



# COLLECTION





# PROMOTIONAL PACKAGING



MADE IN EUROPE

At Sonoco Metal Packaging EMEA, we create smart sustainable metal packaging that helps make a difference for our planet and future generations. We help brands increase their perceived value and stand out on the shelf with qualitative and durable packaging. With more than 200 years of expertise in the packaging industry, we are the reference for the world's most iconic brands.



200 years'  
expertise



45  
Plants



17  
Countries



6,300+  
Employees

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|    | Round welded body |    | Square and rectangular cut corner |    | Irregular tins |
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# HOW WE CREATE VALUE

**Better Packaging. Better Life.®**

We promote, protect, and preserve your brand,  
your products, local communities and our planet.



## **Promote**

We elevate brands to  
prompt smiles



## **Protect**

We protect products and  
consumers by using optimal  
materials and  
manufacturing processes



## **Preserve**

We preserve our planet and  
our people by maintaining  
the highest sustainability  
standards



## **Enhance**

Promote, protect and  
preserve your products to  
create business value



# PROMOTE MAKE THEM SMILE



Eviosys' promotional packaging division offer a wide array of design services and technologies to create smart metal sustainable packaging that will associate your brand with quality and joy. Packaging that create a deep attachment to your brand for generations.

Diversity makes us stronger.

We build bridges between the various markets we serve so you can benefit from the latest innovations in packaging translated to fit the specificities of your market.



Biscuits and  
Confectionery



Dry  
beverages



Fragrance and  
cosmetics

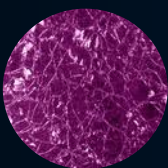


Wines and  
spirits

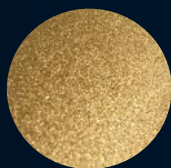


And much  
more...

Stand out from the crowd combining several finishing options from our wide range of textured and coloured coatings and inks.



Crackled  
effect



Sparkled  
effect



Micro  
Embossing



Tactile  
Inks



And much  
more...

Trends consultancy, in-house design studio, 3D print, realistic renderings, microbiologic compatibility assessments and pack tests, we offer a wide array of services to help you maximize the benefit of your packaging.



## PROTECT KEEP IT FRESH AND SAFE

With Sonoco metal packaging solutions, you benefit from the combination of metal - best in class to protect the freshness of your products - and well designed ends, sealing systems and lids.  
An expertise that ensures your product an optimum taste and smell preservation with an extended shelf life.

Light yet strong, Sonoco metal packaging secures your products from your doors to the consumers' home and beyond.  
Your ally for online shopping deliveries, our metal packaging not only protects but also offers an unparalleled sense of quality for an outstanding unboxing experience.

Benefit from our 200+ years of expertise in metal packaging manufacturing and the know-how of your Sonoco metal packaging teams.  
You can count on us as we work passionately on your productions with the safety of workers and consumers in mind.  
We are internationally recognized for our level of quality, precision and expertise.



Resistant  
Material



Safe for  
everyone



High quality  
standards



Best-in-class  
product preservation

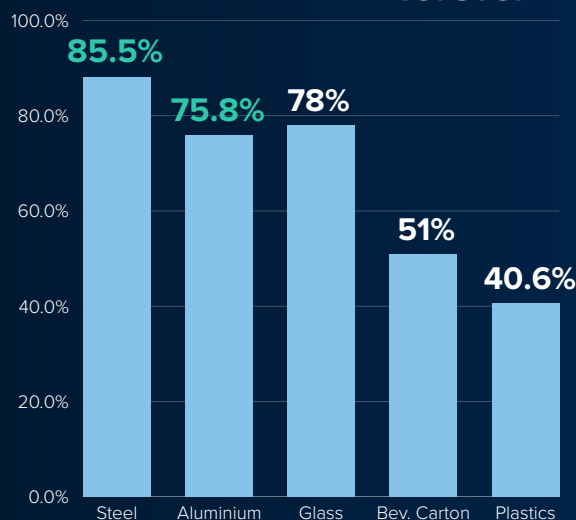


# PRESERVE TOGETHER



## The first choice for sustainable packaging

Metal, 100% recyclable forever, is by essence a circularity champion. With 85% of actual recycling rate in Europe, steel is the most recycled packaging material.



