/23 11 76 info@cdh.be www.cdh.be

COMPOSITION

HOUSING

FRAMEWORK

Anodised chamfered aluminium profile and blunted corners.

PANELS

Zinc panels painted in epoxy RAL 7011, internal plates in varnished zinc.
The maintenance panels – behind which the air filters are installed – are fitted with swivel handles, which should be rotated 90° to gain access to the unit. These panels can be fully removed.
All other panels are secured with Parker screws and sanitary washers.
Sound-absorbing and flame extinguishing, 20 mm thick insulation (DIN EN 13 501-1).

IDENTIFICATION LABEL

Each unit bears a self-adhesive identification label on the switchboard cabinet.
This label mentions besides the type of unit, its serial number and technical data.

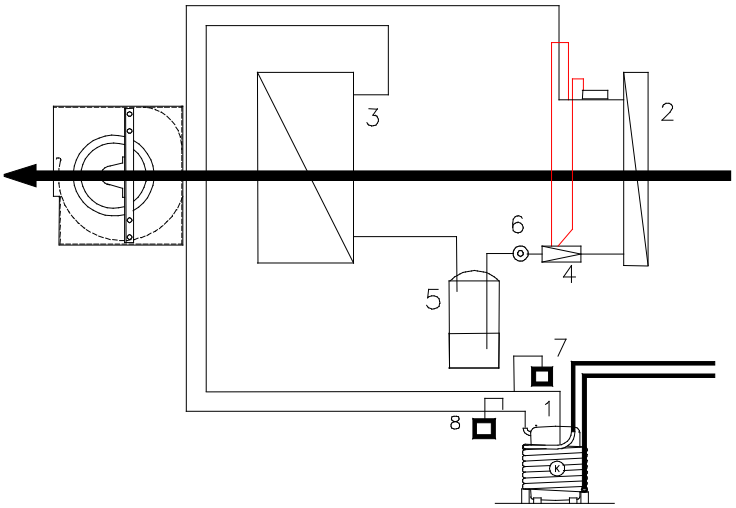
**NEVER REMOVE THE IDENTIFICATION LABEL:
THE GUARANTEE WILL EXPIRE.**

COOLING CIRCUIT

- Hermetically sealed compressor with R407C, vibration-free fitted and cooled with suction gas
- Evaporator and condenser with copper pipes (3/8") with pressed-on aluminium fins, coated with epoxy varnish
- ABS condensation tray
- Expansion valve with distribution head for several injections.
- Combi-dryer: combination of filter, dryer, liquid reservoir and sight-glass
- High and low pressure thermostat
- Electronic control with shut-off at LP, HP, TC and TF *

* LP = low pressure HP = high pressure TC = thermal contact compressor TF = thermal contact fan

The diagram below shows the composition of the cooling circuit and OPTIONAL swimming pool condenser (K), indicating the different components.



(1) Compressor
(2) Evaporator
(3) Condenser
(4) Expansion valve
(5) Combi dryer
(6) Sight-glass
(7) HP pressure gauge
(8) LP pressure gauge
(K) Swimming pool condenser

FILTERS

One Z dust filter in the suction-side

COMPOSITION

Synthetic fibres stiffed with supporting wire gauze, in a galvanized frame.
Class EU5
Gravimetric efficiency 92 %
Atmospheric efficiency 50-55 %

FILTER DIMENSIONS AND NUMBER PER TYPE

Type of unit	Filter dimensions	Number
…/25	840 x 595 x 48	1
…/36	624 x 496 x 48	2
…/50	624 x 496 x 48	2
	624 x 395 x 48	2

FANS

EC Radial fan with plastic blade and housing, unilateral connection and backwards curved blade.

Type of unit	Fan	Air flow	Maximum Supply height	Current
…/25	K3G-400-RT02-12	2500 m³/h	611 Pa max	3,43 A
…/36		3600 m³/h	469 Pa max	3,43 A
…/50	K3G-560-RB31-71	5000 m³/h	944 Pa max	4,43 A

SWITCHBOARD CABINET

The switchboard cabinet i(control and fan control) is standard mounted against the side panel, outlet side. built inside the unit, behind the side panel.
Completely pre-wired according CE standards.

WEIGHTS

Weights are only indicative and vary depending the cooling circuit and mutually combinable options.

Type of unit	Weight in kg
…/25	230
…/36	440
…/50	500

OPTIONS & ACCESSORIES

OPTIONS

REPLACEMENT FILTER

Air filter to replace soiled or worn filter

SOCLE

SET ALU-FEET

OUTDOOR EXECUTION

HOT WATER BATTERY

BUILT-IN THREE-WAY VALVE

SWIMMING POOL CONDENSER

ACCESSORIES

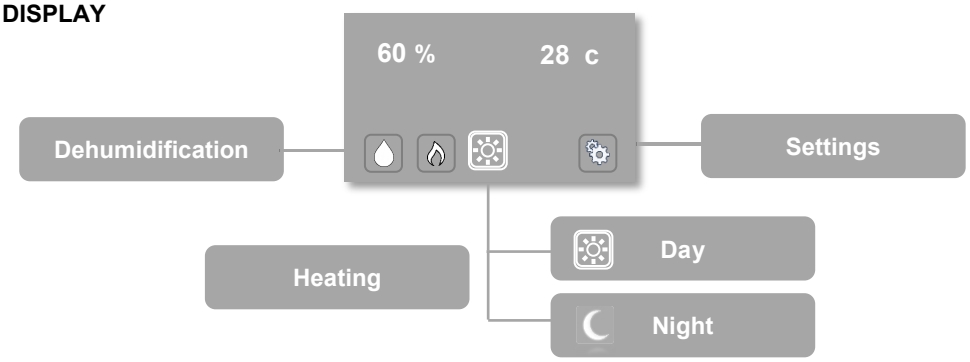
HYGROSTAT

Wall mounted model
Control of the dehumidifier

HYGROTHERMOSTAT

Wall mounted model
Control of dehumidifiers with heating

REMOTE DISPLAY



CONDENSATION PUMP

If the air dryer is placed lower than the sewage level.
Synthetic collector tank fitted with float and pump (2 l/min, 3 m lift)

TUBE FAN EC160

INCLUSIVE CONTROL + GRAVITATION VALVE (*)
(*) *Mechanical valve which will close the tube fan duct automatically when the tube fan is not working.*

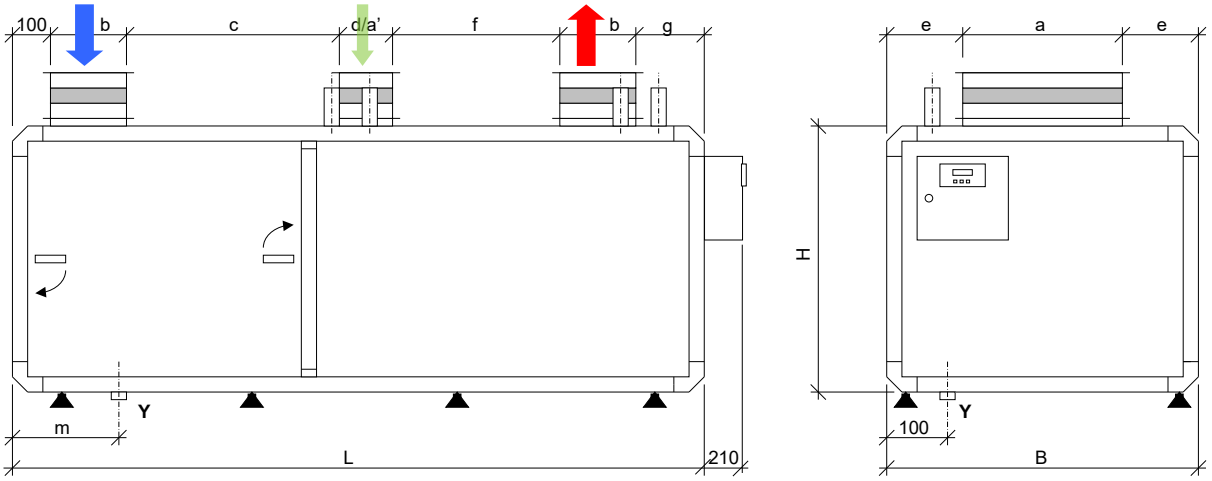
To be applied as outlet fan on the suction duct in order to obtain under-pressure in de swimming pool area.
Can only be applied when the fresh air connection is connected.

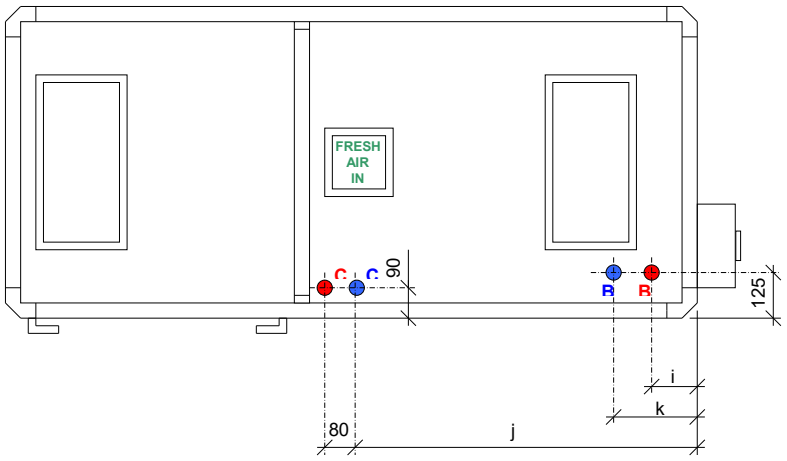
DIMENSIONS

HORIZONTAL EXECUTION

											B			C	Y	
TYPE	L	B	H	a	b	c	d	a'	e	g	B4R/*B8R*	k	i	j	m	∅
.../25	2300	900	860	500	300	585	200	200	715	100	¾ " / *1 ¼ "*	230	130	1245	380	25
* .../36	2500	1100	860	700	300	760	200	200	750	100	1 "	230	130	1270	400	25
** *.../36*	*2670*	*1330*	*1330*	*700*	*300*	*825*	*200*	*200*	*845*	*100*	*1 ½ "*	*230*	*130*	*1420*	*380*	*25*
.../50	2900	1330	1330	800	400	800	300	300	600	100	1 " / *1 ½ "*	230	130	1540	380	25

