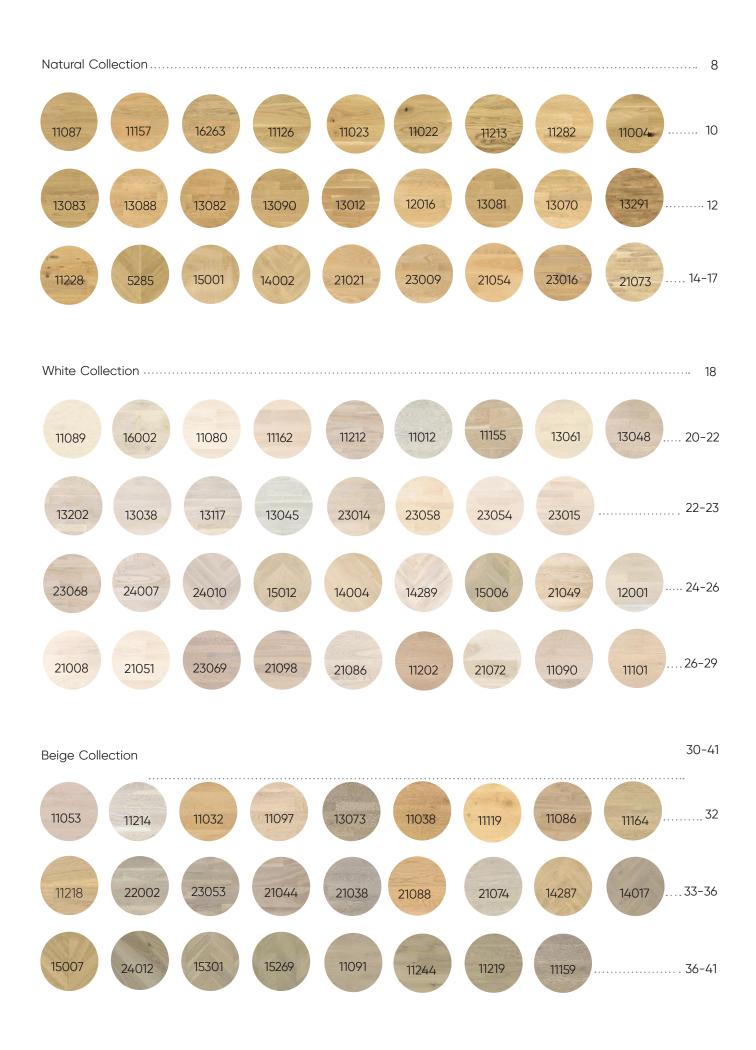




# ESTA Parket

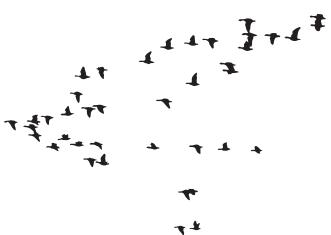
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## Introduction



#### Top Quality Varied Designs

Estaparket floors are engineered for long wear resistance and are designed to withstand Scandinavian climate conditions with dry air in winter and high moisture air in rain season. This allows Estaparket to fit various climate conditions around the globe.

Estaparket is sold in Europe, Asia, America, Australia and Africa. Continuous innovation of our products and implementation of new technologies have made our floors truly unique.





## ESTA Parket is the Brand name for the parquet manufactured by Technomar

**& Adrem AS**, a family owned private Company founded in 1991. From the beginning the main activity of the Company was further processing of plywood and timber. At least 95% of our products are produced for Customers in more than 72 countries throughout Europe, America and Asia.

Making use of the latest technological advancements enabled the Company to manufacture a **high quality product from the very beginning.** 

The results of the tests made by independent laboratories show that the quality of ESTA Parket is on same or higher level compared to other premium parquet manufacturers, particularly in the quality of the finished surface.

The factory is capable of producing up to **2.5 million square meters** of parquet per year. In 2005 a new factory was built on the main Tallinn site and fitted out with the latest technically advanced machinery supplied by specialists in this field: Germany – Bürkle, Homag, Schröder, Sweden – Wood-Eye, Finland – Martek, Italy – Cefla/Sorbini, Costa.

- ESTA Parket is produced by a workforce who exercise a great care and is justly proud of its Product.
- Installed Esta Parket floor will provide pleasure and enjoyment for many years to come.

#### Inspired by Nature

This is a timeless classical collection that enhances beauty of raw wood. Innovative finishing options show the pure exquisiteness of natural wood.



#### Natural Collection



1 Strip Oak City Matt Lacquered Gloss 15-20%

Square edges



#11157 **1 Strip Oak Elite Pure Line Extra Matt Lacquered Gloss 5%** Brushed 2 side bevel



1 Strip Oak Nova Pure Line Extra Matt Lacquered Gloss 5% Light brushed Square edges



#112c 1 Strip Oak Nordic Matt Lacquered Gloss 15-20% Square edges



1 Strip Oak Town Matt Lacquered Gloss 15-20% Square edges



#11022 **1 Strip Oak Village Matt Lacquered Gloss 15-20%** Square edges



1 Strip Oak Vivid Matt Lacquered Gloss 15-20% Square edges



STOCK



1 Strip Oak Ranch Matt Lacquered Gloss 15-20% Square edges



#1 **1 Strip Oak Village Extra Matt Lacquered Gloss 5%** Brushed 2 side bevel

#### Natural Collection



Oak Art Design Solo Matt Lacquered Gloss 15-20%



3 Strip Oak Town Pure Line Extra Matt Lacquered Gloss 5%



Oak Art Design Trio Matt Lacquered Gloss 15-20%



3 Strip Oak Nordic Pure Line Extra Matt Lacquered Gloss 5%



3 Strip Oak Nordic Matt Lacquered Gloss 15-20%



#12016 2 Strip Oak Natur Pure Line Extra Matt Lacquered Gloss 5% Light brushed



3 Strip Oak Village Matt Lacquered Gloss 15-20% Light brushed



3 Strip Oak Village Pure Line Extra Matt Lacquered Gloss 5% Brushed



3 Strip Oak Classic Extra Matt Lacquered Gloss 5-11% Light brushed



#13203 **Matt** 

**3 Strip Oak Promo Extra Matt** Lacquered Gloss 5-11% Light brushed

### Natural Collection



1 Strip Oak Rustic Dark Filler Extra Matt Lacquered Gloss 5% Brushed

2 side bevel



#15285 Chevron Oak AB Extra Matt Lacquered Gloss 5% Light brushed

4 side bevel



#15001 Chevron Oak Town Pure Line Extra Matt Lacquered Gloss 5% Light brushed 4 side bevel





