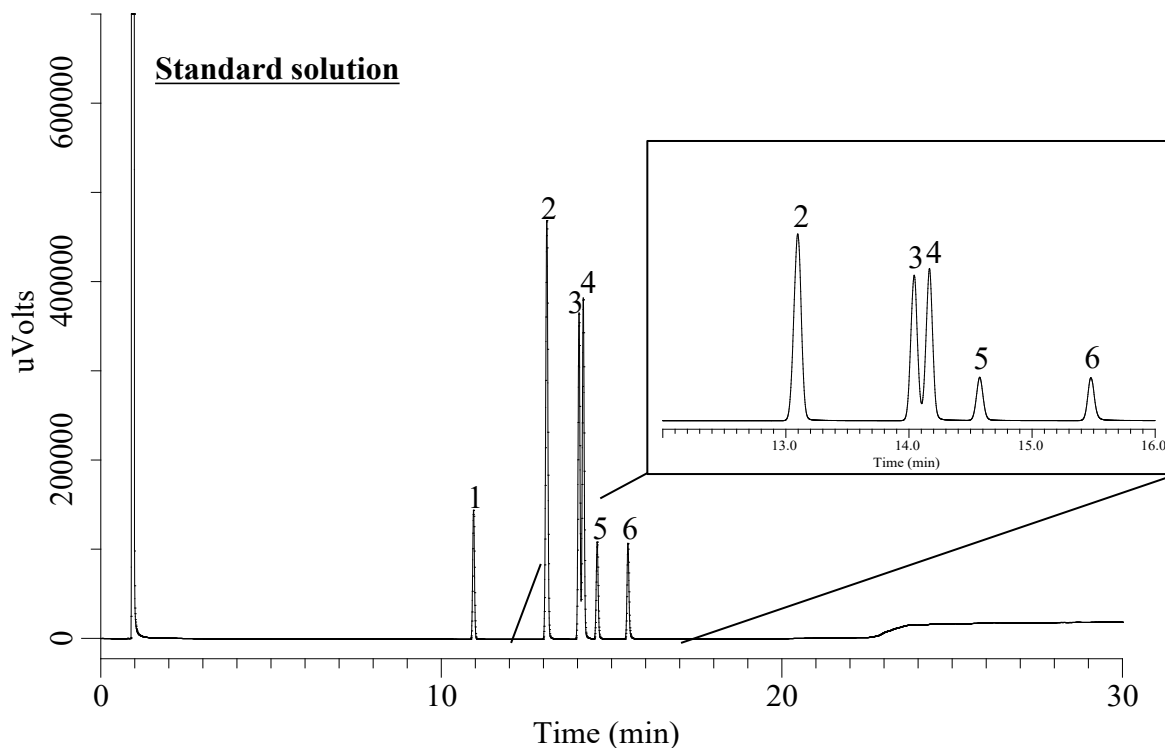


Analysis of Dipropylene Glycol

(Under the Condition of Draft for USP PF 50(4), Dipropylene Glycol)



Conditions

- System** : GC-4000 PlusH/FID
- Column** : InertCap WAX-HT (GL Sciences Inc.)
0.53 mm I.D. x 30 m df = 1.2 μm
- Col. Cat. No.** : 1010 - 68746
- Col. Temp.** : 90 °C (2.0 min) - 6 °C/min - 210°C (0.5 min)
- 100 °C/min - 245 °C (7.15 min)
- Carrier Gas** : H₂ 22 kPa, Constant pressure
- Injection** : Split 1 : 10
250 °C
- Detection** : FID Auto Range
250 °C
- Sample** : Standard
- Sample Size** : 1 μL

Analyte

- 1. 2,2,2-Trichloroethanol 2.5 mg/mL
- 2. Dipropylene glycol isomer 1
- 3. Dipropylene glycol isomer 2
- 4. Dipropylene glycol isomer 3
- 5. Dipropylene glycol isomer 4
- 6. Dipropylene glycol isomer 5 total of 10 mg/mL for 2-6

Suitably requirements

- Resolution (3, 4) : 1.24 (≥ 1.2)
- RSD of the peak area ratio of 1 and 2 (%) (n=5) : 0.87 (≤ 1.0)
- RSD of the peak area ratio of 1 and 3 (%) (n=5) : 0.22 (≤ 1.0)
- RSD of the peak area ratio of 1 and 4 (%) (n=5) : 0.096 (≤ 1.0)
- RSD of the peak area ratio of 1 and 5 (%) (n=5) : 0.15 (≤ 1.0)
- RSD of the peak area ratio of 1 and 6 (%) (n=5) : 0.12 (≤ 1.0)

Relative retention times

- 2,2,2-Trichloroethanol 10.95/13.10 (0.84)
- Dipropylene glycol isomer 1 13.10/13.10 (1.00)
- Dipropylene glycol isomer 2 14.04/13.10 (1.07)
- Dipropylene glycol isomer 3 14.17/13.10 (1.08)
- Dipropylene glycol isomer 4 14.58/13.10 (1.11)
- Dipropylene glycol isomer 5 15.48/13.10 (1.18)