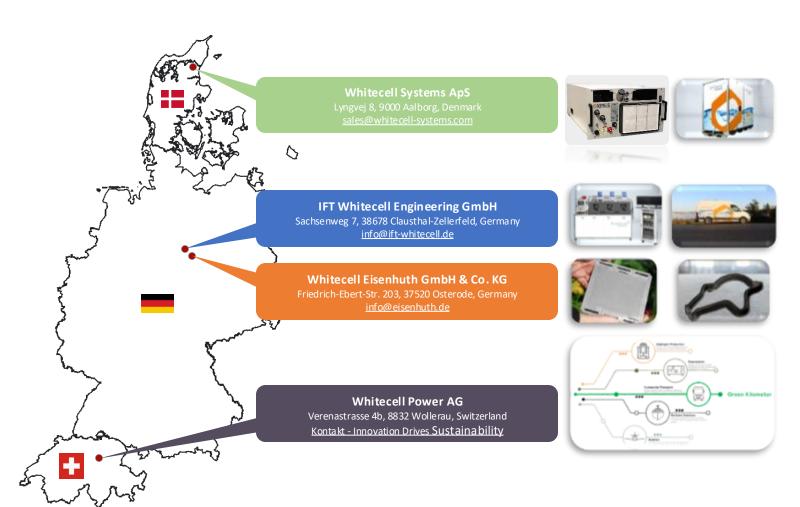
ift whitecell engineering

Clausthal-Zellerfeld

Whitecell Group





Whitecell Group

A total of 140 employees, revenue approx. EUR 22 million (2023)

- Whitecell Power AG: Parent company.
- Whitecell Systems: Development and production of systems for the green methanol and hydrogen economy, and supplier of high-quality fuel cell and electrolyzer components.
- ➢ IFT Whitecell Engineering: Engineering and testing services for research and industry, offering development and testing expertise.
- Whitecell Eisenhuth: Production of components and stacks for fuel cells and electrolyzers, injection molding tools, smallseries plastic, silicone & rubber parts, and 3D printing.Winner of multiple innovation awards in the fields of hydrogen and fuel cells.

Profile

ift whitecell engineering

Engineering:

- ► 49 Employees
- Total area: 13.079 m²
- ▶ 800 m² Test field with >45 Test cabins
- Engineering
- ► Functions test
- **►** Endurance test
- **▶** Environmental tests
- ► Fatigue Strength tests
- Tribology
- Analysis
- **▶** Test Rig Construction

Certified:

- **DIN EN ISO 9001:2015**
- ► Information security TISAX® Level AL3





Foundation of IFT (Ingenieurgesells chaft für Trie bwerkstechnik mbH) IFT, Schaeffler AG 49% Co-shareholder IFT 100% Schaeffler
Subsidiary Engineering 100%
of Schaeffler Subsidiary of
AG Schaeffler AG,
from IFT and AFT

ift whitecell New sister
engineering companies:
Subsidiary of Whitecell Eisenhuth
whitecell power Whitecell Systems
AG

Range of Services



Services Techniques Functional Test

Endurance Tests

Environment Tests

Tribology / Analysis

Engineering

Component Test Field

High Dynamic Drives

Radionuclide Technology

Engine Test Field

Powertrain Test Field

Environment Test Field

Wear & Friction
Test Rigs

Material & Measuring Laboratory

Fatigue Strength Test Field

Range of Services
Testing & Engineering

Alle Rechte vorbehalten - ift whitecell engineering gmbh

Component Test Field



Services **Techniques**

Functional Test

Endurance Tests

Environment **Tests**

TECHNIQUE

Tribology / **Analysis**

Engineering

Equipment

Load

Infrastructure

- 45 test cells
- 85 component test rigs
- Powered up to 100kW
- Speed up to 19.000 rpm
- Modular test rig concept
- 24/7 operation
- High dynamic rigs

- Cooling circuit -44° C
- Energy recovery
- Battery simulation 800V / 600A / 160kW
- Own test bench construction for special applications

