



Colour Range

Fascia, Soffit, Gutter & Window Trims

 **freefoam**
Building Products

Freefoam's unique colour Roofline Range with Colormax® technology

Freefoam is the colour specialist.

Freefoam manufacture one of the most technologically advanced self coloured PVC-U and PVC-UE roofline ranges using the unique patented Colormax® technology.

The ideal solution offering a range of seven standard colours, with guaranteed colour matched product range and colour-fastness.

- Architects
- Specifiers
- Contractors
- Installers
- Local Authorities and Housing Associations

The range is subject to **industry leading guarantees** of 50 years on white products* and 10 years on all other colours.

Most importantly for the commercial sector the Colormax® technology allows Freefoam to supply the range with **short lead times and minimal order quantities** with many colours being available straight from stock.

For larger projects Freefoam can colour match to specific shades or RAL equivalents. This service is subject to lead times and minimum order quantities.

*see www.freefoam.com for guarantee terms and conditions

Match to Windows, Doors and Conservatories

The trend away from white PVC continues year on year with homeowners using new coloured PVC windows, doors and conservatories to give their homes a completely new contemporary look. With a wide choice of colour options now available, grey and black being particularly popular.

The Freefoam Colormax roofline range offers installers and homeowners the opportunity to **match roofline to other external elements** to create a truly co-ordinated look.

Colour Window Trims

The Freefoam Colormax and Woodgrain range includes window accessories to ensure every new window installation can be finished with colour matched trim.

- Architrave
- Quadrant
- Battens
- Fillets
- Rigid & Flexi Angle



Colormax® – Unique to Freefoam

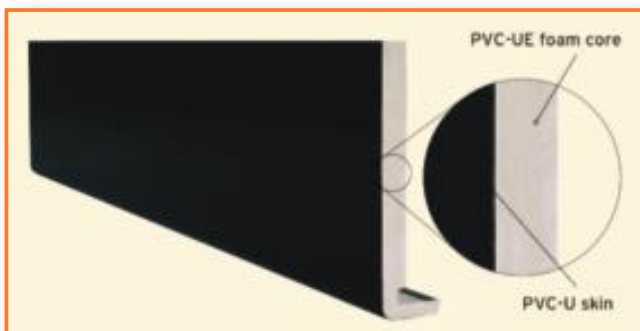
The innovative Colormax technology is unique to Freefoam.

THE TECHNOLOGY

Using a proprietary formulation that contains a unique selection of stabilisers and pigments specially chosen for their high colourfast properties, the Colormax® technology means Freefoam can confidently offer a wide range of colours.

THE PROCESS

Freefoam manufacture colour products using the **co-extrusion process**. A strong PVC-UE foam core is simultaneously co-extruded with a protective colour top coating of rigid PVC-U skin, creating a smooth, strong & hard wearing surface. A technically advanced master-batching process is used where a special blend of natural PVC compound is dosed on the extrusion line with specific concentrates of pigment.



RAL Numbers

RAL is a European colour matching system which defines colour shades for paint, coatings and plastics. A single reference code allows specifiers, installers and homeowners to colour match different building elements.

The majority of colours in the Freefoam range have a RAL equivalent. Listed alongside each colour.

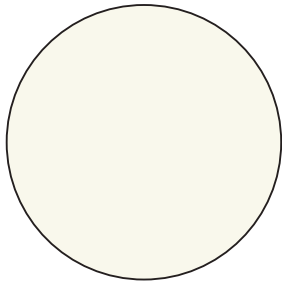
The RAL numbers quoted are the nearest to our colours, however we cannot guarantee an exact match.



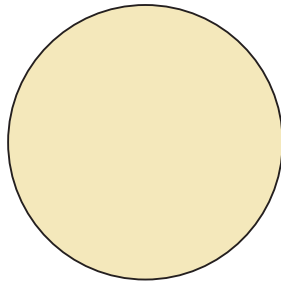
COLORMAX[®]
technology

Colour Range

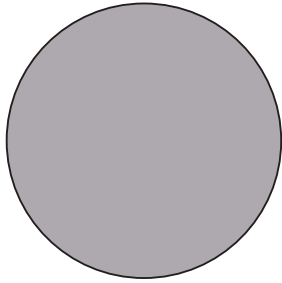
Freefoam use Colormax technology to manufacture fascia, soffit, fitting accessories and window trims in a range of seven colours.



