



READY SHAPE CATALOG

MANUFACTURED BY READING ROCK, INC.

GET READY FOR ROCKCAST!®

RockCast, a product of Reading Rock, Inc.® one of the nation's largest cast stone producers, is developed with a spirit of continuous innovation and tested with the highest standards in the industry. Our complete line of RockCast Architectural Stone products; Architectural Masonry Veneer, Thin Veneer, Lightweight Series, Custom Cast Stone, Architectural Cast Stone, and Ashlar Series are created from similar mix designs giving you design solutions that are more consistent in color, versatile, more economical, and ready when you need them.

ROCKCAST READY — A CUSTOM LOOK WITHOUT THE WAIT!

For a custom look on your project, use **RockCast Ready** and select your profiles from this RockCast Ready Shape Catalog. With **RockCast Ready**, we offer a large selection of pre-engineered, standard-length pieces available in the fastest delivery time.

During peak season or for large projects, lead times could fluctuate slightly. Please contact a RockCast Sales Market Manager or Project Manager for current lead times.

READY SHAPE CATALOG LEAD TIMES

> TODAY

- ◆ RockCast Architectural Masonry Veneer Series Buffstone and Crystal White are available in 17 sizes/textures in limited quantities and ready to ship today to start your project!
- ◆ Custom Cast Stone catalog items in 9 profiles plus returns in Buffstone, as indicated on published price list, are available and in stock to get your project started, today!

> 4-6 WEEKS

- ◆ RockCast Architectural Masonry Veneer units in 12 monotone and 9 blended colors; various textures — Smooth, Chiseled, Split, Chamfered, Slate.
- ◆ Custom Cast Stone profiles in 12 monotone and 9 blended colors from our Ready Shape catalog selection.

> 6+ WEEKS

- ◆ Architectural Stone (machine made) units can be manufactured for Ashlar Patterns.
- ◆ RockCast Architectural Masonry Veneer products in Chiseled Tumbled texture are available in all sizes (4", 6", 8" and 12") in random lengths. Various patterns are available depending on the sizes used.
- ◆ All RockCast units in Smooth, Split and Chiseled textures can be manufactured for the Cut Stone Program. Patterns are limited only by your imagination.



CUSTOM CAPABILITIES

RockCast products are available to be modified or customized for your project. We offer estimating services as well as layout drawings so field cutting is left to a minimum. Our in-house technical services department is available to help with your design or technical questions.

LEADERS IN LEED

Reading Rock proudly supports the development of green product innovations and is committed to developing and improving our entire product line with respect to the environment. Our commitment to sustainability and environmental responsibility involves our every process and product. Reading Rock was one of the first cast stone manufacturers to devote resources to products with supplementary cementitious materials (SCM).

LIFETIME WARRANTY

Reading Rock, Inc. warrants its products to meet ASTM manufacturing guidelines and specifications provided the products have been installed, used and maintained according to accepted ASTM masonry standards and as recommended by the manufacturer. (For complete warranty information, please see the Reading Rock, Inc. Terms and Conditions of Sale on www.readingrock.com).

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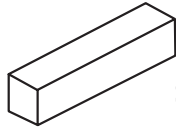
Save time and money by using **RockCast Ready** and choose from the profile options outlined within this catalog. Simply complete and sign our Shop Ticket (Easy Order Form), available online at www.readingrock.com, and send them to rcpo@readingrock.com or fax to 513.874.2361.



ARCHITECTURAL MASONRY VENEER

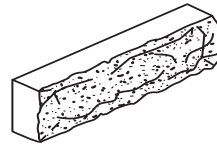
All units in the RockCast Architectural Masonry Veneer Series are available in 12 monotone and 9 blended colors. Custom color matching is available on a job-by-job basis.

(D) $3\frac{5}{8}"$ x (H) $3\frac{5}{8}"$ x (L) $11\frac{5}{8}"$



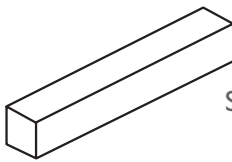
Smooth ST-412

(D) $3\frac{5}{8}"$ x (H) $5\frac{5}{8}"$ x (L) $23\frac{5}{8}"$

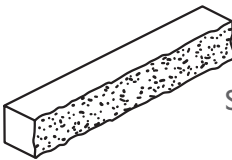


Chiseled ST-206
(Mortar bed depth $3\frac{3}{8}"$, total depth $4\frac{1}{2}"$)

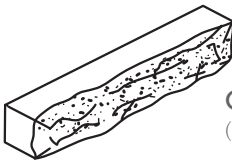
(D) $3\frac{5}{8}"$ x (H) $3\frac{5}{8}"$ x (L) $23\frac{5}{8}"$



Smooth ST-004

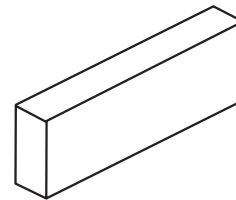


Split ST-304

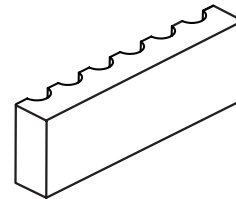


Chiseled ST-204
(Mortar bed depth $3\frac{3}{8}"$, total depth $4\frac{1}{2}"$)

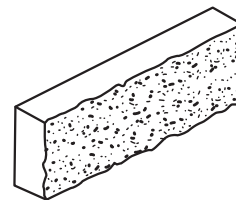
(D) $3\frac{5}{8}"$ x (H) $7\frac{5}{8}"$ x (L) $23\frac{5}{8}"$



Smooth ST-005

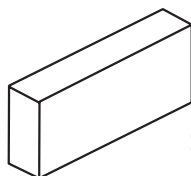


Smooth ST-005-C

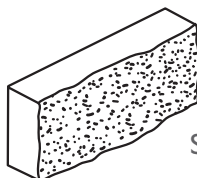


Split ST-305

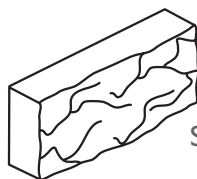
(D) $3\frac{5}{8}"$ x (H) $7\frac{5}{8}"$ x (L) $15\frac{5}{8}"$



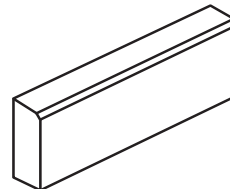
Smooth ST-015



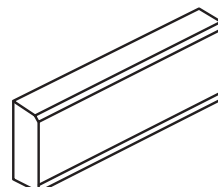
Split ST-315



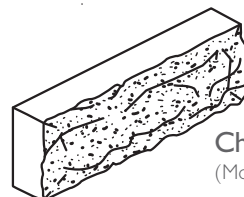
Slate ST-115



Chamfered ST-5054



Chamfered ST-6054

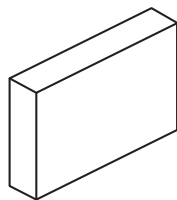


Chiseled ST-205
(Mortar bed depth $3\frac{3}{8}"$, total depth $4\frac{1}{2}"$)

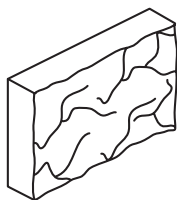


ARCHITECTURAL MASONRY VENEER

(D) 3⁵/₈" x (H) 11⁵/₈" x (L) 15⁵/₈"

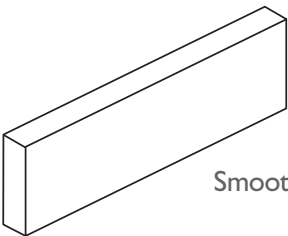


Smooth ST-013



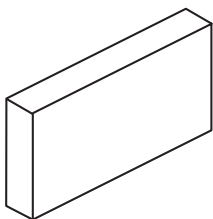
Slate ST-113

(D) 3⁵/₈" x (H) 11⁵/₈" x (L) 47⁵/₈"

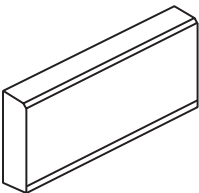


Smooth ST-1248

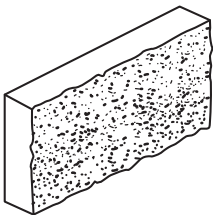
(D) 3⁵/₈" x (H) 11⁵/₈" x (L) 23⁵/₈"



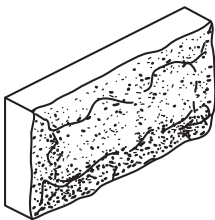
Smooth ST-003



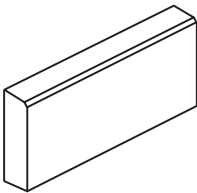
Chamfered ST-6034



Split ST-303



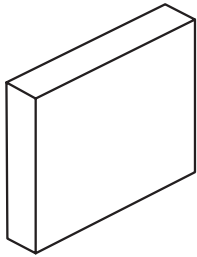
Chiseled ST-203
(Mortar bed depth 3³/₈", total depth 4¹/₂")



Chamfered ST-5034

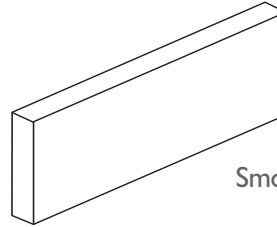
ARCHITECTURAL MASONRY VENEER

(D) $3\frac{5}{8}"$ x (H) $15\frac{5}{8}"$ x (L) $17\frac{5}{8}"$



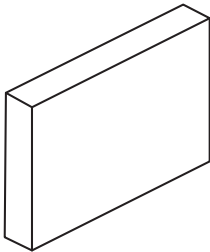
Smooth ST-1618

(D) $3\frac{5}{8}"$ x (H) $15\frac{5}{8}"$ x (L) $47\frac{5}{8}"$



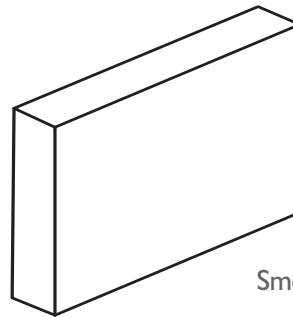
Smooth ST-1648

(D) $3\frac{5}{8}"$ x (H) $15\frac{5}{8}"$ x (L) $23\frac{5}{8}"$



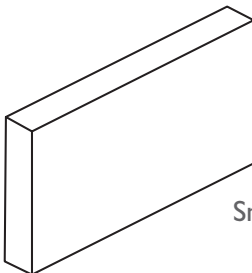
Smooth ST-001

(D) $3\frac{5}{8}"$ x (H) $23\frac{5}{8}"$ x (L) $35\frac{5}{8}"$



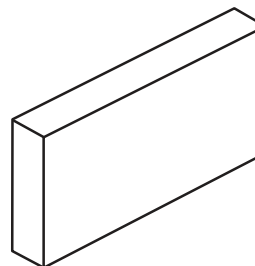
Smooth ST-2436

(D) $3\frac{5}{8}"$ x (H) $15\frac{5}{8}"$ x (L) $31\frac{5}{8}"$



Smooth ST-1632

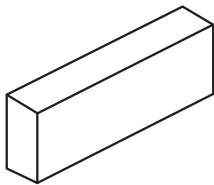
(D) $2\frac{3}{4}"$ x (H) $11\frac{5}{8}"$ x (L) $19\frac{5}{8}"$



Smooth ST-1220

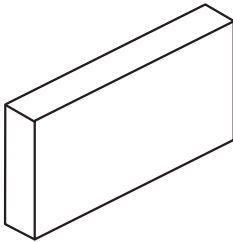
ARCHITECTURAL MASONRY VENEER

(D) 4⁵/₈" x (H) 7⁵/₈" x (L) 23⁵/₈"

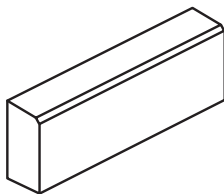


Smooth ST-025

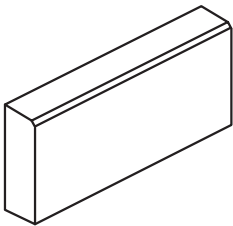
(D) 4⁵/₈" x (H) 11⁵/₈" x (L) 23⁵/₈"



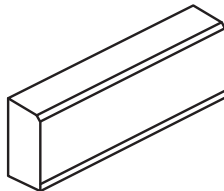
Smooth ST-023



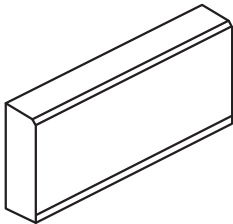
Chamfered ST-525
with 1" x 1" single
sided chamfer



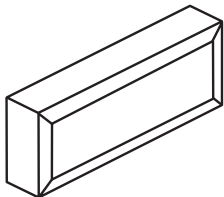
Chamfered ST-523
with 1" x 1" single
sided chamfer



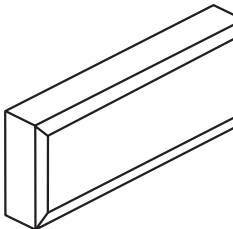
Chamfered ST-625
with 1" x 1" double
sided chamfer



Chamfered ST-623
with 1" x 1" double sided
chamfer



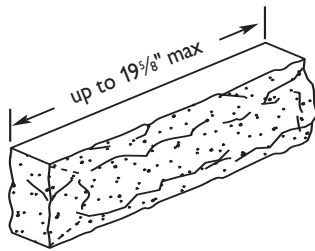
Chamfered ST-425



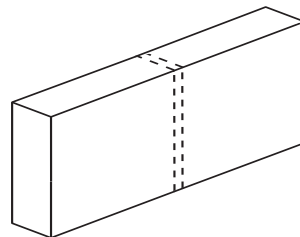
Chamfered ST-423

ARCHITECTURAL MASONRY VENEER

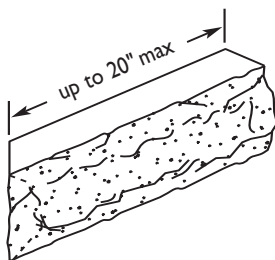
FITTING AND CUT OPTIONS



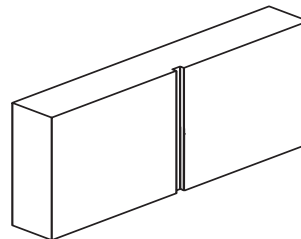
1 Face, 1 End



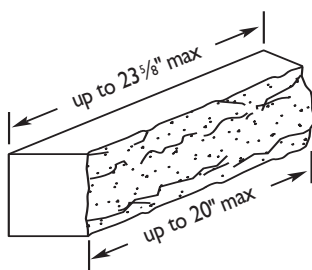
Saw Cut (either direction)



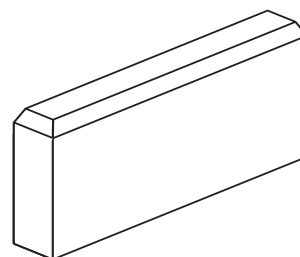
1 Face, Outside Corner Mitre



1/4" Score Accent (either direction)



1 Face, Inside Corner Mitre

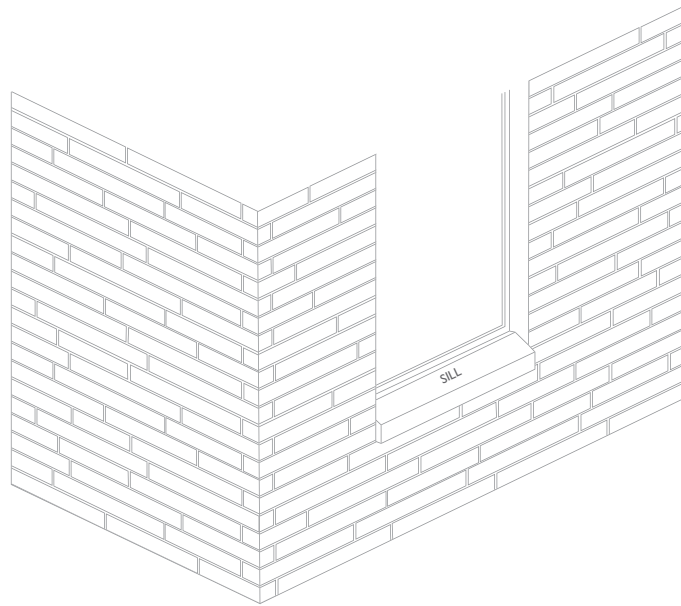


Chamfer Cut*

**With optional return (left-hand shown)*

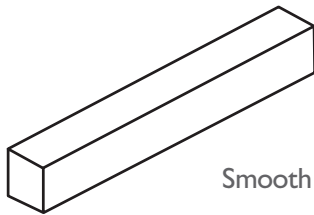
ARCHITECTURAL MASONRY VENEER - MODERNO SERIES

The Moderno Series meets the demand for sleek, elongated contemporary designs pleasing to architects, interior designers and owners who requires a high-end exterior for their project. Not only is the Moderno Series elegant but the color palette offers bright, vibrant colors in unique blended shades of rich earth tones, deep red/burgundy and charcoal. Standard blends are: Commonwealth, Crystal White, Endecott, Light Chestnut, Lily White, Mahogany, Old Ohio, Rattan.

