

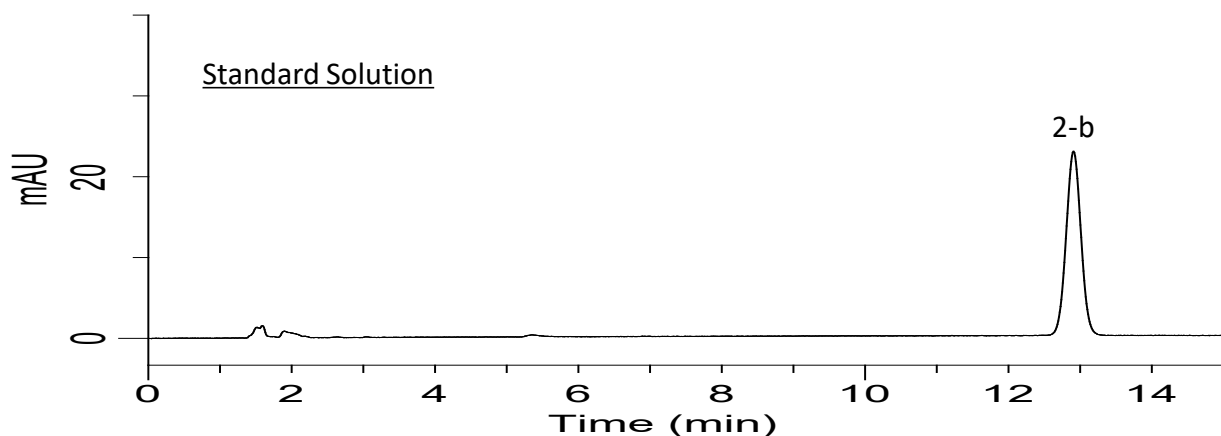
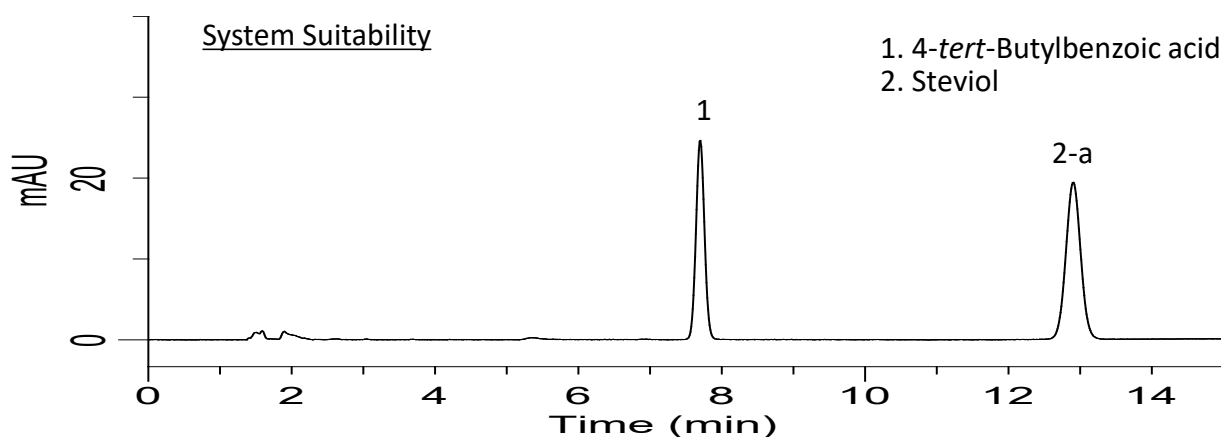
Analysis of Steviol Glycoside

-- Japanese Pharmaceutical Excipients

The Ministry of Health, Labour and Welfare issued a notification on March 29, 2018, for revise the Standards for Japanese Pharmaceutical Excipients 2018 (Notification No. 0329-1 of the Crude Drug Administration). In this Pharmaceutical Excipients Specification 2018, the specifications for the five newly reviewed products were listed, partially revised for the 25 already listed products, and the four ingredients of the eight products were combined, resulting in 489 listed products. This paper presents the results of HPLC analyses of "purified Stevia extract" among the five newly listed products.