SPECIAL FEATURES

- Medium contamination:
- dirt, soot, foaming, fuel, acid Thermal load: -40° C up to 160° C
- Mechatronic load: high-speed, speed gradient > 10.000rpm/s
- Test environment like mechanical, electrical and hydraulic operation parameters (Virtual ICE)
- Mechanical, thermodynamic, hydraulic, acoustic, optical and electrical measurement
- Delta analyzer

Measuring

- 10x ROTEC Measurements Systems for torsional vibrations, temperature, acceleration, velocity and sound
- Pre- and post-analysis
- Wear measurement via RNT
- Micro movement via laser, encoder, RNT







High Dynamic Drives



Services Techniques

Functional Test

Endurance Tests

Environment Tests

TECHNIQUE

Tribology / Analysis

Engineering

Component Test Field

Equipment

Infrastructure

High Dynamic Drives

Radionuclide Technology

Engine Test Field

FTAS Inca

- DiagRA
- Vispiron Rotec
- In-house developed programmable logic controller
- MATLAB®

Operations

- 3 High Dynamic Drives up to 600 kW
- +/-1.200 Nm alternating torque
- Vibration velocity: 1,8 mm/s
- Very low rotor moment of inertia: 0.116 kgm²
- Gradient up to 60.000 1/min/s
- Rotational speed up to 10.000 1/min
- Battery simulation 800 V / 600 A / 160 kW

Powertrain Test Field

SPECIAL FEATURES

Invironment Test Field

Wear & Friction

Material & Measuring Laboratory

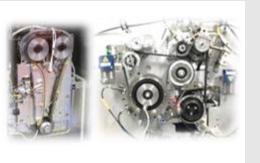
Fatigue Strength Test Field

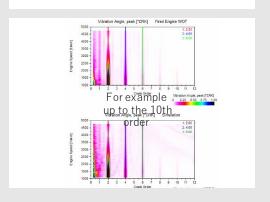
- Angle-synchronous signal reproduction
- Full frequency spectrum < 500 Hz
- Adjustable Amplitudes (orders/frequencies)
- Combined operation with fired engine
- Reproduction of road surfaces/tyre types
- Functional & endurance tests
- Full path open ECU

- All physical measuring values
- Dynamics (angle-/time-based)
- NVH (acoustics & vibration)
- Torsional Vibration
- Wear measurement via surface scan
- Wear measurement via RNT
- Delta Analyzer

Measuring







Radionuclide Technology (RNT)



Services Techniques

Functional Test

Endurance Tests

Environment Tests

TECHNIQUE

Tribology / Analysis

Engineering

Component Test Field

Equipment

Infrastructure

Measuring

High Dynamic Drives

adionuclide

Engine Test Field

RNT handling permit for test field and measuring

- Manufacturer: Zyklotron AG Karlsruhe (ZAG)
- Model: RTM 2000
- 3 x scintillation vendors 3 "x 3" NaJ (TI)
- 2 x measuring windows (Co-57 and Co-56, or comparable gamma energies)

- Concentration measuring system (KMA), for measuring the wear particles in the oil flow
- Filter measuring system (FMA), for measuring the particles separated in the oil filter
- Reference measuring system (RMA), for referencing a known sample with short half-lives

Powertrain Test Field

SPECIAL FEATURES

nvironment Test Field

Wear & Friction
Test Rigs

Material & Measuring Laboratory

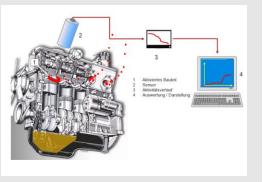
Fatigue Strength Test

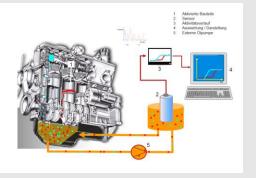
- Ferrous materials
- Alloy metals, like Molybdenum, Tungsten, Vanadium, Non-Ferrous metals, e.g. Copper
- Bearing metals, e.g. Lead, tin, zinc
- Aluminium, if at least 5% copper is contained (activation takes place via the copper)
- Titanium