Source: Industry experts - APEAL (2020 data); ACE, FEVE, European Aluminium, (2019 data); Eurostat (2019 data)

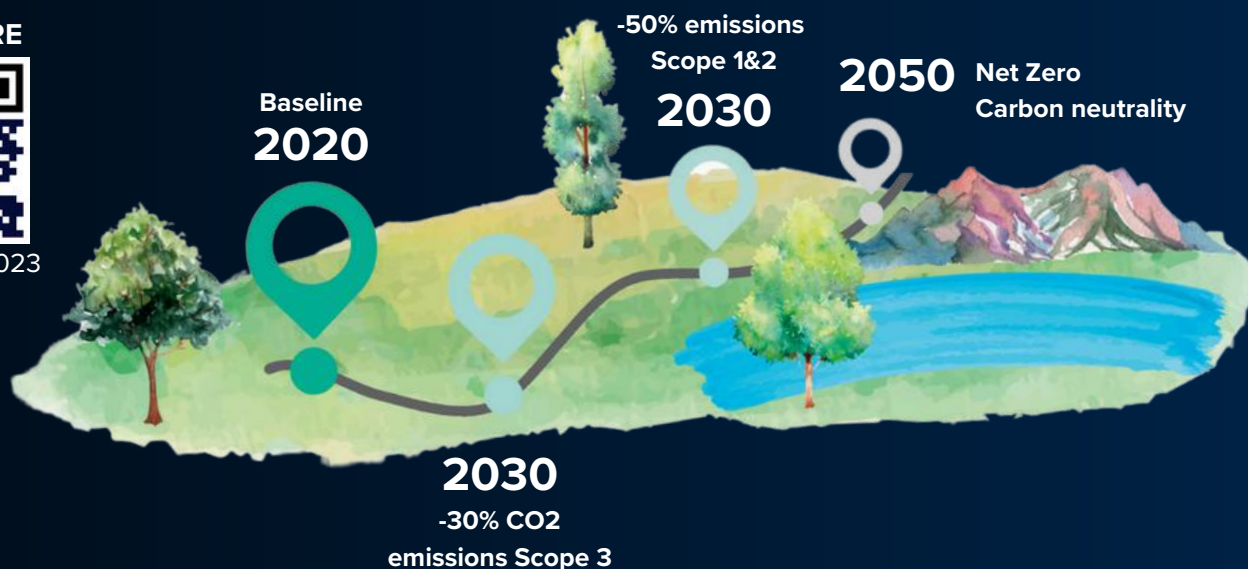
### Sonoco Metal Packaging EMEA goes further