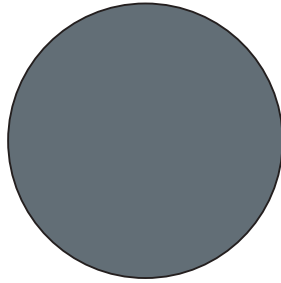
Pale Gold (PG)
Nearest RAL No. 1013



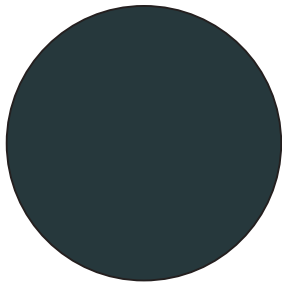
Sable (SAB)
Nearest RAL No. 1015



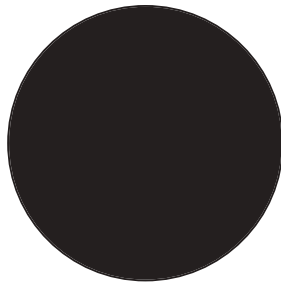
Storm Grey (SG)
Nearest RAL No. 7045



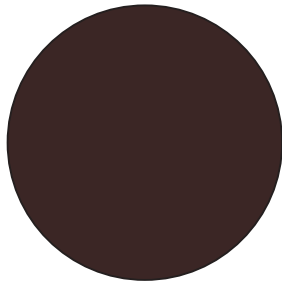
Dark Grey (DG)
No RAL Equivalent



Anthracite Grey (AG)
Nearest RAL No. 7016



Black (BL)
Nearest RAL No. 9005



Leather Brown (LB)
Nearest RAL No. 8017

Product Range

Fascia boards

- Square Leg 10mm & 18mm
- Ogee 10mm
- Colour matching fascia accessories

Soffit boards

- General Purpose Board
- Vented General Purpose Board
- Double Vented General Purpose Board
- Hollow Soffit
- Soffit Ventilation
- Colour matching soffit accessories

Window Trims

- Architrave
- Quadrant
- Fillet
- Rigid & Flexible Angles

Roof Finials



Black Fascia and Soffit



Anthracite Grey Soffit & Window Trims

Woodgrain Range

An extensive range of Freefoam products are available in a woodgrain finish

Manufactured to last using marketing leading Renolit Exofol MX foil featuring built in Solar Shield Technology (SST) allowing Freefoam to offer a ten year guarantee on all foiled products.

- Built in sun reflection
- Reduced heat absorption
- Reduced profile temperature and expansion



**Rosewood Fascia and Soffit,
Leather Brown gutter**

Product Range

Fascia boards

- Square Leg 10mm & 18mm
- Colour matching fascia accessories
- Tudor Board

Soffit boards

- General Purpose Board
- Vented General Purpose Board
- Hollow Soffit
- Soffit Ventilation
- Colour matching soffit accessories

Window Trims

- Architrave
- Quadrant
- Fillet
- Angles

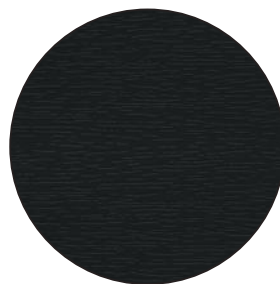
Roof Finials



Mahogany (WGM)



Light Oak (WGO)



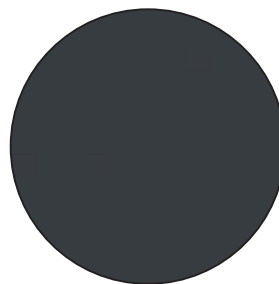
Black Ash (WGB)



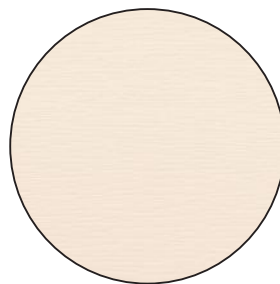
Rosewood (WGR)



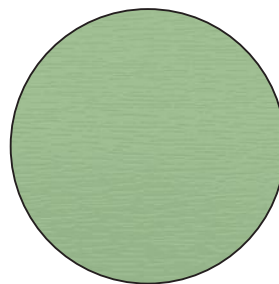
Irish Oak (WGI)



