



Catalog

Welding Equipment And NDT Supplies!















hydra BO WELDING

HB200 TDS











- ✓ Light Industrial Applications
- ✓ Single-phase, 120 and 240 V, 50/60 Hz
- ✓ Power Supply: 127/220 V 1 Ph., 60 Hertz
- ✓ Amperage Welding Range: 30A to 200A
- ✓ Duty Cycle: 40%

Applications:

- ✓ Welding workshops.
- ✓ Automotive mechanic workshops.
- ✓ DIY
- ✓ Metal art
- ✓ Farm/Ranch
- ✓ Maintenance/Repair

Comes With:

- Strap to carry on the shoulder.
- Input cable.
- Set of cables for soldering (with ground clamp, electrode holder and quick connectors).
- Owner manual, maintenance guide, parts list and warranty policy.

Light Industrial Applications:

- Stick (SMAW) of DC in diameters of 1.6 to 4.0 mm (1/16" to 5/32") E7018, E6013 E6010 E6011and INOX.
- Welding TIG (GTAW) Mainly for stainless steel, arc controlled start CONTACT-TIG system with tungsten electrode diameters of 0.040 and 1/6"

Process*

DC Stick (SMAW)

✓ TIG (GTAW)

Advantages:

- Electronic current control that allows a precisely use of the welding current.
- INVERTER type power supply.
- Compact, lightweight and easy to carry, to load the shoulder while welding.
- Protection against overheating, which prevents damage to the equipment due to abuse of the duty cycle.
- Cooling system forced ventilation.
- Dual supply voltage 127/220 V AC +/- 10% (automatic configuration according to present voltage.
- Digital process selector.
- Power light indicator.
- Indicator light of process
- Indicator light for thermal protection.
- Indicator light of supply voltage present..



△ WARNING: Read carefully and understand all ASSEMBLY AND OPERATION INSTRUCTIONS before operating. Failure to follow the safety rules and other basic safety precautions may result in serious personal injury.

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Welding Process	Input Power	Rated Output 40% Duty Cycle	Amnerage	Max. Open Circuit Voltage			60 Hz.	Dimensions in (mm)	Weight lb (kg)
CEA	120 V	130 A @ 23 V	30 A - 130 A		43	5.4	3.8		
Stick	240 V	200 A @ 26 V	30 A - 200 A	78 VAC	48	10.9	6.7	H: 11.3" (295 mm) W: 6.1" (155 mm)	Net: 15.4 (7.0)
TIC.	120 V	130 A @ 15 V	30 A - 130 A	76 VAIC	32	4.2	2.8	L: 16.9 (430 mm)	Ship: 23.8 (10.8)

30 A - 200 A

HB200 Specifications (Subject to change without notice)

BHG Import Export Inc.

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Service: support@bhg.us.com

200 A @ 18 V



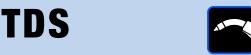
hydra BON WELDING

HB300MM 🔛 🖾









Process*

- ✓ MIG Welding (GMAW) with gas in diameters out of 0.6 to 1.2 mm (0.023" to 0.045").
- Flux cored (FCAW) in diameters out of 0.9 to 1.2" mm. (0.035" to 0.045").
- MIG (GMAW) aluminum diameters of 0.9 mm to 1.2 mm (0.035" to 3/64").

Advantages:

- · Electronic current control that allows a precisely use of the welding current.
- Innovative 7-inch color screen.
- Memory capacity to load and save welding parameters.
- 2-position switch to select the supply voltage (220 V / 440 V AC).
- Adjustable spot and trim for repetitive welding and spot welding.
- 14-pin receptacle
- Overheating protection, which prevents damage to equipment from duty cycle abuse.
- Forced ventilation cooling system.
- Easy to transport as it includes wheels, handlebars and cylinder holder
- Housing for consumables.
- Lateral support for cables and torch.

Industrial Applications:

- Automotive workshops.
- Manufacture of equipment for the food industry.
- Production lines in the manufacture of containers for the industry in general.
- Manufacture of refrigeration and air conditioning equipment.
- ✓ Industrial process plants

Optional Accessories:

- MIG 250 AMP torch.
- Teflon guide for MIG 250 AMP torch.
- Spotting nozzle for MIG 250 AMP torch.





Quick Specs

PROCESSES

- MIG (GMAW)
- Pulsed MIG (GMAW-P)
- Flux-cored (FCAW)
- DC TIG (GTAW)
- Pulsed TIG (GTAW-P)

INDUSTRIAL APPLICATIONS

- Contract welding services
- ✓ Plant maintenance shops
- ✓ General fabricators

AMPERAGE RANGE: 5-350 A NET WEIGHT: 265 lb. (120 kg)

- INPUT POWER: 208-575 V, single-phase
- RATED OUTPUT MIG: 230 A at 25.5 V, 60% duty cycle
- STICK: 200 A at 28 V, 60% duty cycle
- TIG: 275 A at 21 V, 60% duty cycle



△ WARNING: Read carefully and understand all ASSEMBLY AND OPERATION INSTRUCTIONS before operating. Failure to follow the safety rules and other basic safety precautions may result in serious personal injury.

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Specifications (Subject to change without notice)

Imput Power	Rated Output 60% Duty Cycle	Continuous Output 100% Duty Cicle	Rated Output 45% Duty Cycle	Welding Amperage Range	Welding Voltage Range	Max. Open Circuit Voltage	Input at Rated Output, 60 Hz A kVA kW	Dimensions in (mm)	Weight Ib (kg)
220 VAC	250 A @ 26.5 VDC	190 A @ 23.5 VDC	280 A @ 28 VDC	30 A-280 A	10 - 28 VDC	37 VDC	60 8.5 9.1 30	H: 31.3 (790) W: 14.5 (370) L: 341.3 (1050)	Net: 265 (120) Ship: 275 (125)



hydra BON

HB355 DC CC CV 1









WELDING

TDS

MULTIPROCESS MIG, STICK, DC TIG)



OPTIONAL ACCESSORIES:

For CC:

- Pulsarc Control.
- Torch Tig 200 V (CONTACT-TIG) and HFU 252).
- Torch TIG 300.
- Cooler EFA 255.
- Remote control RFC 14.
- · High frequency unit HFU 252.