* Dimensions .../36 **B4R**
** *Dimensions .../36* ***B8R***



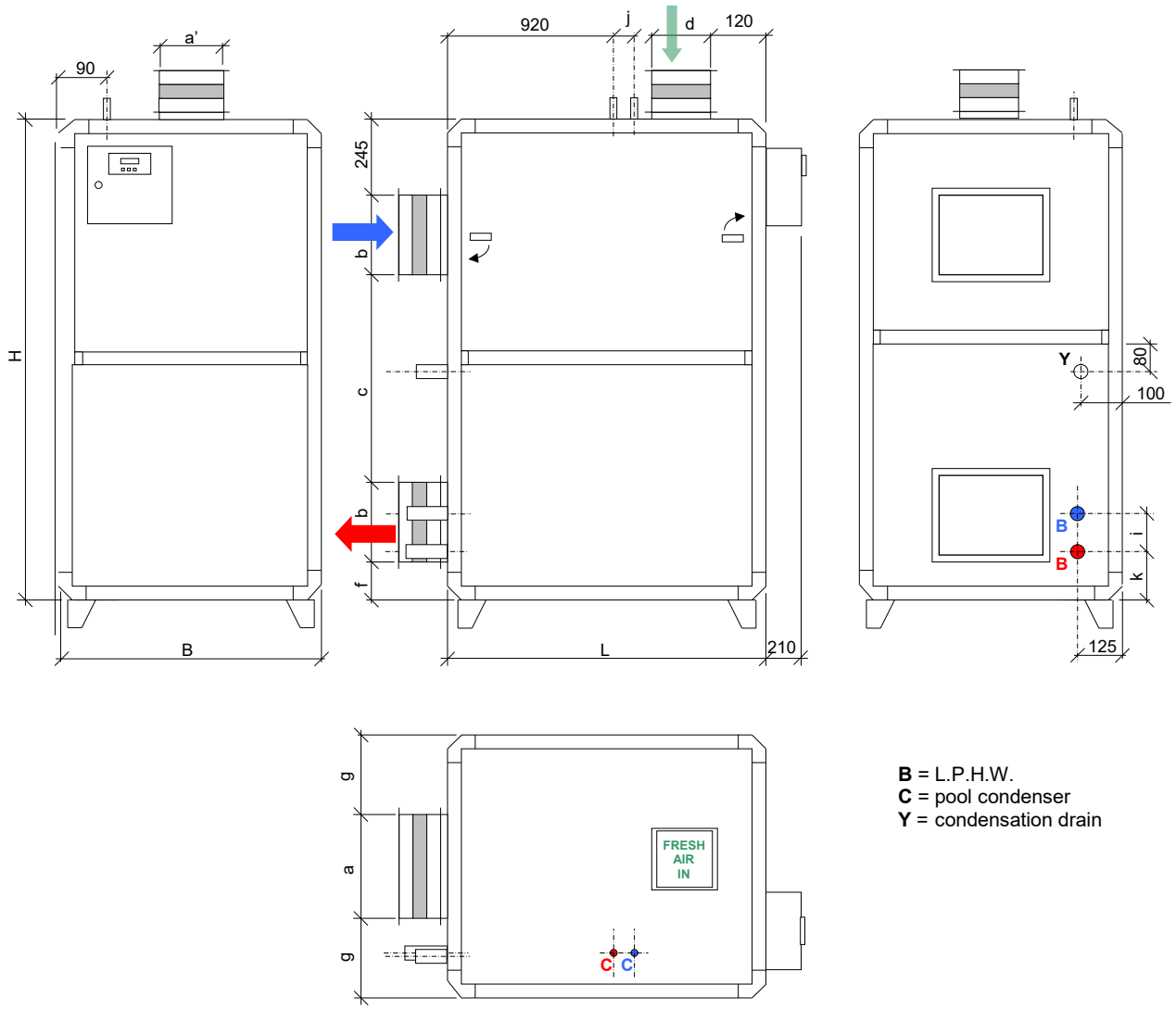


B = L.P.H.W.
C = pool condenser
Y = condensation drain

VERTICAL EXECUTION

TYPE	L	B	H	a	b	c	d	a'	f	g	B			C	Y
											B4R/*B8R*	K	i	j	∅
.../25	1300	900	1740	500	300	795	200	200	100	200	¾ " / 1 ¼ "	170	130	100	25
* .../36	1375	1100	1670	700	300	695	200	200	100	200	1 "	180	130	100	25
** *.../36*	*1320*	*1150*	*2030*	*700*	*300*	*1085*	*200*	*200*	*100*	*200*	*1 ½ "*	*180*	*130*	*100*	*25*

* Dimensions .../36 V **B4R**
** *Dimensions .../36 V **B8R***



B = L.P.H.W.
C = pool condenser
Y = condensation drain

TRANSPORT AND UNPACKING

GENERAL

The units are separately packed in a cardboard box, on one pallet tied with tape.
To prevent damage to the unit, it is recommended that the unit is transported to its final destination **IN** its packing.
When the unit is stored temporarily, it must be stored in a dry place until transport to its final destination

TRANSPORT

Using a forklift is highly recommended.
The units are always supplied on a pallet: please leave this in place until the final destination.

If the units must be moved in another way, other precautions must be taken to prevent damage to the housing.

IGNORING THESE GUIDELINES CAN CAUSE DAMAGE

UPON RECEIPT OF THE UNIT,
ENSURE THAT NO TRANSPORT DAMAGE HAS OCCURRED.
THE CARRIER MUST BE INFORMED OF ANY DAMAGE IMMEDIATELY IN WRITING

UNPACKING

ALWAYS DETERMINE WHERE THE UNIT IS TO BE INSTALLED.
ENSURE THAT THE UNIT WILL LATER BE EASILY ACCESSIBLE FOR MAINTENANCE
(SEE WORKING SPACE).

When the equipment has reached its final destination, it can be removed from the pallet.
No specific instructions can be given here, as this action depends on the size of the unit and the room.

INSTALLATION DIRECTIONS

GENERAL

- Fitting or attaching the unit to wooden floors or walls is not recommended. This requires special precautions (anti-rumble materials).
- The units must always be levelled. When support bases (aluminium feet) are used, the adjusting screws can be used for levelling.

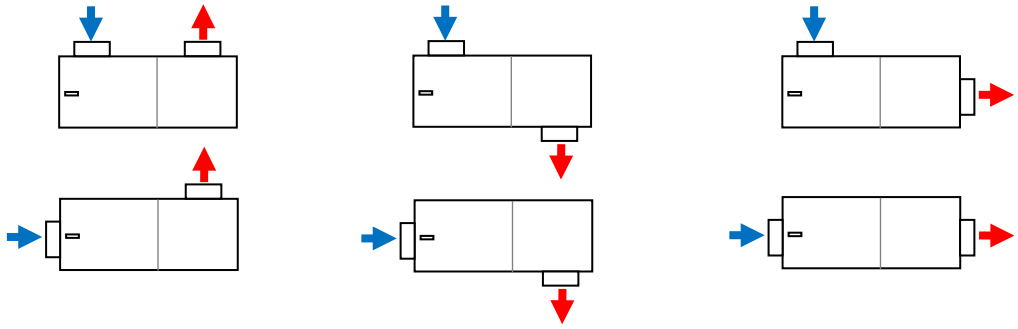
IGNORING THESE GUIDELINES CAN CAUSE DAMAGE AND NOISE

POSITION OF SUCTION AND OUTLET

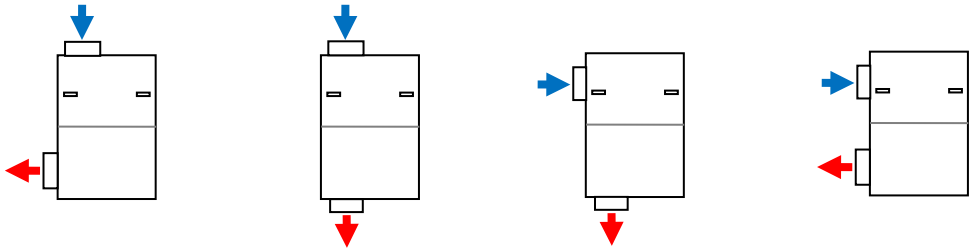
POSITION SUCTION AND OUTLET TO BE COMMUNICATED UPON ORDERING

POSSIBLE POSITIONS IN FRONT VIEW

HORIZONTAL EXECUTION



VERTICAL EXECUTION "V"



WORKING AREA

On installation of the unit, ensure there is sufficient space to allow practical and safe maintenance to the unit.

TAKE MINIMUM 100 CM FREE WORKING SPACE INTO ACCOUNT

All (maintenance) activities must be executed at the service side of the unit, which is determined by:
- The maintenance panel (with swivel handles)
- Position of the switchboard cabinet

CONDENSATION DRAIN

THE CONDENSATION DRAIN MUST BE POSITIONED FROST-FREE.

The condensation drain is connected via the bottom of the unit.

The condensation outlet is a ∅ 25 mm PVC-tube which must be connected to a PVC outlet pipe ∅ 32 mm, ideally fitted with an odour trap (siphon).
To prevent water splashing into the unit and any undesirable odours, the connection must be made airtight to prevent the intake of air via the outlet.

THE OUTLET SHOULD BE LAID RUNNING DOWNWARD TO THE DRAIN

If the unit is placed below the drain level, the condensation pump may be used with a receiving bin and float to evacuate the water: flow 2 l/min and 3 m conveying height.