#14002 Herringbone Oak AB Pure Line Extra Matt Lacquered Gloss 5% Brushed 4 side bevel

#### Natural Collection



1 Strip Ash Elite Matt Lacquered Gloss 15-20% Square edges



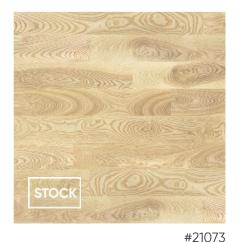
#23009 3 Strip Ash Elite Matt Lacquered Gloss 15-20%



#21054 **1 Strip Ash Elegant Matt Lacquered Gloss 15-20%** Square edges



3 Strip Ash Elegant Matt Lacquered Gloss 15-20%



1 Strip Ash Elegant Pure Line Extra Matt Lacquered Gloss 5%
Brushed
2 side bevel



3 Strip Ash Elegant Pure Line Extra Matt Lacquered Gloss 5% Light brushed





#21073

1 Strip Ash Elegant Pure Line Extra Matt Lacquered Gloss 5% Brushed 2 side bevel

## Inspired by Nature

Light and bright floors will perfectly suit interiors that need more light. These floors will increase space at your home. Dependent on the interior decoration, they will look warmer or cooler.

White Collection

#### White Collection



1 Strip Oak Town Bianco Perla UV-Oil Light brushed Square edges



#16002 **1 Strip Oak Nova Elite Latte Extra Matt Lacquered Gloss 5%** Light brushed Square edges



#11080 **1 Strip Oak Nordic White Matt Lacquered Gloss 15-20%** Square edges



#11162

**1 Strip Oak CD Latte UV-Oil** Light brushed 2 side bevel



1 Strip Oak Vivid Buckingham Extra Matt Lacquered Gloss 5-11% Light brushed 2 side bevel



1 Strip Oak Village Silver Moon Matt Lacquered Gloss 15-20% Brushed Square edges





#11155

1 Strip Oak Nordic London Extra Matt Lacquered Gloss 5-11% Light brushed

2 side bevel

#### White Collection



3 Strip Oak Town Bianco Perla Matt Lacquered Gloss 15-20% Brushed



#13048 **3 Strip Oak Village Frost Ivory Pores** UV-Oil Brushed



#13202 3 Strip Oak Promo White Extra Matt Lacquered Gloss 5-11% Light brushed



3 Strip Oak Village Latte UV-Oil Light brushed



3 Strip Oak Nordic Argentum Matt Lacquered Gloss 15-20% Brushed



3 Strip Oak Nordic Silver Moon Matt Lacquered Gloss 15-20% Brushed



3 Strip Ash Elite Silver Moon Matt Lacquered Gloss 15-20% Brushed



#23058 **3** Strip Ash Elite White Extra Matt Lacquered Gloss 5% Light brushed



3 Strip Ash Elite Bianco Perla Extra Matt Lacquered Gloss 5% Light brushed



#23015 3 Strip Ash Elegant White Matt Lacquered Gloss 15-20%

#### White Collection



3 Strip Ash Elegant Nordic Extra Matt Lacquered Gloss 5% Light brushed



#24007 Herringbone Ash Elegant Nordic Extra Matt Lacquered Gloss 5% Light brushed 4 side bevel



#24010 Herringbone Ash Elegant Frost Ivory Pores Extra Matt Lacquered Gloss 5%

Light brushed



#14004 Herringbone Oak Town London Extra Matt Lacquered Gloss 10-15% 4 side bevel



#15012 Chevron Oak AB Latte Extra Matt Lacquered Gloss 5% Light brushed

4 side bevel



Herringbone Oak AB Latte Extra Matt Lacquered Gloss 5% Light Brushed 4 side bevel





#15006 Chevron Oak Nordic S Linen Extra Matt Lacquered Gloss 5% Light brushed 4 side bevel

#### White Collection





#21049

Square edges



#12001 2 Strip Oak Town White UV-Oil



1 Strip Ash Elite Silver Moon Matt Lacquered Gloss 15-20% Brushed Square edges



#21051 1 Strip Ash Elegant Bianco Perla Extra Matt Lacquered Gloss 5% Brushed Square edges



#23069 3 strip Ash Elegant Pearl Extra Matt Lacquered Gloss 5% Brushed



#21086 1 Strip Ash Elegant Nordic Extra Matt Lacquered Gloss 5% Liaht brushed 2 side bevel

#11202 Strip Oak Town Pearl Matt 1 Lacquered Gloss 15-20% Square edges



#21098 1 Strip Ash Elegant Pearl Extra Matt Lacquered Gloss 5% Brushed Square edges



#21072 **1 Strip Ash Elegant Frost Ivory Pores** Extra Matt Lacquered Gloss 5% Brushed 2 side bevel



1 Strip Ash Elegant Frost Ivory Pores Extra Matt Lacquered Gloss 5% Brushed 2 side bevel

#### White Collection



#11090 **1 Strip Oak Town Frost Ivory Pores Extra Matt Lacquered Gloss 5%** Brushed

Square edges



#11101 **1 Strip Oak Village London Extra Matt Lacquered Gloss 5%** Light brushed



#11214 **1 Strip Oak Village Argentum Matt Lacquered Gloss 15-20%** Brushed Square edges





#1125 **1 Strip Oak Nordic S Linen Extra Matt Lacquered Gloss 5%** Light brushed Square edges

# Inspired by Nature

This collection presents very practical floors that give a warm and cozy feeling to your home, while still being light and looking natural.



#### **Beige Collection**



#11053 1 Strip Oak Village Monaco Extra Matt Lacquered Gloss 5% Brushed

Square edges



2 Strip Oak Town Amber Stonewash Ivory Pores Matt Lacquered 15-20% Brushed



1 Strip Oak Elite Amber Stonewash Ivory Pores UV-Oil Brushed



#11097 1 Strip Oak Town Ivory Matt Lacquered Gloss 15-20% Light brushed



**3** Strip Oak Village Dune White Pores **Extra Matt Lacquered 5%** Brushed



1 Strip Oak Village Bremen Ivory Pores Matt Lacquered Gloss 15-20% Brushed Square edges



1 Strip Oak Village Cream Ivory Pores **Extra Matt Lacquered Gloss 5%** Brushed Square edges



Lacquered Gloss 15-20%

Brushed

Square edges

#11086 1 Strip Oak Village Dazy Matt

Lacquered Gloss 5% Brushed 4 side bevel



#11164 1 Strip Oak BC Dazy Extra Matt



1 Strip Oak Nordic S Dazy Extra Matt Lacquered Gloss 5% Brushed 2 side bevel

#### **Beige Collection**



2 Strip Ash Elegant Sandstone Matt Lacquered Gloss 15-20% Brushed



#23053 3 Strip Ash Elegant Sandstone Matt Lacquered Gloss 15-20% Brushed



#21044 **1 Strip Ash Elegant Dune White Pores Extra Matt Lacquered Gloss 5%** Brushed