Advantages:

- Advanced technology in inverter type.
- Arc control to make electrodes application easier even with difficult ones.
- Electronic inductance control.
- Automatic voltage regulator which compensate power variations.
- Failure indicator with error code on screen.
- Automatic fan operator, works only when needed.
- Automatic change of power supply system. Auto link.
- Process welding selector.
- Digital voltmeter and ammeter which allows welding values adjustment.
- Light and compact.
- Duplex receptacle, output 120 V, AC.

COMES WITH:

- Two universal plugs.
- Power supply 3 m 4x8 Awg
- Owner manual: Operation guide, maintenance guide, list of parts and warranty.

PROCESS:

- Welding with shielded metal arc diameter from 0.0625 mm to 0.25 mm (1/16" to 1/4").
- STICK (SMAW) DC.
- Welding TIG (GTAW) of DC With Start special src system Type
- CONTACT-TIG.
- Flux Cored (FCAW) diameter from 0.9 to 1.2 mm (0.035" to 1/16").
- (GMAW-P) MIG (GMAW) and pulsed MIG diameters from 0.9 To 1.6 mm (0.035 to 1/16") With Pulsarc.
- Control optional.

OPTIONAL ACCESSORIES:

- ✓ HBVSF VOLTAGE-SENSING WIRE FEEDER
- Torch for aluminum Spool Gun.
- Torch MIG 400 A.
- ✓ Interconnection cables.

Quick Specs

Single phase: Maximum Output 225 A @ 29 VDC 60% D.C.

Three phase: Continuous output 100% Duty Cycle 230 A @ 29 VDC Single phase: Maximum Output 175 A @ 27 VDC Net: 83.7 Lbs (38 Kg) Ship: 90 Lbs (41 Kg)

HEAVY INDUSTRIAL APPLICATIONS

- Construction
- Shipbuilding
- Railroad
- Truck/trailer manufacturing
- ✓ Fabrication
- ✓ Repair shops
- Rental fleets
- ✓ Power generation plants



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Specifications (Subject to change without notice)





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Phase	Imput Power	Rated output 60% Duty Cycle	Continuous output 100% Duty Cycle	Maximum Output	Welding Amperage/ Voltage Range	Max. Open Circuit Voltage	Input at Rated Output, 60 Hz A kVA kW	Dimensions in (mm)	Weight lb (kg)
Three phase	220V 440 V	300 A @ 32 VDC	230 A @ 29 VDC	400 A @ 36 VDC 40% D.C.	5 A - 400 A	95 V	32 12.5 11.5 20	H: 17.5 (447) W: 13.7 (349)	Net: 83.7 LBD (38 Kg
Single phase	220 V 440 V	225 A @ 29 VDC	175 A @ 27 VDC	7 VDC 225 A @ 29 VDC 60% D.C.		90 V	50 11.5 8 26	L: 24 (610)	Ship: 90Lbs (41 Kg)

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hydra BOND® WELDING

HBVSF TDS

PROCESSES MIG (GMAW) & FLUX CORED (FCAW).

STANDARD FEATURES

- ✓ Part #HBVSF
- ✓ Weld Circuit Rating 400A @ 60% Duty Cycle
- ✓ Spool Capacity 12" (304mm)
- ✓ Input Power Open Circuit Voltage & Arc 14-100V DC
- ✓ Power Source Type CC or CV (DC)
- ✓ Wire Diameters .023" 5/64" (0.6 2.0mm)
- ✓ Wire Feed Speed 60 800 IPM (1.52 20.32m/min)
- ✓ Gas Inlet 5/8"-18RH Female
- ✓ Height 17" (432mm)
- ✓ Width 8.5" (216mm)
- ✓ Depth 21.5" (546mm)
- ✓ Weight 37 lbs. (17kg)

Uick Specs

HBVSF Voltage Sensing Portable Wire Feeder (2 Roll)

SPECIAL FEATURES:

- Trigger hold (reduces operator fatigue on longer welds)
- Two (2) gear driven rolls with Tool-Less roll change
- .035/.045 solid wire drive rolls included
- Accepts Miller style gun connection
- Digital LED meters
- Top meter can show amperage or wire feed speed
- CC/CV mode selector switch
- High/Low wire feed speed selector switch
- Wire jog button
- Gas purge button
- Resettable circuit breaker
- 15' Sensor lead with disconnect & Lenco MG-180 clamp
- 3' of 3/0 AWG input cable w/ Lenco LC-40HD male connector
- High impact latching case with folding handle & removable legs

INDUSTRIAL APPLICATIONS

- ✓ Contract Welding Services
- ✓ Plant Maintenance Shops
- ✓ General Fabricators
- Applications For Construction,
- ✓ Shipbuilding,
- ✓ Rental Fleets,
- Manufacturing And More!



△ WARNING: Read carefully and understand all ASSEMBLY AND OPERATION INSTRUCTIONS before operating. Failure to follow the safety rules and other basic safety precautions may result in serious personal injury.

COMES WITH:

 Owner manual: Operation guide maintenance guide, list of parts and warranty.

TDS





Specifications (Subject to change without notice)

Type of Input Power	Welding Power Source Type	Wire Feed Speed	Wire Diameter Range	Input Welding Circuit Rating	Max. Wire Spool Capacity	Overall Dimensions	Weight
Open-Circuit/ Arc Voltage, 14 - 110 Volts DC	Constant Voltage (CV) Or Constant Current (CC) DC Power Source Only	60 - 850 ipm (1.52 - 21.6 mpm) Depending On Arc Voltage	Solid Wire: .023052 in. (0.6 To 1.3 mm Flux Cored: .030 - 5/64 in. (0.8 To 2 mm)	400 Amperes At	45 lb (20.4 kg), 12 in. (304 mm)	Length: 21.5 in. (546 mm) Width: 8.5 in. (216 mm) Height: 17 in. (432 mm)	33 l b (15 kg)
Motor Speed		Wire T	уре	Wire Size	Rate	d Speed Range	+

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hydra BOND® WELDING

HB70 Non-flammable Antispatter TDS

APLICATIONS

- MIG/MAG MANUAL TORCHES.
- PLASMA CUTTING TORCHES.
- MIG/MAG ROBOTIC TORCHES.
- TOOLS, PARTS AND WORKING AREAS.
- PLASMA CUTTING GRIDS
- SPOT WELDING.
- BRAZING (CuSi3).
- WORKING SURFACES ON PARTS.