Operations

Sintered metals, hard metals

- Ceramic materials (Al_2O_3 , SiC, Si_3N_4 , ZrO_2)
- Plastics and lubricating varnishes, DLC coatings via storage of Be-7
- Thin film differential measurement method (DMV)
- Concentration measurement method (KMV)
- Wear measurements in the Nm/h range
- Motion measurements at optically inaccessible locations (piston ring rotation, floating bush rotation)





Alle Rechte vorbehalten - ift whitecell enginee

Engine Test Field



Services **Techniques**

Functional Test

Endurance Tests

Environment **Tests**

TECHNIQUE

Tribology / **Analysis**

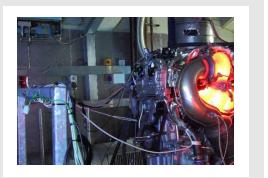
Engineering

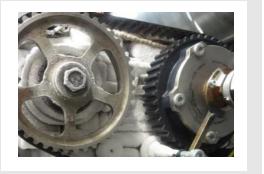
Equipment

- 5 fired engine test rigs
- 450kW / 1.000Nm / 10.000rpm
- Battery simulation 800V / 600A / 160kW
- WD passenger car chassis dyno 300 kW
- Motorcycle chassis dyno 200 kW
- automation: SARA & own system

Infrastructure

- Cooling chamber
 - Common/special fuel infrastructure
 - Battery simulation 800V / 600A / 160kW





SPECIAL FEATURES

Operations

- Functional & endurance tests
- Thermodynamic test rigs
- High dynamic Rigs
- Full engine / motored engine (parts)

Measuring

- All physical measuring values
- All dedicated process values (online/offline)
- Dynamics (angle-/time-based)
- NVH (acoustics & vibration)
- All relevant emissions
- Delta analyzer
- Torsional vibrations
- Indicated pressure & knock detection
- Wear measurement via surface scan
- Wear measurement via RNT

Powertrain Test Field



Services Techniques

Functional Test

Endurance Tests

Environment Tests

TECHNIQUE

Tribology / Analysis

Engineering

Component Test Field

ligh Durannia Drives

Radionuclide Technology

Engine Test Field

Equipment

- 2 powertrain test rigs (2/3 EM)
- Power-range up to 2.250Nm / wheel
- Rig automation: SARA & own system

Infrastructure

- Cooling chamber
- Battery simulation 800V / 600A / 160kW

Powertrain Test Field

Environment Test Field

Wear & Friction Test Rigs

Material & Measuring Laboratory

Fatigue Strength Test Field

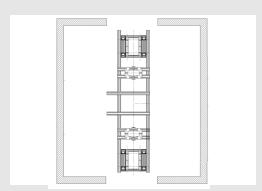
SPECIAL FEATURES

Operations

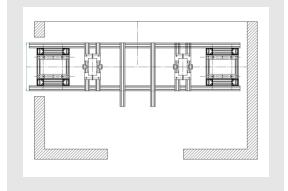
- Functional & endurance tests
- High dynamic rigs for engine simulation
- Driving Strategy
- Transmission calibration
- Powertrain validation
- Vehicle testing

Measuring

- All physical measuring values
- All dedicated process values (online/offline)
- Dynamics (angle-/time-based)
- NVH (Acoustics & Vibration)
- All relevant emissions
- Indicated pressure & knock detection
- Wear measurement via surface scan
- Wear measurement via RNT
- Delta analyzer







Environmental Test Field



Services **Techniques**

Functional Test

Endurance Tests

Environment **Tests**

TECHNIQUE

Tribology / **Analysis**

Engineering

Equipment

- Climatic chambers -40° to 200° C
- Coolant or oil temperature -40° to 135° C
- Independent control of ambient and medium
- Humidity control 0...100%
- Shaker up to 40 kN