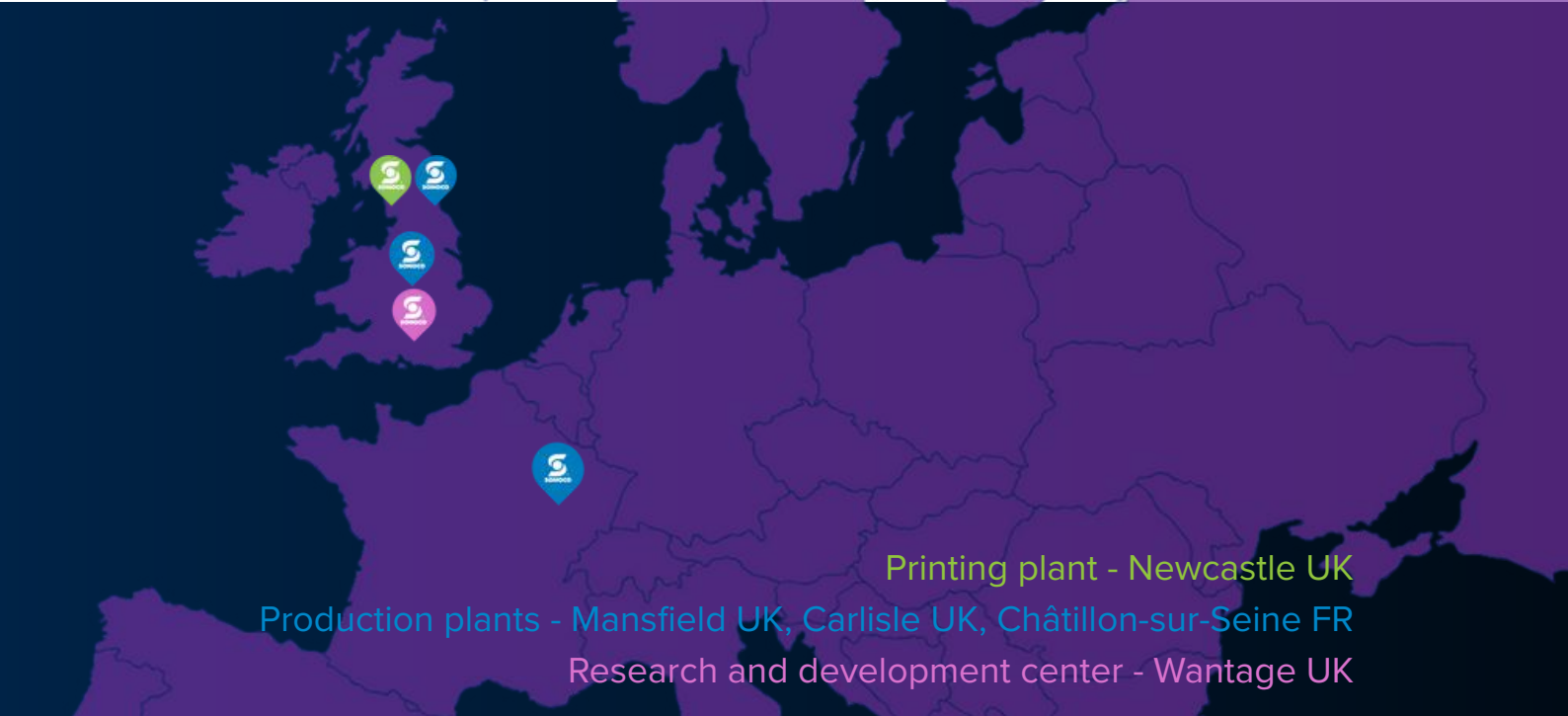
With eco-conception at the start of every new project and significant investments in the most sustainable technologies, Sonoco Metal Packaging announced a targeted 50% reduction of its greenhouse gas emissions for scopes 1 & 2 by 2030 and plans to reach carbon neutrality by 2050. By choosing us as your first packaging supplier, you are taking a stand to preserve local communities and our planet.

READ MORE



ESG Report 2023





# PROMOTIONAL TINS MANUFACTURED CLOSE TO YOU

## MADE LOCALLY

More than a product, more than a brand, an emotional attachment for consumers.

By working with Sonoco Metal Packaging EMEA, you directly contribute to sustaining the local knowledge, skills, and craftsmanship within our communities.

Your choice strengthens our local social fabric, packaging sovereignty and bolsters the economy and employment right here at home.





# OUR SERVICES

## ALWAYS BY YOUR SIDE

**TRENDS ANALYSIS:** proactively partner with trend agencies to anticipate future needs of new and existing consumers and feed-in concepts and inspirations for mutually beneficial developments

**IN-HOUSE DESIGN STUDIO:** your in-house packaging design partners for shapes and prints

**PROTOTYPING:** developing 3D visuals, 3D print and metal prototypes

**COLOUR MATCH:** digital proof and colour-control technology to ensure colour consistency between sites, overseen by our network of print studio

**PILOT LINES:** launching small runs for customer tests

**PACK TESTING:** large volume accelerated life testing

**ANALYTICAL CHEMISTRY:** metal, coating and product interaction

**MICROSCOPY:** supplier quality and claims resolution



# OUR LATEST INNOVATIONS





## HORIZON

An OVERCAP by SONOCO

# Ultra-shallow Overcap

First-of-its-kind ultra-light shallow metal overcap that makes your packaging solution infinitely recyclable from the can to the top with less material used.

Horizon™ brings any dry product packed in metal cans a seamless qualitative look and feel.