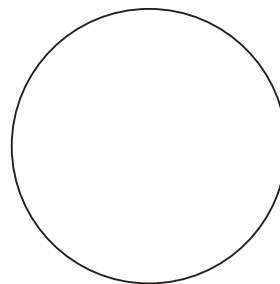
Anthracite Grey (WGAG)
Nearest RAL No. 7016



Cream (WGCR)
Nearest RAL No. 9003



**Chartwell Green
(WGCHG)**

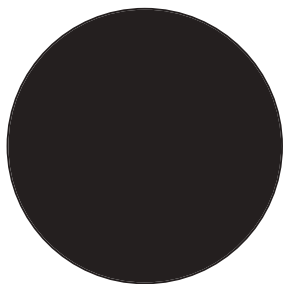


White

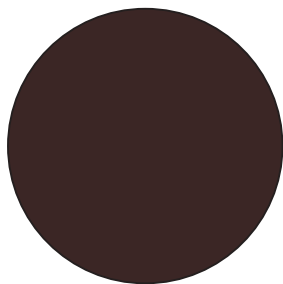
Gutter Range

Freeflow, Freefoam's Round, Square, Ogee and Deep gutter range is available in a choice of colours.

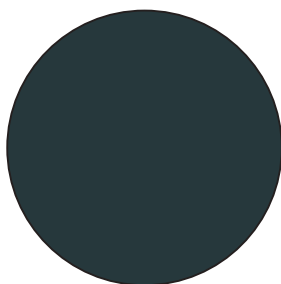
Freeflow®



Black



Leather Brown



Anthracite Grey



WHITE ON THE INSIDE TO REDUCE LEAKS

Each Freeflow gutter is co-extruded with a white interior and a range of exterior colours. This is Freefoam's innovative solution to the problems associated with rapid heat absorption and expansion of gutters.

A white surface exposed to sunshine can absorb heat and attain a surface temperature 10°C or more than the surrounding air temperature. But dark surfaces can absorb a further 30-40°C and exceed the softening point of the PVC.

By manufacturing gutter with a white interior the Freeflow range will absorb less heat and therefore reduce expansion and contraction to minimise leaks.



GUTTER MATCHED TO FASCIA AND SOFFIT

Freefoam manufacture both roofline and rainwater ranges using the same grade materials that are designed to fit and work together. This means that when you choose Freefoam gutter your fascia and soffit will be the perfect colour match.



Colour Fixings Range

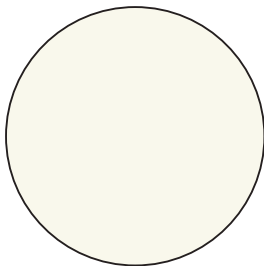
Plastops is Freefoam's range of colour-matched plastic-headed Pin and Nails. Available in a variety of sizes and colours to match fascia and soffit systems.

High Shock Absorption

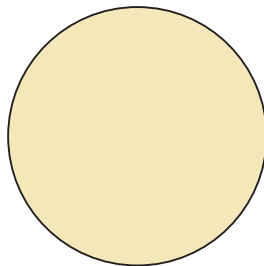
Colour plastic tops remain in place during fixing