Infrastructure

- Cooling circuit -44° C
 - Energy recovery
- Battery simulation 800V / 600A / 160kW
- Hydraulic power rail
- Own test bench construction for special applications

SPECIAL FEATURES

Operations

- Control of various actuators (LIN.CAN.SENT···)
- Functional & endurance tests
- LV124/VW80000
- Vibration
- Mechanical shock
- Mechanical, electrical & hydraulic misuse

Measuring

- All physical values
- All simulated values
- Simulation ↔ Rig
- All dedicated process values (online/offline)
- Dynamics (angle-/time-based)
- NVH (acoustics & vibration)
- Wear measurement via surface scan
- Wear measurement via RNT







2025-06-10

Wear & Friction Test Rigs



Services Techniques

Functional Test

Endurance Tests

Environment **Tests**

TECHNIQUE

Tribology / **Analysis**

Engineering

Equipment

Infrastructure

- 15 wear test rigs (rotational, translational) 1 tribometer MTM
 - Online wear: RNT (Radio Nuclide Technology)
- High dynamic rotational friction rig
- Micro friction & sealing rig

- < 350 m² testing area for wear test & friction
- High-resolution measuring technology & data evaluation
- Own test bench construction for special applications
- Own photo labs, measuring rooms, materials laboratory...

SPECIAL FEATURES

Measuring

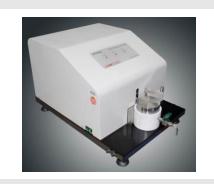
Load

- Medium contamination: dirt, soot, foaming, fuel, acid
 - Thermal load: -40° C up to 160° C
- Mechatronical load: High-speed, speed gradient $> 10.000 \, \text{rpm/s}$
- Test environment similar to mechanical. electrical and hydraulic operation parameters (Virtual ICE)

- All physical measuring values
- All simulated values
- Simulation ↔ Rig
- All dedicated process values (online/offline)
- Dynamics (angle-/time-based)
- NVH (acoustics & vibration)
- Wear measurement via surface scan
- Wear measurement via RNT







2025-06-10

Material and Surface Laboratory



Services **Techniques**

Functional Test

Endurance Tests

Environment **Tests**

TECHNIQUE

Tribology / **Analysis**

Engineering

Equipment

Operations

Infrastructure

Measuring

• 3D measuring machine, Roundness, Straightness, Roughness measurement

- Transmitted light measurement
- Photo microscopes
- Hardness measurement
- Material-laboratory-Microscope
- REM use on request

- Materials laboratory with chemistry suction cupboard
- Material Cutting Device
- Embed and Grind Device
- Photo laboratory

SPECIAL FEATURES

- Return Part Analysis on individual components
- (timing chain, valve train, transmission ...) with system view and system understanding
- Approval for measurement on RNT parts available

- All physical measurements tactile and optical
- Material examination and assessment







2025-06-10

Fatigue Strength Test Field



Services **Techniques**

Functional Test

Endurance Tests

Environment **Tests**

TECHNIQUE

Tribology / **Analysis**

Own photo labs, measuring rooms, materials

Engineering

Equipment

Infrastructure

- Resonance pulsators up to 20 kN
- Resonance pulsators up to 100 kN
- Resonance magnetic test system up to 20 kN
- Hydraulic system up to 7 kN and 500 Hz
- Hydraulic system up to 20 kN and 150 Hz

laboratory...

SPECIAL FEATURES

Measuring

Services for Automotive Customers

- Dynamic strength tests
- Service strength tests
- Crack detection and damage analysis
- Lifetime valuation
- Environmental simulation (-40 up to 160° C)

- All physical measurements tactile and optical Material examination and assessment