READ MORE





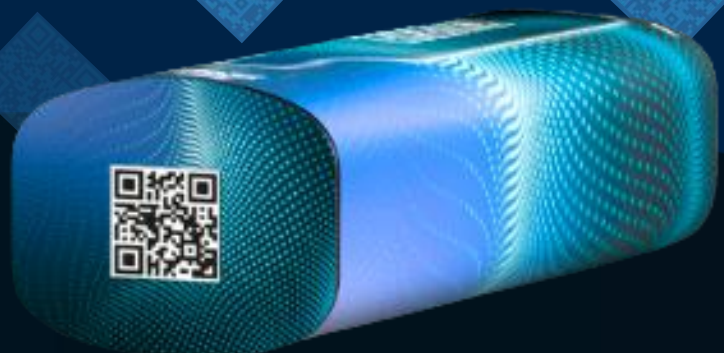
**Sonoco**  
**unique**  
**QR**  
**code**

**Link every single tin**  
**produced to any content**  
**your teams, distributors or**  
**consumers need**

READ MORE



- Anti-counterfeiting solution ✓
- Supply chain optimisation ✓
- Transparency ✓
- Consumer experience ✓



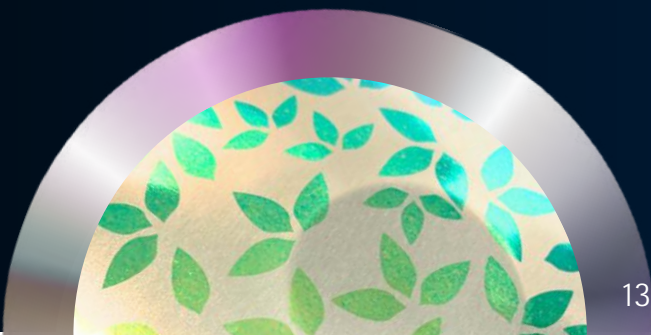
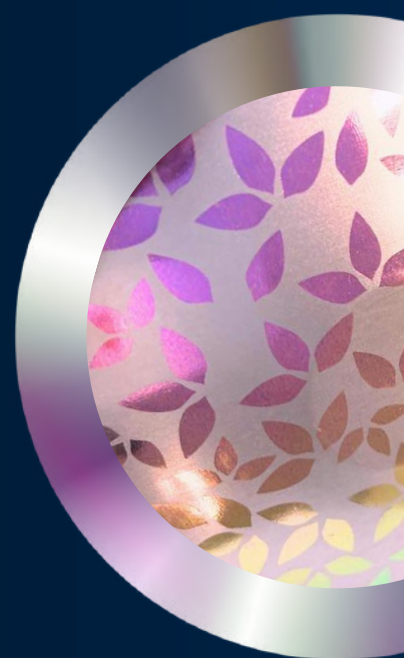
# HOLOGRAPHIC EFFECT



**Our unique capability that will  
set your packaging apart**

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Hot-stamping with mesmerizing  
holographic effect on metal.