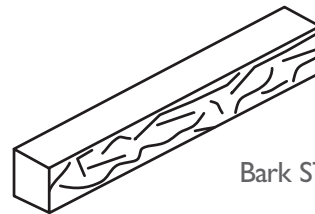


ARCHITECTURAL MASONRY VENEER - FULL BED DEPTH

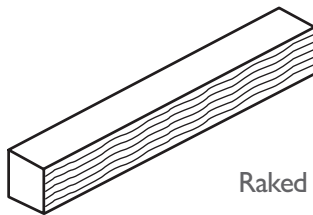
(D) $3\frac{5}{8}"$ x (H) $2\frac{1}{4}"$ x (L) $23\frac{5}{8}"$



Smooth ST-224S



Bark ST-224B



Raked ST-224K

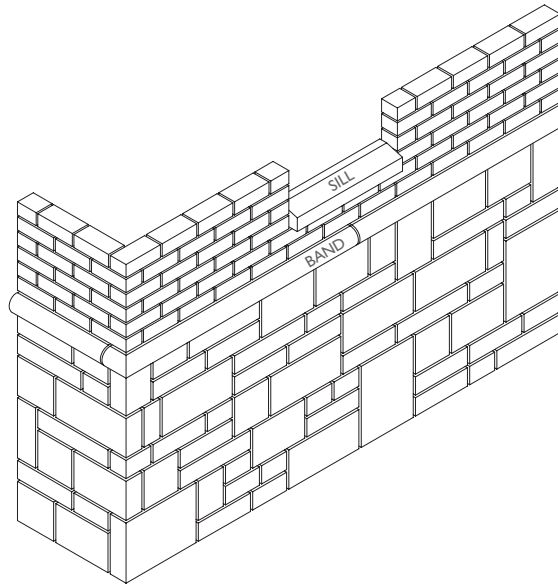


ROCKCAST

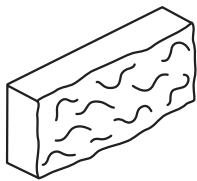
4600 DEVITT DRIVE, CINCINNATI, OHIO 45246 // 800.482.6466 // www.readingrock.com // REV 4.2025

ARCHITECTURAL MASONRY VENEER - CUMBERLAND ASHLAR SERIES

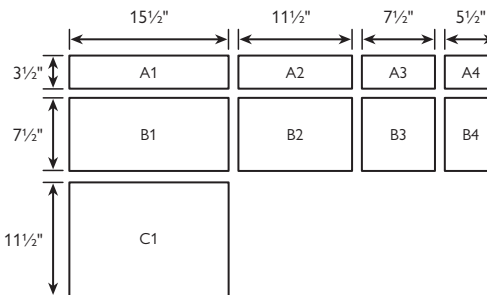
The RockCast Cumberland Ashlar Series offers versatility as a random ashlar pattern with varying unit sizes that are all pre-packaged on the same pallet. Each unit has a natural stone texture. The Cumberland Ashlar Series is available in all our standard blends and monotone colors.



TEXTURE & SIZES



ST-617
(3 5/8" depth on all units)

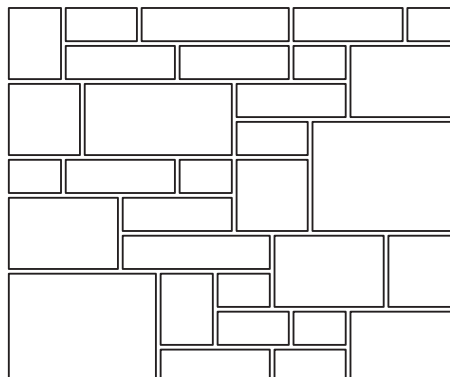


PIECE RATIOS

Unit	A1	A2	A3	A4	B1	B2	B3	B4	C1
Qty	4	4	4	8	2	4	2	4	2

PATTERN SETTING GUIDELINE

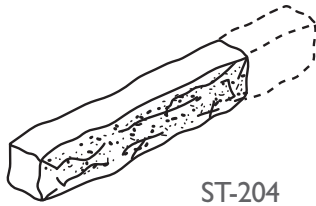
- ♦ Recommended mortar joint 1/2 inch.
- ♦ Random Pattern adjusted in the field.
- ♦ Corners may need minimal dressing with a light duty hammer or chisel.



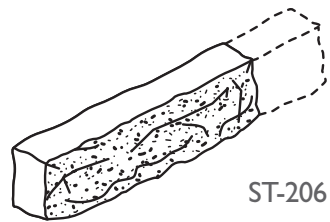
ARCHITECTURAL MASONRY VENEER - ASHLAR SERIES

RockCast Architectural Masonry Veneer Series is available in the Chiseled Tumbled texture for Ashlar patterns in 4 heights; and shipped in random lengths. The Cut Stone Program can accommodate orders for repeat patterns using the Smooth, Split and Chiseled textures. Patterns can vary depending on the heights purchased and desired look. Please consult the Ashlar Series product guide for additional information.

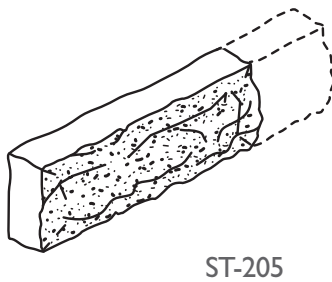
(D) $3\frac{5}{8}"$ x (H) $3\frac{5}{8}"$ x Random Length



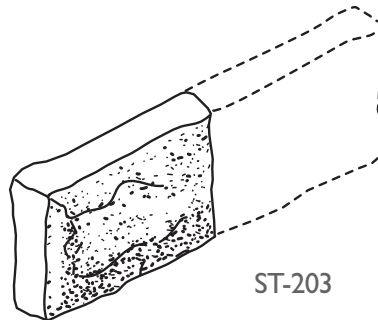
(D) $3\frac{5}{8}"$ x (H) $5\frac{5}{8}"$ x Random Length



(D) $3\frac{5}{8}"$ x (H) $7\frac{5}{8}"$ x Random Length



(D) $3\frac{5}{8}"$ x (H) $11\frac{5}{8}"$ x (L) $11\frac{5}{8}"$



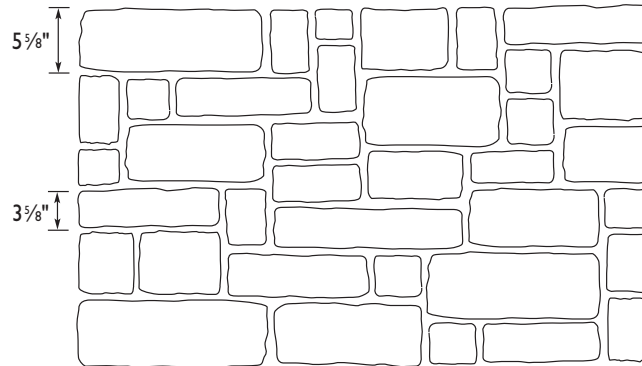
ARCHITECTURAL MASONRY VENEER - ASHLAR SERIES

EXAMPLES OF RANDOM SETTING PATTERNS

2-PIECE PATTERN

4": 55%

6": 45%

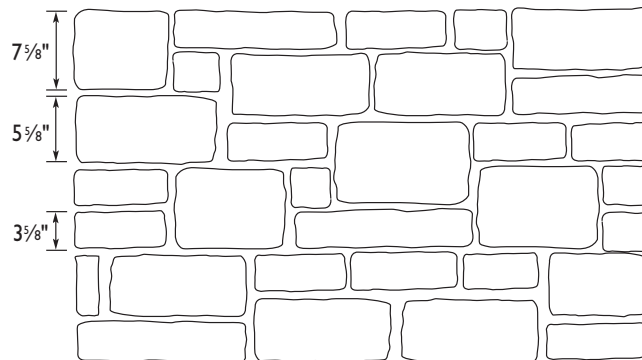


3-PIECE PATTERN

4": 45%

6": 40%

8": 15%



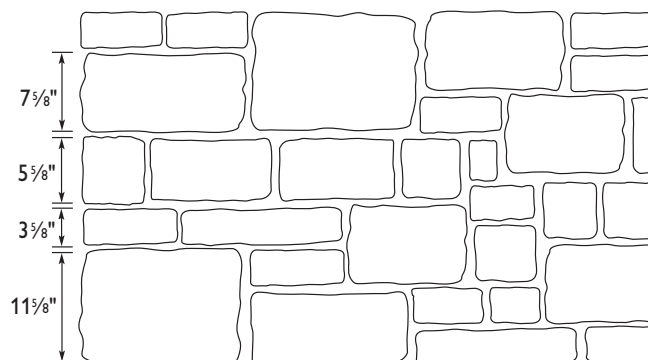
4-PIECE PATTERN

4": 40%

6": 35%

8": 15%

12": 10%

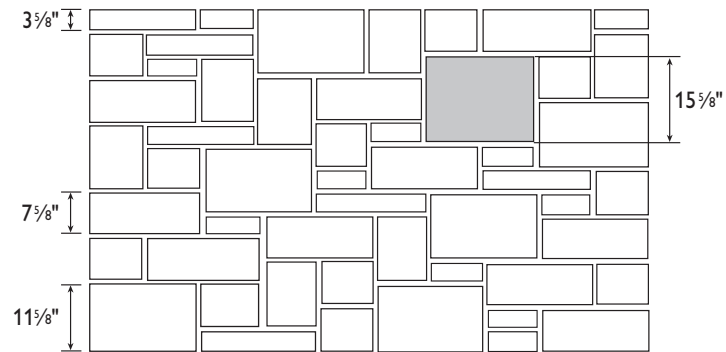


ARCHITECTURAL MASONRY VENEER - ASHLAR SERIES

EXAMPLES OF CUT STONE PATTERNS

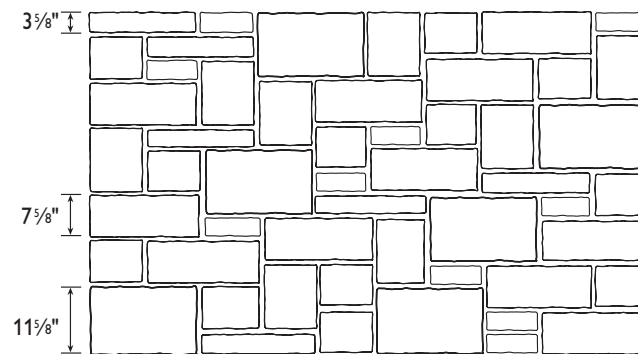
SMOOTH PATTERN

4": 12 pieces
8": 16 pieces
12": 10 pieces
16": 1 piece



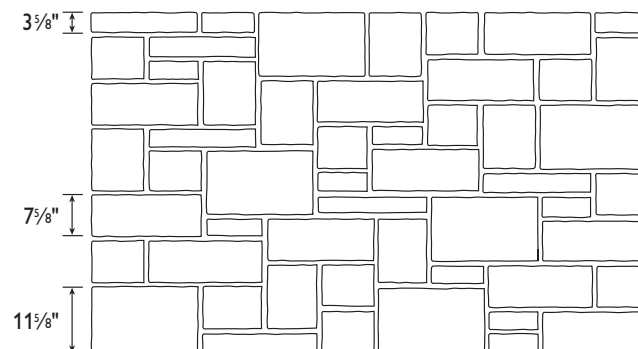
SPLIT PATTERN

4": 11 pieces
8": 17 pieces
12": 10 pieces



CHISELED PATTERN

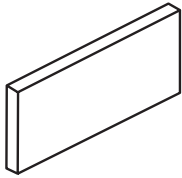
4": 11 pieces
8": 17 pieces
12": 10 pieces



ARCHITECTURAL MASONRY VENEER - THIN ($\frac{7}{8}$ " BED DEPTH)

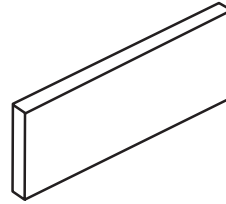
RockCast Architectural Masonry Veneer Thin units are available in more sizes than what are listed below. Please consult a Reading Rock associate for available options.

(D) $\frac{7}{8}$ " x (H) $7\frac{5}{8}$ " x (L) $15\frac{5}{8}$ "



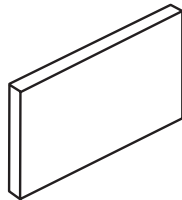
Smooth ST-015-8609

(D) $\frac{7}{8}$ " x (H) $7\frac{5}{8}$ " x (L) $23\frac{5}{8}$ "



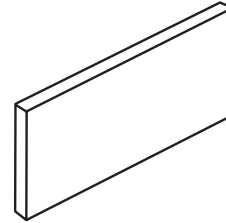
Smooth ST-005-8607

(D) $\frac{7}{8}$ " x (H) $11\frac{5}{8}$ " x (L) $15\frac{5}{8}$ "



Smooth ST-013-8608

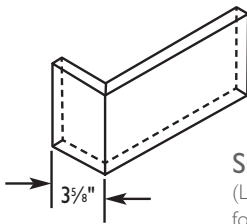
(D) $\frac{7}{8}$ " x (H) $11\frac{5}{8}$ " x (L) $23\frac{5}{8}$ "



Smooth ST-003-8606

CORNER RETURNS

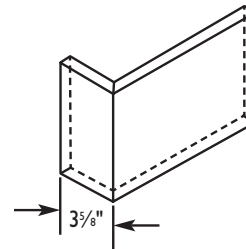
(D) $\frac{7}{8}$ " x (H) $7\frac{5}{8}$ " x (L) $11\frac{5}{8}$ "



Smooth ST-005-6528

(Left Return shown. Flip piece over for Right Return.)

(D) $\frac{7}{8}$ " x (H) $11\frac{5}{8}$ " x (L) $11\frac{5}{8}$ "



Smooth ST-003-6527

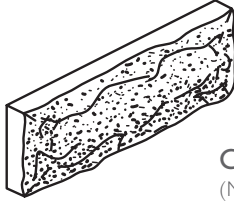
(Left Return shown. Flip piece over for Right Return.)



ARCHITECTURAL MASONRY VENEER - THIN ($\frac{7}{8}$ " BED DEPTH)

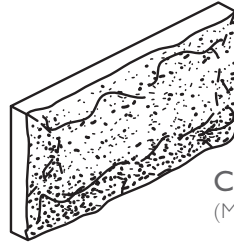
RockCast Architectural Masonry Veneer Thin units are available in more sizes than what are listed below. Please consult a Reading Rock associate for available options.

(D) $1\frac{3}{4}$ " x (H) $7\frac{5}{8}$ " x (L) $23\frac{5}{8}$ "



Chiseled ST-205-8611
(Mortar bed depth $\frac{7}{8}$ ", total depth $1\frac{3}{4}$ ")

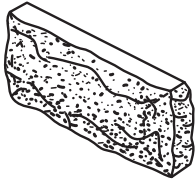
(D) $1\frac{3}{4}$ " x (H) $11\frac{5}{8}$ " x (L) $23\frac{5}{8}$ "



Chiseled ST-203-8610
(Mortar bed depth $\frac{7}{8}$ ", total depth $1\frac{3}{4}$ ")

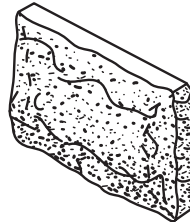
CORNER RETURNS

(D) $1\frac{3}{4}$ " x (H) $7\frac{5}{8}$ " x (L) $15\frac{5}{8}$ "



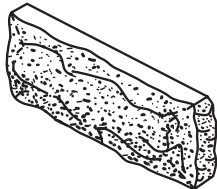
Chiseled ST-205-16FE-8615
(Mortar bed depth $\frac{7}{8}$ ", total depth $1\frac{3}{4}$ ")

(D) $1\frac{3}{4}$ " x (H) $11\frac{5}{8}$ " x (L) $15\frac{5}{8}$ "



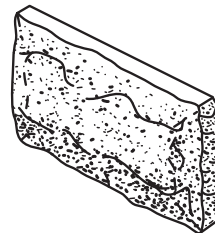
Chiseled ST-203-16FE-8613
(Mortar bed depth $\frac{7}{8}$ ", total depth $1\frac{3}{4}$ ")

(D) $1\frac{3}{4}$ " x (H) $7\frac{5}{8}$ " x (L) $19\frac{5}{8}$ "



Chiseled ST-205-FE-8614
(Mortar bed depth $\frac{7}{8}$ ", total depth $1\frac{3}{4}$ ")

(D) $1\frac{3}{4}$ " x (H) $11\frac{5}{8}$ " x (L) $19\frac{5}{8}$ "

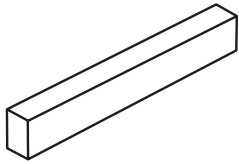


Chiseled ST-203-FE-8612
(Mortar bed depth $\frac{7}{8}$ ", total depth $1\frac{3}{4}$ ")

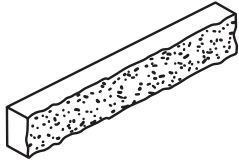
ARCHITECTURAL MASONRY VENEER - THIN (1 $\frac{3}{16}$ " BED DEPTH)

RockCast Architectural Masonry Veneer Thin units are available in more sizes than what are listed below. Please consult a Reading Rock associate for available options.

(D) 1 $\frac{3}{16}$ " x (H) 3 $\frac{5}{8}$ " x (L) 23 $\frac{5}{8}$ "

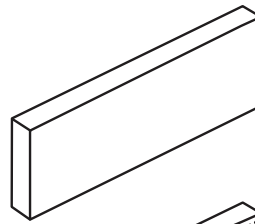


Smooth ST-004-8079

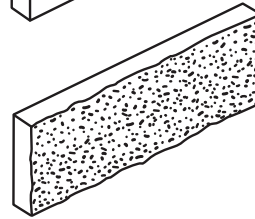


Split ST-304-8073

(D) 1 $\frac{3}{16}$ " x (H) 7 $\frac{5}{8}$ " x (L) 23 $\frac{5}{8}$ "

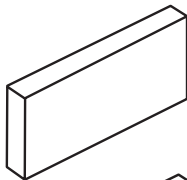


Smooth ST-105-30

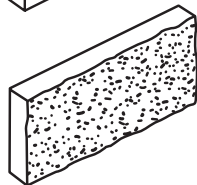


Split ST-305-8074

(D) 1 $\frac{3}{16}$ " x (H) 7 $\frac{5}{8}$ " x (L) 15 $\frac{5}{8}$ "

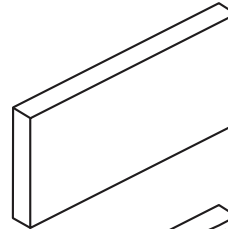


Smooth ST-015-8077

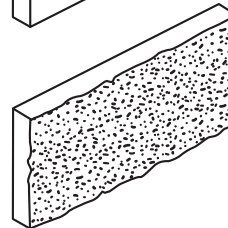


Split ST-315-8076

(D) 1 $\frac{3}{16}$ " x (H) 11 $\frac{5}{8}$ " x (L) 23 $\frac{5}{8}$ "

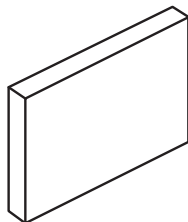


Smooth ST-103-30



Split ST-303-8075

(D) 1 $\frac{3}{16}$ " x (H) 11 $\frac{5}{8}$ " x (L) 15 $\frac{5}{8}$ "



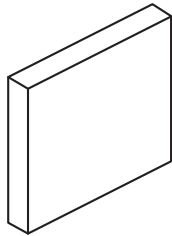
Smooth ST-013-8078



ARCHITECTURAL MASONRY VENEER - THIN (1 $\frac{3}{16}$ " BED DEPTH)

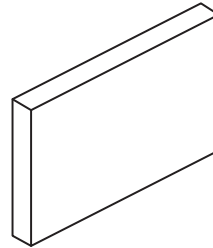
RockCast Architectural Masonry Veneer Thin units are available in more sizes than what are listed below. Please consult a Reading Rock associate for available options.