2025-06-10

Functional Test / Example



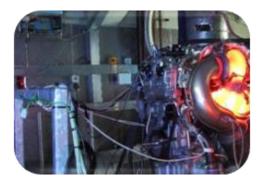
Services Techniques Radionuclide

Functional Test

Bearings

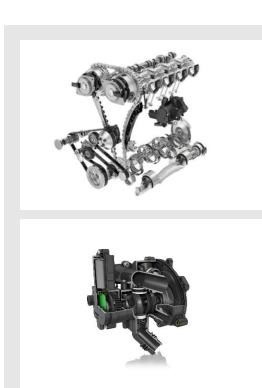
Roller bearing e-machine

Exhaust gas turbocharger wastegate



Valve train

Chain drive





Functional Test / Example

Functional



Services Techniques

Component Test Field

High Dynamic Drives

Radionuclide Technology

Engine Test Field

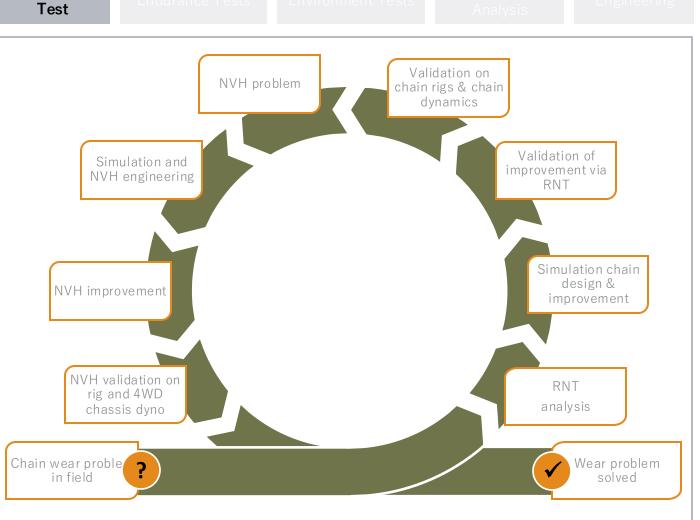
Powertrain Test Field

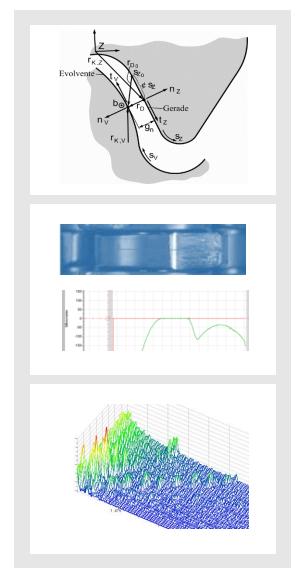
Environment Test Field

Wear & Friction
Test Rigs

Material & Measuring Laboratory

Fatigue Strength Test Field





Endurance Tests / Example



Services Techniques

Functional Test

Endurance Tests

Environment Tests

Tribology /
Analysis

Engineering

Component Test Field

High Dynamic Drives

Radionuclide Technology

Engine Test Field

Powertrain Test Field

Environment Test Field

Wear & Friction
Test Rigs

Material & Measuring Laboratory

Fatigue Strength Test Field Up to 450 kW Up to 3.000 Nm Coolant-/oil- conditioning

High dynamic drive / Virtual ICE

Early detection of damage

Failure analysis



Own automation platform SARA with interfaces to common tools (i.e., MATLAB®)