(M. Mano)

Purified Stevia Extract Purity Test (4) Steviol



HPLC Conditions

System : GL7700 HPLC system
 Column : Inertsil ODS-HL
 (5 μ m, 250 x 4.6 mm I.D.)
 Eluent : A) CH₃CN
 B) 0.1 % H₃PO₄ in H₂O
 A/B = 55/45, v/v
 Col. Temp. : 40 °C
 Detector : UV 213 nm
 Injection Vol. : 20 μ L
 Flow Rate : 1.25 mL/min

【System Suitability Test】

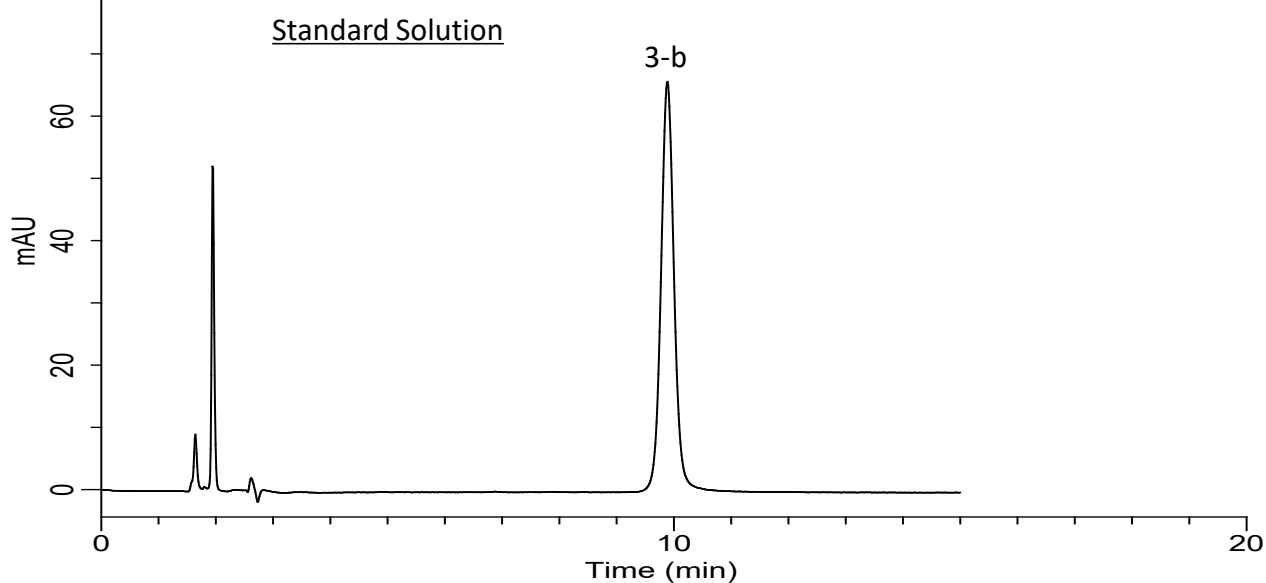
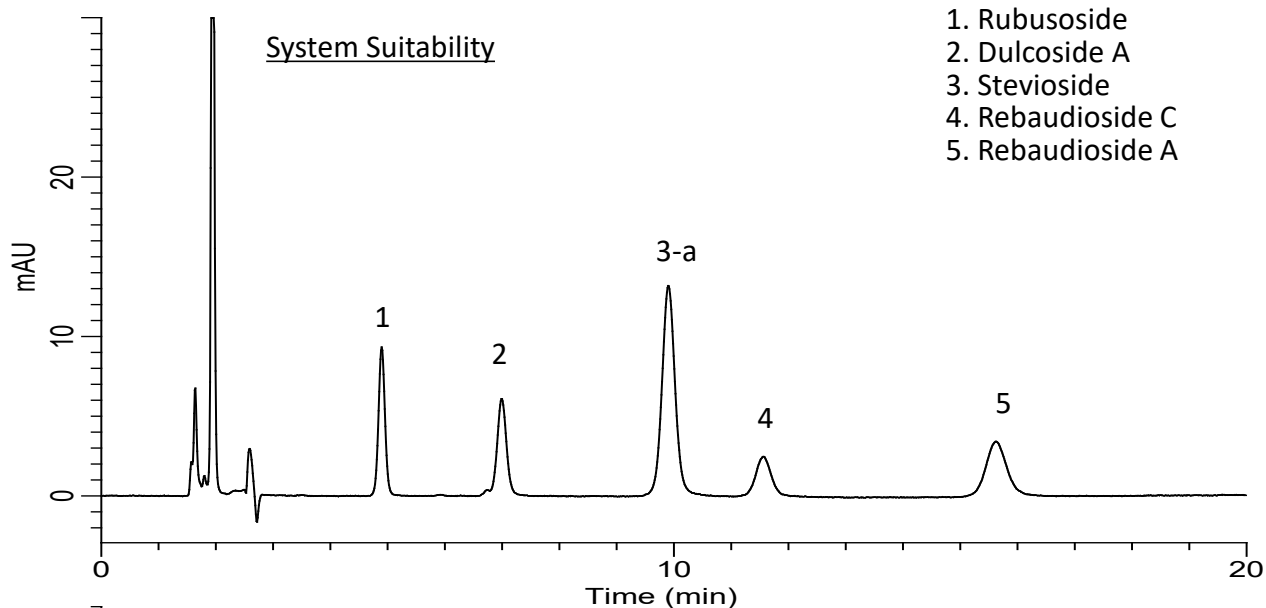
◆ System Stability