CHARACTERISTICS AND ADVANTAGES

Non flammable

✓ Biodegradable.DANGER! Pressurized container:

Do not pierce or burn, even after use. Protect from sunlight. Do not expose to temperatures exceeding 50°C/122°F. Keep away from heat, sparks, open flames, and hot surfaces.

Quick Specs

HOW TO USE

- ✓ Spray a thin film to the surface to be welded.
- ✓ Spray on the inside / outside of the nozzle before starting to weld.

NO SMOKING.

Do not spray on an open flame or other ignition source.

- Compatible with painting process
- Cleaning effect
- Welded joints without pores.
- The best antioxidant protection on the surface of parts.
- 0% harmful effects to the welder.
- Increases arc stability, ensuring free flow of gas.
- Silicone heat-resistant barrier.
- Long-lasting anti-stick effect.
- Weld projections are easily removed with a cloth.
- Economical use because it forms a thin film.
- Contains powerful and effective corrosion inhibitors to protect treated surfaces and equipment.
- Optimal on galvanized surfaces.





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hydraBOND.com







FORMATS: Spray Can







hydra BOND® WELDING

HB71-HB72

NDT Test System.

hydraBOND® HB71 Step1 • TDS • v.02 • Issued Oct. 2022 • Index No. 0001 • UPC: 767787958947 hydraBOND® HB72 Step2 • TDS • v.02 • Issued Oct. 2022 • Index No. 0001 • UPC: 767787958954

CHARACTERISTICS AND ADVANTAGES

- Removable with water and solvents.
- Quick cleaning saving time and water.
- Very low consummation due to his low viscosity.
- Sulphides free and halogenated according to international ranges Sensitivity level 2

MEETS THESE SPECIFICATIONS:

- ✓ EN571
- ✓ EN ISO 3452-1
- ✓ EN ISO 3452-2
- ✓ ASTM E1417
- ✓ AMS 2644 -ASTM E-165 A4
- ✓ ASME SEC V Art 6, T641
- ✓ REACH.

1°.-PRE-CLEANING..

The test surface is cleaned to remove any dirt, paint, oil, grease, or any loose scale that could either keep penetrant out of a defect or cause irrelevant or false indications. The surface to inspect must be perfectly clean and free of any kind of residue, grease, oil, paints, oxide, etc.

2°.- hydraBOND® HB71_Step1, **RED PENETRATING APPLICATION**

Apply red penetrating on the area to inspect with a soft layer of spray, a brush, or an impregnated duster. We recommend a penetrating time between 10-20 minutes; this will depend on ambient temperature. After this time, hydraBOND® HB71_Step1 has penetrated leaks and pores.

3°.- hydraBOND® HB71_Step1, **RED PENETRATING EXCESS REMOVAL**

Red penetrating excess will be removed with a duster or with low-pressure water. Let it dry at ambient temperature or with hot air (maximum at 70°C).)

4°.- hydraBOND® HB72 Step2 WHITE DEVELOPER APPLICATION

Apply a thin layer of white developer spray, thanks to his special formula drying will be very quick, and defect will appear on surfaces in dark red color: leaks in red lines and pores as red spots.

DESCRIPTION NDT Test System

hydraBOND® HB71_Step1, it's a red penetrating spray developed for welding inspections, foundry pieces, forges, and all kinds of metallurgical applications.

hydraBOND® HB72 Step2, it's a White Solvent Based Developer it's a White developer liquid spray developed for welding inspections, foundry pieces, forges, and all kinds of metallurgical applications

> USE AN ENVIRONMENTALLY SAFE AND FAST EVAPORATING CLEANER, TO PRE-CLEAN BEFORE TESTING.

Quick Specs

NOTE 1° Part precleaning prior to the penetrant exam is required to eliminate nonrelevant indications.

NOTE 2° After testing, remove the penetrant and developer by flushing the surface with cleaner as needed. If a painting of the surface is required, seal it with primer before painting.



FORMAT: Spray Can









FORMAT: Spray Can



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ER70S-6 MIG WELDING WIRE



Product Details

Item Details hydraBOND® ER70S-6 is a mild steel solid filler wire containing a high combined total of manganese and silicon. The wire produces a smooth, uniform welding arc, which minimizes weld spatter and results in excellent bead appearance and high operator appeal. The excellent operating characteristics of hydraBOND® ER70S-6 appeal to users seeking better performance in their hydraBOND® ER70S-6 applications.

.Key Features

- » hydraBOND® ER70S-6 provides the ultimate in flexibility to support your GMAW operations
- » Cast of 35" (.88m) to 55" (1.3m) and Helix below 1" (25.4mm) improve feedabiltiy and provide accurate wire positioining
- » Higher Silicon content reduces the molten metal surface tension, resulting in flatter bead profiles
- » Manufactured according to ISO9001:2008 quality standards
- » Excellent arc starts, arc stability and feedability
- » Minimal spatter
- » No copper flaking
- » High level de-oxidizers
- » Excellent weld appearance and post weld cleaningApplications
- » Well-suited for all metal transfer modes of GMAW» Robotic, mechanized or semi-automatic welding
- » Welding steel with mill scale, rust or oil» Used for single and multi-pass weldments
- » Applications requiring yield strengths greater than 50,000 psi



HB2000 4-In-1 Multi-Function Welding Machine.

AWS Classification » ER70S-6, » ER70S-3 Package » Drum, » Spool

HB6001	ER70S-6	0.023" 2.2 LBS	HB6008	ER70S-6	0.035" 11 LBS
HB6002	ER70S-6	0.023" 11 LBS	HB6009	ER70S-6	0.035" 33 LBS
HB6003	ER70S-6	0.023" 33 LBS	HB6010	ER70S-6	0.035" 550 LBS
HB6004	ER70S-6	0.030" 2.2 LBS	HB6011	ER70S-6	0.045" 33 LBS
HB6005	ER70S-6	0.030" 11 LBS	HB6012	ER70S-6	0.045" 550 LBS
HB6006	ER70S-6	0.030" 33 LBS	HB6053	ER70S-6	0.035" 33 LBS WHITE BOX
HB6007	ER70S-6	0.035" 2.2 LBS	HB6053B	ER70S-6	0.035" 30 LBS WHITE BOX



ER705-3 MIG WELDING WIRE

COPPER COATED LOW CARBON ALL POSITIONAL MIG WELDING WIRE

HB6009B ER70S-3 0.035" 33 LBS

Scan QR Code to reach your sales representative...