Square edges



#21088 **1 Strip Ash Elegant Champagne Extra Matt Lacquered Gloss 5%** Light brushed 2 side bevel



1 Strip Ash Elegant Olive Grey Ivory Pores Extra Matt Lacquered Gloss 5% Brushed Square edges



#21074 **1 Strip Ash Elegant Sandstone Extra Matt Lacquered Gloss 5%** Brushed 2 side bevel





#21088

#### 1 Strip Ash Elegant Champagne Extra Matt Lacquered Gloss 5% Light brushed 2 side bevel

#### **Beige Collection**



#14287 Herringbone Oak AB Dazy Extra Matt Lacquered Gloss 5% Brushed

4 side bevel



#15007 Chevron Oak Nordic S Dazy Extra Matt Lacquered Gloss 5%

Light brushed 4 side bevel



#14017 Herringbone Oak Town Dune White Pores Extra Matt Lacquered 5% Brushed

Square edges



#24012 Herringbone Ash Elegant Sandstone Extra Matt Lacquered Gloss 5% Light brushed 4 side bevel



#15301 Chevron Oak Nordic S Sandstone Extra Matt Lacquered Gloss 5% Light brushed 4 side bevel



Chevron Oak AB Sandstone Original Extra Matt Lacquered Gloss 5% Brushed

4 side bevel





#24012 Herringbone Ash Elegant Sandstone Extra Matt Lacquered Gloss 5% Light brushed 4 side boust 4 side bevel

## Beige Collection



1 Strip Oak Village Sandstone Matt Lacquered Gloss 15-20% Brushed

Square edges



#11219 **1 Strip Oak Nordic S Sandstone Extra Matt Lacquered Gloss 5%** Brushed Square edges



#11244 1 Strip Oak Rustic Sandstone Extra Matt Lacquered Gloss 5%





1 Strip Oak Nordic S Sandstone Extra Matt Lacquered Gloss 5% Brushed 2 side bevel





1 Strip Oak ABC Dune White Pores Extra Matt Lacquered Gloss 5% Brushed 2 side bevel

# Inspired by Nature

Floors from this collection would fit most of the interiors and help you to make the right accents in the decoration of your home. There are plenty of cool and warm grey shades to choose



## Grey Collection



#24001 Herringbone Ash Elegant Castle Grey Extra Matt Lacquered Gloss 5% 4 side bevel



#24002 Herringbone Ash Elegant Olive Grey Ivory Pores Extra Matt Lacquered Gloss 5%

Brushed Square edges



#14005 Herringbone Oak BC Lava Grey Extra Matt Lacquered Gloss 5% Brushed 4 side bevel





#### Chevron Oak Nordic S Lava Grey Extra Matt Lacquered Gloss 5% Light brushed 4 side bevel

### Grey Collection



**1 Strip Oak Town Stone Grey UV-Oil** Light brushed Square edges



#11078 **1 Strip Oak Town Dune Ivory Pores UV-Oil** Brushed Square edges



**1 Strip Oak Town Dune Stonewash Ivory Pores UV-Oil** Brushed

Square edges



#11111 1 Strip Oak Town Dusky Grey Matt Lacquered Gloss 15-20%



#11039 **1 Strip Oak Village Castle Grey UV- Oil** Light brushed Square edges



#13055 3 Strip Oak Village Olive Grey Ivory Pores UV-Oil Brushed



1 Strip Oak Town Rose Ebony Pores Matt Lacquered Gloss 15-20% Brushed Square edges



#11036

1 Strip Oak Town Victoria Stonewash Ivory Pores UV-Oil

Square edges



1 Strip Oak ABC Olive Grey Ivory Pores Extra Matt Lacquered Gloss 5% Brushed

2 side bevel



#11225 **1 Strip Oak Vivid Olive Grey Ivory Pores Extra Matt Lacquered Gloss 5%** Brushed 2 side bevel

#### Grey Collection



2 Strip Oak Town Stone Grey UV-Oil Light brushed



**3 Strip Oak Village Dusky Grey White Pores Matt Lacquered Gloss 15-20%** Brushed



#13023 3 Strip Oak Village Dusky Grey Matt Lacquered Gloss 15-20% Brushed



#13204 **3 Strip Oak Promo Grey Extra Matt Lacquered Gloss 5-11%** Light brushed



3 Strip Oak Village Rose Ebony Pores Matt Lacquered Gloss 15-20% Brushed



1 Strip Oak Village Kose Grey Pores Matt Lacquered Gloss 15-20% Brushed Square edges



1 Strip Oak BC Kose Grey Pores Extra Matt Lacquered Gloss 5% Brushed 2 side bevel



#11095

1 Strip Oak Village Antique Reactive Stain Pure Line Extra Matt Lacquered Gloss 5%

2 side bevel



1 Strip Oak BC Dusky Grey White Pores Extra Matt Lacquered 5%

2 side bevel



#11169 **1 Strip Oak ABCD Lava Grey UV-Oil Brushed** 2 side bevel





1 Strip Oak BC Dusky Grey White Pores Extra Matt Lacquered 5% Brushed 2 side bevel

### Grey Collection



#21087 1 Strip Ash Elegant Chateau Pores Extra Matt Lacquered Gloss 5%

Light brushed 2 side bevel



#23022 3 Strip Ash Elegant Stone Grey Matt Lacquered Gloss 15-20%



#21041 1 Strip Ash Elegant Castle Grey Extra Matt Lacquered Gloss 5%

Light brushed Square edges



#21053 **1 Strip Ash Elegant Stone Grey Extra Matt Lacquered Gloss 5%** Square edges



#21075 **1 Strip Ash Elegant Dusky Grey White Pores Extra Matt Lacquered Gloss 5%** Brushed 2 side bevel