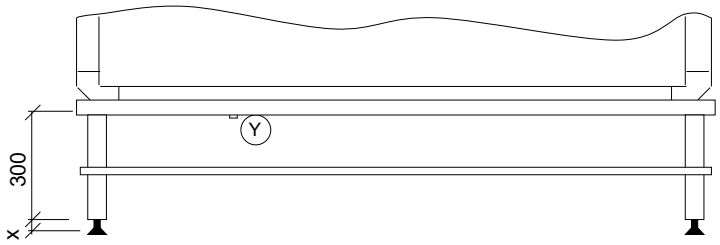
INSTALLATION ON THE FLOOR

The unit can be put directly on the floor.
Standard equipped with adjusting screws, adjustable between 25 and 50 mm.

In order to ensure the required free clearance between the unit and the floor, which will make it also easier to connect the condensation outlet, following options are available:

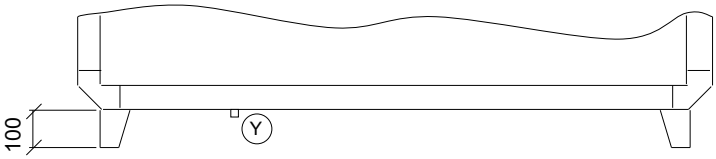
SOCLE

Anti-corrosion treated and painted steel framework (H = 300 mm), equipped with adjusting screws (adjustable from 25 to 50 mm = x) and vibration isolating materiel.

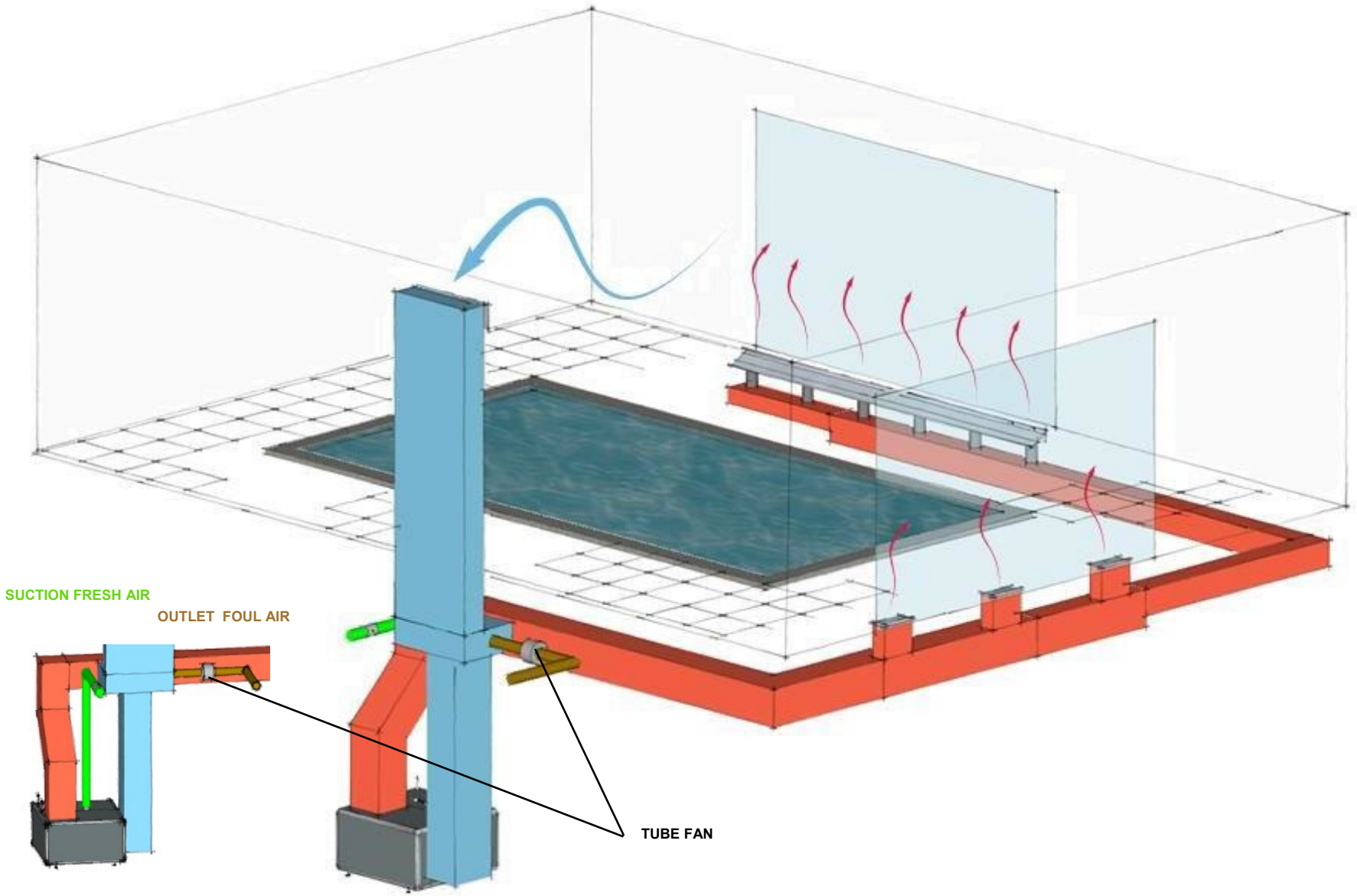


ALU-FEET

Aluminium feet (H = 100 mm)
1 set of 4 pieces : AMK+ …/25
1 set of 8 pieces : AMK+ …/36 + AMK+ …/50



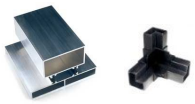
INSTALLATION EXAMPLE



OUTDOOR EXECUTION

FRAMEWORK

Rectangular thermal profiles and corners for preventing condensation by cold bridges.



PANELS

The outer panels are double insulated: flame extinguishing and sound absorbent 40mm thick insulation.
Fastening with stainless-steel parker screws, covered with a plastic cap.
The roof panels are extra heightened and chamfered and insulated with flame extinguishing and sound absorbent 60 mm thick insulation (DIN EN 13 501-1).

POSITION OF SUCTION AND OUTLET

POSITION SUCTION AND OUTLET TO BE COMMUNICATED UPON ORDERING

SUCTION NOR OUTLET ON TOP IS POSSIBLE (WATER INFILTRATION).

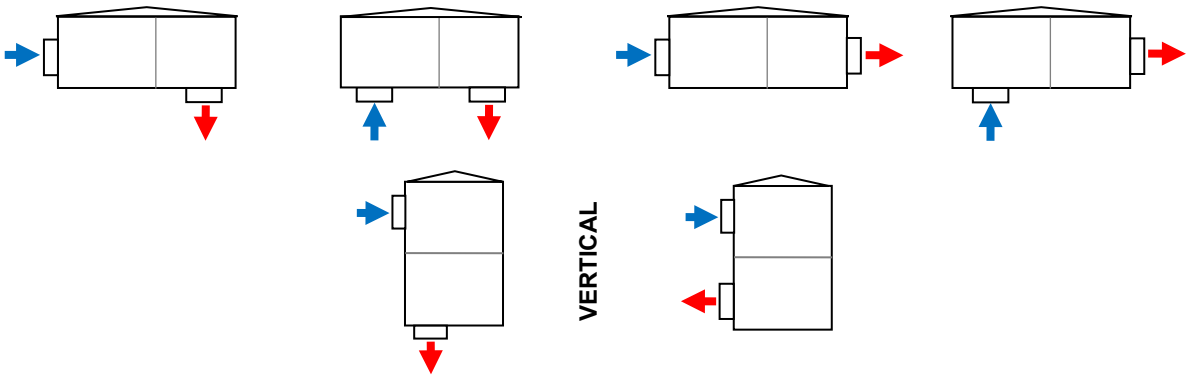
POSSIBLE POSITIONS IN FRONT VIEW

DIMENSIONS

70 mm (= extra thickness thermal profile) to be added to the standard dimensions.

L (mm)	D (mm)	H (mm)
+ 70	+ 70	+ 70

HORIZONTAL



EXCEPT THE MAINTENANCE PANEL, ALL JOINTS HAVE TO BE SEALED WITH SUPPLIED WITH SILICONES BY THE INSTALLER AFTER INSTALLATION IN ORDER TO AVOID ANY WATER INFILTRATION INSIDE THE UNIT

ATTENTION
AMK 100 AND 140 UNITS ARE EQUIPPED WITH A CARTER HEATING
UNIT MUST BE LIVE 24 HOURS BEFORE STARTING UP

HOT WATER BATTERY

GENERAL

		Type Toestel	…/25	…/36	…/50
Nominal output *		kW	35	68	50
Nominal flow	B4R	l/h	1412	2921	2152
Pressure loss		kPa	3,85	7,76	5,11

*Nominal output **	*B8R*	*kW*	*48*	*69*	*94*
Nominal flow		*l/h*	*2068*	*3001*	*4106*
Pressure loss		*kPa*	*6,99*	*2,87*	*4,83*

* At 80/60°C WT° and 20°C AT°

*Nominal output **		*kW*	*30*	*43*	*57*
Nominal flow	*B8R*	*l/h*	*1260*	*1811*	*2476*
Pressure loss		*kPa*	*3,17*	*1,27*	*2,12*

* At 60/40°C WT° and 20°C AT°

Used to keep the ambient area to temperature or bring this to temperature depending on capacity.

The 4-row (B4R) or 8-row (B8R) hot-water battery (LPHW) is fitted on the outlet side of the unit.

The LPHW must be connected to the CH boiler by a registered installer. The unit is not fitted with a circulating pump. This must be fitted by the CH fitter and adapted to the capacity of the LPHW. The incorporated control can be used to control the circulating pump and/or the CH boiler.

The unit can also OPTIONALLY be equipped with a:

BUILT-IN THREE WAY VALVE
In order to prevent hot water flowing through when the swimming pool area is on temperature.
On heat demand, the three-way valve opens and water flows directly through the LPHW, immediately providing heat.

HYDRAULIC CONNECTIONS

With ♂ screw thread on pressed fitting on Cu-tube towards the LPHW.