Rig engineering & construction

Failure diagnosis

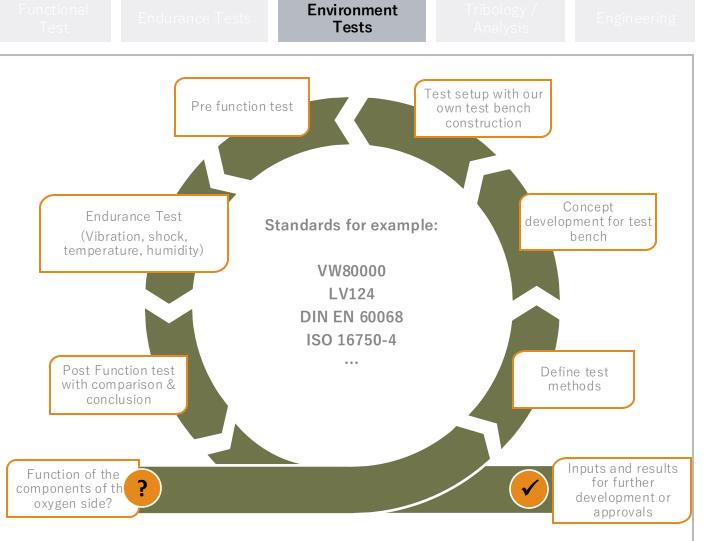
Documentation

24/7 operation

Environment Test / Example: Oxygen Supply for Hydrogen Fuel Cell





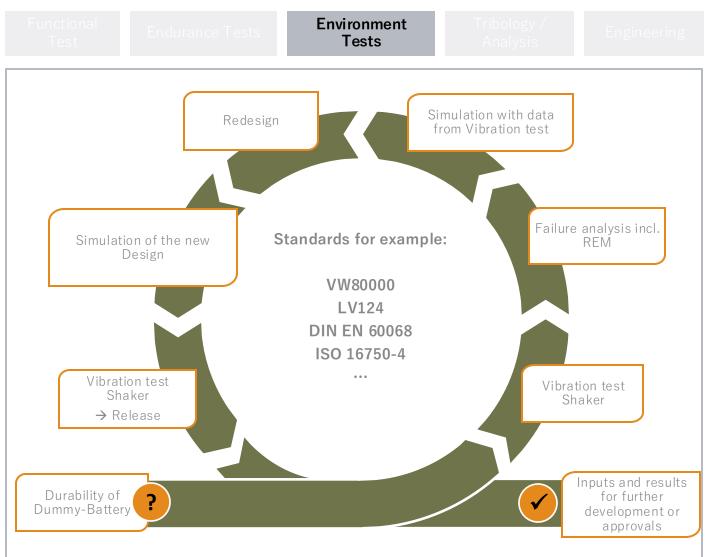


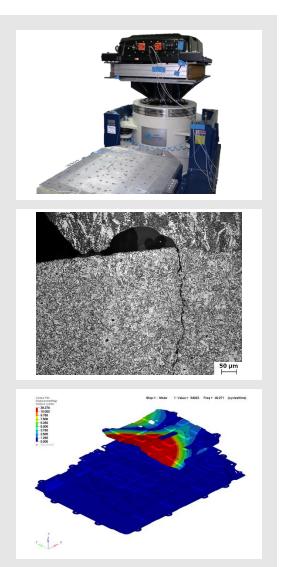


Environment Test / Example: Vibration test Dummy Battery



Services Techniques





Tribology, Analysis / Example: Benchmark Wastegate Actuator



Services Techniques

Functional Test

ndurance Tests

Environment Tests

Tribology / Analysis

ingineering

Component Test Field

High Dynamic Drives

Radionuclide Technology

Engine Test Field

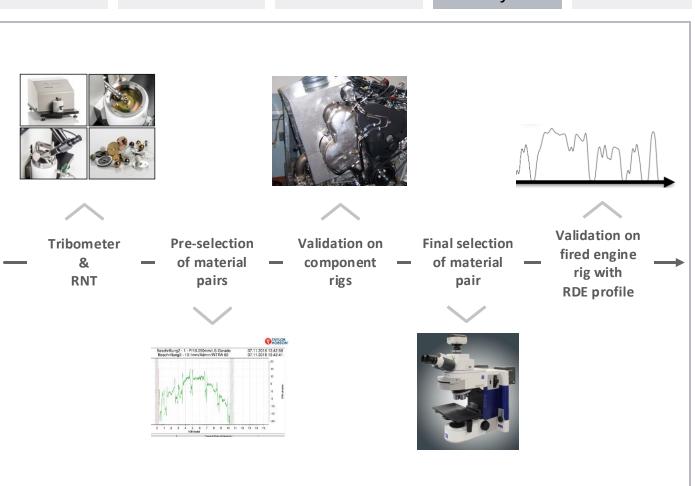