(D) 1 $\frac{3}{16}$ " x (H) 15 $\frac{5}{8}$ " x (L) 15 $\frac{5}{8}$ "



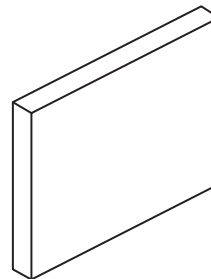
Smooth TH-1041-16

(D) 1 $\frac{3}{16}$ " x (H) 15 $\frac{5}{8}$ " x (L) 23 $\frac{5}{8}$ "



Smooth TH-1041-24

(D) 1 $\frac{3}{16}$ " x (H) 23 $\frac{5}{8}$ " x (L) 23 $\frac{5}{8}$ "



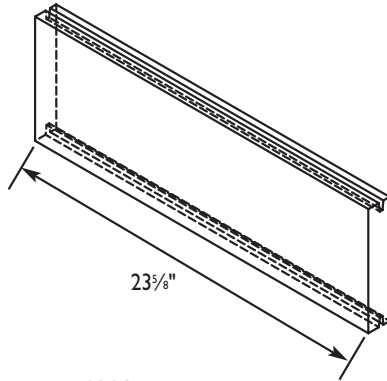
Smooth TH-1042-24



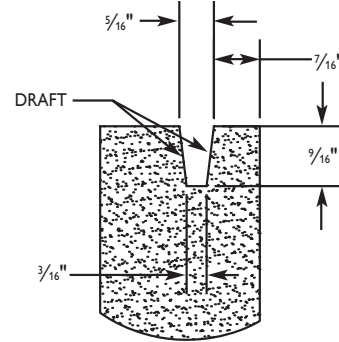
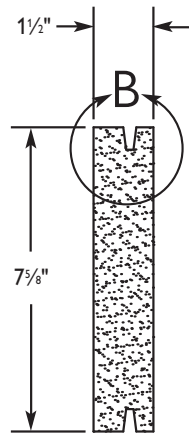
ARCHITECTURAL MASONRY VENEER - THIN (TRACK)

This Architectural Masonry Veneer Thin product is sold in conjunction with the FastTrack Installation System and should be engineered and estimated according to the project scope.

SMOOTH

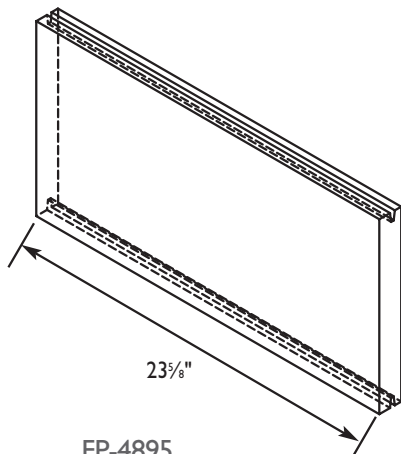


FP-4893

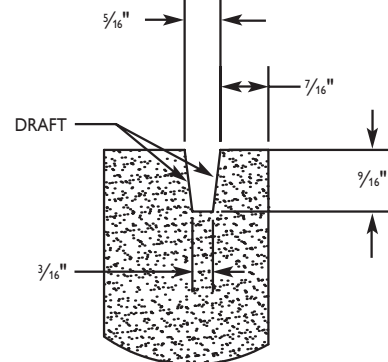
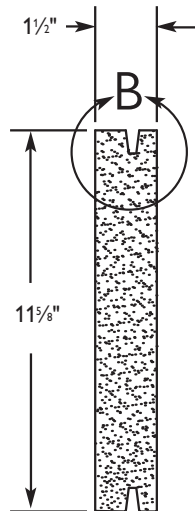


DETAIL B

Slot on Top and Bottom of Panel



FP-4895



DETAIL B

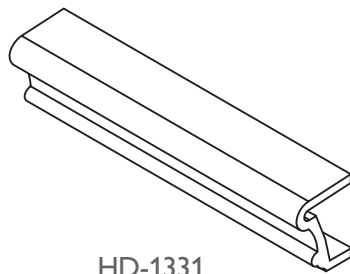
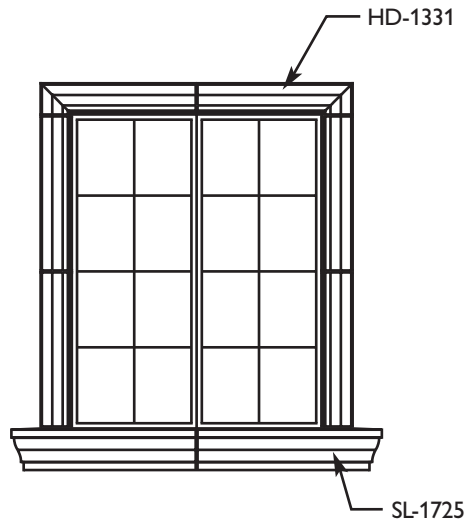
Slot on Top and Bottom of Panel



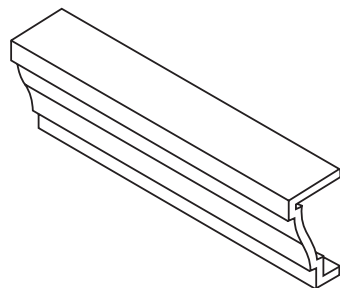
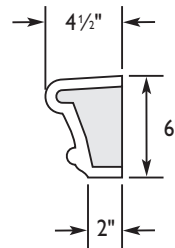
LIGHTWEIGHT SERIES - THIN

RockCast Lightweight Series thin profiles are manufactured with a limestone composite shell encapsulating an EPS foam core. Thin units are manufactured in standard 35⁵/₈" lengths unless otherwise indicated or due to weight of the piece.

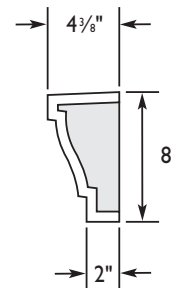
SURROUND 1000



HD-1331



SL-1725

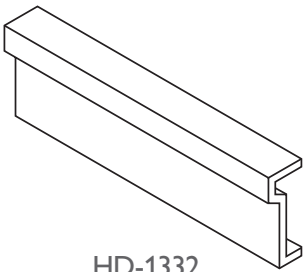
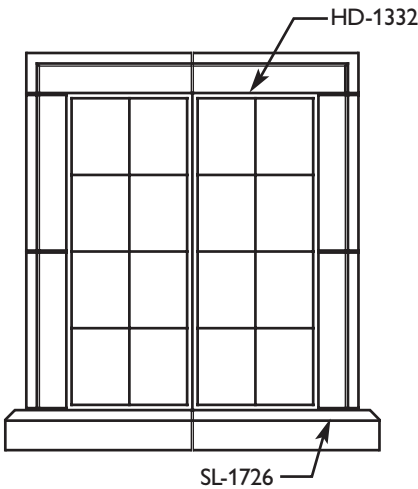


Gray shading represents the EPS Foam core.

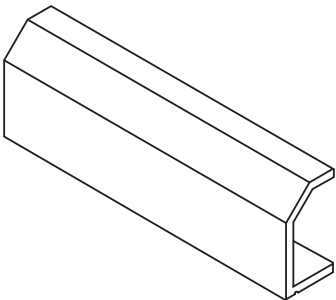
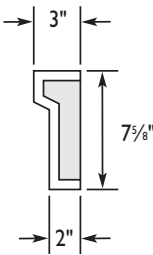
LIGHTWEIGHT SERIES - THIN

RockCast Lightweight Series thin profiles are manufactured with a limestone composite shell encapsulating an EPS foam core. Thin units are manufactured in standard 35⁵/₈" lengths unless otherwise indicated or due to weight of the piece.

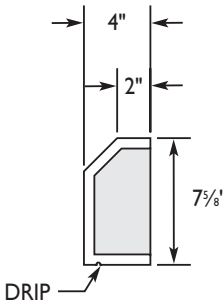
SURROUND 1001



HD-1332



SL-1726

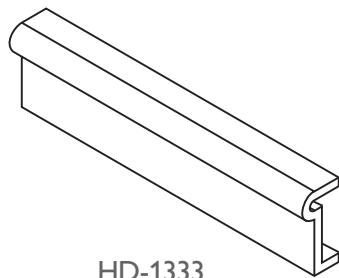
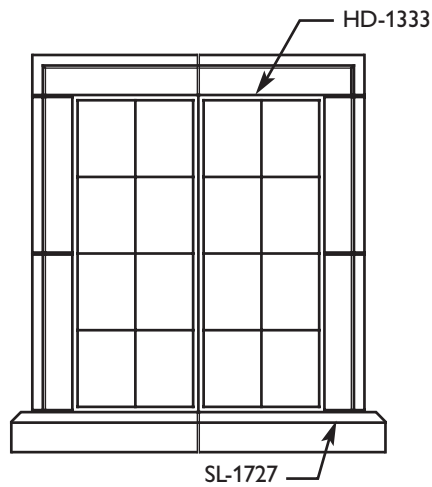


Gray shading represents the EPS Foam core.

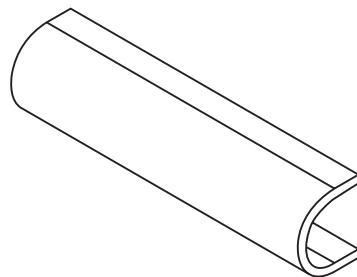
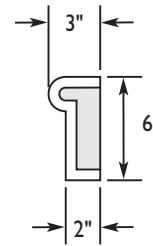
LIGHTWEIGHT SERIES - THIN

RockCast Lightweight Series thin profiles are manufactured with a limestone composite shell encapsulating an EPS foam core. Thin units are manufactured in standard 35 $\frac{5}{8}$ " lengths unless otherwise indicated or due to weight of the piece.

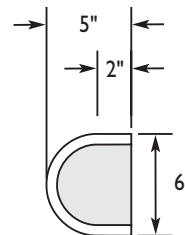
SURROUND 1002



HD-1333



SL-1727

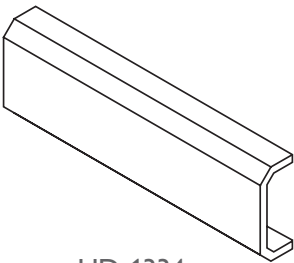
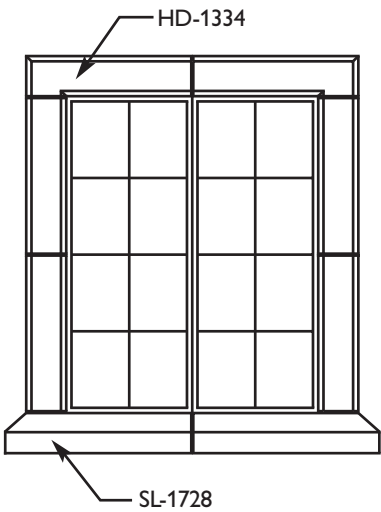


Gray shading represents the EPS Foam core.

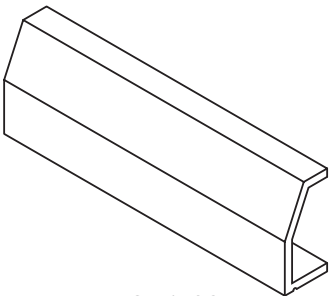
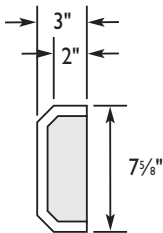
LIGHTWEIGHT SERIES - THIN

RockCast Lightweight Series thin profiles are manufactured with a limestone composite shell encapsulating an EPS foam core. Thin units are manufactured in standard 35⁵/₈" lengths unless otherwise indicated or due to weight of the piece.

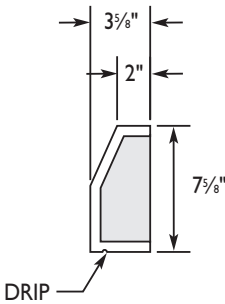
SURROUND 1003



HD-1334



SL-1728

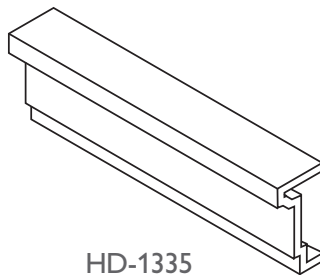
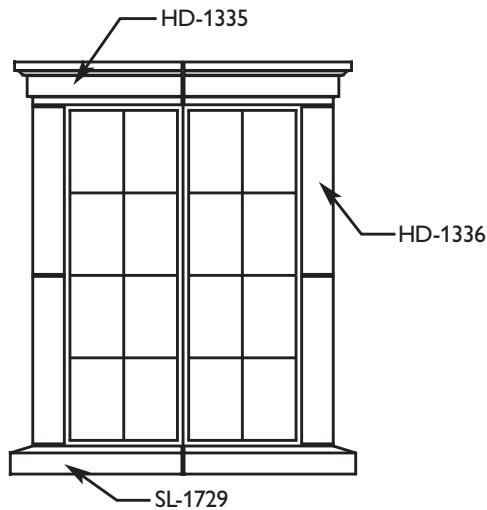


Gray shading represents the EPS Foam core.

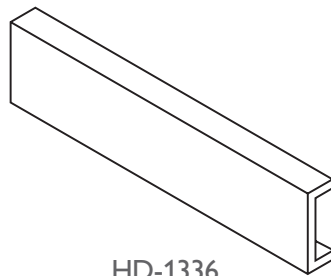
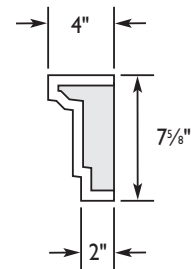
LIGHTWEIGHT SERIES - THIN

RockCast Lightweight Series thin profiles are manufactured with a limestone composite shell encapsulating an EPS foam core. Thin units are manufactured in standard 35 $\frac{5}{8}$ " lengths unless otherwise indicated or due to weight of the piece.

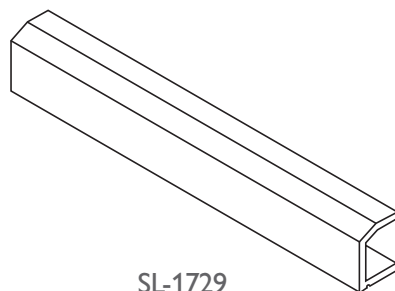
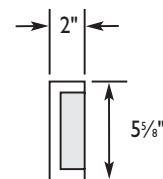
SURROUND 1004



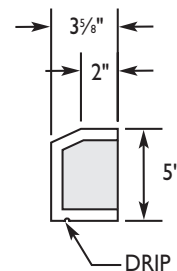
HD-1335



HD-1336



SL-1729

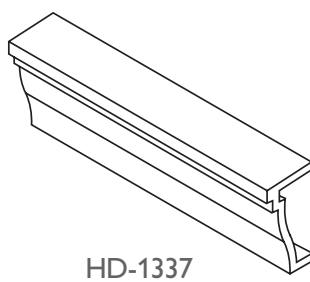
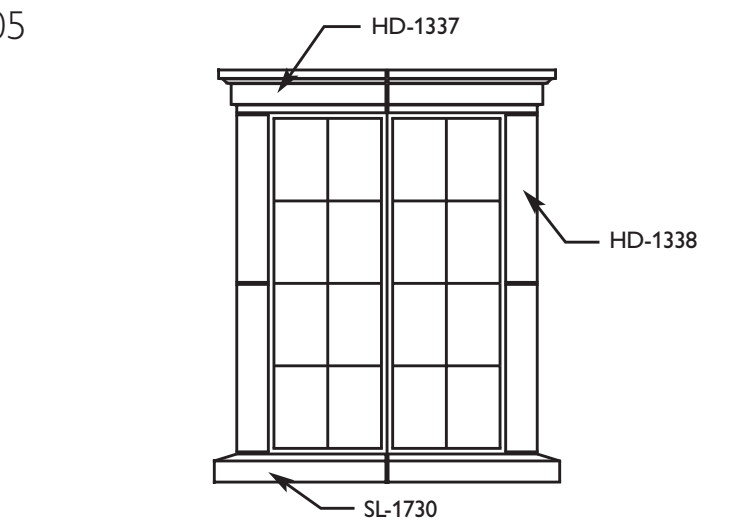


Gray shading represents the EPS Foam core.

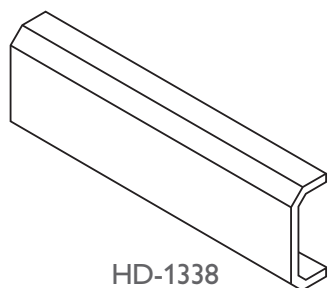
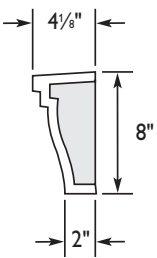
LIGHTWEIGHT SERIES - THIN

RockCast Lightweight Series thin profiles are manufactured with a limestone composite shell encapsulating an EPS foam core. Thin units are manufactured in standard 35⁵/₈" lengths unless otherwise indicated or due to weight of the piece.

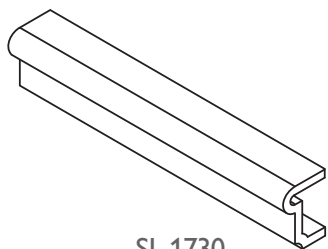
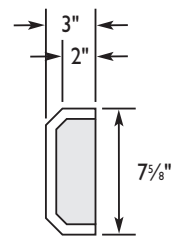
SURROUND 1005



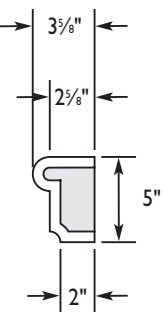
HD-1337



HD-1338



SL-1730

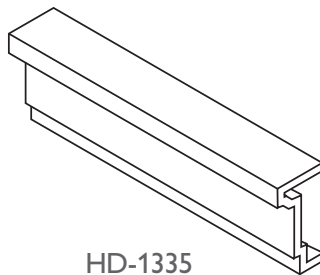
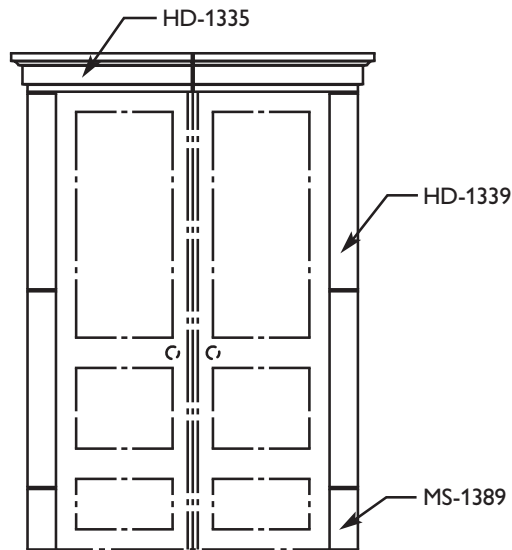


Gray shading represents the EPS Foam core.