(1, 2-a) : 17.5 (≥ 6)

◆ System Reproducibility

Steviol Peak Area (2-b)

RSD (%) (n=6) : 0.10 (≤ 1.5)

Purified Stevia Extract Assay**HPLC Conditions**

System : GL7700 HPLC system
 Column : Inertsil NH2
 (5 μ m, 250 x 4.6 mm I.D.)
 Eluent : A) CH₃CN
 B) H₂O
 A/B = 80/20, v/v
 Col. Temp. : 35 °C
 Detector : UV 213 nm
 Injection Vol. : 20 μ L
 Flow Rate : 1.40 mL/min

【System Suitability Test】

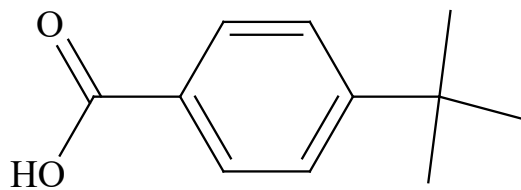
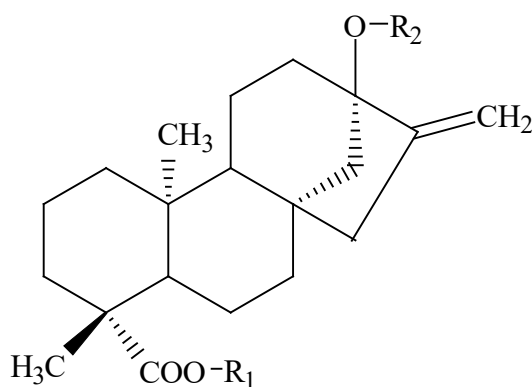
◆ System Stability

Separation (3-a, 4) : 3.73 (≥ 1.5)

◆ System Reproducibility

Steviol Peak Area (3-b)**RSD (%) (n=6) : 0.08 (≤ 1.5)**

Chemical Structure

4-*tert*-Butylbenzoic acid

Structures are created using Chemistry 4-D Draw which is provided by ChemInnovation Software, Inc.

Compounds	R ₁	R ₂
Steviol	H	H
Rubusoside	β-Glucose	β-Glucose
Dulcoside A	β-Glucose	β-Glucose - α-Rhamnose (2→1)
Stevioside	β-Glucose - β-Glucose (2→1)	β-Glucose - β-Glucose (2→1)
Rebaudioside C	β-Glucose	β-Glucose - α-Rhamnose (2→1) β-Glucose (3→1)
Rebaudioside A	β-Glucose	β-Glucose - β-Glucose (2→1) β-Glucose (3→1)

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GL Sciences, Inc. Japan

22-1 Nishishinjuku 6-Chome
Shinjuku-ku, Tokyo,
163-1130, Japan
Phone: +81-3-5323-6620
Fax: +81-3-5323-6621
Email: world@glsciences.com
Web: www.glsciences.com

GL Sciences B.V.

De Sleutel 9
5652 AS Eindhoven
The Netherlands
Phone: +31 (0)40 254 95 31
Email: info@glsciences.eu
Web: www.glsciences.eu

GL Sciences (ShangHai) Ltd.

Tower B, Room 2003,
Far East International Plaza,
NO,317 Xianxia Road,
Changning District.
Shanghai, China P.C. 200032
Phone: +86 (0)21-6278-2272
Email: contact@glsciences.com.cn
Web: www.glsciences.com.cn

GL Sciences, Inc. USA

4733 Torrance Blvd. Suite 255
Torrance, CA 90503
Phone: 310-265-4424
Fax: 310-265-4425
Email: info@glsciencesinc.com
Web: www.glsciencesinc.com

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