1 Strip Ash Elegant Lava Grey Extra Matt Lacquered Gloss 5% Brushed 2 side bevel



1 Strip Ash Elegant Castle Grey UV-Oil

Light brushed Square edges



1 Strip Ash Elegant Dusky Grey Extra Matt Lacquered Gloss 5% Brushed

2 side bevel



#21052

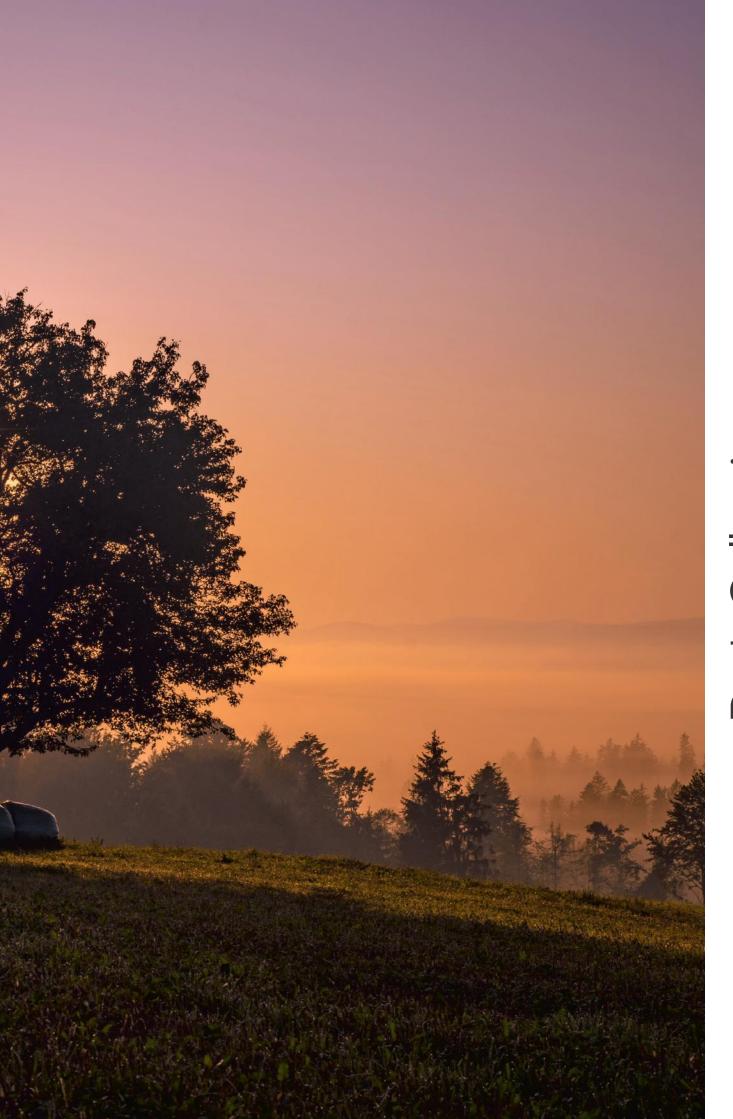
1 Strip Ash Elegant Dusky Grey Ivory Pores Engraved Matt Lacquered Gloss 15–20% Brushed



#### 1 Strip Ash Elegant Dusky Grey White Pores Extra Matt Lacquered Gloss 5% Brushed 2 side bevel

## Inspired by Nature

Floors from this collection would fit most of the interiors and help you to make the right accents in the decoration of your home. There are plenty of cool and warm dark shades to choose from.



Dark Collection

#### Dark Collection



1 Strip Ash Elegant Teak Color Matt Lacquered Gloss 15-20%

Square edges



#21077 **1 Strip Ash Elegant Walnut Color Extra Matt Lacquered Gloss 5%** Brushed 2 side bevel



3 Strip Ash Elegant Golden Thermo Matt Lacquered Gloss 15-20%



#22003 2 Strip Ash Elegant Teak Color Matt Lacquered Gloss 15-20%



3 Strip Ash Elegant Walnut Color Extra Matt Lacquered Gloss 5%



#23028

3 Strip Ash Elegant Antique 6011 Matt Lacquered Gloss 15-20%



1 Strip Ash Elegant Honey Matt Lacquered Gloss 15-20% Square edges



**1 Strip Ash Elegant Nero Matt Lacquered Gloss 15-20%** Brushed Square edges



1 Strip Ash Elegant Merbau Color Matt Lacquered Gloss 15-20% Square edges



1 Strip Ash Elegant Onyx Matt Lacquered Gloss 15-20% Brushed 2 side bevel

#### Dark Collection



2 Strip Oak Town Nero Matt Lacquered Gloss 15-20% Brushed



3 Strip Oak Town Honey Matt Lacquered Gloss 15-20%



1 Strip Oak Village Ebony Pores Matt Lacquered Gloss 15-20% Brushed Square edges



#13036 3 Strip Oak Village Red Matt Lacquered Gloss 15-20%



**1 Strip Oak Town Red Matt Lacquered Gloss 15-20%** Square edges



#11068 **1 Strip Oak Town Teak Color Matt Lacquered Gloss 15-20%** Square edges



1 Strip Oak Town Antique 6011 Matt Lacquered Gloss 15-20% Square edges



1 Strip Oak Town Smoky Matt Lacquered Gloss 15-20% Square edges



1 Strip Oak Village Smoked Matt Lacquered Gloss 15-20% Brushed 2 side bevel



1 Strip Oak ABC Stavanger Extra Matt Lacquered Gloss 5%

Light brushed 2 side bevel

#### Dark Collection





1att 3 Strip Oak Nordic Smoked UV-Oil Gloss 4-6%

**1 Strip Oak Town Brandy Matt Lacquered Gloss 15-20%** Brushed Square edges



#111 **1 Strip Oak Elite Dark UV-Oil** Brushed Square edges



1 Strip Oak Village Nero Matt Lacquered Gloss 15-20% Brushed Square edges



1 Strip Oak Village Stained as Thermo Matt Lacquered Gloss 15-20% Square edges



#15286 Chevron Oak Nordic S Havana Extra Matt Lacquered Gloss 5% Brushed 4 side bevel





**Chevron Oak Nordic S Havana Extra Matt Lacquered Gloss 5%** Brushed 4 side bevel

### Dark Collection



3 Strip Oak Village Smoky Matt Lacquered Gloss 15-20%



#11052 **1 Strip Oak Town Ebony Matt Lacquered Gloss 15-20%** Square edges



1 Strip Oak Town Brandy Engraved Matt Lacquered Gloss

Square edges

15-20%





1 Strip Oak BC Tobacco Brown Matt Lacquered Gloss 15-20% Brushed 2 side bevel

# Inspired by Nature

Here you will find species of Walnut, Teak, Jatoba and Merbau. Exotic wood is mostly finished with transparent coating.