The connections are marked as **LPHW IN** and **LPHW OUT**

DO NEVER WELD IN THE PROXIMITY OF PRESSED FITTINGS.
THE EPDM SEAM IS NOT SUSCEPTIBLE AGAINST WELDING TEMPERATURES.

CONTROL

ELECTRICAL CONNECTIONS/ SEE DIAGRAM

The LPHW is controlled independently of the CH via the built-in 24V = control. When the dehumidifier functions, the fan also moves air over the LPHW.

The hygrothermostat (HYTH) or remote display commands the unit control to provide heat. The fan and circulation pump are controlled by the PCB. A non-return valve should be fitted in the hydraulic circuit.

SWIMMING POOL CONDENSER

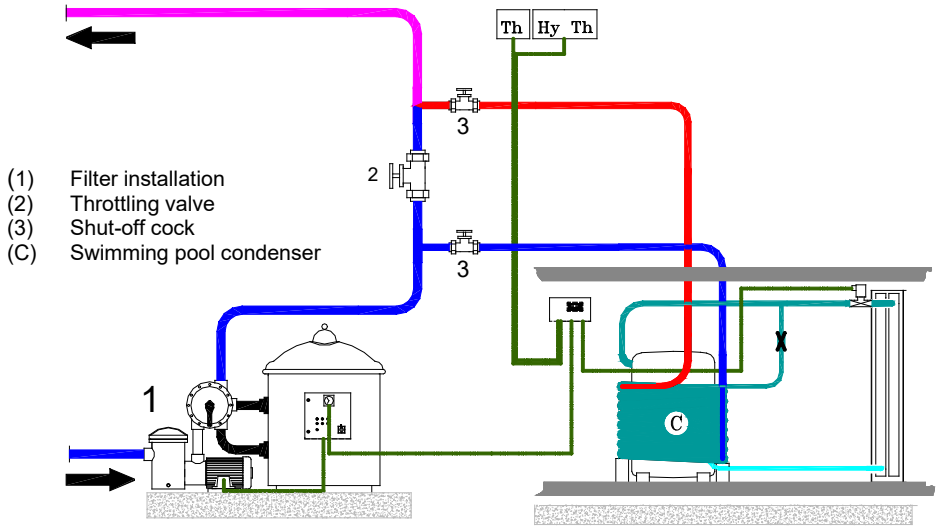
GENERAL

Ensures that the unit will keep working at a higher ambient temperature than the standard value – see technical specifications.
At excess temperature (> 32°C) the unit control (PCB) orders to give off the excess heat to the pool water. The temperature of the blown out air is equal to that of the sucked in air.

HYDRAULIC CONNECTIONS

Via a bypass or a separate pump to the return circuit line from the filter installation.

CONNECTION OF THE POOL CONDENSER HAS TO BE EXECUTED B E F O R E CONNECTION TO THE WATER TREATMENT INSTALLATION



(1) Filter installation
(2) Throttling valve
(3) Shut-off cock
(C) Swimming pool condenser

The **IN** and **OUT** are marked **COAX IN** and **COAX OUT**.
The throttling valve must be turned such that the temperature difference between **IN** and **OUT** is ± 8°C.

WE RECOMMEND USING A HEAT- AND PRESSURE-RESISTANT LINE FOR THE FIRST 3 M (E.G.: PEX) NEVER COPPER.

Type of unit		65	100-102M	140-142M	200-202M	280
Capacity	kW	3,62	4,66	6,63	7,8	12
Air flow	L/h	400	550	660	900	1100
Pressure loss	kPa	5	15	21	16	12
Diameter	Ø	20	20	20	26	26
*Connexion **IN/OUT***		*½" M*	*½" M*	*½" M*	*¾ "" M*	*1 " M*

CONTROL

ELECTRICAL CONNECTIONS/ SEE DIAGRAM

At excess temperature (> 32°C) the unit control (PCB) orders to give off the excess heat to the pool water.

DUCTS

IT GOES WITHOUT SAYING THAT THE AIR DUCTS PROVIDED SHOULD BE ADAPTED TO THE AIR FLOW RATE OF THE UNIT.

AIR FLOW RATE

The selection of the air ducts (dimensions) and the grids (dimensions and number) must be made as a function of the necessary air flow in relation to the pursued air speed in the ducts of 3 to 4 m/s and at the grids of 2 m/s. The air flow is the quantity of air that is being displaced within a certain time unit, at CDH expressed in m³/h.

The following formula represents the relation between air flow and the surface of the air duct::

$$Q\ (m^3/h) = (V * 3600) * S$$

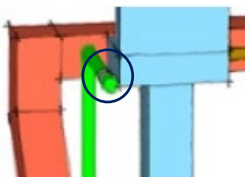
V *= Air speed (m/s)*
S *= Surface air duct (m²)*

The indicated free discharge head – pressure loss in ducts and at grids – may not be exceeded.
When the air speed **V** – frictions of the air – increases, the pressure losses will exceed exponentially.
Increasing the air speed with factor 2 implies that the pressure losses increase with factor 4.
Simultaneously the output of the fan decreases.

Type of unit	Fan	Air Flow	Maximum Supply height	Current
…/25	K36-400-RT02-12	2500 m³/h	611 Pa max	3,43 A
…/36		3600 m³/h	469 Pa max	3,43 A
…/50	K3G-560-RB31-71	5000 m³/h	944 Pa max	4,43 A

FRESH AIR CONNEXION

Each basic unit is foreseen with a fresh air connexion, which is closed with isolation material.
This isolation must be removed when the fresh air connexion is being used/applied.
An air supply control valve needs to be foreseen by the installer.

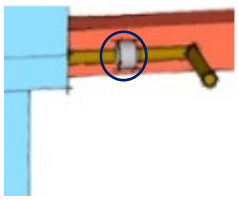


STANDARD 10% fresh air is drawn in.

ATTENTION: POOL AREA WILL THUS BE PUT IN OVERPRESSURE A TUBE FAN IS IMPERATIVE TO PUT THE POOL AREA IN UNDERPRESSURE AGAIN.

TUBE FAN

To be connected as outlet fan on the suction duct in order to put the pool area in underpressure again.



SELECTION TABLE

THE FOLLOWING TABLE IN ONLY AN INDICATION TO DETERMINE AIR DUCTS AND GRIDS.

AIR DUCTS

The indicated rectangular air ducts are XAL-PIR air ducts with a sheet thickness of 2 cm and the indicated dimensions are those that approach the most an air speed of 3 m/s.

GRIDS

The grids have a free passage of 70 % - gap grids 100 % - and the indicated dimensions are those that approach the most an air speed of 2 m/s

TYPE AMK +	…/25	…./36	…/50
Air flow m³/h	2500	3600	5000

DUCTS			
	Minimum departure dimensions		
SUCTION / OUTLET	34 x 84 cm O F 44 x 64 cm	44 x 84 cm O F 54 x 64 cm	54 x 74 cm
FRESH AIR	*24 x 24 cm*	*24 x 24 cm*	*30 x 30 cm*

GRIDS			
SUCTION			
	Number of grids		
DIMENSIONS			
20 x 60 cm	4	6	-
30 x 60 cm	3	4	5
40 x 60 cm	2	3	4
OUTLET			
	Number of grids (*)		
DIMENSIONS			
10 x 30 cm	17	24	-
10 x 40 cm	12	18	15
20 x 30 cm	8	12	17
20 x 40 cm	6	9	12
	(*) ~ Number of current meter gap grids		
GAP WIDTH			
1 x 16 mm	22,0	-	-
1 x 20 mm	17,5	25,0	35
2 x 16 mm	11,0	16,0	22

ELECTRICAL DATA AND SUPPLIES

POWER SUPPLY

GENERAL

All units are equipped with an electric switchboard cabinet with control circuit board, compressor relay and connection terminals. All controls are 24VDC and thus of the ultra-low safety voltage type.
The units are fully pre-wired and constructed to CE standard.

CIRCUIT BREAKERS

A multipolar automatic unit with at least 3 mm contact opening is placed on the supply.
This must be adapted to the maximum current strength of the unit.

COMPRESSOR		Type of unit				
Vac/ph/Hz = 230/1/50		65	102M	142M	202M	
Nominal 1 x 230V	A	5	5,98	8,5	16,6	
Vac/ph/Hz = 400/3/50		*-*	*100*	*140*	*200*	*280*
Nominal 3 x 400V	*A/ph*	*-*	*3,3*	*4,1*	*7,3*	*9,1*

FAN	Type of unit		
	…/25	…/36	…/50
A	5,0	7,0	4,43

MAXIMUM AMPERAGE = TOTAL AMPERAGES X FACTOR 1,3 (*)

SWITCHBOARD CABINET

GENERAL

The switchboard cabinet (control and fan control) is mounted to the side panel of the outlet side. Cables must always be lead via the cable inlets into the bottom or through the top panel.
Ensure that the cables form a loop before they enter the switchboard cabinet so that the lowest point of the cable sits below the cable openings of the switchboard cabinet.

**NEVER RUN THE CABLES THROUGH THE TOP OF THE SWITCH CABINET:
PROTECTION DEGREE IP24 WILL THUS BE CANCELLED.**

CONNECTION DIAGRAM

Each installation manual and each switchboard cabinet contains a specific connection diagram for the supply and a connection diagram for options and controls

- Diagrams are drawn in quiescent condition
- All PCB are equipped with a fast glass fuse of 6,3 A for transformer supply and 230V exits

CONNECTION TERMINALS

The supply must be connected to the connection terminals as given on the diagram supplied.

**NEVER CONNECT 230VAC TO THE LOW VOLTAGE BOARD TERMINALS.
THIS WILL INEVITABLY LEAD TO A FAULT IN THE ELECTRONIC CONTROL**

**CONNECTIONS MUST BE MADE ACCORDING TO THE RULES OF THE ART,
IN ACCORDANCE WITH THE CE STANDARDS AND EXECUTED BY A REGISTERED INSTALLER
THEY ARE THEREFORE NEVER OUR RESPONSIBILITY.**

COMPONENTS

All components used – except the PCB (CDH product) - are standard electrical components.
They can be replaced easily thanks to their mounting on DIN rails.
Equivalent types must replace the relays used.

