



HARKE
Food

Food is Quality Guide to Application

YOUR BENEFITS

- ▶ High quality products
- ▶ Verified & reliable ingredient sources
- ▶ Highly functional & fit for purpose
- ▶ Excellent technical support
- ▶ Smart logistics – great OTIF score



Food

YOUR PARTNER FOR FUNCTIONAL INGREDIENTS



Food is Quality

HARKE Food is your trusted partner for high-quality functional ingredients.

HARKE Food has been at the forefront of supplying premium functional food ingredients and additives, available in both conventional and organic forms, for more than 40 years. Our ingredients are specially crafted to meet the evolving needs of our Customers in diverse food industries, such as bakery and gluten-free products to meat applications and vegan alternatives.

We pride ourselves on more than just supplying ingredients – we offer **technical expertise** to **support the development** and **optimization** of healthy and delicious food products. By staying ahead of the latest consumer and market trends, we help our Customers maintain their competitive edge.

Our **in-house experts** cooperate closely with Customers, providing end-to-end support **from concept** development **to commercialization**. With an extensive, quality-driven product portfolio, HARKE Food is committed to forming unique and effective partnerships, ensuring your success in a dynamic market.



HARKE GROUP

is the mother company of HARKE Food. It is a family-owned, international group, offering speciality materials, technical support and customized solutions, including formulating, blending and contract packaging for technical applications.

Typical Applications

Tapioca Syrup High Maltose	-
Tapioca Syrup Low Sugar	-
Tapioca Syrup Solids	-
Agave Products	Agave Syrup Agave Inulin
Flours/Starches	Beetroot Flour Carrot Flour Faba Flour Fava Starch Linseed Flour Pea Flour Pea Starch Rice Flour Tapioca Starch
Fibers	Konjac Glucomannan Oat-Beta-Glucan Pea Fiber Psyllium Husk Powder Tapioca Fiber
Enzymes	Functional Enzyme Blends Maltogenic Amylase Protease Transglutaminase
Extracts	Extracts of Various Plants Natural Olive Extract Onion Extract (Fermented) Yeast Extract
Carob Derivatives	Locust Bean Gum Ascorbic Acid MCT Oils

Vitamins			
Vitamin A	-		
Vitamin D	-		
	Vitamin E		
Sucrose Fatty Acid Esters	Sucrose Esters	E 473	
	Acetic Acid	E 260	
	Caustic Soda	E 524	
	Citric Acid Anhydrous	E 330	
	Citric Acid Monohydrate	E 330	
	Fumaric Acid	E 297	
Acids/Bases	Malic Acid	E 296	
	Phosphoric Acid	E 338	
	Potassium Hydroxide	E 525	
	Sodium Hydroxide Solid/Solution	E 524	
	Tartaric Acid	E 334	
	Ammonium Chloride	-	
	DCP 2 H ₂ O (Phosphates)	E 341 (ii)	
	Low-Sodium Sea Salt	-	
Minerals / Salts	MCPa (Phosphates)	E 341 (i)	
	Potassium Carbonate	E 501	
	SAPP (Phosphates)	E 450 (i)	
	SHMP (Phosphates)	E 452 (i)	
	Sodium Benzoate	E 211	
	STPP (Phosphates)	E 451 (i)	
	Talc – Magnesium Silicate Hydrate	E 533b	
	Titanium Dioxide Replacer	E 170	
Further Food Additives	TSPP (Phosphates)	E 450 (iii)	
	Glycerin	E 422	
	Propylene Glycol	E 1520	



HARKE Pharma GmbH
Business Unit Food
Xantener Straße 1
45479 Mülheim an der Ruhr
Germany

📞 +49 (0)208 3069-0
✉️ food@harke.com
🌐 www.harke.com/food



HARKE GROUP

09 | 2024