AWS A5.20 E71T-GS

FLUX CORE MIG WELDING WIRE



Key Features

Alternate Standard: AWS/ASME-SFA A5.20

Brand: hydraBOND®

Alternate Classification: E71T-GS

Arc Welding Equipment Type: hydraBOND® E71T-GS

Standard: AS/NZS ISO 17632

Classification: B T 49 Z TG-1 N /A-H15

HB6200 FLUX CORE WIRE AWS A5,20 E71T-GS DIA: 0,030 2LB

HB6201 FLUX CORE WIRE AWS A5.20 E71T-GS DIA: 0,030 11LB **HB6202** FLUX CORE WIRE AWS A5.20 E71T-GS DIA: 0.035 2LB

HB6203 FLUX CORE WIRE AWS A5.20 E71T-GS DIA: 0.035 11LB

STAINLESS STEEL WELDING WIRE

ER308L SPOOL, STAINLESS STEEL WELDING WIRE

HB6400 STAINLESS STEEL 308L 0.030" 2.2 LBS

HB6401 STAINLESS STEEL 308L 0.030" 11 LBS

HB6402 STAINLESS STEEL 308L 0.035" 2.2 LBS

HB6403 STAINLESS STEEL 308L 0.035" 11 LBS

HB6404 STAINLESS STEEL 308L 0.035" 11 LBS

ER308L 36" CUT LENGTHS STAINLESS STEEL TIG WIRE

HB6405 STAINLESS STEEL 308L 0.045"X36" 11 LBS TIG WIRE

HB6406 TSTAINLESS STEEL 308L 1/16"X36" 11 LBS TIG WIRE

HB6407 STAINLESS STEEL 308L 3/32"X36" 11 LBS TIG WIRE

HB6408 STAINLESS STEEL 308L 1/8"X36" 11 LBS TIG WIRE

ER316L SPOOL, STAINLESS STEEL WELDING WIRE

HB6409 STAINLESS STEEL WELDING WIRE 316L 0.030" 2.2 LBS

HB6410 STAINLESS STEEL WELDING WIRE 316L 0.030" 11 LBS

HB6411 STAINLESS STEEL WELDING WIRE 316L 0.035" 11 LBS

HB6412 STAINLESS STEEL WELDING WIRE 316L 0.035" 33 LBS

HB6413 STAINLESS STEEL WELDING WIRE 316L 0.045" 33 LBS

ER316L 36" CUT LENGTHS STAINLESS STEEL TIG WIRE

HB6414 STAINLESS STEEL 316L 0.045"X36" 11 LBS TIG WIRE

HB6415 STAINLESS STEEL 316L 1/16"X36" 11 LBS TIG WIRE

HB6416 STAINLESS STEEL 316L 3/32"X36" 11 LBS TIG WIRE

HB6417 STAINLESS STEEL 316L 1/8"X36" 11 LBS TIG WIRE

ER4043, ER5356 ALUMINUM MIG WELDING WIRE

ER4043 SPOOL, ALUMINUM MIG WELDING WIRE

HB6299 ALUMINUM WIRE ER4043 0.030" 1.1 LBS

HB6300 ALUMINUM WIRE ER4043 0.035" 1.1 LBS

HB6301 ALUMINUM WIRE ER4043 0.035" 2.2 LBS

HB6302 ALUMINUM WIRE ER4043 0.035" 11 LBS

HB6303 ALUMINUM WIRE ER4043 0.035" 16 LBS

HB6304 ALUMINUM WIRE ER4043 0.045" 1.1 LBS

HB6305 ALUMINUM WIRE ER4043 0.045" 2.2 LBS

HB6306 ALUMINUM WIRE ER4043 0.045" 11 LBS

HB6307 ALUMINUM WIRE ER4043 0.045" 16LBS

ER5356 SPOOL, ALUMINUM MIG WELDING WIRE

HB6311 ALUMINUM WIRE ER5356 0.030" 1.1 LBS

HB6312 ALUMINUM WIRE ER5356 0.035" 16 LBS

HB6313 ALUMINUM WIRE ER5356 0.045" 1.1 LBS

HB6314 ALUMINUM WIRE ER5356 0.045" 16 LBS



ER4043 36" CUT LENGTHS ALUMINUM TIG

HB6308 ALUMINUM CUT LENGTHS TIG WIRE ER4043 1/16"X36" 11 LBS

HB6309 ALUMINUM CUT LENGTHS TIG WIRE ER4043 3/32"X36" 11 LBS

HB6310 ALUMINUM CUT LENGTHS TIG WIRE ER4043 1/8"X36" 11 LBS

ER5356 36" CUT LENGTHS ALUMINUM TIG

HB6320 ALUMINUM CUT LENGTHS TIG WIRE ER5356 1/16"X36" 11 LBS

HB6321 ALUMINUM CUT LENGTHS TIG WIRE ER5356 3/32"X36" 11 LBS

HB6322 ALUMINUM CUT LENGTHS TIG WIRE ER5356 1/8"X36" 11 LBS



WELDING SUPPLIES & ACCESSORIES

DS-1 GAS DIFFUSER)
BERNARD™ SMALL CENTERFIRE GAS

BERNARD™ MODEL D-1 LARGE GAS
DIFFUSER FOR CENTERFIRE™, Q-GUN™
AND EZ FEED SERIES MIG GUNS

BERNARD @ 4335 GAS DIFUSER HEAD ASSEMBLY FOR 200 - 300A

SERIES MIG GUNS

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Miller® HEAVY DUTY GAS DIFFUSER
HB1202 MILLER® MODEL 206195 HEAVY DUTY
GAS DIFUSER FOR ROUGHNECK® CSERIES MIG GUNS

Miller® TIP ADAPTER GAS DIFFUSER
HB1203 TIP ADAPTER: 169716 REPLACEMENT

HB1204 169728 ADAPTER TIP HOLDER,
REPLACEMENT PARTS FOR MILLER®:
M25 & M40 H Series MIG Guns

Hobart®TIP ADAPTER GAS DIFFUSER HB1205 MILLER® MODEL 169729 NOZZLE ADAPTER FOR M-25 MIG GUNS

OXI FUEL CUTTINGCONSUMABLES CUTTING TORCHES

VICTOR® 1-101 SIZE 2 ONE PIECE ACETYLENE CUTTING TIP 2-1-101

VICTOR® 1-101 SIZE 3 ONE PIECE ACETYLENE PROFESSIONAL CUTTING TIP 3-1-101

PARTS FOR M10S, M15 MILLER® MIG GUN

DIFFUSER (DS-1)

Didn't find what you need? We'll find it for you!