#### **Exotic Collection**



1 Strip Teak Matt Lacquered Gloss 15-20% Square edges



#43003 3 Strip Merbau Matt Lacquered Gloss 15-20%



#63001 3 Strip Jatoba Matt Lacquered Gloss 15-20%



1 Strip Jatoba Matt Lacquered Gloss 15-20% Square edges



1 Strip Merbau S Matt Lacquered Gloss 15-20% Square edges



3 Strip Merbau S Town Matt Lacquered Gloss 15-20%





#41004 **1 Strip Merbau Matt Lacquered Gloss 15-20%** Square edges





1 Strip Walnut City Extra Matt Lacquered Gloss 5% Brushed 2 side bevel

#### **Exotic Collection**



3 Strip Walnut S City Matt Lacquered Gloss 15-20%



#33006 **3 Strip Walnut City Pure Line Extra Matt Lacquered Gloss 5%** Brushed



3 Strip Walnut 1228 Matt Lacquered Gloss 15-20%



#31003 **1 Strip Walnut Village UV-Oil** Light brushed Square edges



**1 Strip Walnut City Matt Lacquered Gloss 15-20%** Square edges



#36001

1 Strip Walnut Nova City Pure Line Extra Matt Lacquered Gloss 5%

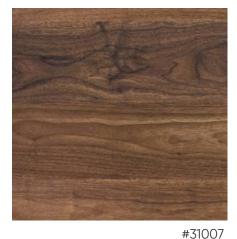
Brushed



1 Strip Walnut City Sapwood Matt Lacquered Gloss 15-20% Square edges



#31006 **1 Strip Walnut Village Pure Line Extra Matt Lacquered Gloss 5%** Square edges



1 Strip Walnut Town Extra Matt Lacquered Gloss 5% Square edges



**1 Strip Walnut Nova City Pure Line Extra Matt Lacquered Gloss 5%** Brushed Square edges

# Inspired by Nature

This is a collection of special products dictated by tim It includes veneered, sport and bespoke flooring



Specials



#11282

**1 Strip Oak ABC Pure Line Extra Matt Lacquered Gloss 5%** Brushed 2 side bevel

## STOCK COLLECTION

The idea of stock program is to allow prompt deliveries with no minimum order quantity required.

Currently the program consists of more than 60 positions including

- 1 strip, 3 strip, Herringbone and Chevron patterns
- Oak, Ash and Walnut species
- Most popular designs from white to dark shades

Check out the full list of products on our web page.





Chevron Oak AB Latte Extra Matt Lacquered Gloss 5% Light brushed 4 side bevel



#16003

**1 Strip Oak Nova Elite London Extra Matt Lacquered Gloss 5%** Light brushed Square edges

### NOVA COLLECTION

Nova is a veneered flooring product consisting of 100% wood. The combined wear layer overall thickness is 3.0 mm with 2.5 mm hardwood mechanical layer and 0.5 mm decorative layer.

• Mechanical layer due to its visual defects, can't be widely used as a face wear layer. In order to save the wood, we prefer to invest into technology and labor, so the cut wood that normally would be considered as wastage that could be used in flooring. Thus fewer trees are cut.

• Decorative layer consists of 0.5mm Oak in clean grading. This means with Nova we can save 4 times more trees, compared to a usual engineered parquet flooring with 3mm top layer.

#### Types of Nova

#### Nova Lux



#### Nova Eco





#16005 **1 Strip Oak Nova Elite Sardstone Extra Matt Lacquered Gloss 5%** Light Brushed Square edges

## NOVA COLLECTION

#### Types of Nova

#### Nova Life



#### Nova Pro



Thickness 10-12 mm

1 strip Oak Elite grade 0.5 mm

> Birch plywood 9.5 to 11.5 mm

#### Available in 3 wood species







ash



walnut

NOVA is a truly innovative 100% wooden flooring in rare select grading with fixed sizes. We care about the future of our planet.

Save the planet, choose NOVA!



#19003 1 Strip Oak Tova Elite London Extra Matt Lacquered Gloss 5%

Light Brushed 2 side bevel

## TOVA COLLECTION

Tova is a veneered flooring product consisting of 100% wood.

Tova combined wear layer overall thickness is 4.2 mm with 3.0 mm hardwood mechanical layer and 1.2 mm decorative layer.

Thicker decorative layer allows us to make a surface beveled and with deep brushing.

#### 4 types of Tova

#### Tova Lux



#### Tova Life



#### Tova Eco



#### Tova Project



#### Available in 3 wood species



oak





walnut



#11244

1 Strip Oak Rustic Sandstone Extra Matt Lacquered Gloss 5% Brushed 2 side bevel

#### RUSTICAL COLLECTION

Only 7% of total volume of harvested wood comes in high grading.

The rest has rustical and knotty look.

We have developed the collection that makes even rustical wood looking appealing.



#11228 **1 Strip Oak Rustic Dark Filler Extra Matt Lacquered Gloss 5%** Brushed 2 side bevel



#11246 **1 Strip Oak Rustic Latte Brush Extra Matt Lacquered Gloss 5%** Brushed Square edges



#1125 **1 Strip Oak Rustic Dusky Grey Extra Matt Lacquered Gloss 5%** Brushed Square edges



#11245 **1 Strip Oak Rustic London Extra Matt Lacquered Gloss 5%** Brushed Square edges



1 Strip Oak Rustic Grey Brush Extra Matt Lacquered Gloss 5% Brushed Square edges



#11243

1 Strip Oak Rustic Stone Grey Extra Matt Lacquered Gloss 5% Brushed Square edges



Infinity Oak Pure Line Extra Matt Lacquered Gloss 5%

#### INFINITY

"Infinity" is a surface covering system that follows the shapes of Nature enabling to improve appearance of floors, providing for a biophilic design and aesthetic atmosphere in the modern urban indoors.

The system consists of a set of non-straight panels, jointed by tongue and groove locking system. Correctly connected panels form a system.

The adjacent systems form a unique looking surface.





Infinity Oak Sandstone Extra Matt Lacquered Gloss 5-11%

#### Inquiry process:

1. We receive from the customer estimated project quantity with the information about grading and surface treatment required

2. According to provided information we make an offer

3. After confirmation of the price we receive .CAD file from the customer with the room layout where flooring should be installed with information of flooring direction

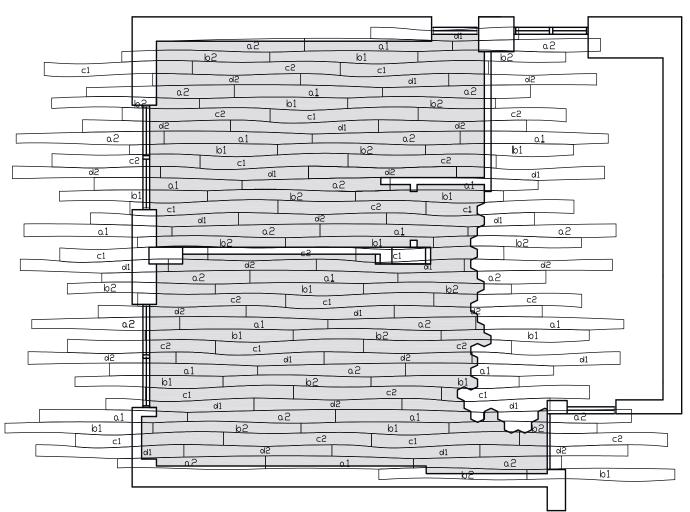
- 4. Calculating total project quantity including waste
- 5. Signing a contract / start of production