10 Year Colour Guarantee

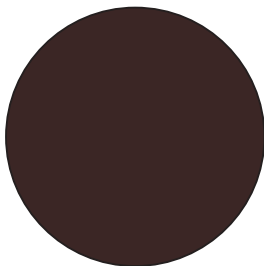
Available on registered Installations



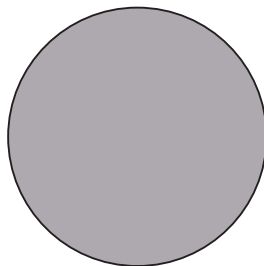
Pale Gold



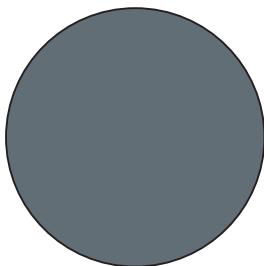
Sable



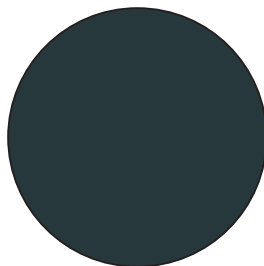
Leather Brown



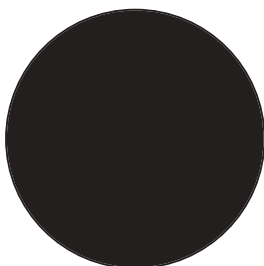
Storm Grey



Dark Grey

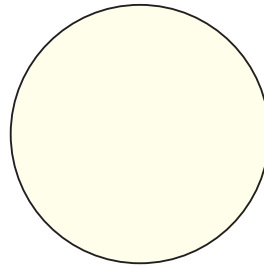


Anthracite Grey

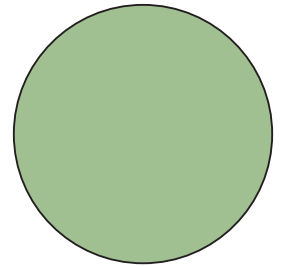


Black

Woodgrain Plastops Range



Cream



Chartwell Green



Mahogany



Light Oak



Irish Oak

		30mm Pins P30	40mm Pins P40	50mm Nails N50	65mm Nails N65
Black	BL	●	●	●	●
Leather Brown	LB	●	●	●	●
Pale Gold	PG	●	●	●	●
Sable	SAB	●	●	●	●
Storm Grey	SG	●	●	●	●
Dark Grey	DG	●	●	●	●
Anthracite Grey	AG	●	●	●	●
Mahogany	WGM	●	●	●	●
Light Oak	WGO	●	●	●	●
Irish Oak	WGI	●	●	●	●
Chartwell Green	WGCHG	●	●	●	●
Cream	WCGR	●	●	●	●

- Order Anthracite Grey (AG) Pins and Nails for Woodgrain Anthracite Grey boards
- Order Black Pins and Nails for Woodgrain Black Ash boards
- Order Woodgrain Mahogany for Woodgrain Rosewood Boards

Freefoam Colour Guarantee

FREEFOAM COLOUR ROOFLINE PRODUCTS ARE MANUFACTURED TO LAST.

Freefoam has made a commitment to producing and guaranteeing long-term PVC products.

COLOUR ROOFLINE PRODUCTS

10 Year Guarantee

Freefoam's range of coloured fascia, soffit & gutter products are eligible for a 10-Year Guarantee as standard. Products are guaranteed against a range of problems including warping, cracking, discolouring and blistering. Our coloured roofline products are backed by Freefoam's own innovative Colormax® system designed to give long lasting colour stability and product confidence.

WOODGRAIN ROOFLINE PRODUCTS

10 Year Guarantee

The Freefoam woodgrain range of fascia, soffit & fixing products is eligible for the standard 10-Year Guarantee. Our products are manufactured with market leading Renolit EXOFOL MX foil with built in sun protection from Solar Shield Technology (SST) to minimise profile temperature and expansion keeping your installations looking good year after year.



Marketing Support

Freefoam are committed to providing materials and sales support to make promoting and selling colour roofline products easy.

COLOUR SWATCHES

Handy swatches featuring the full colour and woodgrain ranges. Use to colour match roofline to windows, doors and other external features.



ROOFLINE VISUALISER

A fantastic online tool to help visualise different colour options of fascia, soffit and guttering range. Choose any combination of colours to plan your project.

Go to freefoam.com/DesignTools



Care & Installation



When handled, stored and installed correctly, coloured profiles will remain 'fit for purpose' throughout the guarantee period.

HANDLING & STORAGE

- ✓ Store products **internally**.
- ✓ Store in a **dry location away from direct sunlight**.
- ✓ Store with **protective sleeving**.
- ✓ Store **flat**.
- ✗ Do not store in metal containers, which can overheat and distort colour products.
- ✗ Never store coloured products externally or on top of vans for any length of time as heat distortion may occur.

INSTALLATION

- Freefoam recommends the use of Plastops colour plastic-headed pins and nails for the installation of colour roofline products. Fixing centres should never exceed 600mm for white profiles, 300mm for black profiles, and 400mm for other coloured and woodgrain profiles.
- Products should not be installed where ambient temperatures are likely to exceed 40 degrees Celsius, such as in close proximity to boiler flues or where

there is reflected or radiated solar or other sources of heat. They should only be installed when the external air temperature is between 0 and 30 degrees Celsius. The thermal movement that occurs between day and night, sun and cloud, winter and summer should be allowed for as described in the installation recommendations.