Powertrain Test Field

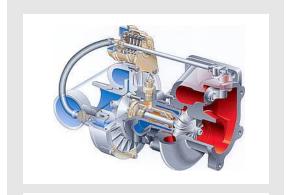
Environment Test Field

Wear & Friction
Test Rigs

Material & Measuring Laboratory

Fatigue Strength Test Field









Alle Rechte vorbehalten - ift whitecell engineering gmbh

Engineering / Example: Seat ring problem





Engine Test Field

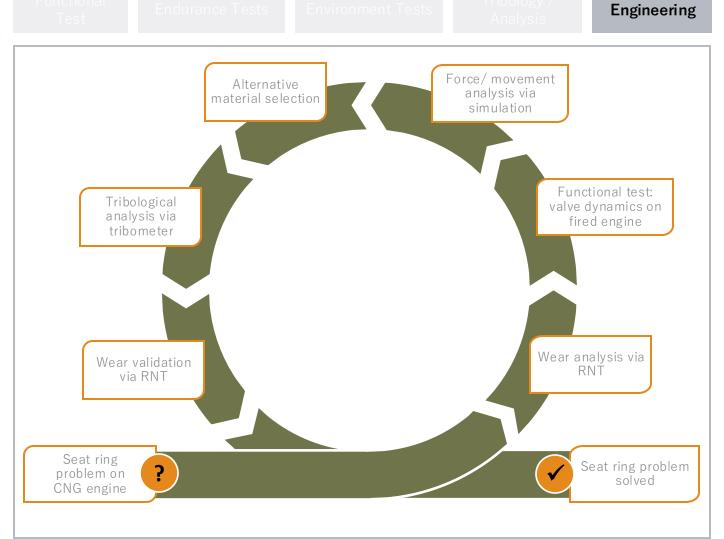
Powertrain Test Field

Environment Test Field

Wear & Friction
Test Rigs

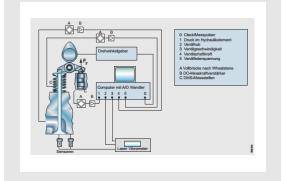
Material & Measuring Laboratory

Fatigue Strength Test Field







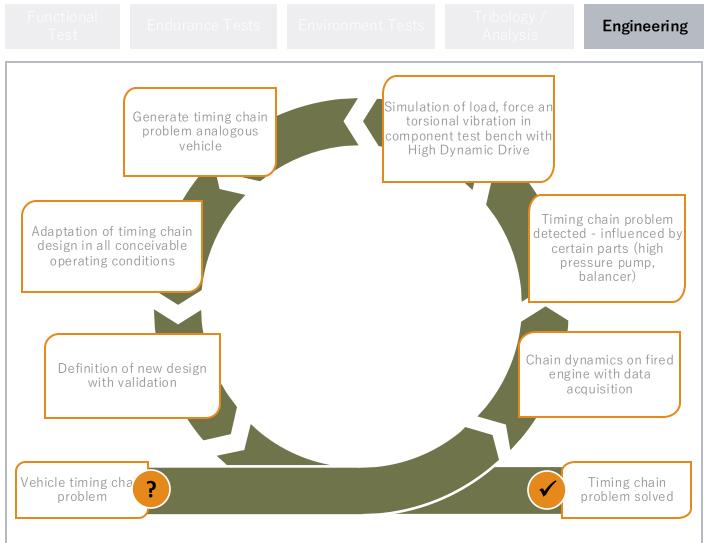


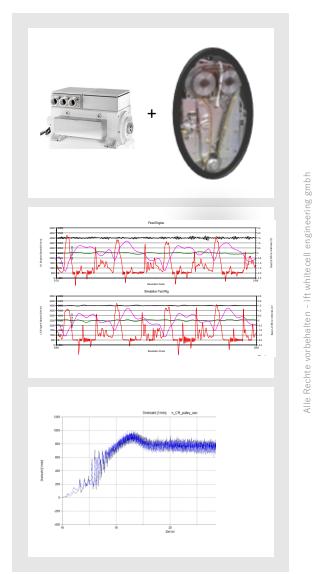
Alle Rechte vorbehalten - ift whitecell engineering gmbh