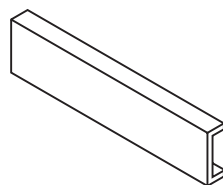
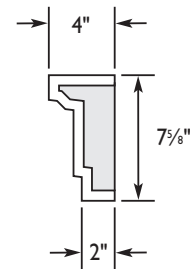
LIGHTWEIGHT SERIES - THIN

RockCast Lightweight Series thin profiles are manufactured with a limestone composite shell encapsulating an EPS foam core. Thin units are manufactured in standard 35 $\frac{5}{8}$ " lengths unless otherwise indicated or due to weight of the piece.

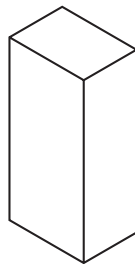
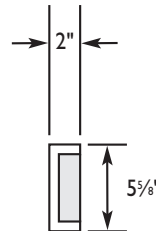
DOOR SURROUND 5000



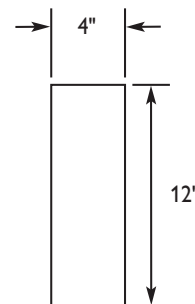
HD-1335



HD-1339



MS-1389



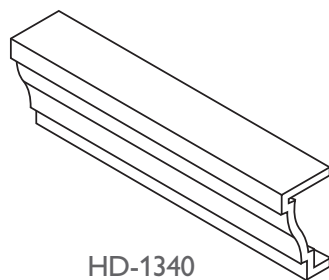
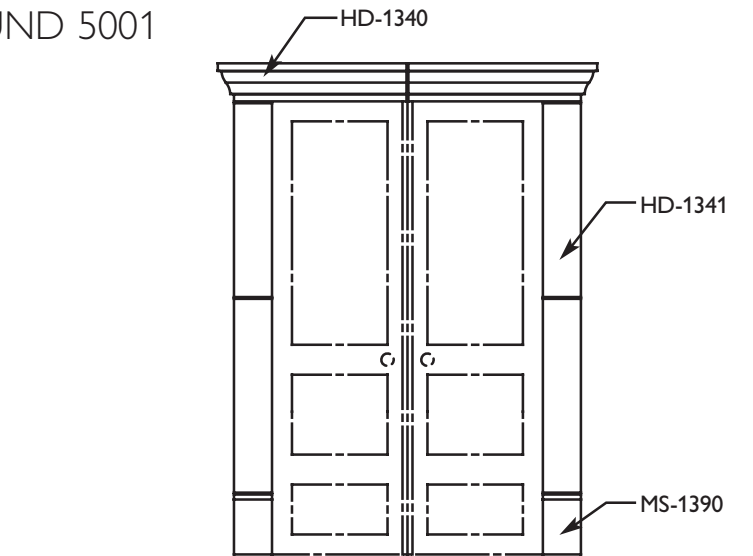
MS-1389 has finished ends that are encapsulated with the limestone composite shell. The EPS foam is exposed on the back side of the profile.

Gray shading represents the EPS Foam core.

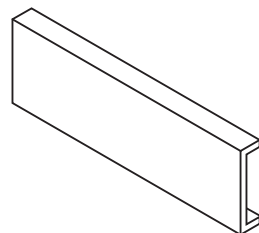
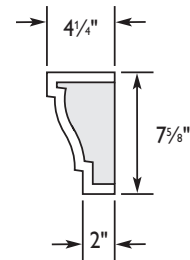
LIGHTWEIGHT SERIES - THIN

RockCast Lightweight Series thin profiles are manufactured with a limestone composite shell encapsulating an EPS foam core. Thin units are manufactured in standard 35 $\frac{5}{8}$ " lengths unless otherwise indicated or due to weight of the piece.

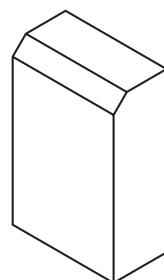
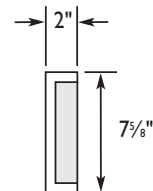
DOOR SURROUND 5001



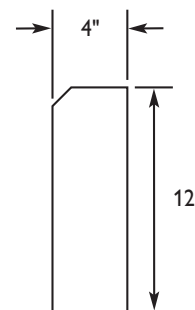
HD-1340



HD-1341



MS-1390

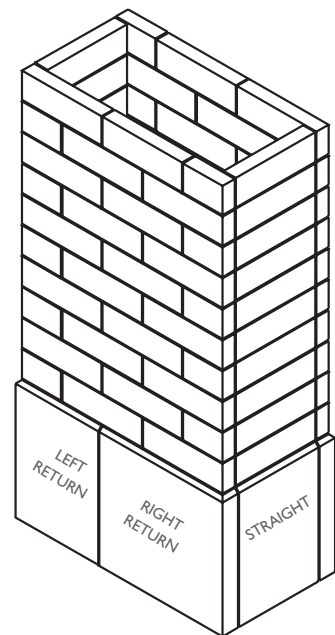
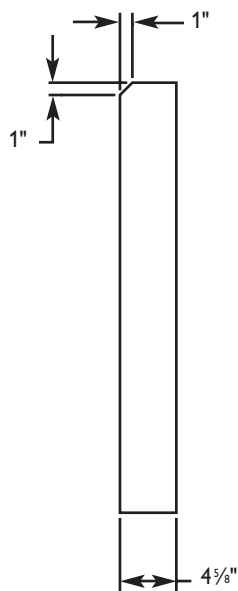


MS-1390 has finished ends that are encapsulated with the limestone composite shell. The EPS foam is exposed on the back side of the profile.

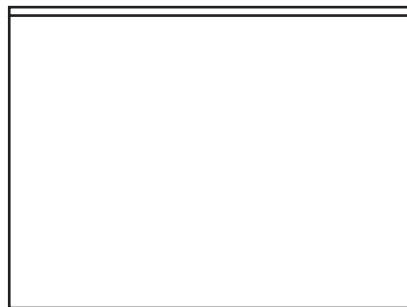
Gray shading represents the EPS Foam core.

BASE PANELS

Base panels are available in the following standard lengths: 23⁵/₈", 27⁵/₈", 31⁵/₈", 47⁵/₈". Also available in the following standard heights: 7⁵/₈", 11⁵/₈", 15⁵/₈", 23⁵/₈", 31⁵/₈", 35⁵/₈".



Left Return



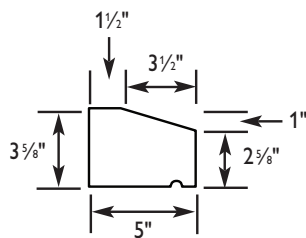
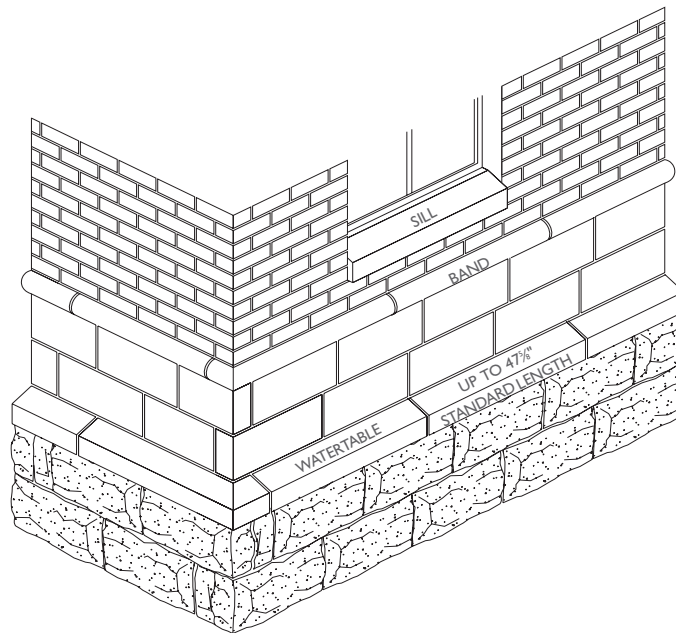
Straight



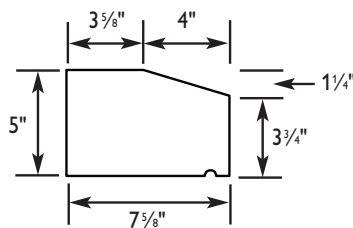
Right Return

SILLS / WATERTABLES

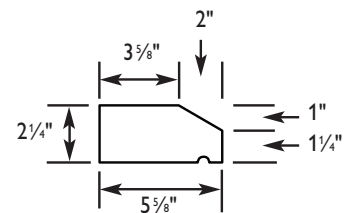
RockCast Custom Cast Stone is available in custom sizes to meet your design needs. Units are manufactured in standard 47 $\frac{5}{8}$ " lengths unless otherwise indicated or due to weight of the piece. Some profiles come standard with a drip edge of 1" from face. Please reference Shop Drawings for verification. Sill profiles available with lugs, see associate for details.



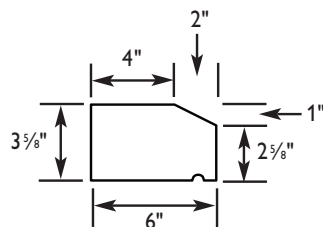
SL-100



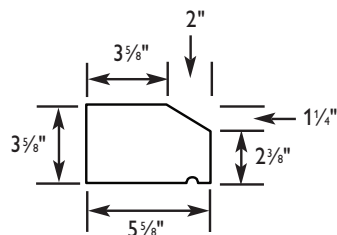
SL-200



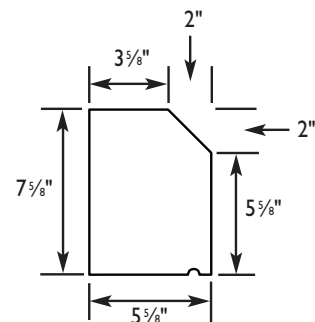
SL-225
(Standard length 23 $\frac{5}{8}$ ")



SL-325

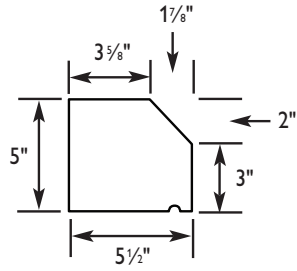


SL-350

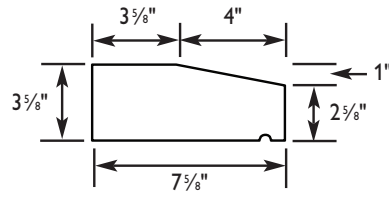


SL-375

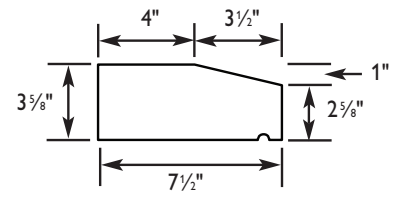
SILLS / WATERTABLES



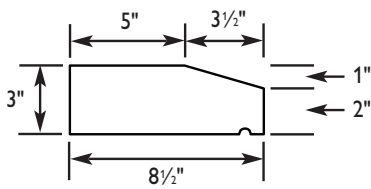
SL-400



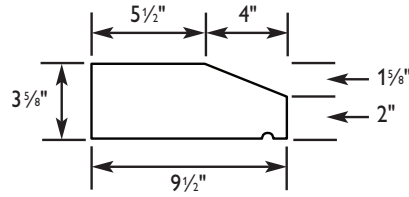
SL-440



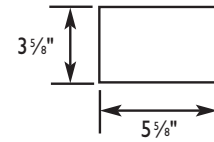
SL-465



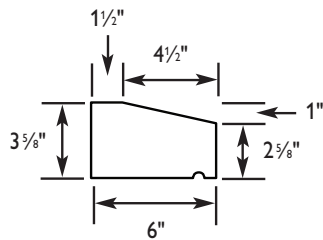
SL-485
(Standard length 35 3/8")



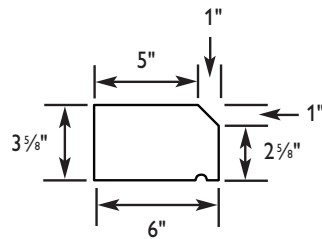
SL-490



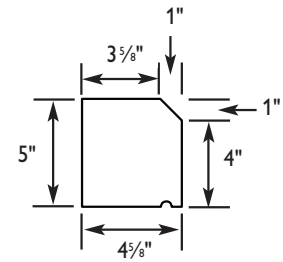
SL-500



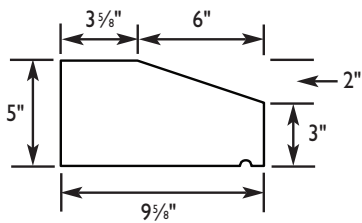
SL-7315



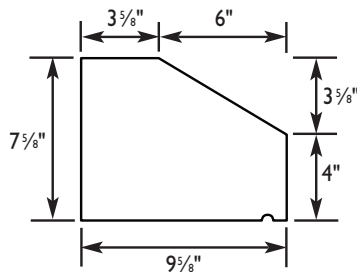
BA-6496



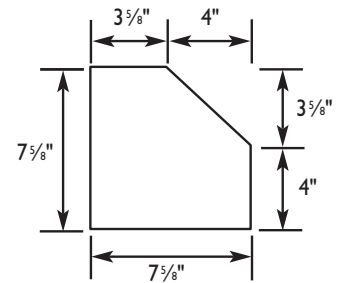
BA-6495



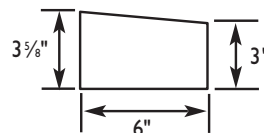
WT-650



WT-675

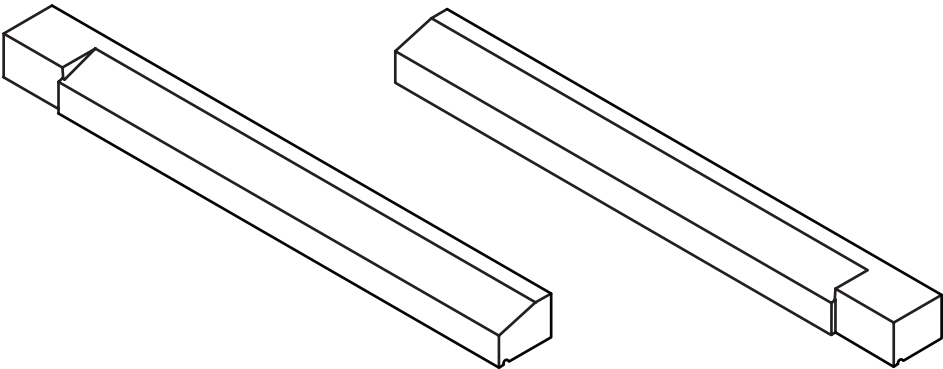


WT-700



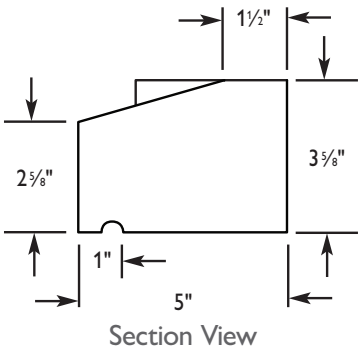
WT-800

SILLS / WATERTABLES (LUGS)

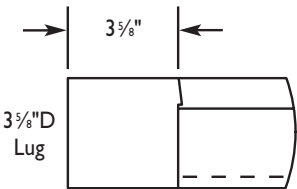


Left Return

Right Return



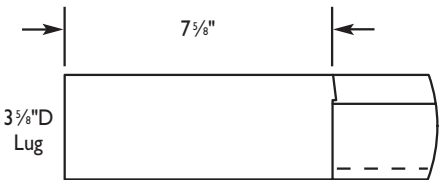
ELEVATION VIEW OPTIONS



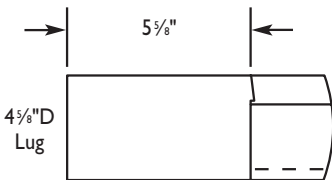
SL-2416



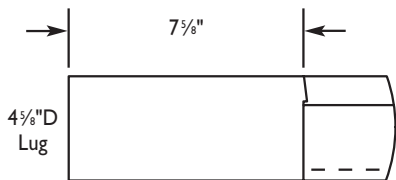
SL-2430



SL-2431

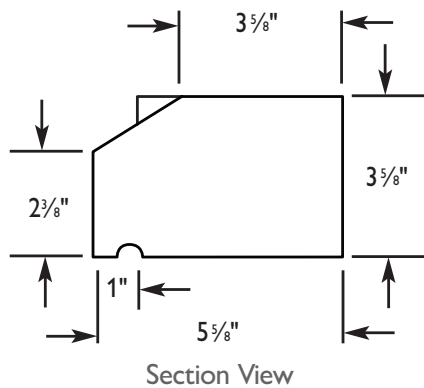


SL-2417

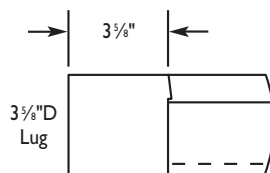


SL-2418

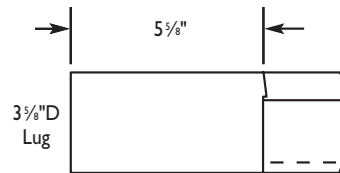
SILLS / WATERTABLES (LUGS)



