



# F41

## LINOLEUM ADHESIVE

### Technical specifications



Forbo F41 is a high performance water-based linoleum adhesive with a high initial grab and low VOC. F41 has a good all-round balance between open time and work time for commercial and domestic applications. Once cured, it provides a strong permanent bond to linoleum flooring. **For indoor use only.**

#### SUITABLE FOR

- Marmoleum 2.5 mm sheet
- Marmoleum Decibel
- Corkment acoustic underlay
- Marmoleum Modular tile/plank
- Marmoleum Acoustic

#### TYPICAL PROPERTIES

<b>Base</b>	Polymer Blend	
<b>Solids</b>	Approx. 71%	
<b>Shelf life</b>	12 months in sealed container at 20°C	
<b>Storage</b>	Store away from high temperatures ( <i>direct sunlight and central heating</i> )	
<b>Packaging</b>	14 kg/12L drum	
<b>Coverage</b>	<b>All other linoleum and corkment:</b> Up to 3 m <sup>2</sup> /L with a V2 trowel	<b>Marmoleum/linoleum decibel:</b> Up to 5 m <sup>2</sup> /L with a V1 trowel

Additional information on physical properties, health hazards, storage, handling, and transport is available in the Safety Data Sheet (SDS), available to download from our website: [www.forbo-flooring.com.au/installation](http://www.forbo-flooring.com.au/installation).

#### SURFACE PREPARATION

- All surfaces must be prepared in accordance with the current Australian Standard 1884 'Floor coverings - Resilient sheet and tiles - Installation practices' including moisture and alkaline testing where the relative humidity should not exceed 80% and 10% alkalinity
- All surfaces should be dry, smooth, absorbent and free of any contaminants and old floor coverings that may affect the final bond
- It is recommended that all highly absorbent subfloors be primed with a suitable primer prior to the application of adhesive
- The minimum subfloor temperature prior to commencing preparation or adhesive application is 10°C

#### DIRECTIONS FOR USE

- For standard linoleum sheet, tile and plank use a V2, 2.4 mm x 2.4 mm 'V' notched trowel and for polyolefin foam backed linoleum (use a V1, 1.6 mm x 1.6 mm 'V' notched trowel and spread the adhesive across the subfloor evenly)
- Allow the adhesive to dry for up to 20-30 minutes depending on the climate and subfloor conditions on site, do not allow the adhesive to flash off prior to the floor covering installation
- Always check to ensure that a complete transfer of adhesive to the floor covering has occurred
- Complete installation of the Forbo product according to instructions, ensuring the installation is rolled in both directions with the recommended roll weight roller, prior to the adhesive setting
- Do not allow heavy traffic for 24 hours

**NOTE:** Always carry out your own site test to confirm the suitability of this product with your application.

#### CLEAN UP

- To remove wet adhesive, use warm soapy water on tools, trowel and floor covering
- Dried adhesive may be softened from tools and the surface of the floor covering using a clean white cloth dampened with mineral turpentine

For further assistance or to obtain a safety data sheet, please contact us on:

1800 224 471, email [info.au@forbo.com](mailto:info.au@forbo.com) or visit [www.forbo-flooring.com.au/installation](http://www.forbo-flooring.com.au/installation).



FLOORING SYSTEMS