- Colour Hollow rigid products should be installed only in areas shaded from direct sunlight such as soffits, porch ceilings, internal cladding, etc. Colour hollow rigid profiles are not guaranteed for external cladding applications.
- Remove the protective film just before installation.
- General installation guidelines are outlined in our Technical & Specification Manual. Download from www.freefoam.com/documents

NOTES

- Colours shown are for identification only. Please see colour swatch or product samples for exact colour representation.
- All specifications, dimensions, descriptions and illustrations contained are intended merely to present a general idea of the goods that we sell.
- We reserve the right from time to time to make changes which are required to comply with any applicable safety or statutory requirements or which do not materially affect the quality or fitness for purpose of the goods you purchase from us.

Products and Colour Options

All products available in White as standard

	Code	Description	Unit	Colour						Woodgrain									
				BL	LB	PG	SAB	SG	DG	AG	WGM	WGO	WGB	WGR	WGI	WGAG	WGCHG	WGCR	
				Black	Leather Brown	Pale Gold	Sable	Storm Grey	Dark Grey	Anthracite Grey	Mahogany	Light Oak	Black Ash	Rosewood	Irish Oak	Anthracite Grey	Chartwell Green	Cream	
FASCIA	Square Leg Fascia 10mm																		
	FW150	150mm	5m								•	•	•	•		•			
	FW175	175mm	5m	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	
	FW200	200mm	5m	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	
	FW225	225mm	5m	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	
	FW250	250mm	5m									•	•	•		•			
	FW300	300mm	5m									•	•	•	•		•		
	FW400	400mm	5m									•	•	•	•	•	•	•	
	F410P	410mm Double Ended	5m	•	•	•	•	•	•	•									
	FW450	450mm	5m																
	F605P	605mm Double Ended	5m	•	•	•	•	•	•	•	•								
	Square Leg Fascia 18mm																		
	FMS150	150mm	5m	•	•	•	•	•	•	•	•	•	•	•	•		•		
	FMS175	175mm	5m	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	FMS200	200mm	5m	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	FMS225	225mm	5m	•	•	•	•	•	•	•	•	•	•	•	•		•		
	FMS250	250mm	5m	•	•	•	•	•	•	•	•	•	•	•	•		•		
	FMS300	300mm	5m	•						•	•								
	FMS400	400mm	5m									•	•	•	•	•	•	•	•
	FMS410	410mm Double Ended	5m	•	•	•	•	•	•	•	•								
	FMS410.125	410mm Double Ended	1.25m	•					•	•	•								
	Square Leg Accessories																		
	FWX	300mm Square Corner	Piece	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	FWXX	600mm Square Double Corner	Piece	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	FWFX	135° Square External Corner	Piece	•	•							•	•	•	•	•	•	•	•
	FWXI	Internal Corner Square	Piece	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	FWFXI	135° Square Internal Corner	Piece	•	•							•	•	•	•	•	•	•	•
	FWJ	300mm Square Joint	Piece	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	FWJJ	600mm Square Double Joint	Piece	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	FWEC	100mm End Cap	Piece L/R		•													•	•
	FWDC	300mm Large End Cap	Piece	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	Ogee Fascia 10mm																		
	FO175	175mm	5m	•	•	•	•	•	•	•	•								
	FO200	200mm	5m	•	•	•	•	•	•		•								
	FO225	225mm	5m	•	•	•	•	•	•		•								
	FO250	250mm	5m	•	•	•	•	•	•	•	•								
	FO390	390mm	5m	•	•	•	•	•	•	•	•								
	Ogee Accessories																		
	FOX	External Corner	Piece	•	•	•	•	•	•	•	•								
	FOXX	600mm Double External Corner	Piece	•	•	•	•	•	•	•	•								
	FOB	125° External Corner	Piece	•	•														
	FOFX	135° External Corner	Piece	•	•														
	FOXI	Internal Corner	Piece	•	•	•	•	•	•	•									
	FOFXI	135° Internal Corner	Piece	•	•														
	FOJ	Joint	Piece	•	•	•	•	•	•	•	•								
	FOJJ	60mm Double Joint	Piece	•	•	•	•	•	•	•	•								