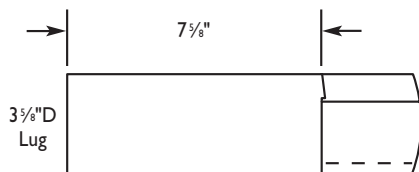
ELEVATION VIEW OPTIONS



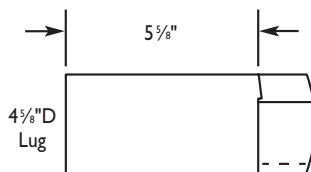
SL-2422



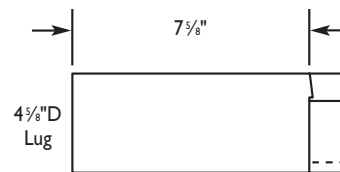
SL-2434



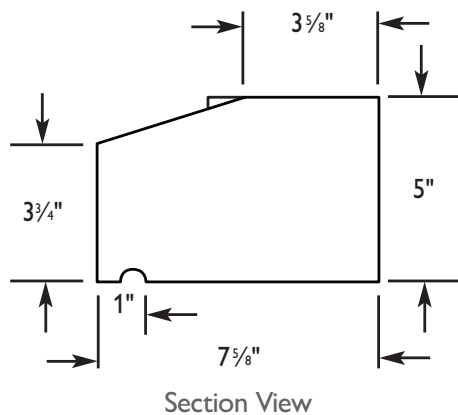
SL-2435



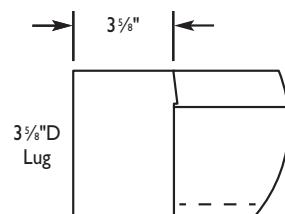
SL-2423



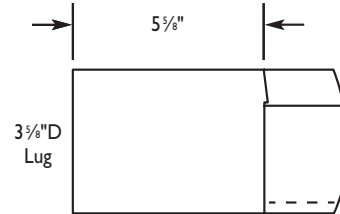
SL-2424



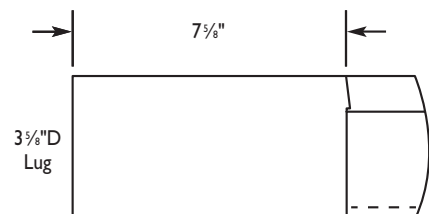
ELEVATION VIEW OPTIONS



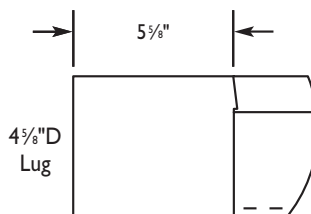
SL-2419



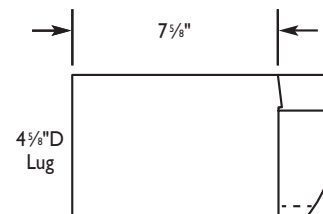
SL-2432



SL-2433



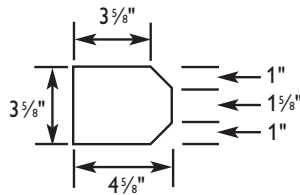
SL-2420



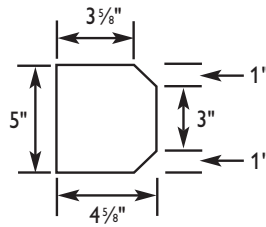
SL-2421

WATERTABLES / BANDS / HEADERS

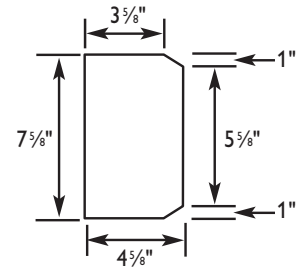
RockCast Custom Cast Stone is available in custom sizes to meet your design needs. Units are manufactured in standard $47\frac{5}{8}"$ lengths unless otherwise indicated or due to weight of the piece. Some profiles come standard with a drip edge of 1" from face. Please reference Shop Drawings for verification.



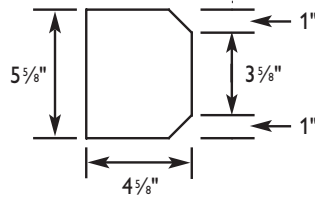
WT-825



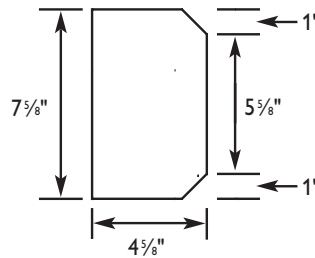
WT-875



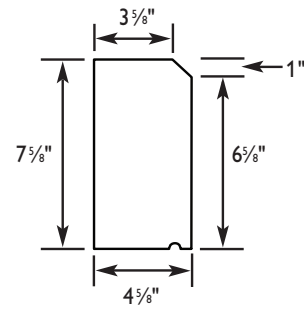
WT-900



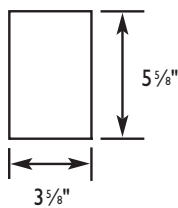
HD-2258



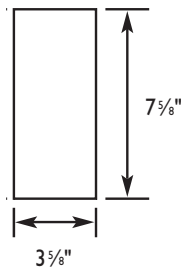
HD-2257



PA-2118(DE)



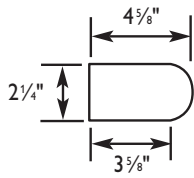
HD-2256



BA-100

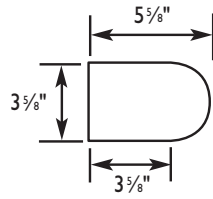


WATERTABLES / BANDS

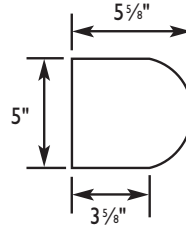


BN-050

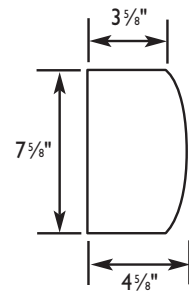
(Standard length 23 5/8")



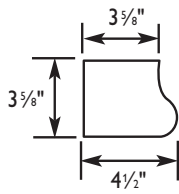
BN-100



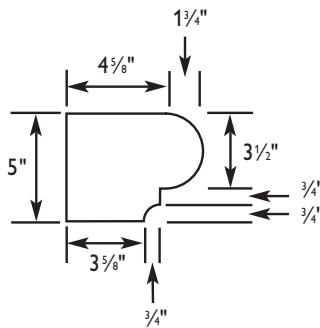
BN-175



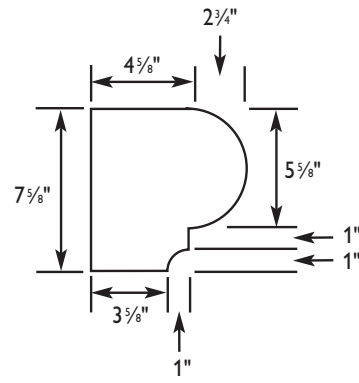
BN-200



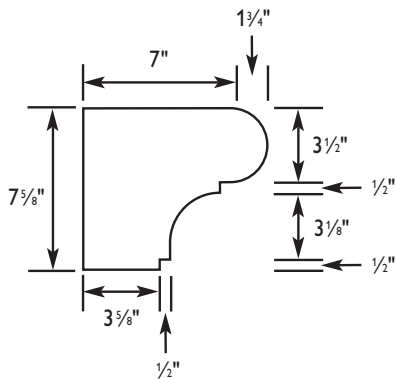
WT-100



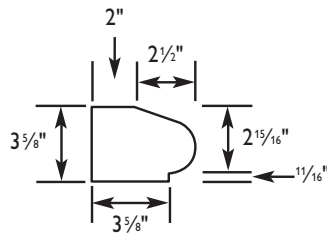
WT-250



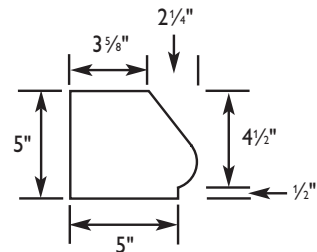
WT-275



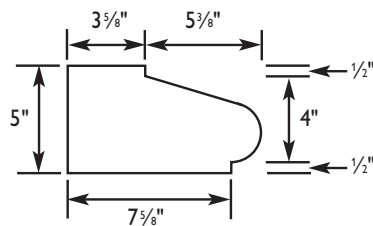
WT-290



WT-500



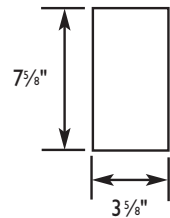
WT-550



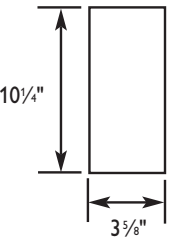
WT-575

BANDS / HEADERS

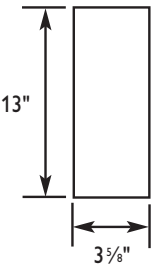
STANDARD



BA-100
3-Course Standard

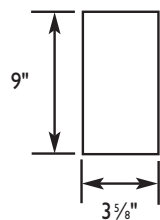


BA-101
4-Course Standard

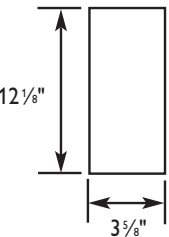


BA-102
5-Course Standard

OVERSIZED

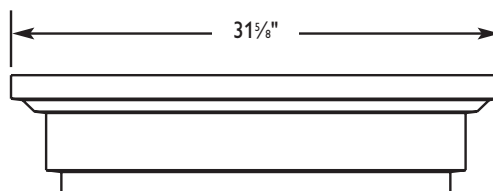
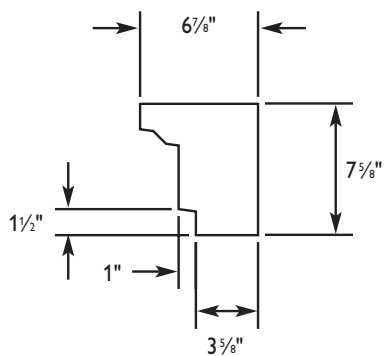


BA-103
3-Course Oversized

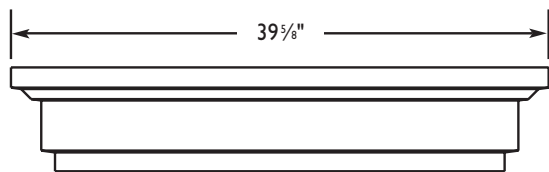


BA-104
4-Course Oversized

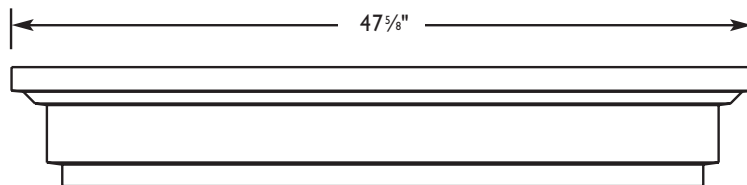
WATERTABLES / BANDS / HEADERS



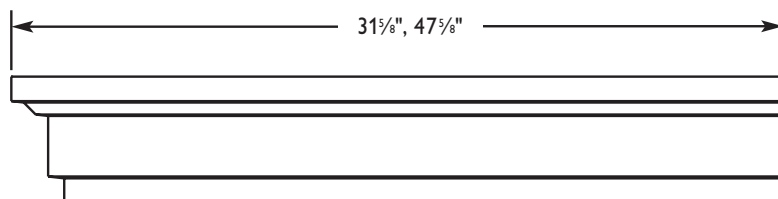
HD-2301



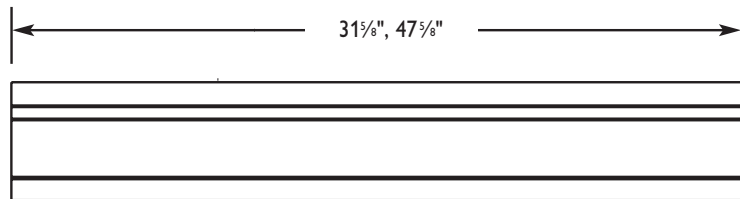
HD-2302



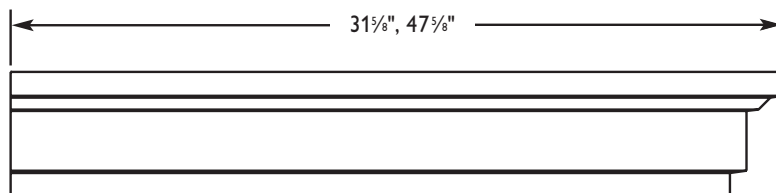
HD-2303



HD-2259 Left Return

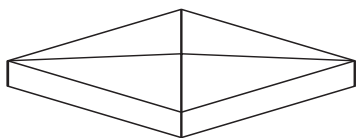


HD-2259

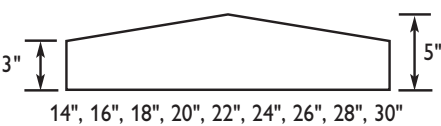


HD-2259 Right Return

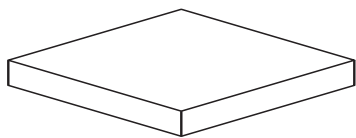
COPINGS / CAPS



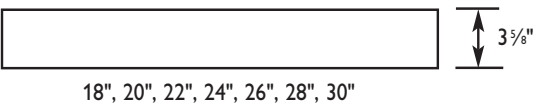
Pyramid



CP-400

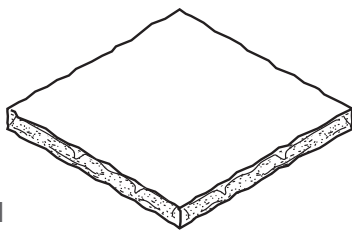


Flat

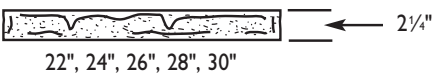


CP-900

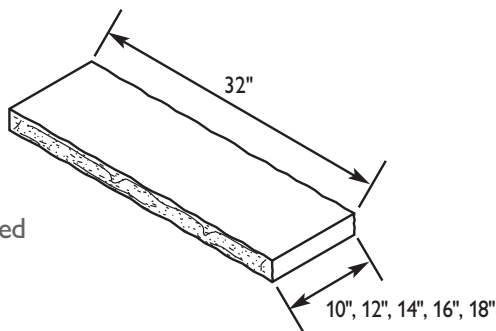
NOTE: Flat caps can also be used as Medallions.



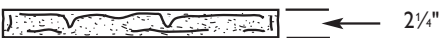
Chiseled



CP-2079

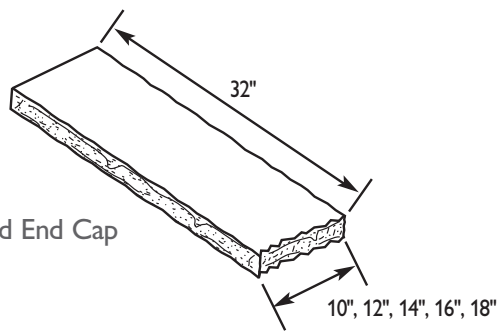


Chiseled

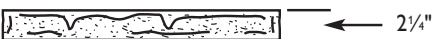


CP-2120

NOTE: Due to the chiseled textured edges, width will vary having areas up to 1" less than the maximum widths listed.



Chiseled End Cap

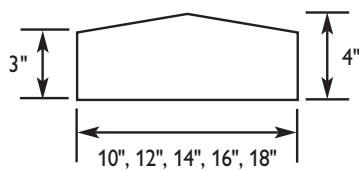
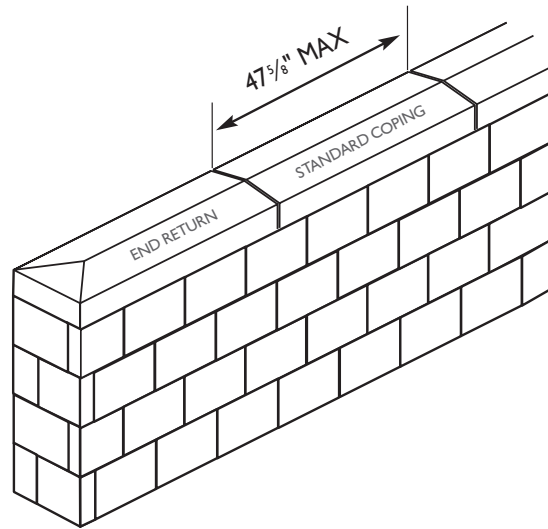


CP-2120E

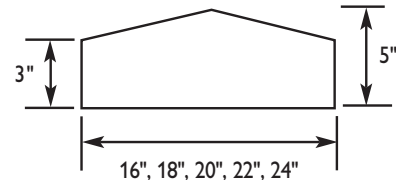
NOTE: Due to the chiseled textured edges, width will vary having areas up to 1" less than the maximum widths listed.

COPINGS / CAPS

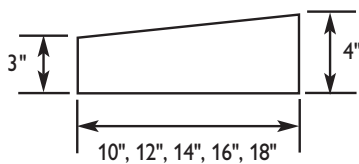
RockCast Custom Cast Stone is available in custom sizes to meet your design needs. Units are manufactured in standard 47 $\frac{5}{8}$ " lengths unless otherwise indicated or due to weight of the piece. Profiles available with a drip edge. Please reference Shop Drawings for verification.