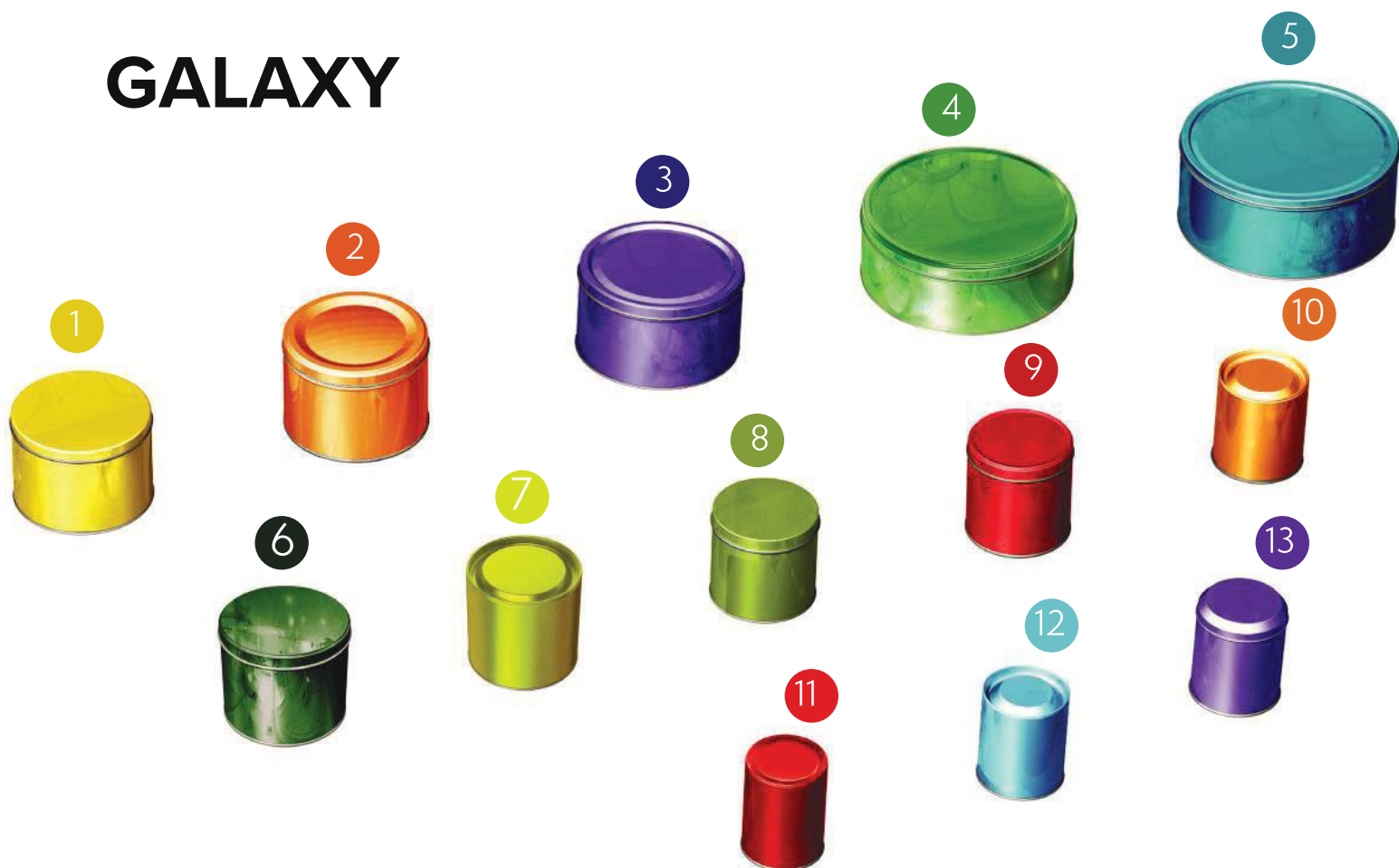


# OUR CATALOG





# GALAXY



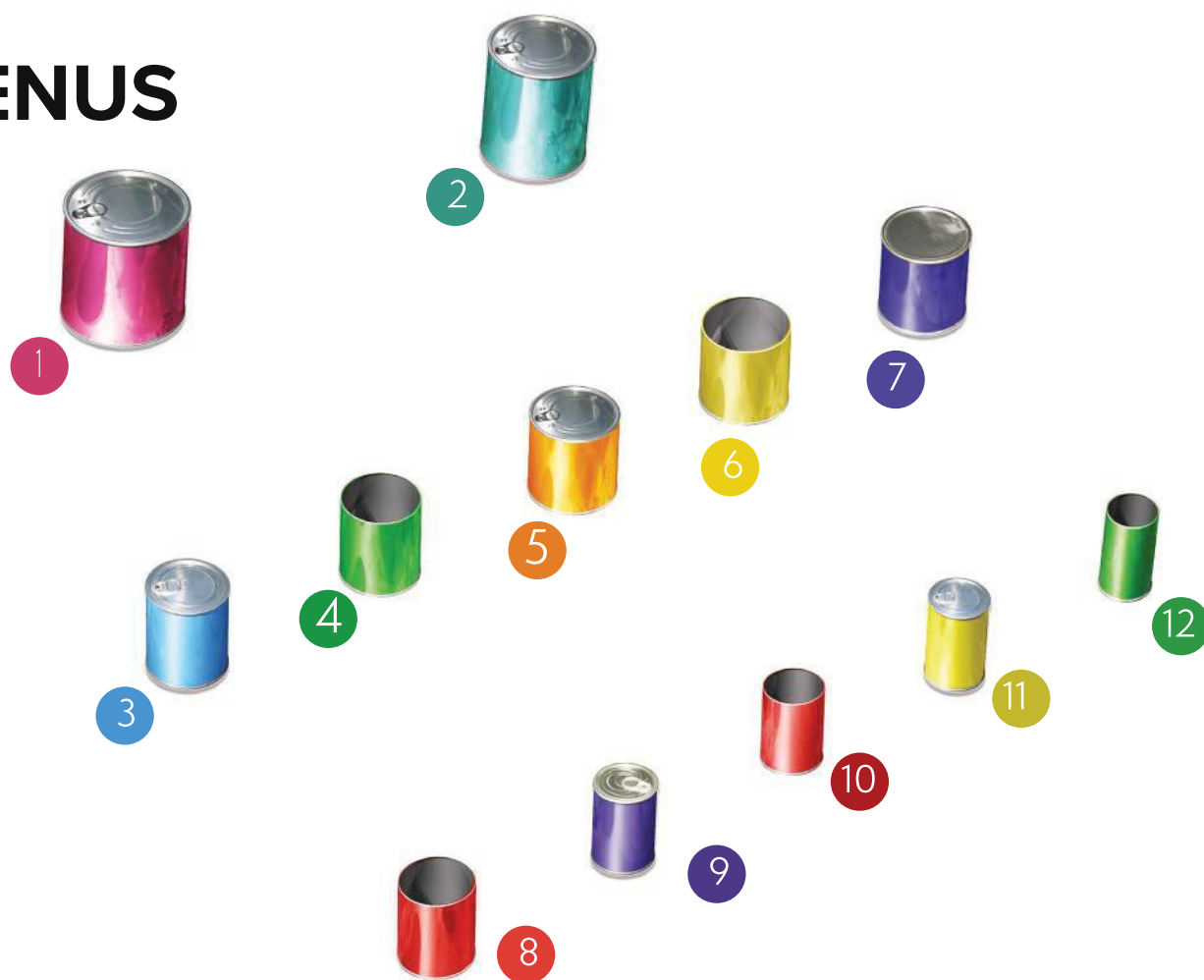
Picture	Reference	Diameter	Height (min-max)	Lids	Ends	Body	Produced in
1	138x138CYL	138mm	69-354mm	<b>A</b> , R, J	B	IC	the UK
2	141x141CYL	141mm	45-248mm	<b>J</b> , H	B	BIC	the UK
3	180x180CYL	180mm	45-248mm	<b>J</b> , C	B	BIC	the UK
4	215x215CYL	215mm	45-323mm	<b>J</b>	B, <b>C</b>	BIC	the UK
5	230x230CYL	230mm	46-324mm	<b>D</b> , J, J1	C	BIC	the UK
6	122x122CYL	122mm	69-249mm	O, <b>C</b>	B, D	BIC, IC	the UK
7		109mm	69-354mm	S	B	BIC, IC	the UK
8	106x106CYL	106mm	69-354mm	<b>A</b> , F2, S, C, J	B, D	IC	the UK
9	101x101CYL	101mm	69-354mm	A, S, C, <b>J</b>	B	BIC, IC	the UK
10	093x093CYL	93mm	69-354mm	F2, <b>S</b> , C	B	BIC, IC	the UK
11	079x079CYL	79mm	69-354mm	<b>S</b> , C	B	IC	the UK
12	085x085CYL	85mm	69-354mm	F2, <b>S</b> , C, A	B	BIC, IC	the UK
13	090x090CYL	90mm	68-353mm	<b>F2</b> , S, C	B	BIC, IC	the UK

# EARTH



Picture	Reference	Diameter	Height (min-max)	Lids	Ends	Body	Produced in
1	CYL110X110	110mm	59-115mm	J	D	IC	France
2	RCC108	108mm	110-339mm	C		BIC, IC	France
3	RCC100	100mm	110-339mm	J, C, R1, S		BIC, IC	France
4	CYL064	64mm	34mm	J		IC	France
5	RCC076	76mm	80-339mm	O		BIC, IC	France
6	RCC086	86mm	80-339mm	F2,S,O	D	BIC, IC	France