				Colour								Woodgrain								
	Code	Description	Unit	Black	Leather Brown	Pale Gold	Sable	Storm Grey	Dark Grey	Anthracite Grey	AG	WGM	WGO	WGB	WGR	WGI	WGAG	WGCHG	WGCR	WGW
SOFFIT	Soffit																			
	GPB100	100mm	5m									•	•	•	•		•			
	GPB150	150mm	5m	•	•	•	•	•	•	•	•	•	•	•	•		•			
	GPB175	175mm	5m	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	GPB200	200mm	5m	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	GPB225	225mm	5m	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	GPB250	250mm	5m	•	•			•	•	•	•	•	•	•	•		•			
	GPB300	300mm	5m	•	•	•	•	•	•	•	•	•	•	•	•		•	•	•	•
	GPB350	350mm	5m					•	•	•	•						•			
	GPB405	405mm	5m	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	GPB605	600mm	5m	•	•	•	•	•	•	•	•		•	•	•		•			
	Vented Soffit																			
	GPBV150	150mm	5m									•	•	•	•			•		
	GPBV175	175mm	5m									•	•	•	•			•		
	GPBV225	225mm	5m									•	•	•	•			•		
	GPBV300	300mm	5m								•	•	•	•	•			•		
	GPBV405	405mm	5m									•	•	•	•			•		
	GPBV605	600mm	5m															•		
	Double Vented Soffit																			
	GPBDV300	300mm Double Vented	5m								•									
	Hollow Soffit																			
	F104	100mm	5m									•	•	•	•					
	F112	300mm		•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	Soffit Finishing Trims																			
	F105	Wall Trim/ F Sec	5m	•	•	•	•	•	•	•										
	F106	Joint Trim/ H Sec	5m	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	F107	Starter Trim/ J Sec	5m	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
F108	External Corner Trim	5m	•	•	•	•	•	•	•	•										
FZ106	Flexible H-trim/Joint Trim	5m	•																	
Soffit Ventilation																				
F109	Soffit Ventilator	5m	•	•	•	•	•	•	•	•	•	•	•						•	
FCV	Circular Soffit Vent	Piece	•	•						•		•								
WINDOW TRIMS, ARCHITRAVES & ANGLES	Architrave																			
	FA45	40mm	5m							•										
	FA45	40mm	5m									•	•	•	•	•	•	•	•	•
	FA65	60mm	5m							•		•	•	•	•	•	•	•	•	•
	FA90	90mm	5m							•		•	•	•	•	•	•	•	•	•
	Window Trims																			
	FQ15	15mm Quadrant	5m									•	•	•	•	•	•	•	•	•
	FQ19	19mm Quadrant	5m									•	•	•	•	•	•	•	•	•
	FD28	28mm D Section	5m								•	•	•	•	•	•	•	•	•	•
	FF20	20mm Fillet	5m									•	•	•	•		•	•	•	
	Rigid & Flexi Angles																			
	FZ100	100 x 80mm Hollow	5m									•	•	•	•					
	FZR30	30 x 30mm Rigid	5m	•								•	•	•	•					
	FZR50	50 x 50mm Rigid	5m	•								•	•	•	•					
	FZR100	100 x 100mm Rigid	5m	•								•	•	•	•					
DECORATIVE FASCIA & FINIALS	Décor Mould																			
	FM01	Ogee Décor Mould	Piece	•	•															
	Finial																			
	FIN_1	Finial	Piece	•	•	•	•	•	•	•	•	•	•	•	•		•			