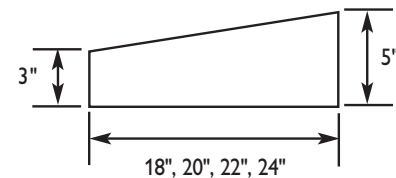
CO-100



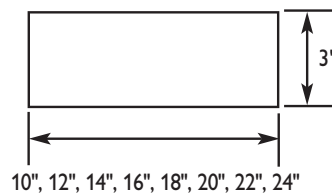
CO-200



CO-300

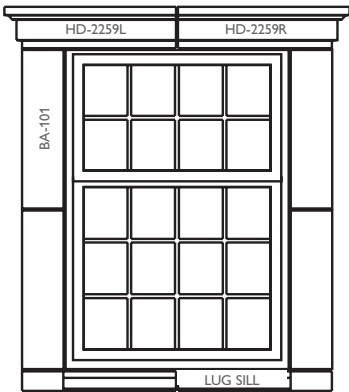
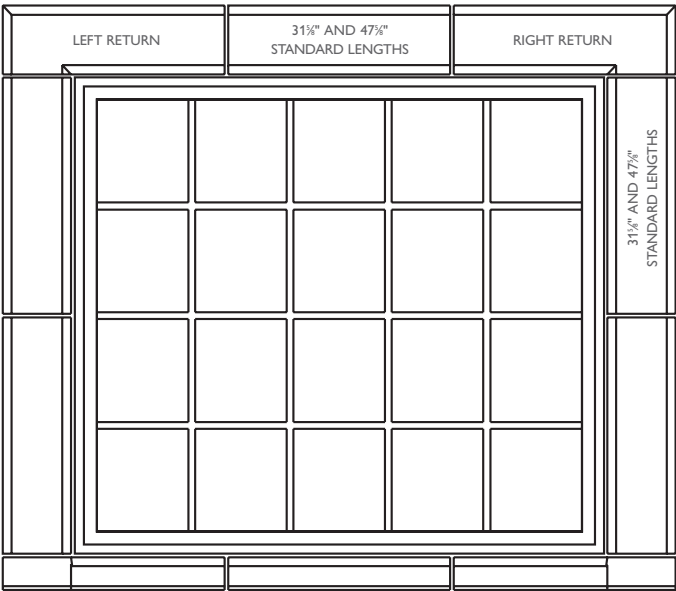


CO-400

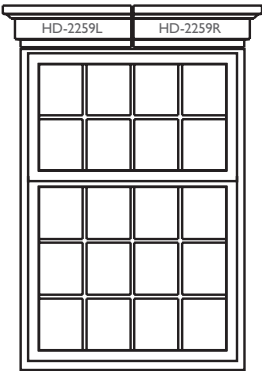


CO-500

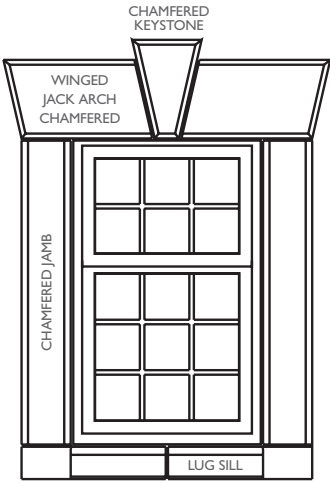
HEADERS / SURROUNDS



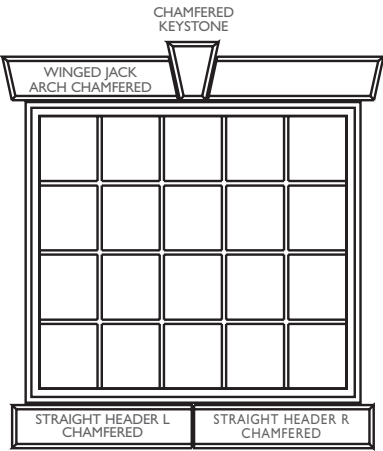
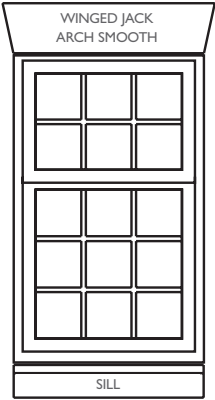
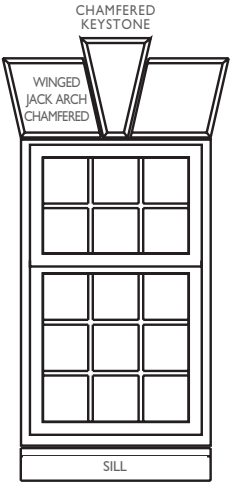
Colonial Header with Legs



Colonial Header

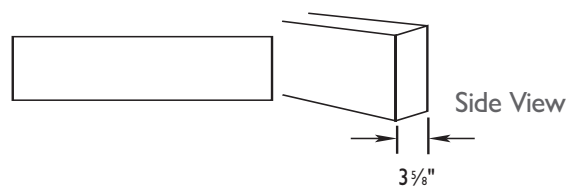


Winged Jack Arch with Legs



Jack Arch Header

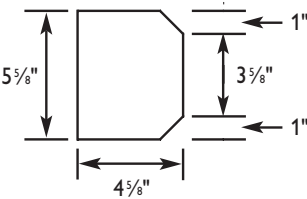
SURROUNDS



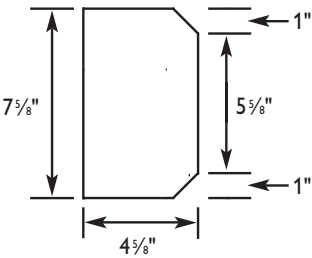
Jack Arch sets can be produced by custom cutting lintels/bands on-the-job and used with a **RockCast** Keystone.

STANDARD		
All units 47 5/8"		
3-Course Standard	7 5/8"	BA-100
4-Course Standard	10 1/4"	BA-101
5-Course Standard	13"	BA-102
OVERSIZED		
All units 47 5/8"		
3-Course Oversized	9"	BA-103
4-Course Oversized	12 1/8"	BA-104

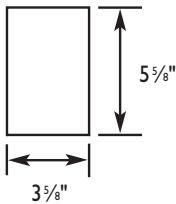
HEADERS / SURROUNDS



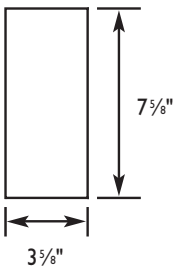
HD-2258



HD-2257

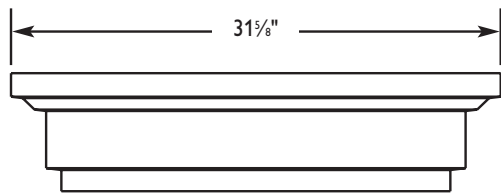
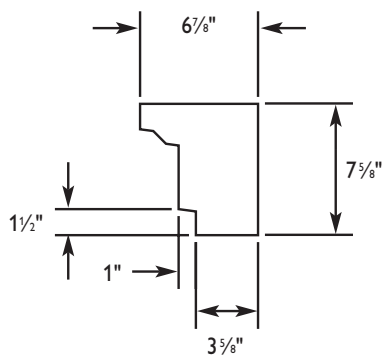


HD-2256

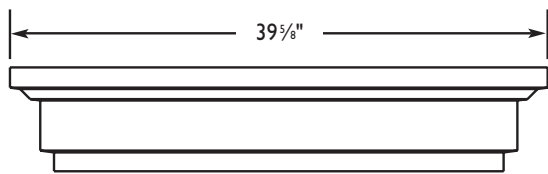


BA-100

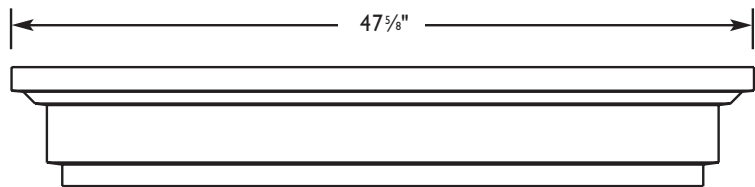
HEADERS / SURROUNDS



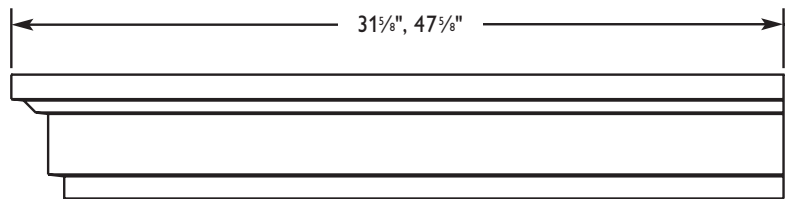
HD-2301



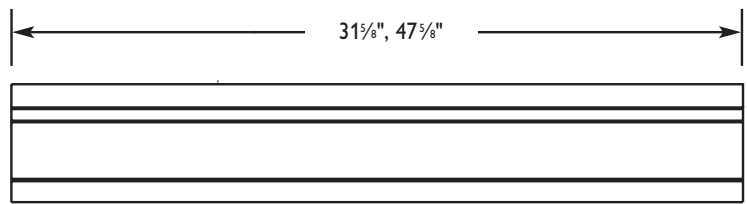
HD-2302



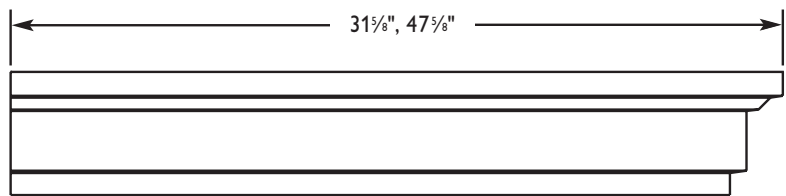
HD-2303



HD-2259 Left Return



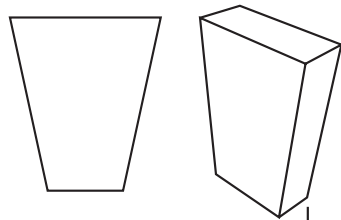
HD-2259



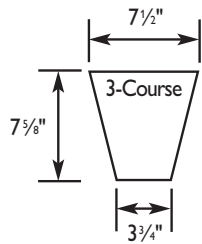
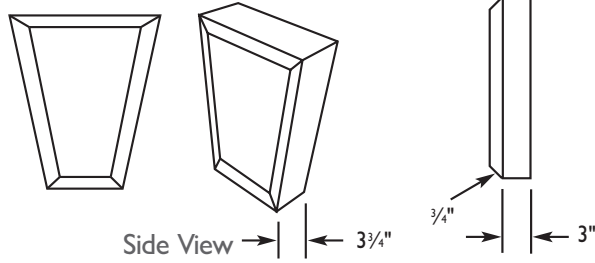
HD-2259 Right Return

KEYSTONES

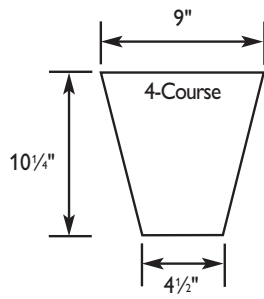
PLAIN



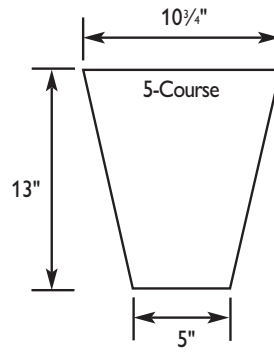
CHAMFERED



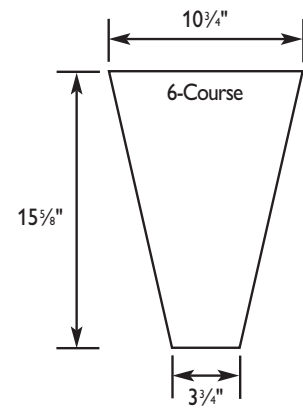
KY-300 Plain
KY-310 Chamfered



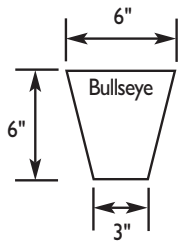
KY-400 Plain
KY-410 Chamfered



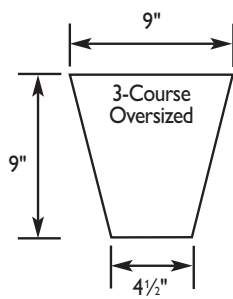
KY-700 Plain
KY-710 Chamfered



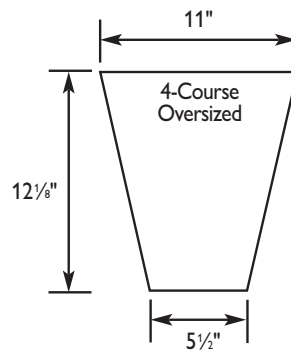
KY-800 Plain
KY-810 Chamfered



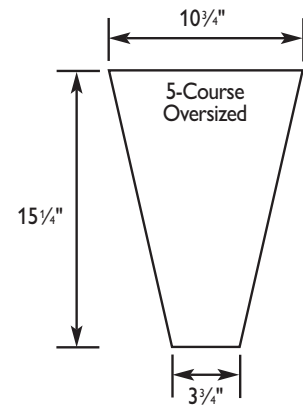
KY-200 Plain
KY-210 Chamfered



KY-320 Plain
KY-330 Chamfered



KY-420 Plain
KY-430 Chamfered

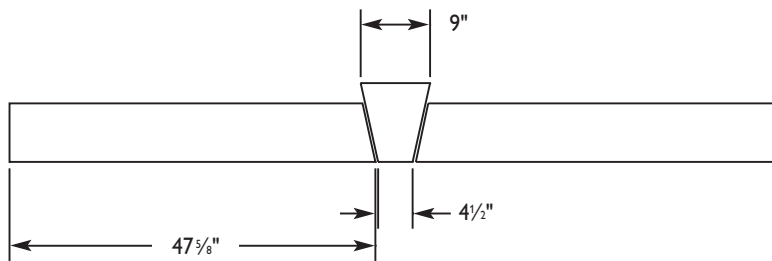


KY-600 Plain
KY-610 Chamfered

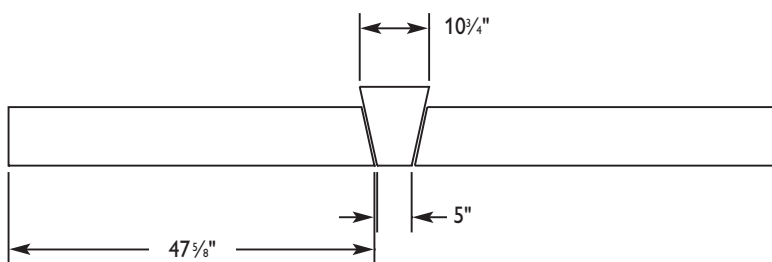
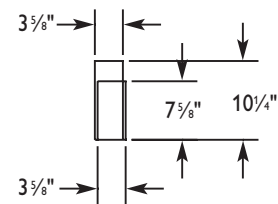


KEYSTONES / JACK ARCHES (PLAIN)

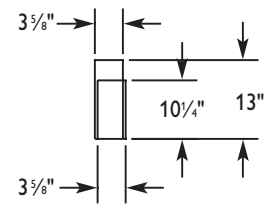
STRAIGHT



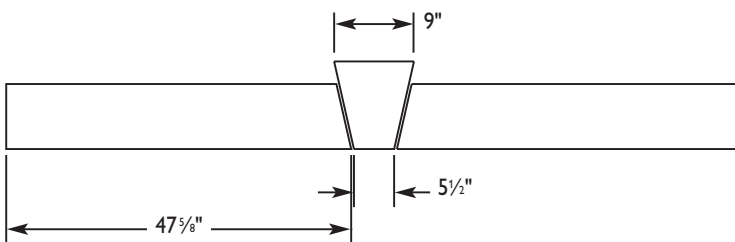
4-Course, (Keystone KY-400)



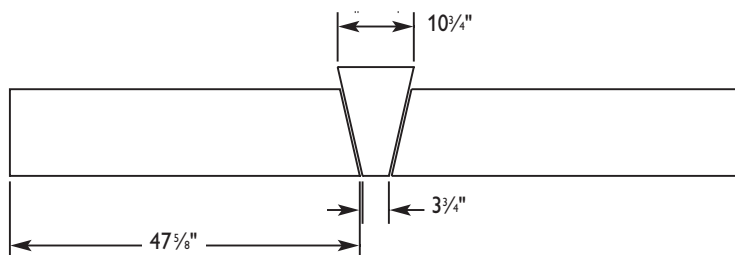
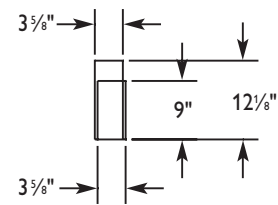
5-Course, (Keystone KY-700)



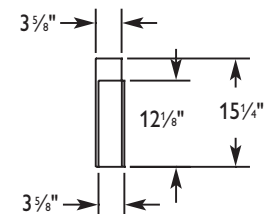
OVERSIZED STRAIGHT



4-Course, (Keystone KY-420)

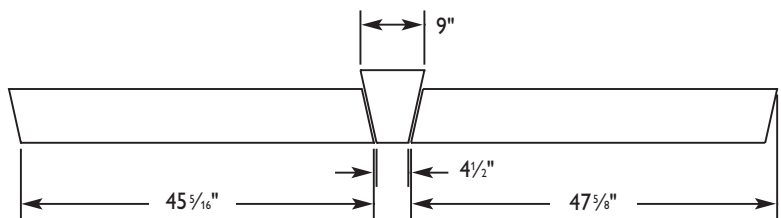


5-Course, (Keystone KY-600)

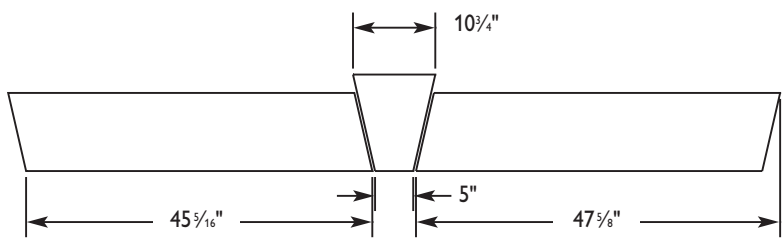
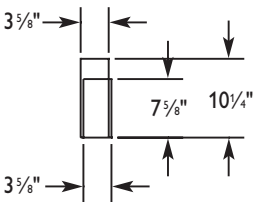


KEYSTONES / JACK ARCHES (PLAIN)

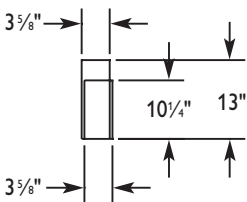
WINGED



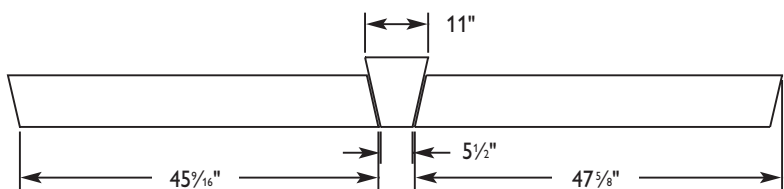
4-Course, (Keystone KY-400)



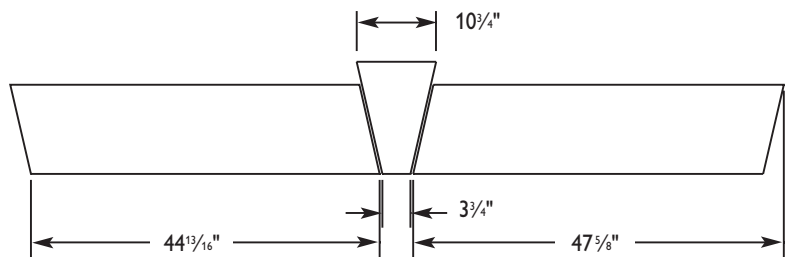
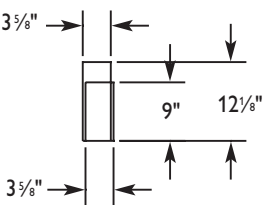
5-Course, (Keystone KY-700)