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CONTACT TIPS FOR MIG GUNS



TWECO® 11 SERIES 11-23 Standard Duty Contact Tips

TWECO® 11 SERIES 11-30 HB1001 Standard Duty Contact Tips

TWECO® 11 SERIES 11-35 Standard Duty Contact Tips



BERNARD™ MODEL T-035-5 .035 HB1003 CENTERFIRE™ T SERIES FOR Q-GUN™ DURA-FLUX™ SERIES MIG GUNS

BERNARD™ MODEL T-045 .045" CENTERFIRE™ T SERIES FOR Q-GUN™ DURA-FLUX™ SERIES MIG GUNS



14-23 0.23 CONTACT TIPS FOR 200 - 400A TWECO® NO. 2, NO. 3, NO. 4 MIG GUNS

14-30 0.30 CONTACT TIPS FOR 200 - 400A TWECO® NO. 2, NO. 3, NO. 4 MIG GUNS

14-35 0.35 CONTACT TIPS FOR 200 - 400A TWECO® NO. 2, NO. 3, NO. 4 MIG GUNS

14-45 0.45 CONTACT TIPS FOR

200 - 400A TWECO® NO. 2, NO. 3, NO. 4 MIG GUNS

LINCOLN® CONTACT TIPS

MODEL KP2103-1B1 CONTACT TIP FOR 068 - .072" K126™ MIG GUNS



MILLER® FAST TIPS CONTACT TIPS

FOR MILLER® MODEL 206187 .035 - .040" HEAVY DUTY FOR SPOOLMATIC®, XR™ AND XR™-EDGE SERIES MIG GUNS HB1010

FOR MILLER® MODEL 206189 .052" HEAVY DUTY FOR XR™ AND XR™-EDGE SERIES MIG GUNS HR1011



MODEL 087299 .023" CONTACT TIP FOR 150 - 400A TWECO® NO. 2, NO. 3, NO. 4 MIG GUNS

MODEL 000067 .030" CONTACT

TIP FOR 150 - 400A TWECO® NO. 2, NO. 3, NO. 4 MIG GUNS

MODEL 000068 .035" CONTACT TIP FOR 150 - 400A TWECO® NO. 2, NO. 3, NO. 4 MIG GUNS

MODEL 000069 .045" CONTACT TIP

FOR 150 - 400A TWECO® NO. 2, NO. 3, NO. 4 MIG GUNS

GAS DIFFUSERS FOR MIG GUNS

TWECO® WS32 NOZZLE INSULATOR FOR WS32 AND WELDSKILL® SERIES MIG GUNS

TWECO® 34A ADJUSTABLE SLIP-ON NOZZLE INSULATOR FOR UP TO 400A NO. 4 AND 24 SERIES MIG GUNS



51 GAS DIFFUSER
HB1206 51 STANDARD DUTY GAS
DIFFUSER FOR UP TO 180A
NO. 1 SERIES MIG GUNS



52 GAS DIFFUSER
HB1207 52 1.990" STANDARD DUTY GAS DIFFUSER FOR UP TO 250A TWECO® NO. 2 AND RADNOR® PRO SERIES MIG GUNS



52FN GAS DIFFUSER
HB1208 52FN GAS DIFFUSER FOR UP TO 450A TWECO® AND RADNOR® PRO SERIES MIG GUNS



52A GAS DIFFUSER

HB1209 54A 1.250" GAS DIFFUSER FOR

UP TO 450A TWECO® NO. 3 AND

NO. 4 SERIES MIG GUNS



35-50 GAS DIFFUSER
HB1210 35-50 1.714" STANDARD DUTY GAS
DIFFUSER FOR UP TO 200A TWECO®,
RADNOR® PRO AND TWECO® MINIMIG-GUN® SERIES MIG GUNS



CONSUMABLES CUTTING TORCHES

15AK GAS DIFFUSER HR1211 002.0078 BINZEL STYLE 15AK TIP HOLDER / GAS NOZZLE HOLDER MIG WELDING TORCH

MIG Guns, CONSUMABLES, NOZZLES



Bernard® N-5818C N-5818C LARGE NOZZLE FOR BERNARD™ CENTERFIRE™ & Q-GUN™ SERIES MIG GUNS



Teweco® 22-62 22-62 2:100" ADJUSTABLE NOZZLE FOR UP TO 250A TWECO® NO. 2 AND RADNOR® PRO SERIES MIG GUNS









Teweco® 23-62
23-62 3.219" SELF-INSULATED NOZZLE
FOR 250 - 450A TWECO® AND
RADNOR® PRO SERIES MIG GUNS

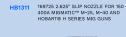








Miller® 169724 169724 SLIP NOZZLE FOR UP TO 150A MIGMATIC™ M-15, 135 AND HOBART® H SERIES MIG GUNS



Teweco® 27-50

HB1312 21-50 2.068" SELF-INSULATED NOZZLE FOR UP TO



Spring NOZZLE RE IAINER
Spring Nozzle Retainer For MB Ergo 15 AK, MB Grip
15 AK MIG/MAG Welding Torches And RAB Plus 15 AK
MIG/MAG Fume Extraction Torches



HB6701

HB6702

REGULATOR, 0 MEDIUM DUTY CARBON DIOXIDE FLOW-METER REGULATOR



MEDIUM DUTY ARGON/CO2 FLOW-METER REGULATOR



3-101 2341 VICTOR® STYLE

ACETYLENE,0-3-101 SIZE 0 CUTTING TIPS FOR: VICTOR®

ACETYLENE, 1-3-101 SIZE 1 CUTTING TIPS FOR: VICTOR® ACETYLENE, 2-3-101 SIZE 2 CUTTING TIPS FOR: VICTOR®





GPN 2355 VICTOR® STYLE

PROPANE OR NATURAL GAS, GPN1 SIZE 1 CUTTING TIPS FOR: VICTOR® **HR6708**

PROPANE OR NATURAL GAS, GPN2 SIZE2 CUTTING TIPS FOR: VICTOR® CUTTING, PROPANE OR-OXYGEN NATURAL GAS, GPN3 SIZE 3 CUTTING TIPS FOR: VICTOR®