Engineering / Example: High Dynamic Drives



Services Techniques





Engineering / Example: EV Powertrain



Services Techniques

Functional Test

ndurance Tests

Environment Tests

Tribology / Analysis

Engineering

Component Test Field

High Dynamic Drives

Radionuclide Technology

Engine Test Field

Powertrain Test Field

Environment Test Field

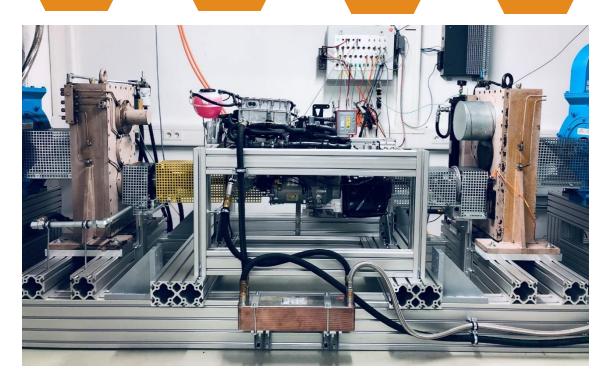
Wear & Friction
Test Rigs

Material & Measuring Laboratory

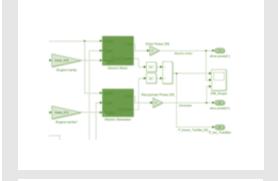
Fatigue Strength Test Field Driving strategy Transmission calibration

Powertrain validation

Vehicle testing









Alle Rechte vorbehalten - ift whitecell engineering gmbh

Engineering / Example: EV Powertrain





Functional Test

Endurance Tests

Environment Tests

Fribology / Analysis

Engineering

Component Test Field

High Dynamic Drives

Radionuclide Technology

Engine Test Field

Powertrain Test Field

Environment Test Field

Wear & Friction
Test Rigs

Material & Measuring
Laboratory

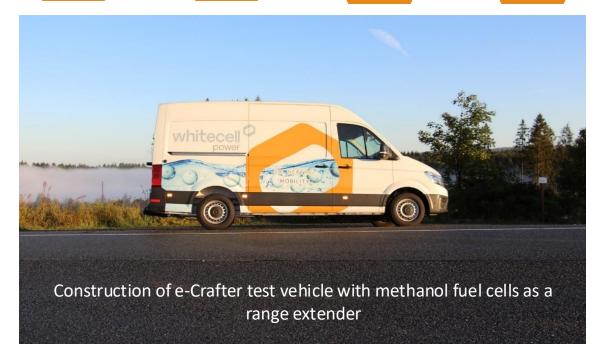
Fatigue Strength Test Field







Vehicle testing









Engineering / Example: EV Powertrain



Services Techniques

Functional Test

Endurance Tests

Environment Tests

Tribology / Analysis

Engineering

Component Test Field

High Dynamic Drives

Radionuclide Technology

Engine Test Field

Powertrain Test Field

Environment Test Field

Wear & Friction
Test Rigs

Material & Measuring Laboratory

Fatigue Strength Test Field







Vehicle testing



Construction Demo Car e-Crafter with newly developed Vaionic eDrive system







Alle Rechte vorbehalten - ift whitecell engineering gmbh

Engineering / Example: Construction of innovative, CO₂-neutral and low-noise generators



Services

Functional Test

Engineering



Assembly of Whitecell Systems XGS-55 Generator with Methanol Fuel Cells







Trusted partner for engineering and testing since 1990



Thank you.

Contact: Bernd Stange CEO

Phone +49 5323 9399 0

 $\underline{\mathsf{info@ift\text{-}whitecell.de}} \bullet \underline{\mathsf{www.ift\text{-}whitecell.de}}$