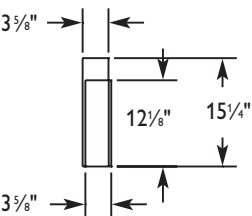
OVERSIZED WINGED



4-Course, (Keystone KY-420)

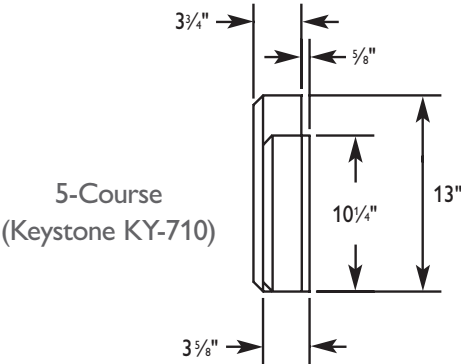
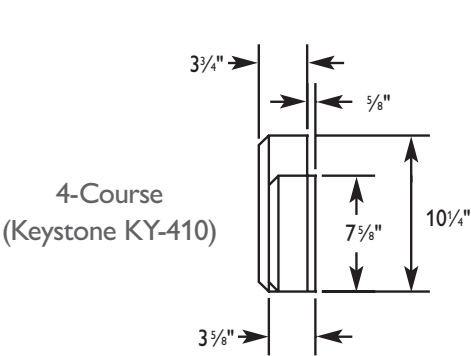
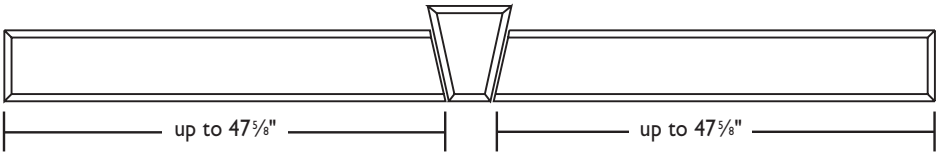


5-Course, (Keystone KY-600)

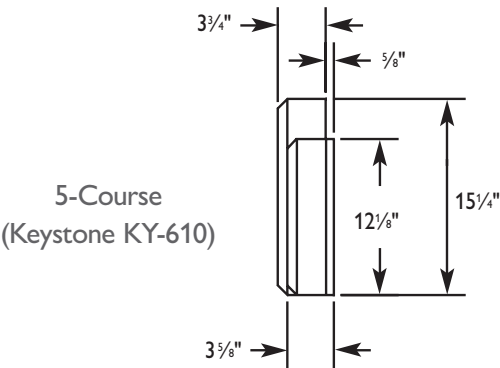
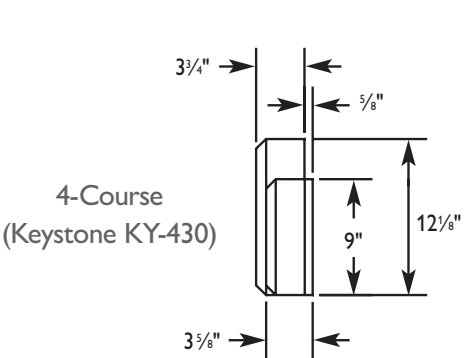
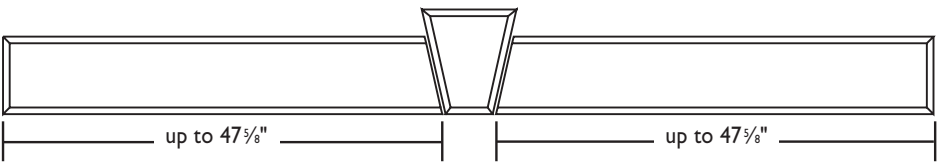


KEYSTONES / JACK ARCHES (CHAMFERED)

STRAIGHT

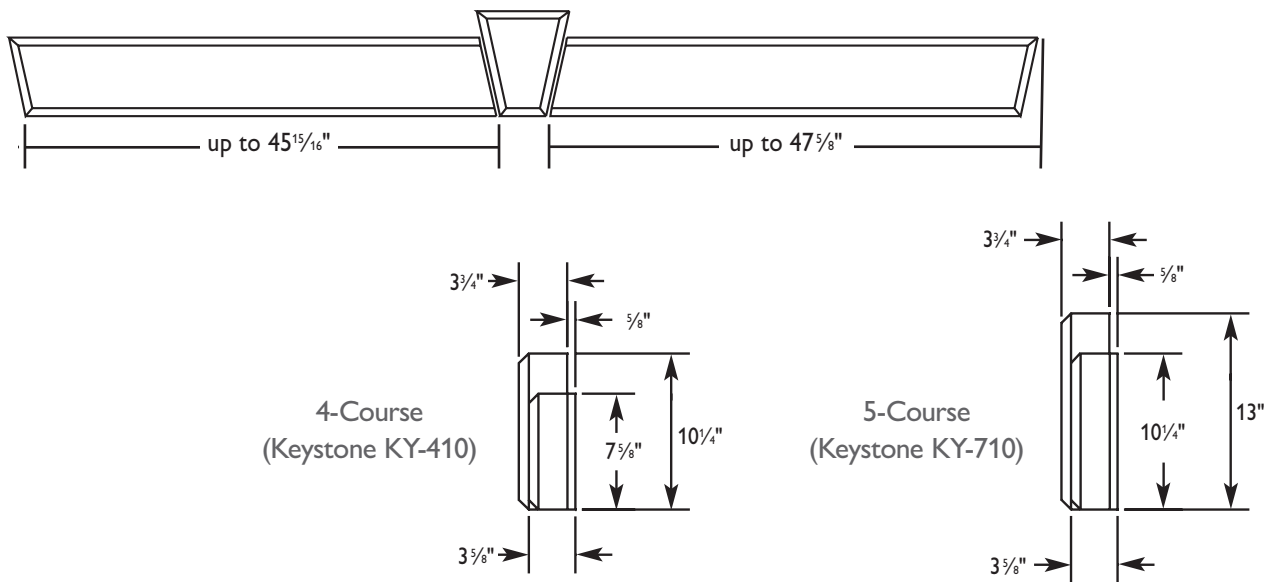


OVERSIZED STRAIGHT

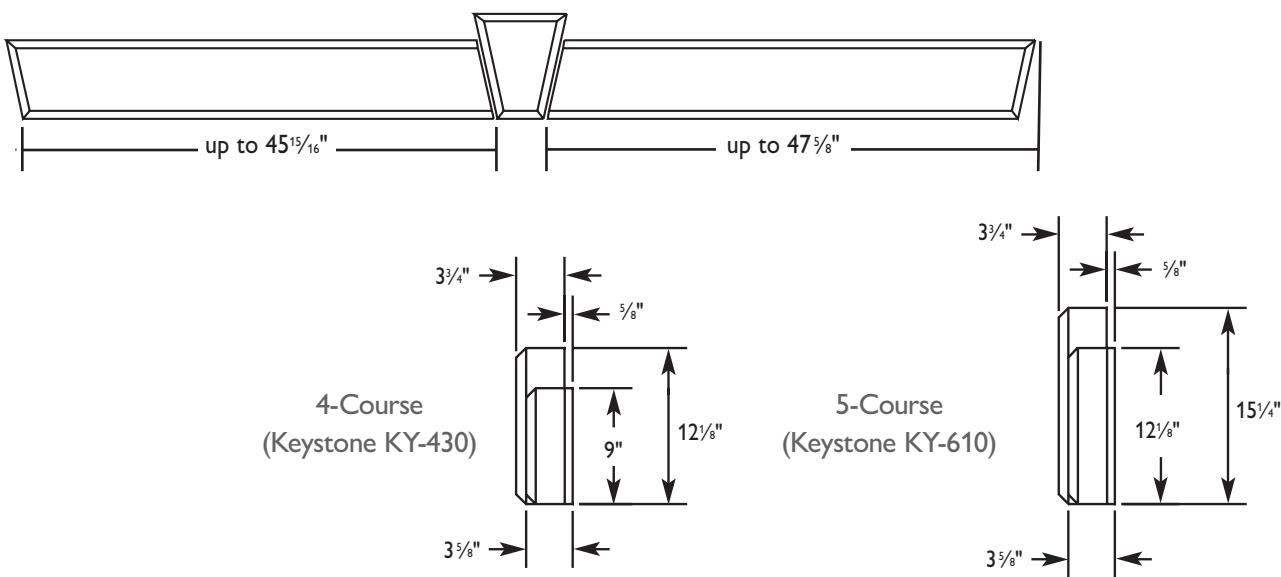


KEYSTONES / JACK ARCHES (CHAMFERED)

WINGED

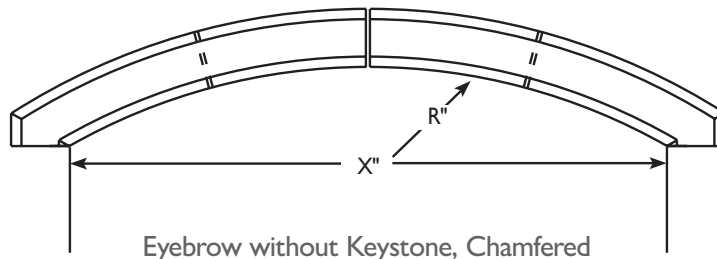
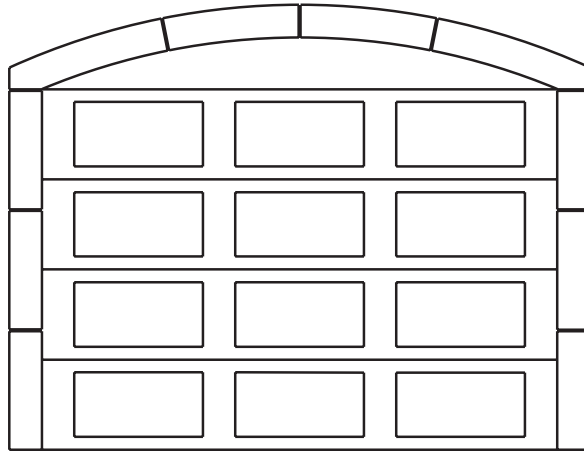


OVERSIZED WINGED

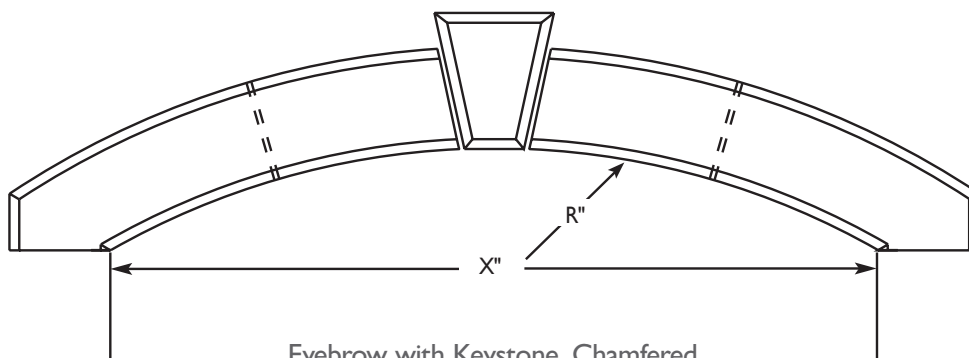


KEYSTONES / FLEX ARCHES

RockCast Flex Arches are available in custom sizes to meet your design needs. When ordering, please specify opening width (X) and radius (R). Additional joints will be added depending on the width of the opening. Units are available in Smooth or Chamfered in 5 $\frac{5}{8}$ " and 7 $\frac{5}{8}$ " heights. RockCast Flex Arches match HD-2257, HD-2258, HD-2256 and BA-100 for jambs and legs.



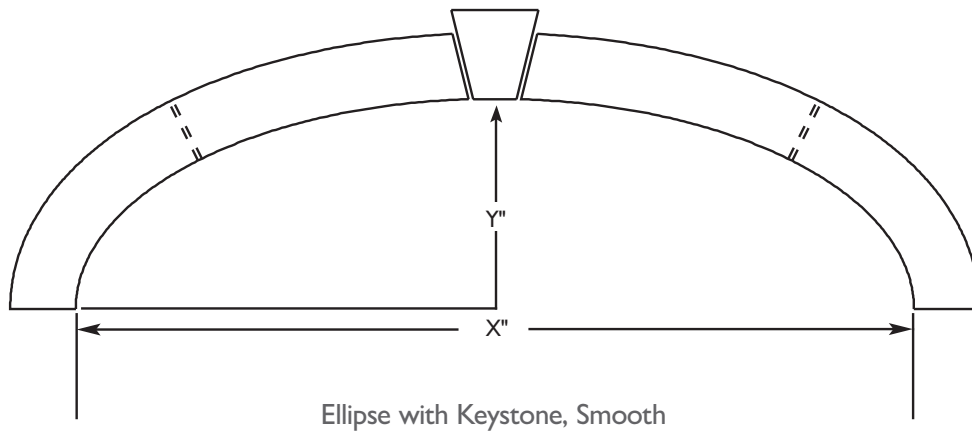
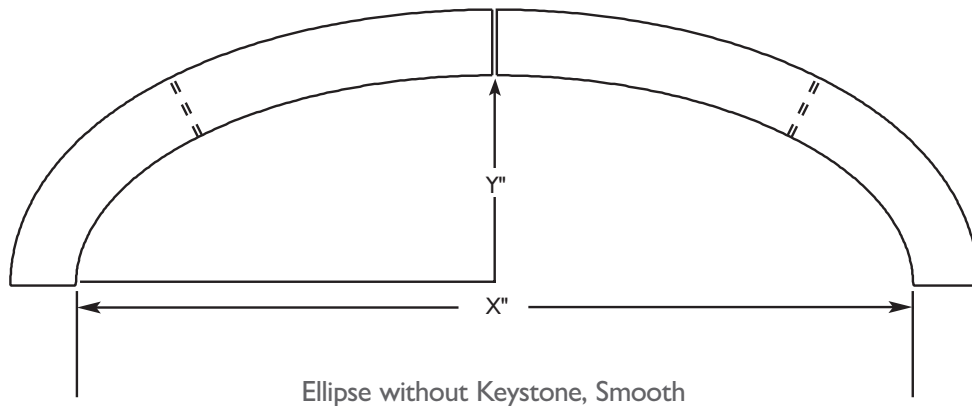
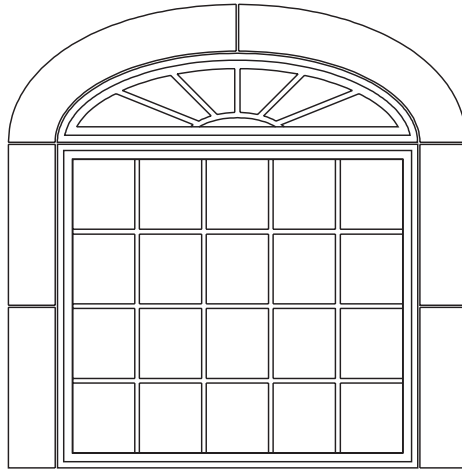
Eye brow without Keystone, Chamfered



Eye brow with Keystone, Chamfered

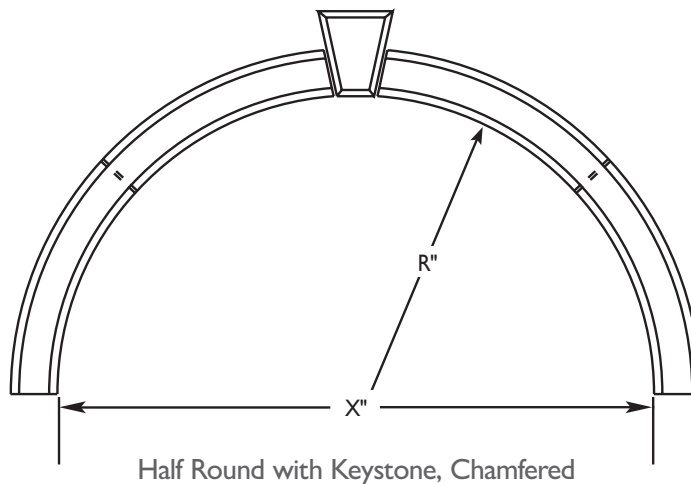
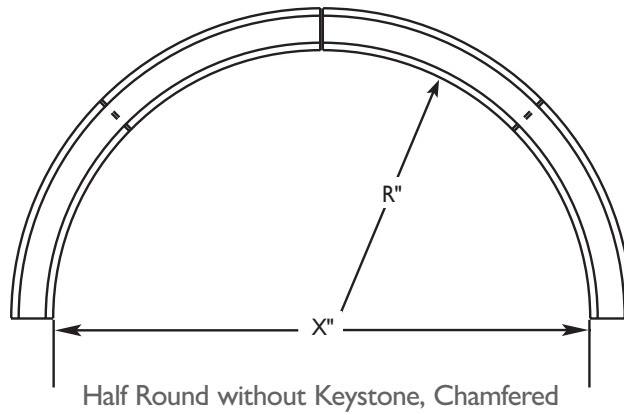
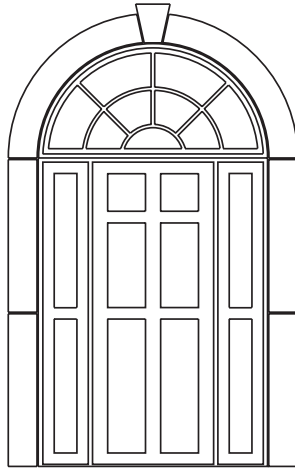
KEYSTONES / FLEX ARCHES

RockCast Flex Arches are available in custom sizes to meet your design needs. When ordering, please specify opening width (X) and opening height (Y). Additional joints will be added depending on the width of the opening. Units are available in Smooth or Chamfered in 5 $\frac{5}{8}$ " and 7 $\frac{5}{8}$ " heights. RockCast Flex Arches match HD-2257, HD-2258, HD-2256 and BA-100 for jambs and legs.