REGULATORS

HYGROSTAT AND HYGROTHERMOSTAT

- 120 cm above the floor
- Preferably in a dead corner and against a smooth wall, in such a way that they are not affected by:
  - Nor the air blown out of the units (i.e. not immediately next to or opposite the outlet)
  - Nor by draughts or other hot or cold air displacements.
- As far as possible from the unit in other cases.
- Always check if wall ducts and tubes behind thermostats and hygrostats are properly sealed: the here out following draught can affect the operation of the units.

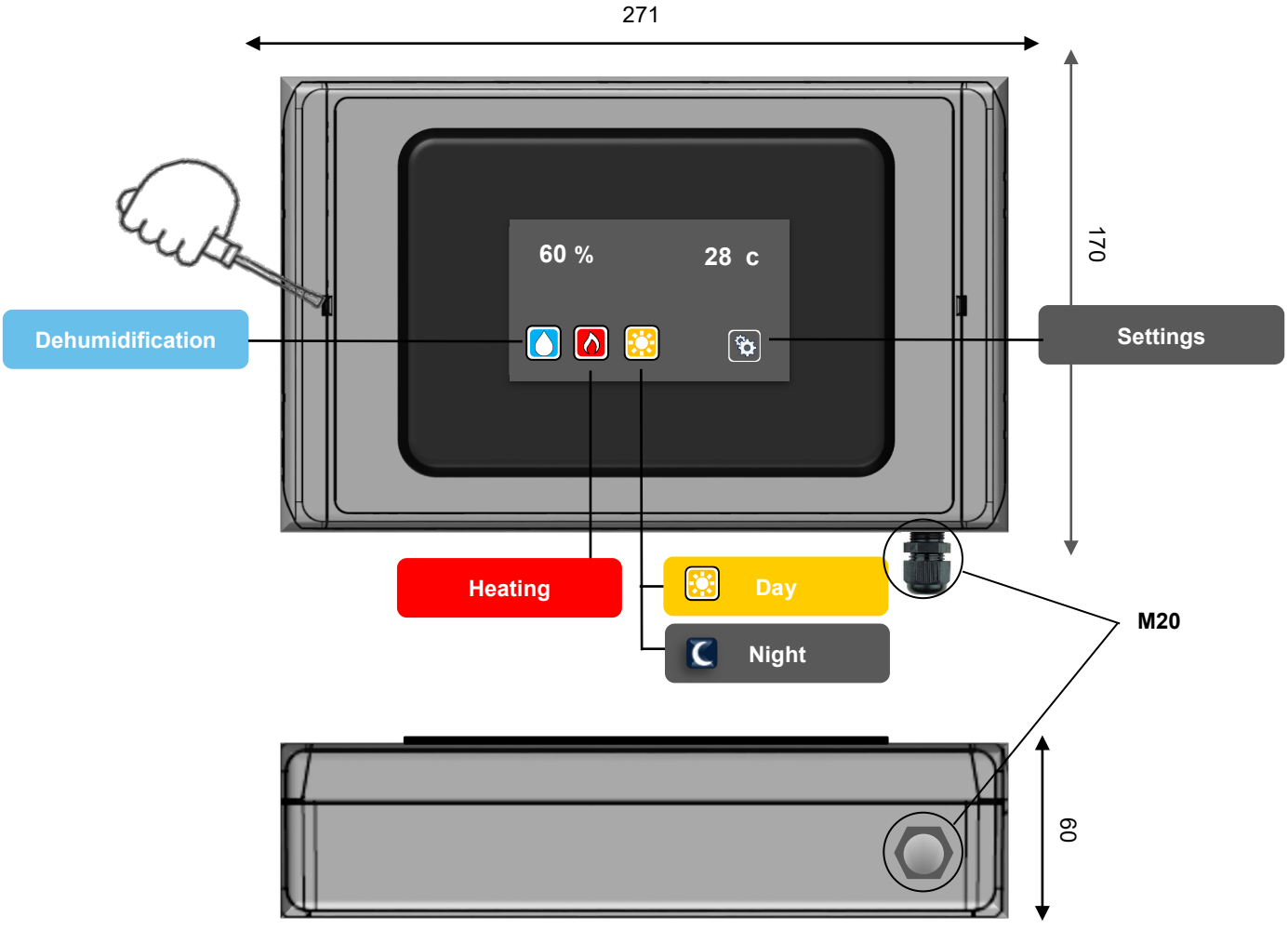
DISREGARDING THESE DIRECTIONS CAN LEAD TO BAD OPERATION

REMOTE DISPLAY

SETTING OF RH% AND T° VIA DISPLAY
READOUT OF ERROR MESSAGES

MOUNTED

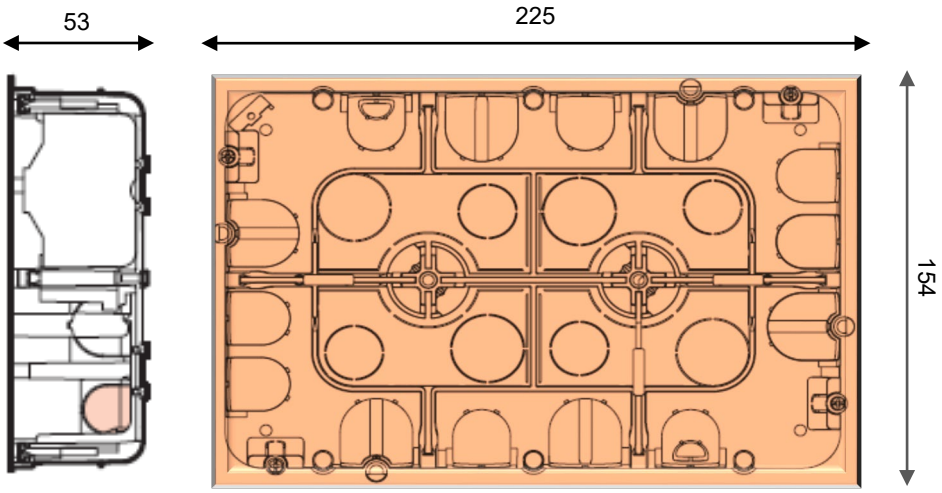
- To be foreseen in a corridor, technical room, closet …
- Granite-grey RAL 7024 ABS-housing
- 5 m UTP Cable Cat 5 - standard co-supplied – to be lead through the M20 swivel
- RJ45 pin to be plugged into respectively display input and RS485 output PCB