Estimated production time is 10 to 14 weeks

#### Full module of 8 boards









#### ESTA SPORT

#### ESTA SPORT Fitness

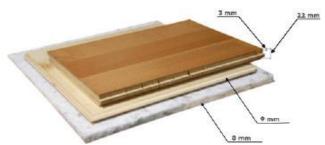




Characteristics	Data		
Flooring construction	ESTA SPORT Fitness		
Construction height, mm	18 + 3 = 21		
Species	Oak, Ash		
Flooring dimensions, mm	18 x 204 x 2200		
Finish	UV Sports Lacquer gloss 15-20%		
Shock absorption, %	55		
Vertical deformation, mm	3,50		
Constant of friction	0,94		
Ball bounce, %	98		
Rolling load, mm	0,28		

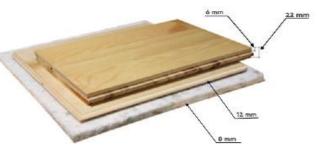
Characteristics	Data		
Flooring construction	ESTA SPORT Light		
Construction height, mm	14 + 9 + 3 = 26		
Species	Oak, Ash, Merbau		
Flooring dimensions, mm	14 x 204 x 2200		
Finish	UV Sports Lacquer gloss 15-20%		
Shock absorption, %	61		
Vertical deformation, mm	3,50		
Constant of friction	0,94		
Ball bounce, %	90		
Rolling load, mm	0,30		





T	1
Characteristics	Data
Flooring construction	ESTA SPORT Pro
Construction height, mm	22 + 9 + 8 = 39
Species	Oak, Ash
Flooring dimensions, mm	22 x 204 x 2200
Finish	UV Sports Lacquer gloss 15-20%
Shock absorption, %	65
Vertical deformation, mm	3,00
Constant of friction	0,94
Ball bounce, %	90
Rolling load, mm	0,19

#### ESTA SPORT Pro Long Life



Characteristics	Data
Flooring construction	ESTA SPORT Pro Longlife
Construction height, mm	22 + 12 + 8 = 42
Species	Oak, Ash
Flooring dimensions, mm	22 x 204 x 2200
Finish	UV Sports Lacquer gloss 15-20%
Shock absorption, %	63
Vertical deformation, mm	3,10
Constant of friction	0,94
Ball bounce, %	92
Rolling load, mm	0,20

# Flooring Technical



1 Strip Oak City

Little or no color variation. Sapwood not allowed, healthy knots diameter < 10 mm, no repaired knots



1 Strip Oak Elite

Moderate or little color variation allowed. Minimal sapwood presence, healthy knots diameter < 10 mm, knot repairs with filler < 7 mm



1 Strip Oak Town

Moderate color variation allowed. Occasional sapwood < 30 mm width, healthy knots diameter < 30 mm, knot repairs with filler < 20 mm

## Oak Grading



Moderate color variation with sapwood present, healthy knots diameter < 10 mm, knot repairs with filler < 7 mm





1 Strip Oak Village

Higher color variation allowed. Occasional sapwood < 30 mm width, healthy knots and fallen out repaired knots diameter < 35 mm, , filled crack < 50 mm



1 Strip Oak Ranch

Higher color variation allowed. Occasional sapwood < 50 mm width, unlimited healthy knots and fallen out repaired knots diameter < 60 mm, filled crack < 150 mm. Repaired cracks allowed.



#### 1 Strip Oak Nova

Moderate color variation. Sapwood not allowed, healthy knots diameter < 10 mm, no repaired knots.



1 Strip Oak Vivid

High color variation. Sapwood allowed up to 1/3 of the width. Healthy knots diameter < 30 mm, knot repairs with filler < 20 mm



3 Strip Oak Village

Natural color variation with sapwood allowance < 15 mm on lamella sides, healthy and repaired knots diameter < 17 mm

## Oak Grading



3 Strip Oak Clasic

Moderate color variation with sapwood allowance < 25 mm on lamella sides, healthy and repaired knots diameter < 10 mm



**3 Strip Oak Vintage** 

High color variation and sapwood allowed, healthy and repaired knots diameter < 23 mm



High color variation and sapwood allowed, healthy and repaired knots diameter < 23 mm

**3 Strip Oak Living** 



1 Strip Ash Elite

Light natural color variation with no brownheart allowed, no dark and light contrast



**1 Strip Ash Elegant** 

Natural color variation with brownheart present, contrast of light and dark colors. Occasional knots diameter < 25 mm



**3 Strip Ash Elite** 

Very light natural color variation, no brownheart allowed

## Ash Grading



**3 Strip Ash Elegant** 

Natural color variation with brownheart present, contrast of light and dark colors. Occasional knots diameter < 10 mm

#### Grading tables

#### 1 Strip Oak

	City	Elite	Nordic	Town
Healthy knots (diam. up to)	10 mm	10 mm	10 mm	25 mm
Repaired knots (diam. up to)	none	7 mm	7 mm	20 mm
Sapwood allowed ( width up to)	3 mm	15 mm	Unlimited	30 mm
Discoloration	Calm	Moderate	High	Natural

#### 3 Strip Oak

	Village	Classic	Vintage	Living
Healthy knots (diam. up to)	15 mm	10 mm	23 mm	23 mm
Repaired knots (diam. up to)	8 mm	8 mm	10 mm	10 mm
Sapwood allowed ( width up to)	15 mm	25 mm	Unlimited	Unlimited
Discoloration	Natural	Moderate	High	High

1 Strip Ash

3 Strip Ash

	Elite	Elegant	Elite	Elegant
Healthy knots (diam. up to)	3 mm	25 mm	3 mm	10 mm
Repaired knots (diam. up to)	none	25 mm	none	10 mm
Discoloration	Calm	Moderate	Calm	Moderate
Brownheart	none	Present	none	Present

# **Construction Options**

#### General Info

Symmetricaly Balanced 3-Layer & Multi-layer wood flooring construction ensures maximum structural stability of wood flooring board. Minimized shrinkage & swelling, especially in environment with extreme climate changes.