HB6709



SIZE 0 **HB6711** ACETYLENE-OXYGEN 6290-0 CUTTING TIPS FOR: HARRIS® HB6712

ACETYLENE-OXYGEN 6290-1 SIZE 1 CUTTING TIPS FOR: HARRIS® ACETYLENE-OXYGEN, 6290-2 SIZE 2 CUTTING TIPS FOR: HARRIS®





PROPANE OR NATURAL GAS 6290-NX-0 SIZE 0 CUTTING TIPS FOR: HARRIS® HR6715

PROPANE OR NATURAL GAS6290-NX-1 SIZE 1 CUTTING TIPS FOR: HARRIS® PROPANE OR NATURAL GAS 6290-NX-2 SIZE 2 CUTTING TIPS FOR: HARRIS®

hydra BOND°

WELDING SUPPLIES & ACCESSORIES



HB6513

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HB220819 Replacement for Hyperth Amp Drag Cutting Nozzle (

TIG CONSUMABLES



WP-20-25 WP-20 WATER COOLED TIG TORCH KIT, ANGLED HEAD, 3/4" HANDLE, 25 FT VINYL CABLE



220842 Electrode

HB220842 Replacement for Hypertherm® 220842 65
And 85 Electrode (Bulk Pack 5 Pieces)



9-7726 60 Amp Air Tip With .049* Orifice
HB9-7726 Replacement for Thermal Dynamics®
60 Amp Air Tip With .049* Orifice For P
PCM-102 Plasma Torch (Bulk Pack 5 Pi





Replacement for The – 120 Amp Electrode Pack 5 Pieces)



BACK CAP, LONG STYLE 41V24 BACK CAP, SHORT STYLE 41V33 BACK CAP, MEDIUM STYLE 41V35



2% THORIATEDTUNGSTEN

1/16" X 7" GROUND FINISH 2% THORIATED TUNGSTEN E/32"76"DERQUIER FAUTRIGSEN
THORIATED TUNGSTEN
1/8" X 7" GROUND FINISH 2%
THORIATED TUNGSTEN
ELECTRODE 10 PER PACKAGE



#4 1/4" NOZZLE STANDARD ALUMINA CERAMIC 13N08 #5 NOZZLE 5/16" STANDARD ALUMINA CERAMIC 13N09

#6 NOZZLE 3/8" STANDARD

#7 NOZZLE 7/16" STANDARD ALUMINA CERAMIC 13N11 HB1505

#8 NOZZLE 1/2" STANDARD ALUMINA CERAMIC 13N12

#7 NOZZLE 7/16" SMALL ALUMINA GAS LENS TIG 53N61



HB6723 1C008-0097 ARGON GAUGE REGULATOR, 0 TO 50 PSI, ARGON, CARBON DIOXIDE



K126 ONE PIECE K126-2 LINCOLN® STYLE, FLUX CORE, CLASSIC SELF-SHIELDED SEMIAUTOMATIC GUN 350A, 15 FT

TWECO® STYLE 130

250T035045-15 TWECO® STYLE 250 AMP AIR COOLED MIG GUN TWECO® STYLE CONNECTOR 15 FT **HB6510**

TWECO® STYLE 130

130M03045-15 TWECO® STYLE 130 – AMP AIR COOLED MIG GUN MILLER® STYLE CONNECTOR 15 FT

130M03045-10 TWECO® STYLE 130 - 190 AMP AIR COOLED MIG GUN MILLER® STYLE CONNECTOR 10 FT

250M03045-15 TWECO® STYLE 130 = 190 & 250 AMP AIR COOLED MIG GUN MILLER® STYLE CONNECTOR 15 FT

130T030045-10 TWECO® STYLE 130 - 190 AMP AIR COOLED MIG GUN TWECO® STYLE CONNECTOR 10FT

130T030045-15 TWECO® STYLE 130 - 190 AMP AIR COOLED MIG GUN TWECO® STYLE CONNECTOR 15 FT **HB6512**



Replacement for Thermal Dynamics® Model 9–8212, 90 – 100 Amp Cutting Tip For SL60/100 Plasma Torch (Bulk Pack 5 Pieces)



- Since

1

HB1514 BACK CAP, LONG STYLE 57Y02 BACK CAP, MEDIUM STYLE 57Y03 BACK CAP, SHORT STYLE 57Y04 HB1516



13N27 1/16" COLLET BODY FOR PRO-TORCH™ PTA-9 AND PTW-20 TORCHES 13N28 3/32" COLLET BODY FOR PRO-TORCH™ PTA-9 AND PTW-20 TORCHES

13N29 1/8" COLLET BODY FOR PRO-TORCH™ PTA-9 AND PTW-20 TORCHES



13NGAS LENS SERIES COLLET BODY

13N22 1/16" COLLET FOR PRO-TORCH™ PTA-9 AND PTW-20 TORCHES HB1520 13N23 3/32" COLLET FOR PRO-TORCH™ PTA-9 AND PTW-20 TORCHES

13N24 1/8" COLLET FOR PRO-TORCH™ PTA-9 AND PTW-20 TORCHES



TIG TORCH ADAPTER BLOCK

HB1523 BRASS WATER POWER CABLE ADAPTER
FOR WATER COOLED WP-18, WP-18V,
WP-20, WP-24W, WP-25 AND WP-12 TORCH



HB6725 1C008-0109 ARGON FLOWMETER SET CGA580 Series Flow Gauge Regulator, 0 to 50 psi, Argon, Carbon Dioxi

XL Binzel 15AK AIR COOLED MIG GUN with Regular goose-neck

XL Binzel 15AK AIR COOLED MIG GUN

HB6519 15AK, 4.5M CABLES, WITH FLEXIBLE GOOSE-NECK MILLER BACK-END

HE6520 15AK, 4.5M CABLES, WITH FLEXIBLE GOOSE-NECK TWECO BACK-END

HB6521 15AK, 3M CABLES, WITH FLEXIBLE GOOSE-NECK MILLER BACK-END

HB6522 15AK, 3M CABLES, WITH FLEXIBLE GOOSE-NECK TWECO BACK-END

with Flexible goose-neck

HB6523 15AK, 4.5M CABLES, WITH REGULAR GOOSE-NECK MILLER BACK-END HB6524 15AK, 4,5M CABLES, WITH REGULAR GOOSE-NECK TWECO BACK-END HB6525 15AK, 3M CABLES, WITH REGULAR GOOSE-NECK MILLER BACK-END