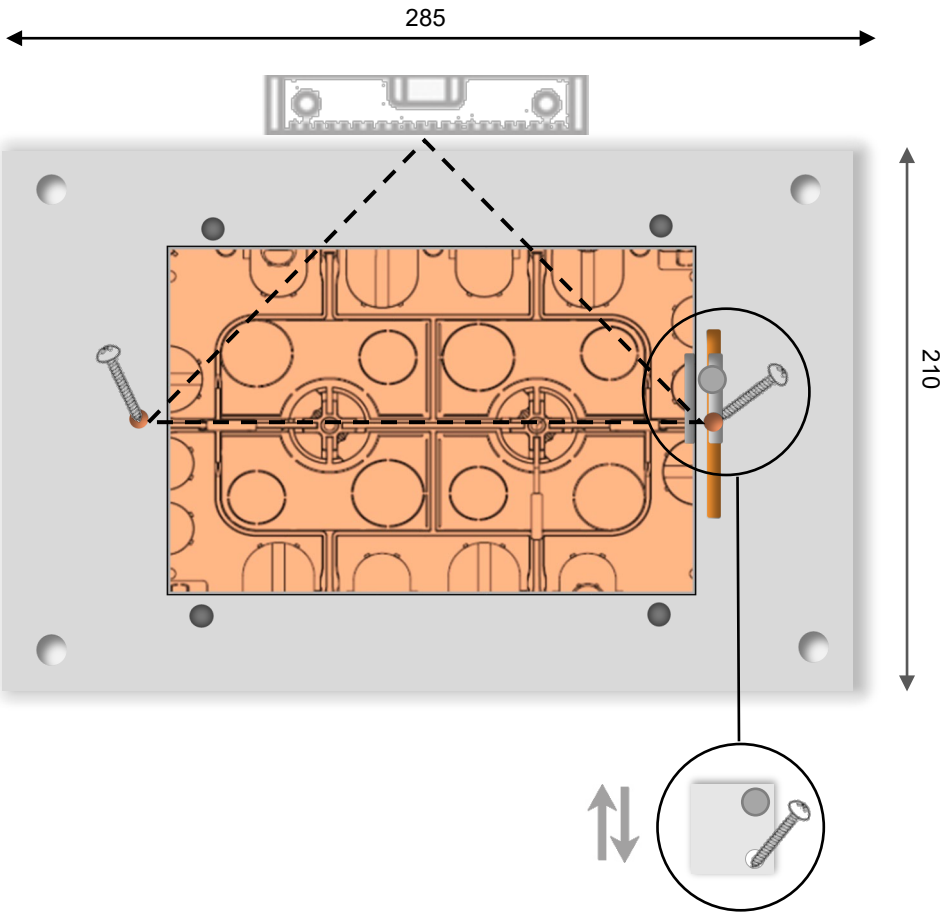
BUILT-IN

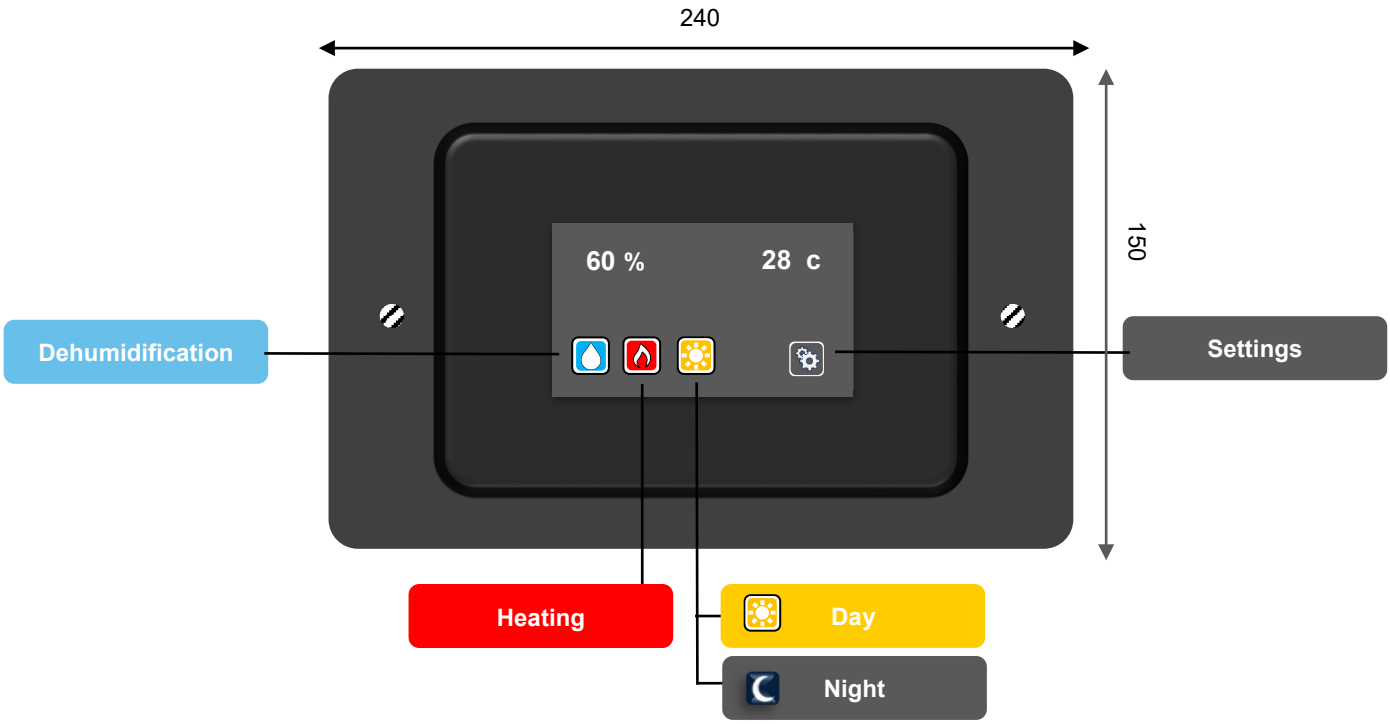
- To be foreseen in a corridor, swimming pool area…
- Orange installation box with pre-mounted galvanized frame – to be plastered whilst finishing.
- UTP Cable - minimum Cat 5 - with RJ45 pins to be lead through – NOT co-supplied
- Connect both RJ45 pins on the UTP Cable: pins to be plugged into display input and RS485 output PCB
- Bolt the frame with the 2 co-supplied stainless steel M4 30 mm socket screws.

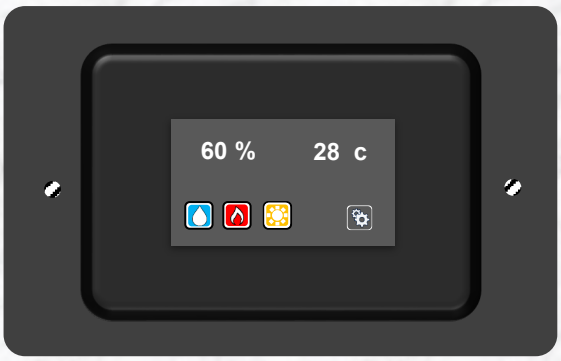
DIMENSIONS INSTALLATION BOX



FITTING WITH GALVANISED FRAME




240
150
60 %
28 c
Dehumidification
Settings
Heating
Day
Night


60 %
28 c

MAINTENANCE AND SAFETY REGULATIONS

MAINTENANCE

FILTERS

All types are equipped with air filters. On start up a lot of building dust can be drawn in, so it is recommended that after a few weeks from starting up a new installation, the filters be checked and cleaned if necessary.
After a time, the period between two checks can be extended but it is still recommended to check the filters at least twice a year.

ALWAYS DISCONNECT THE UNIT BEFORE REPLACING THE FILTER

HOUSING

The housing can be cleaned regularly with a detergent without aggressive agents.

SAFETY REGULATIONS

FROST

The unit must be protected against frost. When current less, the LPHW can freeze.

INTAKE AND OUTLET

The intake and outlet grids should always be clear. Blocked grids can lead to a reduction in air flow which causes the unit to switch into safety mode where it can only be restarted after manual reset.

CONTROL BY HYTH

START-UP

As soon as the unit is installed according to the guidelines, the power can be connected.

Connect the unit manually by turning the HYGROSTAT to the minimum value of 35%.
The so-called “normal value” is 60%. The unit will dehumidify automatically when the set value is exceeded.

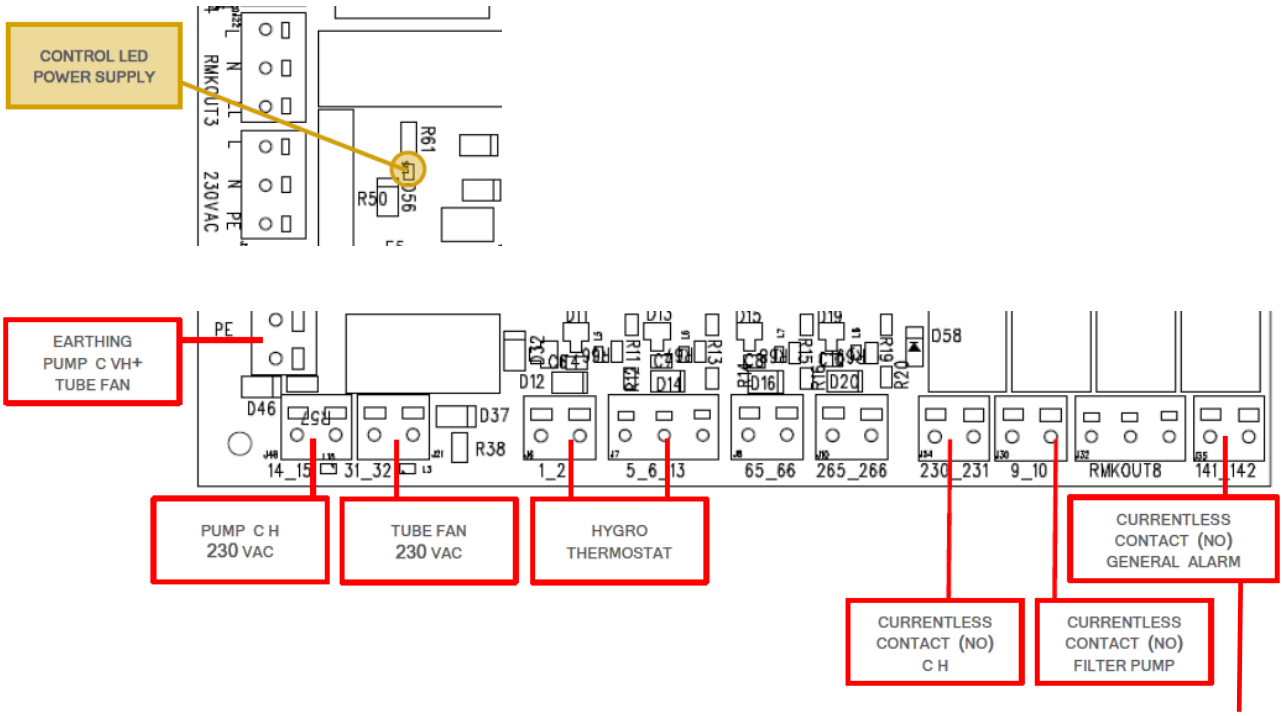
ON/OFF SWITCH MUST BE SET ON 1 (= ON)

For units with built-in heating, the THERMOSTAT must be set to the required temperature: always keep in mind that the ambient temperature is at least equal to or – recommended – 2°C higher than the water temperature.

**A DELAY TIME OF 10 MINUTES PREVENTS THE COMPRESSOR FROM RESTARTING.
THE DELAY TIME STARTS EVERY TIME THE COMPRESSOR SWITCHES OFF.
COMPRESSOR CAN RESTART MAXIMUM 6 TIMES PER HOUR.**

CONNECTION

D I R E C T CONNECTION ON THE P C B

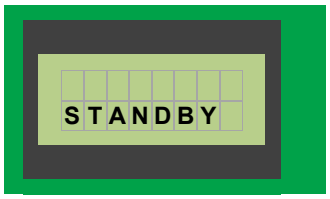


Closes when the unit breaks down
Can be applied in a domotic system to indicate a failure