Products and Colour Options

All products available in White as standard

	Code	Description	Unit	BL LB AG		
				Black	Leather Brown	Anthracite Grey
SQUARE & ROUND RAINWATER SYSTEMS	Freeflow Square Gutter & Fittings					
	FSG400	4 Mtr Square Gutter	4m	●	●	●
	FSG500	5 Mtr Square Gutter	5m	●	●	●
	FRS601	150° Gutter Angle		●	●	
	FRS602	Union Bracket		●	●	●
	FRS603	90° Gutter Angle		●	●	●
	FRS604	135° Gutter Angle		●	●	●
	FRS605	Running Outlet		●	●	●
	FRS606	Stopend Outlet		●	●	●
	FRS607	Stopend External		●	●	●
	FRS608	Stopend Internal		●	●	●
	FRS609	Fascia Bracket		●	●	●
	FRS611	Square to Round Gutter Adaptor		●	●	
	Freeflow Square Downpipe & Fittings					
	FSP275	2.75 Mtr Square Downpipe	2.75m	●	●	●
	FSP400	4 Mtr Square Downpipe	4m	●	●	●
	FSP550	5.5 Mtr Square Downpipe	5.5m	●	●	●
	FRS524	90° Offset Bend		●	●	●
	FRS525	Pipe Socket		●	●	●
	FRS526	Pipe Clip		●	●	●
	FRS536	Flush Pipe Clip		●	●	●
	FRS527	112° Offset Bend		●	●	●
	FRS528	Shoe		●	●	●
	FRS529	112° Branch		●	●	●
	FRS531	Square to Round Pipe Adaptor		●	●	●
	FRS532	Mini Offset		●	●	●
	FRS533	Access Pipe		●	●	
	Freeflow Round Gutter & Fittings					
	FRG400	4 Mtr Round Gutter	4m	●	●	●
	FRG500	5 Mtr Round Gutter	5m	●	●	
	FRR601	150° Gutter Angle		●	●	
	FRR602	Union Bracket		●	●	●
	FRR603	90° Gutter Angle		●	●	●
	FRR604	135° Gutter Angle		●	●	●
	FRS605	Running Outlet		●	●	●
	FRR606	Stopend Outlet		●	●	●
	FRR607	Stopend External		●	●	●
	FRR608	Stopend Internal		●	●	●
	FRR609	Fascia Bracket		●	●	●
	FRS611	Square to Round Gutter Adaptor		●	●	

- Some colour products are subject to a lead time. Ask your stockist for details.

Products and Colour Options

All products available in White as standard

	Code	Description	Unit	Black	BL	LB	AG
SQUARE & ROUND RAINWATER SYSTEMS	Freeflow Round Downpipe & Fittings						
	FRP275	2.75 Mtr Round Downpipe	2.75m	●	●	●	●
	FRP400	4 Mtr Round Downpipe	4m	●	●	●	●
	FRP550	5.5 Mtr Round Downpipe	5.5m	●	●	●	●
	FRR524	90° Offset Bend		●	●	●	●
	FRR525	Pipe Socket		●	●	●	●
	FRR526	Pipe Clip		●	●	●	●
	FRR536	Flush Pipe Clip		●	●	●	●
	FRR527	112° Offset Bend		●	●	●	●
	FRR528	Shoe		●	●	●	●
	FRR529	112° Branch		●	●	●	●
	FRR530	Hoppers (fits square or round)		●	●	●	●
	FRR532	Mini Offset		●	●		
	FRS533	Access Pipe		●	●		
OGEE & DEEP RAINWATER SYSTEMS	Freeflow Ogee Gutter & Fittings						
	FOG400	4 Mtr Ogee Gutter	4m	●	●	●	●
	FRO601	150° Gutter Angle		●	●		
	FRO602	Union Bracket		●	●	●	●
	FRO603	90° Gutter Angle		●	●	●	●
	FRO604	135° Gutter Angle		●	●	●	●
	FRO605	Running Outlet		●	●	●	●
	FRO606	Stopend Outlet		●	●	●	●
	FRO607	External Stopend		●	●	●	●
	FRO608	Internal Stopend		●	●	●	●
	FRO609	Fascia Bracket		●	●	●	●
	FRO611	Ogee 2 Sq Adaptor		●	●		
	FRR611	Ogee 2 Rnd Adaptor		●	●		
	FRO613	Top Hung Fascia Bracket		●	●		
	Freeflow Deep Gutter & Fittings						
	FDF400	4 Mtr Round Gutter	4m	●	●	●	●
	FDF602	Union Bracket		●	●	●	●
	FDF603	90° Gutter Angle		●	●	●	●
	FDF604	135° Gutter Angle		●	●	●	●
	FDF605	Running Outlet		●	●	●	●
	FDF607	External Stopend		●	●	●	●
	FDF608	Internal Stopend		●	●	●	●
	FDF609	Fascia Bracket		●	●	●	●
	FDF611	Deep to Round Adaptor		●			

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