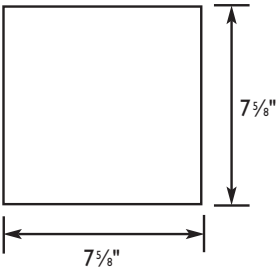
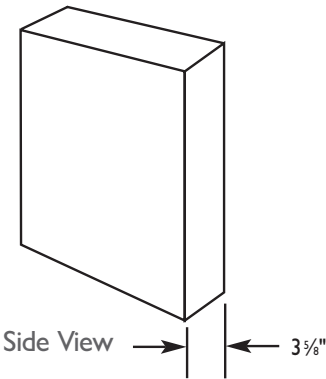
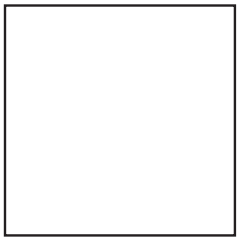


KEYSTONES / FLEX ARCHES

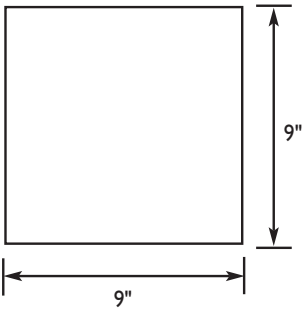
RockCast Flex Arches are available in custom sizes to meet your design needs. When ordering, please specify opening width (X) and radius (R). Additional joints will be added depending on the width of the opening. Units are available in Smooth or Chamfered in 5 $\frac{5}{8}$ " and 7 $\frac{5}{8}$ " heights. RockCast Flex Arches match HD-2257, HD-2258, HD-2256 and BA-100 for jambs and legs.



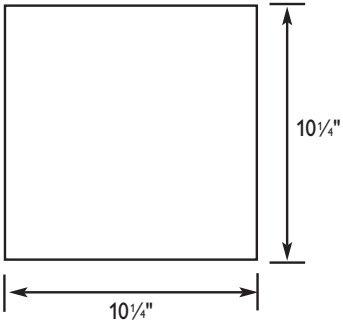
MEDALLIONS



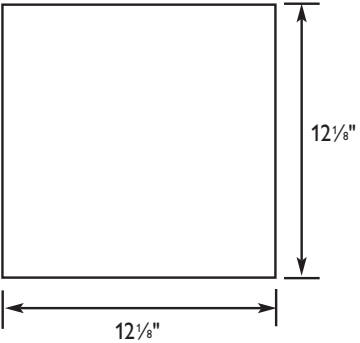
QM-340



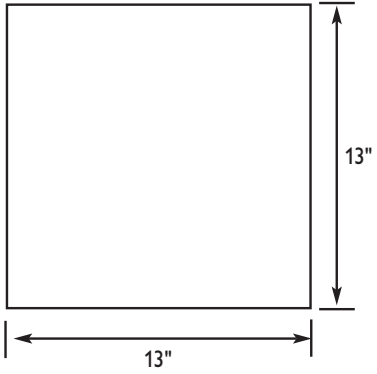
QM-440



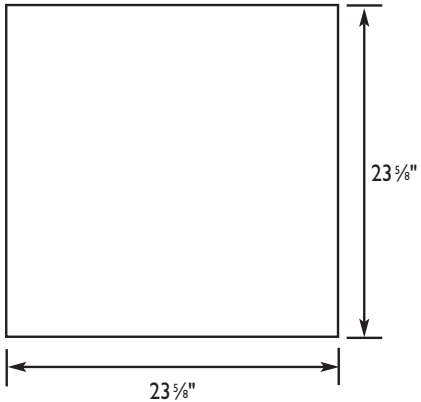
QM-540



QM-640



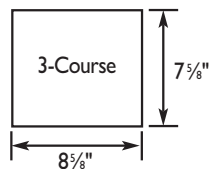
QM-740



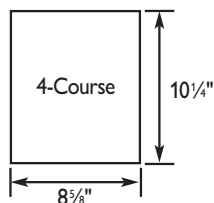
QM-840

QUOINS

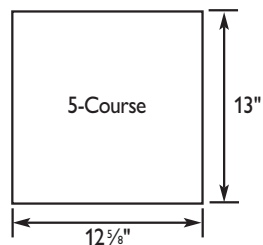
STANDARD



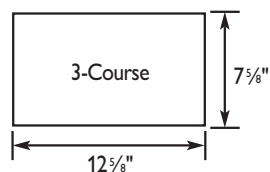
QM-300



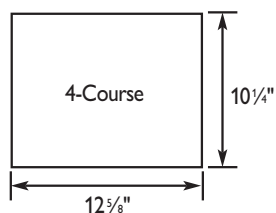
QM-400



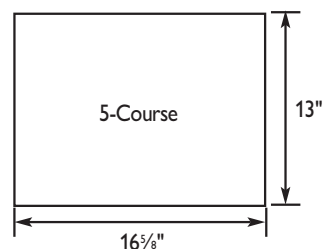
QM-500



QM-310

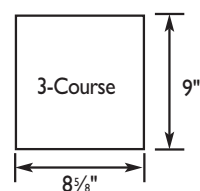


QM-410

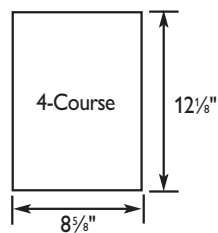


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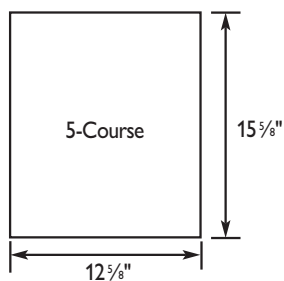
OVERSIZED



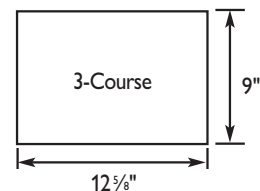
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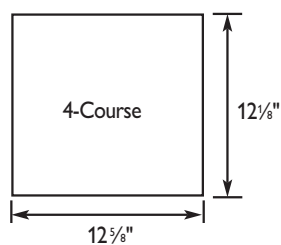
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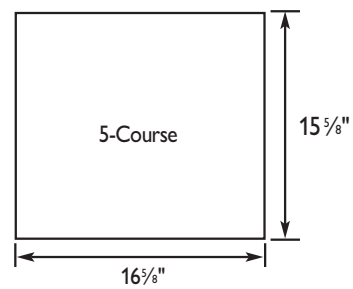
QM-520



QM-330

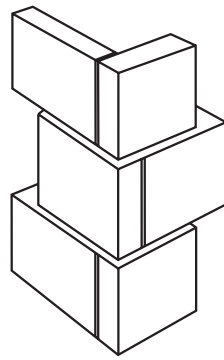


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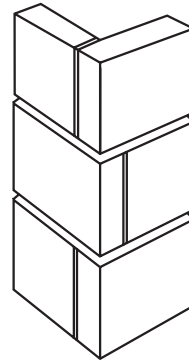


QM-530

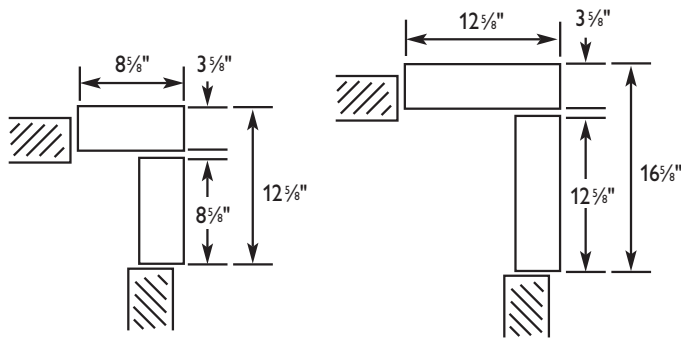
QUOIN APPLICATIONS



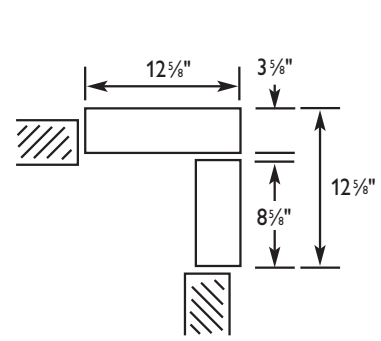
Staggered



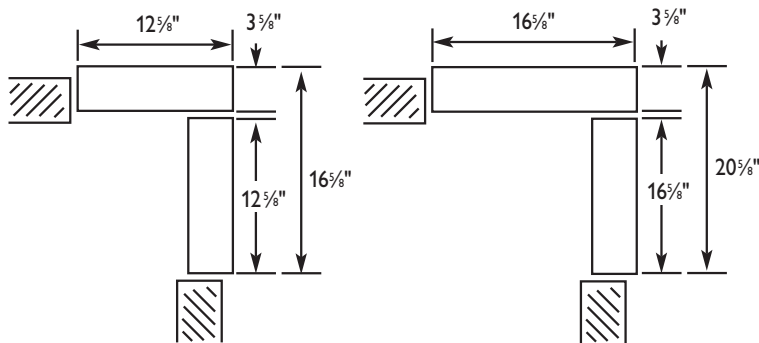
In-Line



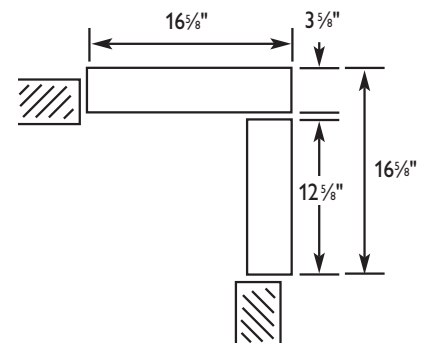
3- and 4-Course Staggered Corners



3- and 4-Course In-Line Corners

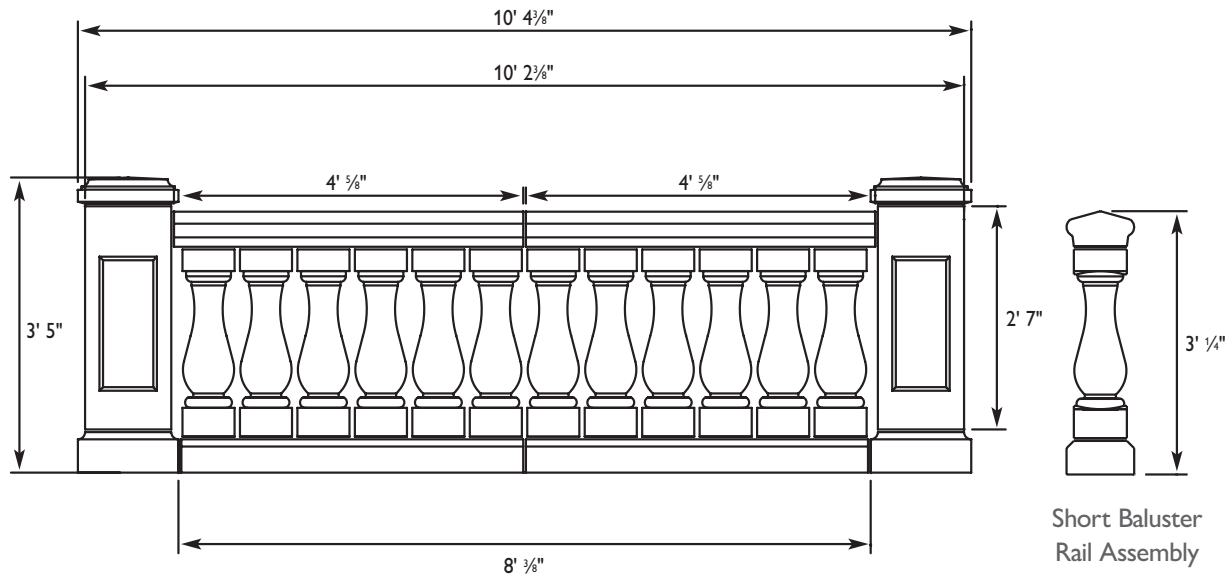


5-Course Staggered Corners

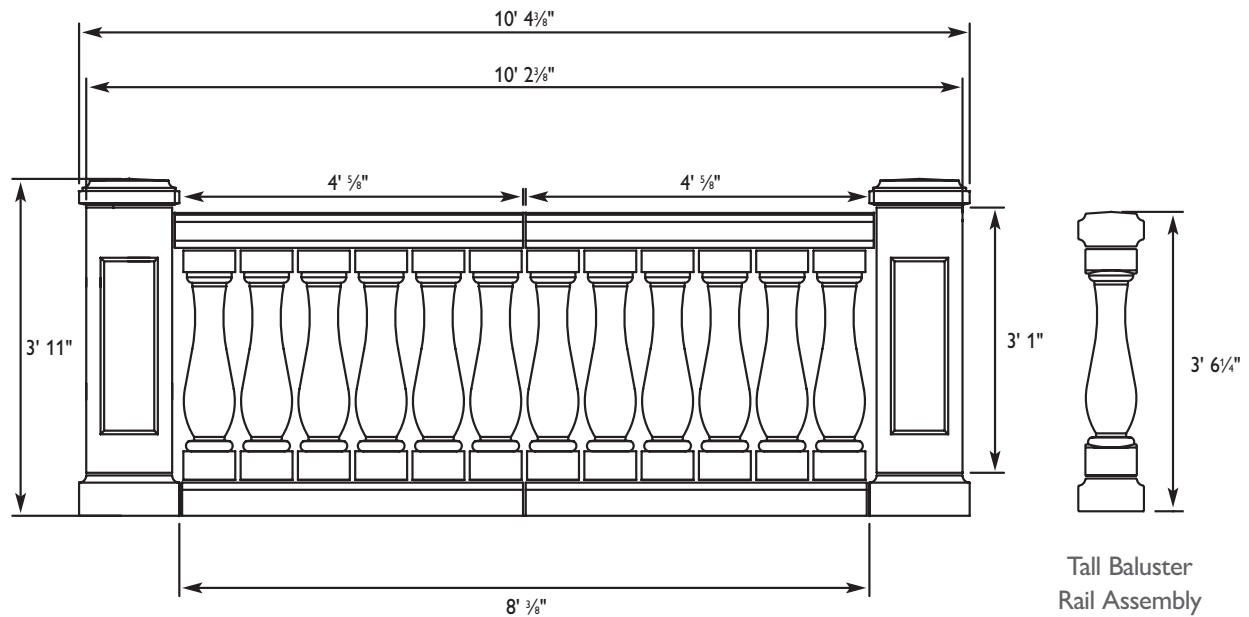


5-Course In-Line Corners

BALUSTERS



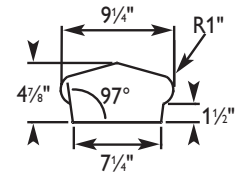
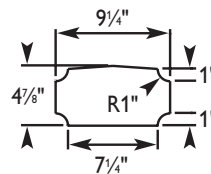
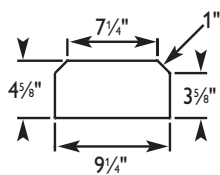
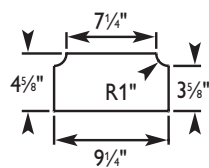
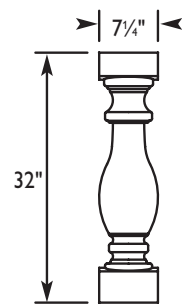
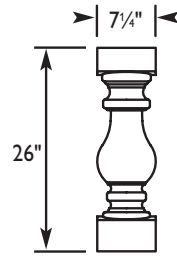
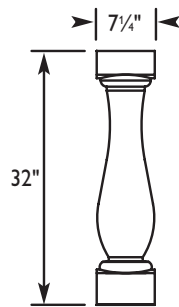
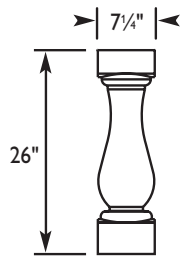
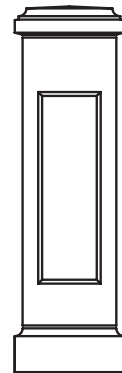
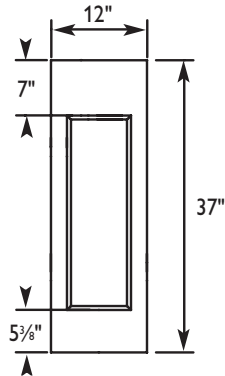
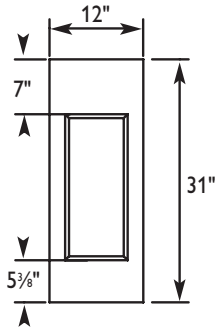
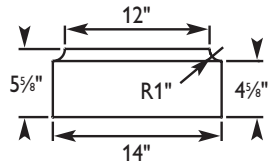
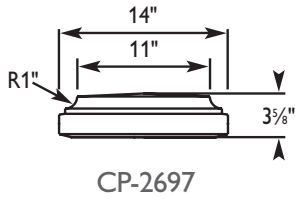
Short Baluster Assembly



Tall Baluster Assembly

BALUSTERS

Newel posts available with recessed panel on 1, 2, 3 or all 4 faces. See newel post Shop Ticket (Easy Order Forms) for details.



NATIONAL DISTRIBUTION

RockCast Architectural Stone products, manufactured in Cincinnati, Ohio are distributed nationally. We have an extensive network of sales and distributor partners that are ready to assist with your next project. Find an expert in your market by contacting us at 800.482.6466.

ABOUT READING ROCK

Since 1947, Reading Rock has had a passion for manufacturing quality building material products and providing exceptional services. While our level of dedication began on a small scale as a block manufacturer, today Reading Rock is recognized for solutions and services including: hardscapes, tile, architectural stone, brick, thin veneer, CMU and hearth. From the plant floor to the job site, we are committed to enhancing our customer partnerships through quick product turnaround, on-time delivery and our resolute focus on continuous improvement. At Reading Rock, we never relent on ways to improve our processes to ensure we exceed expectations. With state-of-the-art technology, certified technicians, in-house LEED® APs and GAs and engineers, we're confident you'll experience the Reading Rock difference by receiving the right products, on time, every time.



Reading Rock's purpose is to help support and finance the initiatives of the International Rett Syndrome Foundation. Every one of our associates helps to contribute to help those who can't help themselves. For more information, visit Rettsyndrome.org.

The International Rett Syndrome Foundation's mission is to fund research for treatments and a cure for Rett syndrome while enhancing the overall quality of life for those living with Rett syndrome by providing information, programs, and services.