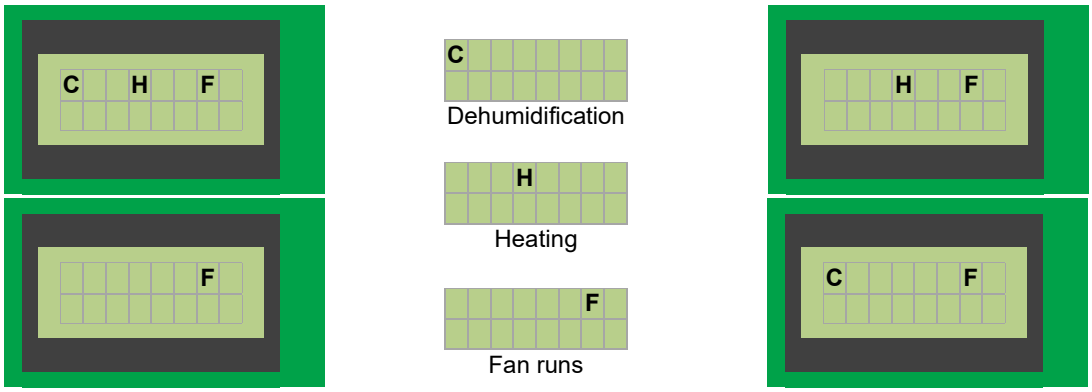
READ OUT

GENERAL

NO ACTIONS

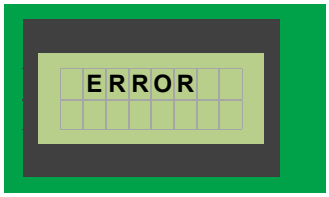


ACTIONS DISPLAY



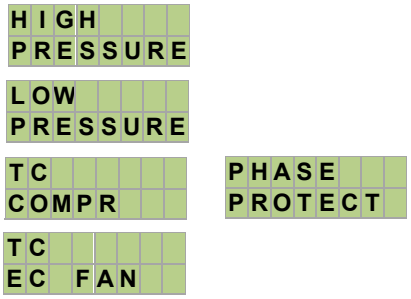
FAILURE MESSAGES

- The message **ERROR** appears:



- Next the nature of the failure:

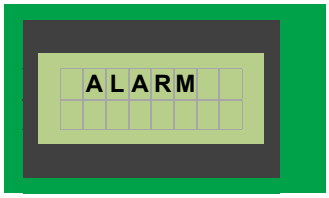
GENERAL



- Failure messages disappear only after eliminating the problem – see FAILURE MESSAGES.
- RESET unit manually.

ALARM MESSAGES

- The message **ALARM** appears



- Nest the nature of the alarm:

MAX TEMP		
DEFROST SENSOR	→	SENSOR DEFECT
ROOM T SENSOR	→	SENSOR DEFECT
OUTLET SENSOR	→	SENSOR DEFECT
RH % SENSOR	→	SENSOR DEFECT

- Alarm messages are only messages of an active action which stops by itself or that an action should be taken iin order to solve a problem – see ALARM MESSAGES..

MANUAL RESET

RESETTING THE UNIT
= SWITCHING OFF THE SUPPLY VOLTAGE AND SWITCHING IT BACK ON AFTER 0,5 MIN.

FAILURES

FAILURE MESSAGES

HIGH PRESSURE	▪ Decrease ambient temperature if this exceeds the maximum working range (see ID label). ▪ Check if the grids are free and/or the fan is not blocked. ▪ Check the filter on clogging: replace if necessary. Reset unit. When the unit does not restart: *notify technical service..*
LOW DRUK	▪ Check if the grids are free and/or the fan is not blocked ▪ Possible leak in the cooling circuit (shortage of refrigerant). Reset unit. When the unit does not restart: *notify technical service.*
TC COMPR PHASE PROTECT	▪ For three-phase unit check that all three phases conduct. ▪ For three-phase unit check that all three phases conduct Reset unit. When the unit does not restart: *notify technical service.*
TC EC FAN	▪ Check if the grids are free and/or the fan is not blocked. ▪ Check the filter on pollution: replace if necessary ▪ Check evaporator on pollution Reset unit. When the unit does not restart: *notify technical service.*
SHUTOFF TENSION CALL SERVICE	▪ Protection of the RH% and T° control ▪ Shut off tension of the (separate) power supply of the electrical heating. *Notify tecnical service.*

ALARM MESSAGES

MAX TEMP	▪ Maximum ambient temperature exceeded. ▪ Lower ambient temperature.
DEFROST SENSOR SENSOR DEFECT	▪ Defrost sensor defective. ▪ Sensor needs to be replaced. *Notify tecnical service*
ROOM T SENSOR SENSOR DEFECT	▪ Ambient temperature sensor defective. ▪ Sensor needs to be replaced. *Notify tecnical service*
OUTLET SENSOR SENSOR DEFECT	▪ Air outlet temperature sensor defective. ▪ Sensor needs to be replaced. *Notify tecnical service*
RH % SENSOR SENSOR DEFECT	▪ RH% sensor defective. ▪ Sensor needs to be replaced. *Notify tecnical service*
CHECK FILTER	▪ Replace filter(s)

UNIT DOESN'T WORK

Hygro(thermos)stat set too high	▪ Set the hygro(thermostat) to normal value (60%).
Hygro(thermos)stat defective	▪ Check the operation. When defective, replace HY(TH).
6,3 A Glass fuse defective	▪ Before replacing the fuse, first determine the cause. ▪ Replace by a fuse of the same value. ▪ Check 230V exit on the PCB relay. When not possible to re-engage the fuse: *notify technical service.*.
Unit gets no voltage	▪ Check supply cable.

UNIT RUNS CONTINUOUSLY

Hygro(thermos)stat set too low	▪ Set the hygro(thermostat) to normal value (60%).
Hygro(thermos)stat defective	▪ Check the operation. When defective, replace HY(TH).

OTHER

Unit loses water.	• Check if the unit is levelled and adjust if necessary. • Check if the condensation drain is laid running downward to the drain • Check if there is an obstruction either in the condensation tank or in the drain. Unblock the drain.
Unit makes noise.	▪ The unit does not rest on all support points or is not levelled due to an uneven floor. Check support points and fill up if necessary.

CONTROL BY REMOTE DISPLAY

START-UP

As soon as the unit is installed according to the guidelines, the power can be connected.
Plug in the RJ45 pin.

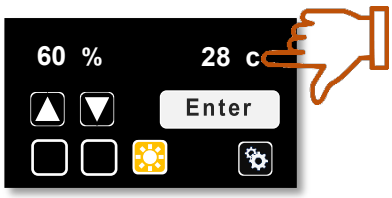
Factory-wise:

- Is the RH% set at the so-called “normal value” of 60%
- Is the day temperature – pool cover open – set at 28°C
- Is the night temperature – pool cover closed – set at 24°C *(recommended ΔT of 4°C *)*.

If desired, these values can be adapted – whilst always keeping in mind that the ambient temperature is at least equal to or – recommended – 2°C higher than the water temperature.

TEMPERATURE °C

➔ Press 2 sec on the T° value

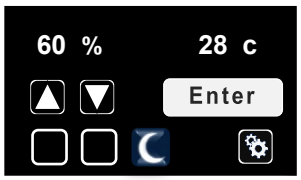


➔ Icon day T° appears

➔ Adapt the value with the key or

➔ Save with **Enter**

➔ Icon night T° appears

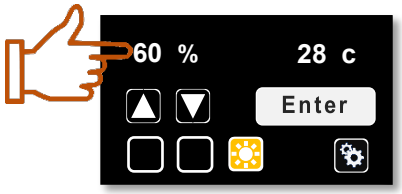


➔ Adapt the value with the key or – *see also * **

➔ Save with **Enter**

HUMIDITY PERCENTAGE RH%

➔ Press 2 sec on the RH% value



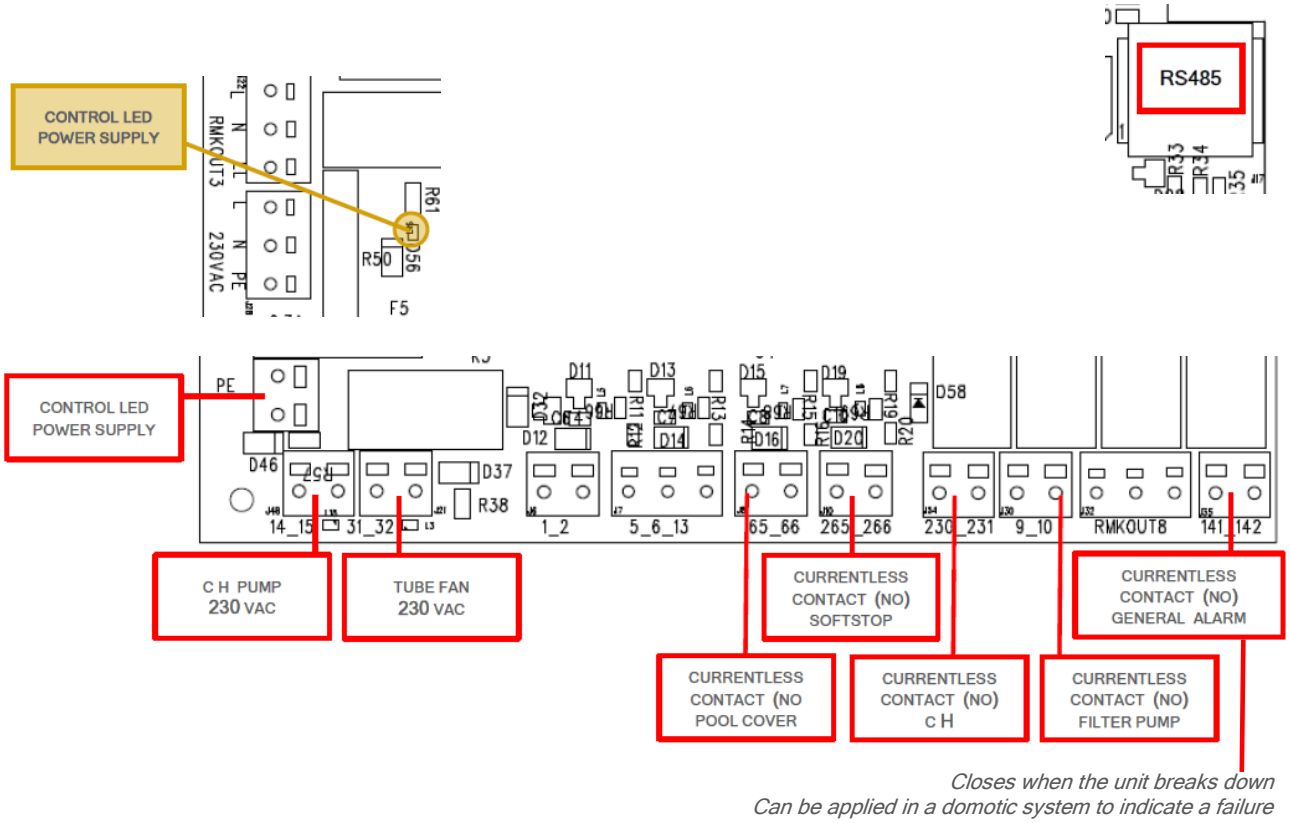
➔ Adapt the value with the key or

➔ Save with **Enter**

**A DELAY TIME OF 10 MINUTES PREVENTS THE COMPRESSOR FROM RESTARTING.
THE DELAY TIME STARTS EVERY TIME THE COMPRESSOR SWITCHES OFF.
COMPRESSOR CAN RESTART MAXIMUM 6 TIMES PER HOUR.**