14 mm thick with 3 mm top layer / 1.5 mm back layer / Standard Construction Top: Solid European Oak / Middle layer: Spruce / Base: Birch Veneer 15 mm thick with 3 mm top layer / 3 mm back layer / Oak Balanced Construction Top: Solid European Oak / Middle layer: Spruce / Base: Solid European Oak 10-12 mm thick with 0.5 mm top layer / Birch Plywood Core (multilayer parquet) 14 mm thick with 3 mm top layer / Birch Plywood Core (multilayer parquet) 16 mm thick with 6 mm top layer Ľ 0 22 mm thick with 3 mm top layer I 22 mm thick with 6 mm top layer

14 mm Construction With T&G Lock System / 3 mm top layer







# Surface options



Extra Matt Lac 5% gloss Extra Matt Lac 5-11% gloss



Matt Lac 15-20% gloss



UV-Oil



Stained





Brush

Light Brush



Engraved

2 Side Bevel

4 Side Bevel

# Locking system options

#### Click system by UNILIN



The construction of Estaparket lock system is designed to minimize gaps between boards. There are no plastic inserts, making sure all parts of lock system expand or shrink together following the whole construction. Estaparket guarantees lowest height tolerances between boards.



T&G lock system





#### Innovation

Today's trend is for natural surface that usually can be achieved only with oiled surface that requires a lot more maintenance, than lacquered surface. Lacquered surface is easy to clean and maintain but looks less natural. Estaparket offers innovative lacquering coating system that looks as natural as oiled surface and requires as little maintenance as traditional lacquered surface. The gloss level is only 5%.



**Classical Look Surface** 

Matt Lacquered Gloss 15-20%

Innovative Natural Look Surface



Extra Matt Lacquered Gloss 5%

#### Birch plywood insert for short end lock system

We use the strongest available material for short ends: birch plywood. The tension on the locks on short side of the boards can be extremely high, especially in dry climate periods. Softwood or artificial materials like HDF are often not able to withstand the tension which leads to open gaps between boards.



#### Filler stained to color of design

Filler repair at Estaparket factory is done only by hand, as it is the only way to achieve best quality.

The advantage of our filler is that it can be stained and is ECO friendly. This allows to have calm and natural look for also for the floors which have bigger knots.



Made by Estaparket stained filler



Made by Estaparket stained filler



Made by other factory only black filler

#### Fixed length boards

The boards always come in full length to show the luxury and beauty of the floors. We believe the proportion is vital for high-end flooring and short boards can ruin the look.



Fixed Length Boards; Estaparket



Random Length; Other Factory

#### Unique slow wood drying process

We produce the parquet boards only in the factory in Estonia, starting from drying the wood to ensure superb quality. We dry wood ourselves, using only the green energy. Compared to 2 weeks drying process, which is standard in the industry, we dry wood for about 45 days. Slow drying makes considerably less stress to the wood, making floors more stable.



#### 100% from wood



Estaparket floors are fully recyclable. They are produced from renewable resources without

produced from renewable resources without damaging our nature. The wood sourced from controlled forests means that after every tree that was cut, there is new one planted.

We use our raw materials efficiently, almost without any waste. Offcuts are used for packaging and recycled into green energy. External audits and reviews of our environmental management systems are carried out on a regular basis.



## M1 certified, no added VOC/Formaldehyde

Flooring industry standards and norms have not been updated for decades and are considerably less strict than M1. Formaldehyde emissions and VOC can be very dangerous and lead to various diseases. M1 certification guarantees that emissions from Estaparket are as slow, as they are found in the trees in Nature, making Estaparket floor perfectly safe for your home.



### Floor heating

Estaparket floors are suitable for underfloor heating.

The heating system should be adjusted so that the parquet temperature never exceeds +27°C. The maximum variation in temperature should not be more than 5°C within 24 hours.



#### Estaparket Virtual Reality

You can now try how our floors will look in your room! Please follow the link for further instructions.

#### 10 0 0 0 0 m C ROTATE SURFACE ESTA Floors 122 PARKET C Search rip Ash Elegant Walnu or Extra Matt Lac. 28 Filters shed Gloss 5% (Elegant) Vert an effect property Strip Walnut Rotary ABC Pare Line 28... 00 man CO Co 1 Strip Ash Elegant Teateau Pares Light \*\*\* oy 🍨 room Strip Ash Elepart Jusky Grey Estin Ma internation page of f Skip Ach Elegani Walaut Calor Extra Matt A Back To Top . . .

#### wwww.estaparket.eu/vrfloor

# Unique Estaparket underlayment allows your wooden floors to breathe

Avoid mould growing under your floor by letting your floors breathe. Unique Estaparket 2.3 mm thick underlayment uses air channels to circulate air under the floor using micro pumping system. Air channels in underlayment ensure a constant exchange of air when walked on. This eliminates water vapor from the floor. This underlayment also reduces sound by 22 dB and has a high level of compression strength.



It also works well with underfloor heating.



R CIRCULATION

Number of air channels per 1 m > 175



HUMIDITY PROTECTION > 100 m water ermeability value SD) comparable



NOISE INSULATION

22% reflected sound reduction + impact sound improvement



OMPRESSION STRENGTH Density of bamed layer .35 ka/m<sup>3</sup>



mal Re

# Useful

## General Care and Damage Prevention

Please monitor moisture and temperature as set out below and take corrective measures, if necessary. Place doormats on both sides of your front door. Remove any dirt or other abrasives and wipe up liquid spills immediately. If you spill (food or drinks), wipe up with cloth or paper towels to prevent any permanent damage or staining. Protect all furniture with felt pads to avoid any scratching with movement. Avoid wearing high-heeled shoes on the floor, as they can dent or scratch the floor. Close curtains or blinds to limit direct sun exposure. Keep pet's nails trimmed to minimize damage to the surface.

## Cleaning and maintenance

Estaparket floors are designed for easy cleaning and maintenance.

Simply vacuum clean them regularly and mop up all spills promptly.

Daily cleaning: use vacuum cleaner.

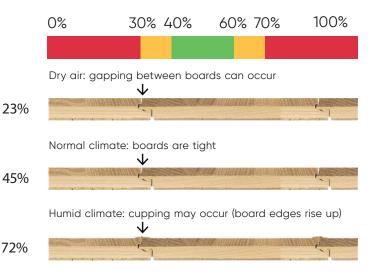
Advanced cleaning (recommended 1-2 times a month): vacuum clean and then sweep them with a slightly humid mop and using universal floor cleaners or very small amount of warm soapy water.

You should only sweep floors after you have cleaned them with vacuum cleaner, as otherwise you will sweep dust into the wooden pores.



#### Climate

Ideal climate for parquet boards is the same as for people: relative humidity 40-60% and temperature 14°C-23°C. Our parquet is made from real wood, natural living materials. Wood is adjusting according to climate (shrinking or expanding). Dry air (below 30% of Relative Humidity) is hazard not only for wooden floors, but also to humans, leading to asthma and other respiratory ailments. Too humid air will make your floors expand and make you feel fatigue and dehydrate.