HB6526 15AK, 3M CABLES, WITH REGULAR GOOSE-NECK TWECO BACK-END





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MMA ACCESSORIES SAFETY GROUND CLAMPS AND LINERS



HB2000 (PFC) MULTI PROCESS
4-IN-1 MULTI-FUNCTION WELDING, MACHINE. 200-AMP (MIG,LIFT-TIG,MMA) STICK, WORKS ON 110V, 220V) AT ONLY 33 LBS



MMA ACCESSORIES & GROUND CLAMPS

250A STINGER ELECTRODE HOLDER 10 FT CABLE 50MM DINCE CONNECTOR

200A GROUND CLAMP 10F 3 METER WITH 50MM DINCE CONNECTOR

300A GROUND CLAMP 15 F 5 METER WITH 50MM DINSE CONNECTION

MODEL EG-300 300 AMP STEEL GROUND CLAMP

MODEL EG-400 400 AMP STEEL GROUND CLAMP



HR-20440 Amphnol 2 Prong Plug.
HB1400 CONTROL PLUGS & LEADS SWITCH
ASSEMBLY HR-20440 SUITABLE FOR:
LINCOLN ELECTRIC @ & MILLER®



HB2020-A MULTI PURPOSE WELDER CART

MULTI PURPOSE WELDER CARTS, RUST PROOF POWER COATED ORANGE



35-40-15 0.030" - 0.035" X 15' CONDUIT LINER FOR 160A MINI-MIG-GUN®, ELIMINATOR® AND SPRAY MASTER® SERIES MIG GUNS

45-40-15 0.040" - 0.045" X 15' LINER FOR USE WITH TWECO® MINI-MIG-GUN® AND RADNOR® PRO MIG GUNS

42-3035-15 0.030" - 0.035" X 15' UNIVERSAL CONDUIT LINER FOR 180 -250A NO. 1 AND NO. 2 SERIES MIG GUNS

42-3545-15 UNIVERSAL CONDUIT LINER 180-250A 0.035 - 0.045 15' STEEL WOUND FOR STEEL WIRE

MIG GUNS

194012 0.035" - 0.045" X 15' LINER FOR USE WITH 150 - 400 AMP MIGMATIC™ M-MIGMATIC™ M-40 MIGMATIC™ M-40

(PPE) PERSONALPROTECTIVE EQUIPMENT

Yellow Header Safety Mask



HB6175 Yellow Header Safety Mask PC and PVC face shields are armed with the reinforced aluminum barrim, 24 PCS/CARTON 59x38x56cm G.W/18 KG F-003

HB6178 Simple Dust Mask 1000 PCS/CTN 65x27x43cm G.W 7kg PED4001EC

Transparent Header Safety Mask



HB6176 Transparent Header Safety Mask PC and PVC face shields are armed with the reinforced aluminum barrim, 40 PCS/CTN G.W 14kg 48x43.5x49.5cm F-102

Splash-Proof Safety Goggle



HB6177 Splash-Proof Safety Goggle YELLOW 200 PCS/CTN G.W 12kg 48x32x50cm PEF-3003B

HR1410

AP-1516 XL Golden full palm working gloves with CE EN388

HB1408 AP-1210 XL Golden Standard Split Cowhide Stick Welding Gloves with CE EN12477



Dust Mask With Breather Valve
HB6179 Dust Mask with breather Valve
unidirectional exhalation function of
"only out" 1000 PCS/CTN G.W 8kg 65x27x63cm PED4004C

AP-1510 XL Grey patched palm working gloves Heavy Duty, with CE EN388



TOOLS AND SLAG REMOVAL ACCESSORIES



HEAD GEAR SET FITS ITEM# HB2019, 3-PIECE COMPATIBLE MILLER WELDING HELMET REPLACEMENT HEADGEAR



WELDING HELMET REPLACEMENT LENS KIT -FITS ITEM# HB2019, 3-PIECE



OXY ACETYLENE FUEL GAS SINGLE STRIKER FLINT STRIKER • CYLINDRICAL FILE • WITH SAFETY STOPPER



TIP CLEANER LONG SET (CLEANS HOLE UP TO .041" - 042" AND NO 59 -58 DRILL



OXY ACETYLENE FUEL GAS SINGLE STRIKER FLINT STRIKER • SQUARE FILE • WITH SAFETY STOPPER



OXY ACETYLENE FUEL GAS SINGLE STRIKER TRIPLE FLINT STRIKER • SQUARE FILE • WITH SAFETY STOPPER



WELDER'S PLIERS BLUE HANDLE HIGH QUALITY MULTI-PURPOSE 8 WAY MIG PLIERS



HB6907

FORGED STEEL STANDARD CHIPPING HAMMER WITH 10 1/2" FLEX-O STEEL COIL HAND GRIP HANDLE AND 6 1/2" CONE AND



TIP CLEANER SMALL SET. (CLEANS HOLE UP TO .041" 042" AND NO 59 -58 DRILL



WELDING SUPPLIES & ACCESSORIES

TOOLS AND ABRASIVES









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T41 REINFORCED FOR STAINLESS STEEL

5" T41 REINFORCED CUTTING WHEEL FOR CUTTING STAINLESS STEEL. 5"×3/64"×7/8" MAX R.P. 11000

6" T41 REINFORCED CUTTING WHEEL FOR **HB6152** CUTTING STAINLESS STEEL 6"×1/16"×7/8" MAX R.P.M 9100

7" T41 REINFORCED CUTTING WHEEL FOR **HB6153** CUTTING STAINLESS STEEL. 7"×1/16"×7/8" MAX R.P.M 7600

FLAP DISKS FIBER DISKS & TYPE R QUICK CHANGE DISCS



TYPE T27 HBLAP DISC

T41 REINFORCED FOR ALL METALS

14" T41 REINFORCED CUTTING WHEEL FOR

ALL METAL. 14"×1/8"×1" MAX R.P.M 3900







5x1/24x7/8 125x1x22.2 CUTTING WHEEL PACKING: 50PCS/ BOX FOR METAL, T41,80M/S, 2 NETS, TOP 400PCS/CTN QUALITY PEGATEC BRAND PRO411251M