CONNECTION

D I R E C T CONNECTION ON THE P C B

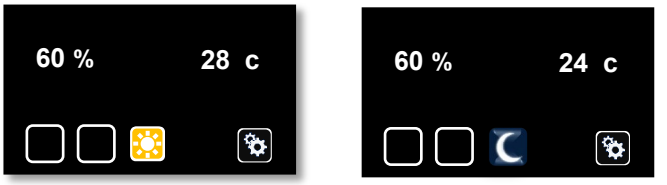


Closes when the unit breaks down
Can be applied in a domotic system to indicate a failure

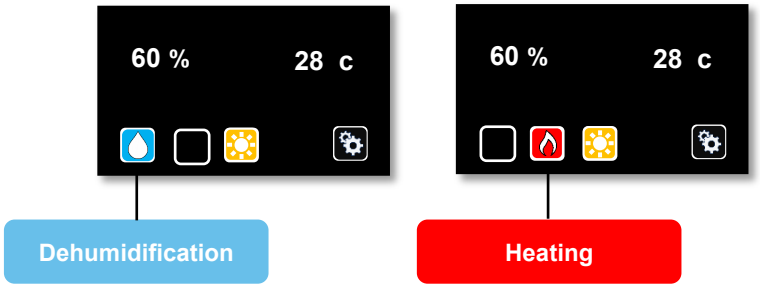
READ OUT

GENERAL

NO ACTIONS

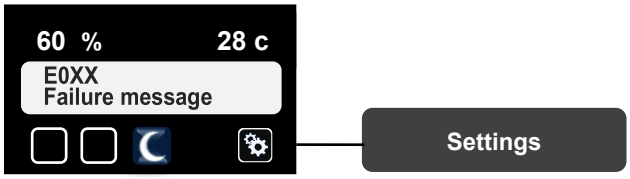


ACTION DISPLAY



FAILURE MESSAGES

- Failure message appears



- Next the nature of the failure

GENERAL

E000
High pressure protection

E001
Low pressure protection

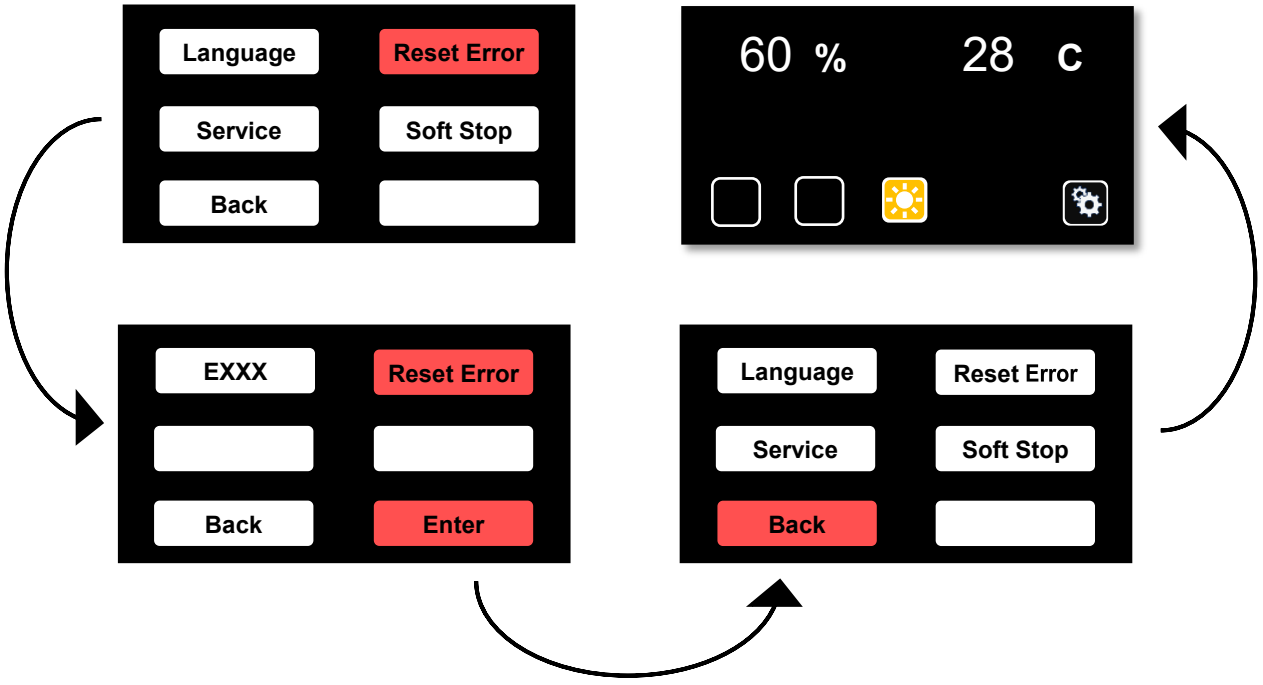
E002
Thermal contact compressor or phase protection

E013
Thermal contact EC fan

- Failure messages disappear only after eliminating the problem – see Failure messages
- RESET unit via display

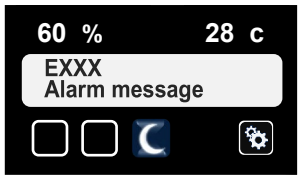
➔ Press 3 sec on  Settings

➔ Perform the following actions AFTER the failure is repaired – till return to the initial screen:



ALARM MESSAGES

- Alarm message appears



- Alarm messages are only messages of an action that is active and stops by itself, or an action that has to be undertaken in order to solve the problem – see ALARM MESSAGES.

- Possible alarm messages:

ACTIVE ACTION	ACTIONS THAT HAVE TO BE UNDERTAKEN
E800 **Soft Stop**	**E888** **Maximum ambient temperature exceeded**
	E900 **Defrost sensor defective**
	E901 **Ambient temperature sensor defective**
	E902 **Air outlet temperature sensor defective**
	E903 **Room humidity sensor defective**
	E904 **Communication problem**
	E905 **Check filter**

RESET VIA DISPLAY

See FAILURE MESSAGES.

Manual RESET is also possible

FAILURES

FAILURE MESSAGES

E000 **High pressure protection**	▪ Decrease ambient temperature if this exceeds the maximum working range (see ID label). ▪ Check if the grids are free and/or the fan is not blocked. ▪ Check the filter on clogging: replace if necessary. Reset unit. When the unit does not restart: *notify technical service..*
E001 **Low pressure protection**	▪ Check if the grids are free and/or the fan is not blocked ▪ Possible leak in the cooling circuit (shortage of refrigerant). Reset unit. When the unit does not restart: *notify technical service.*
E002 **Thermal contact compressor or phase protection**	▪ For three-phase unit check that all three phases conduct. ▪ Possibly the compressor valves are defective Reset unit. When the unit does not restart: *notify technical service.*
E013 **Thermal contact EC fan**	▪ Check if the grids are free and/or the fan is not blocked. ▪ Check the filter on pollution: replace if necessary ▪ Check evaporator on pollution Reset unit. When the unit does not restart: *notify technical service.*
E060 **SHUT OFF TENSION** **Set-up protection T° and RH%**	▪ Check if the grids are free and/or the fan is not blocked. ▪ Check the filter on pollution: replace if necessary Reset unit. When the unit does not restart: *notify technical service.*

ALARM MESSAGES

E800 **Soft Stop**	▪ Soft stop active
E888 **Maximum ambient temperature exceeded**	▪ Maximum ambient temperature exceeded. ▪ Lower ambient temperature.
E900 **Defrost sensor defective**	▪ Defrost sensor defective. ▪ Sensor needs to be replaced. *Notify tecnical service*
E901 **Ambient temperature sensor defective**	▪ Ambient temperature sensor defective. ▪ Sensor needs to be replaced. *Notify tecnical service*
E902 **Air outlet temperature sensor defective**	▪ Air outlet temperature sensor defective. ▪ Sensor needs to be replaced. *Notify tecnical service*
E903 **Room humidity sensor defective**	▪ RH% sensor defective. ▪ Sensor needs to be replaced. *Notify tecnical service*
E904 **Communication problem**	▪ No communication with PCB *Notify tecnical service*
E905 **Check filter**	▪ Replace filter(s)

UNIT DOESN'T WORK

Hygro(thermos)stat set too high	▪ Set the hygro(thermostat) to normal value (60%).
Hygro(thermos)stat defective	▪ Check the operation. When defective, replace HY(TH).
6,3 A Glass fuse defective	▪ Before replacing the fuse, first determine the cause. ▪ Replace by a fuse of the same value. ▪ Check 230V exit on the PCB relay. When not possible to re-engage the fuse: *notify technical service.*.
Unit gets no voltage	▪ .Check supply cable.

UNIT RUNS CONTINUOUSLY

Hygro(thermos)stat set too low	▪ Set the hygro(thermostat) to normal value (60%).
Hygro(thermos)stat defective	▪ Check the operation. When defective, replace HY(TH).

OTHER

Unit loses water.	• Check if the unit is levelled and adjust if necessary. • Check if the condensation drain is laid running downward to the drain • Check if there is an obstruction either in the condensation tank or in the drain. Unblock the drain.
Unit makes noise.	▪ The unit does not rest on all support points or is not levelled due to an uneven floor. Check support points and fill up if necessary.