#### Warranty

Estaparket offers limited warranty 30 years. Please see our warranty terms and conditions on our website.



### Installation guidance

There are 2 ways of installation we recommend: floating (click locking) and glue down (T&G connection).

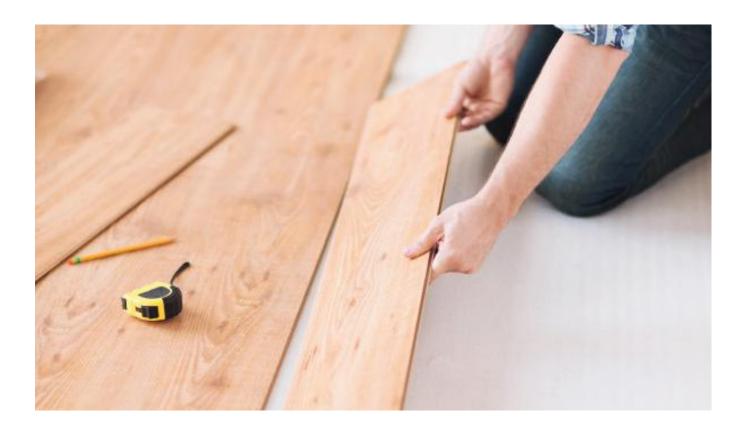
Please check our manual on our web page.



#### Make sure before installation that:

• Rooms in new buildings should be ventilated and heated for at least one month before the parquet installation in order to reduce the moisture level.

- All plaster and paint works must be finished before parquet installation.
- Before laying the floor, the parquet boards should be stored flat unopened for at least 48 hours in the room where they are to be installed.
- During and after the fitting of flooring the relative humidity (RH) should be kept at approx. 40-60% and the temperature should be between 15-30 C.
- Subfloor conditions (Cement <2.5% CM; Concrete RH <85%):</li>
   o Clean scraped or sanded, swept, free of wax, grease, paint, oil and other debris.
  - o Horizontal/flat- maximum tolerance of 5mm over 3 m or 3mm over 2 m.



#### Marketing Tools

#### Horizontal Displays



#### Vertical Displays



Books with removable wood flooring samples



Wood flooring swatches



#### Others



# References

#### HOTELS

Consto Rica Hotell Narvik, Narvik, Norway Clarion Hotel, Stavanger, Norway Myrkdalen Hotel, Vossestrand, Norway Ramberg-Skedsmo, Skedsmokorest, Norway RICA Victoria, Oslo, Norway RICA Oslo, Oslo, Norway RICA, Götheborg, Sweden Quality Hotel Stavanger, Stavanger, Norway Quality hotel Tønsberg, Tønsberg, Norway Soria Moria hotel, Oslo, Norway Klaus K, Helsinki, Finland 5 Högfjällshotellet, Sälen, Sweden Radisson Blu, Lillehammer, Norway Scandic Oscar, Varkaus, Finland Hilton, Tallinn, Estonia Clarion, Helsinki, Finland Hanasaari, Espoo, Finland Hanko Regatta Suites, Hanko, Finland Mariott, Athens, Greece Arkaden, Mästra, Sweden Marklandet, Täby, Sweden Tripla, Helsinki, Finland Radisson Blu, Oulu, Finland Maximilian, Prague, Czech Republic

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#### THEATERS AND PUBLIC HALLS

Mariinsky Theatre Orkestra hall, Saint Petersburg, Russia Saint Petersburg State University of Economics, Saint Petersburg, Russia Istanbul University, Istanbul, Turkey Planet Wellness Village, Switzerland London 2012 Olympics Basketball Courts

#### APARTMENTS

Kista Torn (tallest residential building in the city), Stockholm, Sweden Horisont (tallest building in Jutland), Jutland, Denmark One Bloor (tallest residential building in Toronto), Toronto, Canada The Alba Takapuna block of flats (tallest building in the area), New Zealand Young and Rich, Toronto, Canada X2 Condos, Toronto, Canada Charle Condos, Toronto, Canada



Marinsky Theatre St. Petersburg, Russia



MARRIOTT

Mariott Hotel Athens, Greece



**Hilton Hotel** Tallinn, Estonia

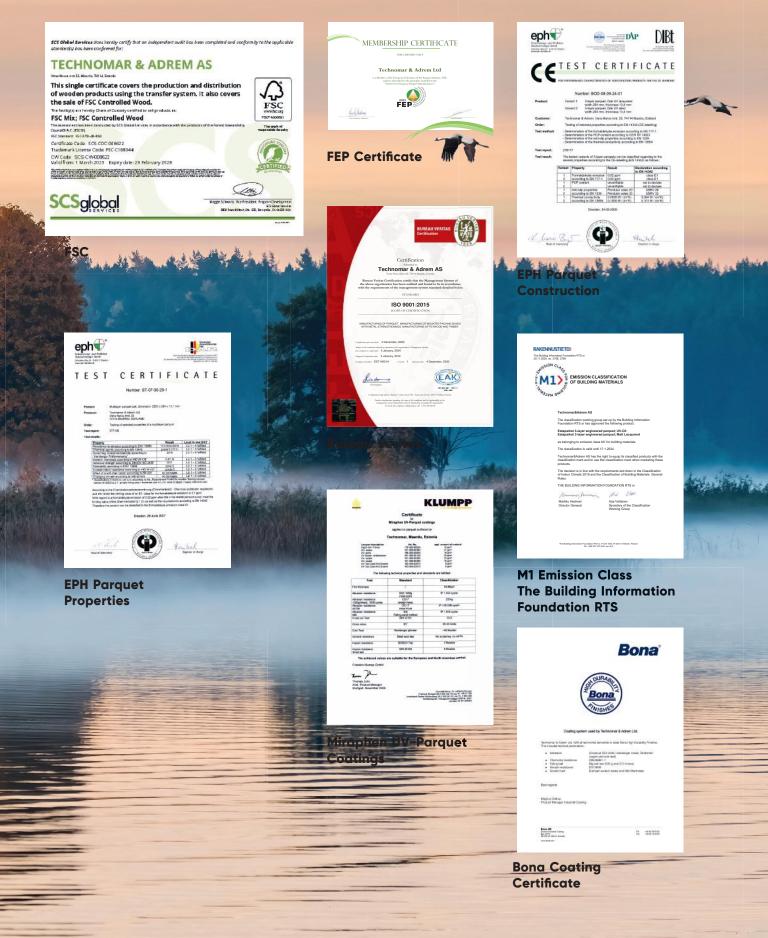
) Hilton



**London Olympics Basketball** London, UK



# Certificates









#### Try our floor virtually at your home!

Technomar & Adrem AS Vana-Narva mnt 22, 74114 Maardu, Estonia

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