> 6x1/24x7/8 150x1.2x22.2 CUTTING WHEEL FOR METAL, T41. 80M/S. 2 NETS, TOP QUALITY, PEGATEC BRAND

PACKING: 60PCS/BOX 480PCS/CTN. P804115012M 56x1/16x7/8 150x1.6x22.2 SUPER THIN CUTTING

WHEEL FOR ALL-IN- ONE,T41, 80M/S, 2 NETS, QUALITY, SCISSORSHAND SPC804115016

6x1/16x7/8 150x1.6x22.2 CUTTING WHEEL FOR METAL, T41,80M/S, 2 NETS, TOP QUALITY, PEGATEC BRAND. P804115016M

ZIRCONIA FLAP DISC (TYPE T27) 4.5" X 7/8" (P40 GRIT) MAX RPM

13300

HB6158

ZIRCONIA FLAP DISC (TYPE T27) 4.5" X 7/8" (P60 GRIT) MAX RPM

ZIRCONIA FLAP DISC (TYPE T27) 4.5" X 7/8" (P80 GRIT) MAX RPM

13300

HB6160

ZIRCONIA FLAP DISC (TYPE T27) 5" X 7/8" (P40 GRIT) MAX RPM

12000

ZIRCONIA FLAP DISC (TYPE T27) 5" X 7/8" (P60 GRIT) MAX RPM



TYPE R QUICK CHANGE DISCS **HB6163**

ZIRCONIA TYPE R OUICK CHANGE DISC 3" (P436 GRIT) MAX RPM 3000

HB6162

ZIRCONIA FLAP DISC (TYPE T27) 5" X 7/8" (P80 GRIT) MAX RPM

HB6171

PFD125CGS 5" 125X22 VSM XK850X ceramic flap disc for stainless, T27 flat, grit#40

PFD125VZA 5" 125X22 VSM ZK214X zirconia flap disc for stainless, T27 flat, grit#40

HB6173

PSFD125ZA 5" 125X22 PEGASTAR flap disc for stainless, CN zirconia, T27 flat, grit#40

5x7/8 125x22 PEGASTAR flap disc for metal, calcined aluminum oxide, T27 flat, grit#40. PACKING:20PCS/BOX 100PCS/CTN PSFD125A



FIBER DISK **HB6174**

5" 125X22 zirconia FIBER DISK, grit#36, round hole PFD125ZA

GRINDING WHEEL

HB6169

HB6170



HB6165



5x1/4x7/8 125x6x22 PEGATEC grinding wheel for metal, 80m/s P804115016M

7x5/16x7/8 180X8X22.2 BEOWULF SUPER GRINDING WHEEL FOR METAL/STAINLESS



HB6154

HB6156

TWIST CUP BRUSH HIGH OUALITY

5/8" NUT, (4") MAX R.P.M 8500

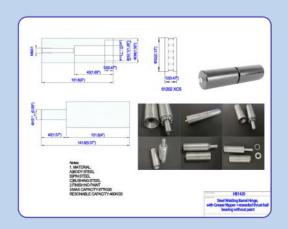
TWIST CUP BRUSH HIGH QUALITY 5/8" **HB6155** NUT, (5") MAX R.P.M 6500

> TWIST CUP BRUSH HIGH QUALITY 5/8" NUT, (6") MAX R.P.M 4500



WELDING SUPPLIES & ACCESSORIES







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HB1420

38X203 1.49" x 7.99" 8"x1.5"

Steel Welding Hinge, With Grease Nipper Steel+Brass+reseeded Thrust ball Bearing+without paint

Bullet Hinge W/Zerk Grease Fitting Steel Body & Pin, Brass Bushing

Overview

This two piece weld-on hinge is extremely popular because of its high weight capacity as well as its professional appearance. Ideal for gates, machinery doors, barbecue pits, electrical boxes, and trailers.

It can be welded on as a lift-off hinge or it can be permanently mounted.

Made from mild steel (1015) with a case hardened fixed steep pin and a brass washer.

W/Zerk Grease fitting for easy lubrication.



HB1411 2" Bullet Hinge W/Out Grease Fitting Steel Body & Pin, Brass Bushing
HB1413 3" Bullet Hinge W/Zerk Grease Fitting Steel Body & Pin, Brass Bushing
HB1414 4" Bullet Hinge W/Zerk Grease Fitting Steel Body & Pin, Brass Bushing
HB1415 5" Bullet Hinge W/Zerk Grease Fitting Steel Body & Pin, Brass Bushing
HB1416 6" Bullet Hinge W/Zerk Grease Fitting Steel Body & Pin, Brass Bushing
HB1417 8" Bullet Hinge W/Zerk Grease Fitting Steel Body & Pin, Brass Bushing





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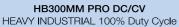
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hydra BOND







Feeder Voltage Sensing Feeder



HB355 2K 355 CC/CV
HEAVY INDUSTRIAL 100% Duty Cycle
Inverter Welder





HB200 Inverter Stick Welder.
Power Supply: 127/220 V 1 Ph., 60 Hertz
Amperage Welding Range: 30 to 200 A
Duty Cycle: 40%

HB2000 4-In-1 Multi-Function

Bullet Hinge W/Zerk Grease Fitting Steel

Body & Pin, Brass Bushing

Welding Slag removal Tools

& Safety Equipment



Welding Machine.

HB1420
38X203 1.49" x 7.99" 8"x1.5"
Steel Welding Hinge, With Grease Nipper
Steel+Brass+reseeded Thrust ball
Bearing+without paint

Flux Core AWS A5.20, E71T-GS











Non-Destructive Testing (NDT) Non-flammable Antispatter Scan QR-Code Download TDS:







Steel Welding Wire ER70S-6 & ER70S-3



Structural Dual Shield E71T-1



Hescos Hescos

Argon Flow-Meter Regulators CGA 580 & CGA 320





Flap Disks & Cutoff Wheels Performs Excellent Sharpness & Extra Durability In Each Application.













Air Cooled Mig Guns With Flexible Goose-Neck