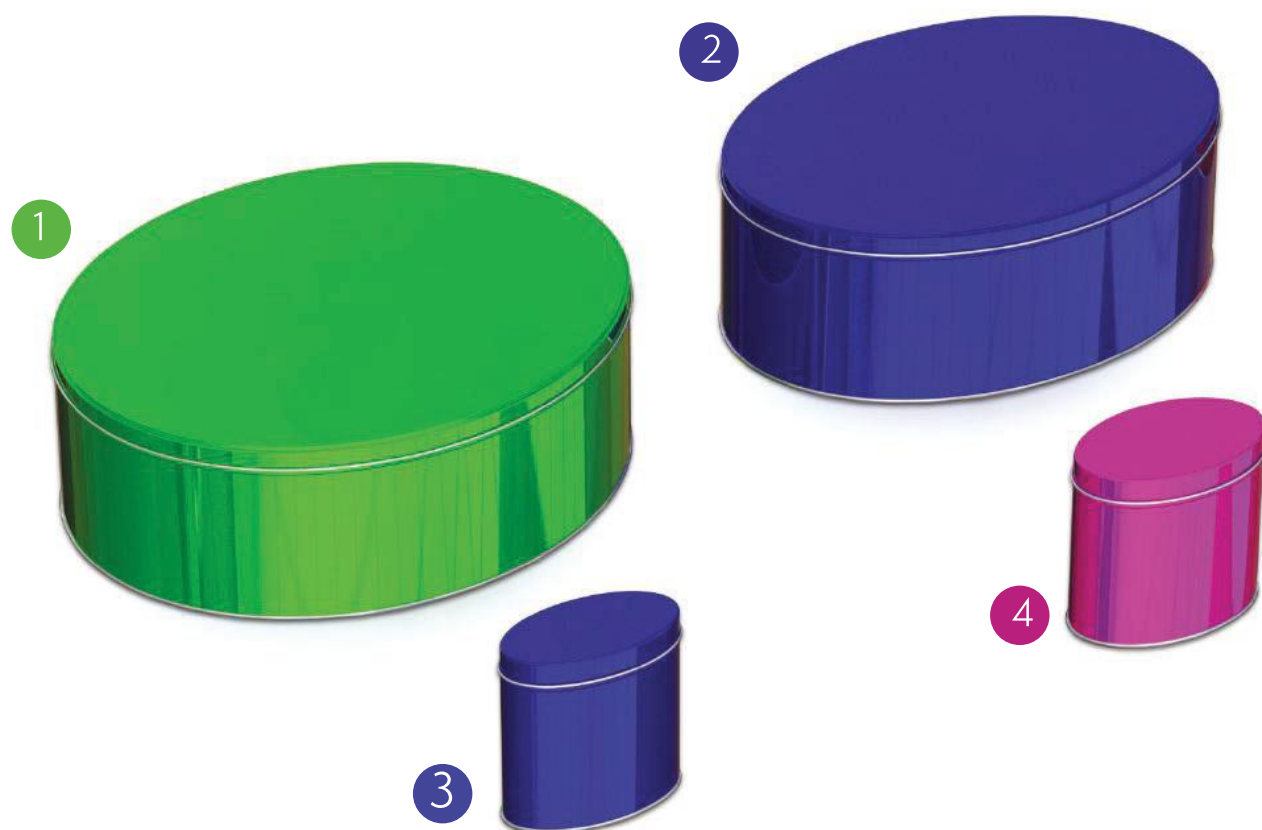
# VENUS



Picture	Reference	Diameter	Height (min-max)	Top	Ends	Body	Produced in
1	RSS153	153mm	140-354mm	Easy Open	A, C	WELD	France
2	RSS127	127mm	146-190mm	Easy Open	A, C	WELD	France
3	RSS086	86mm	80-339mm		C	WELD	France
4	ROT088	88mm	80-200mm		C	WELD	France
5	RSS099	99mm	100-350mm	Easy Open	B, C	WELD	France
6	ROT099	99mm	80-200mm		Food	WELD	France
7	RPO099	99mm		Peel off			France
8	ROT083	83mm	80-200mm		A, C	WELD	France
9	RSS083	83mm	80-200mm	Easy Open	A, C	WELD	France
10	ROT073	73mm	80-200mm		A, C	WELD	France
11	RSS065	65mm	65-280mm	Easy Open	A, C	WELD	France
12	ROT055	55mm	80-200mm		Food	WELD	France



# SATURN



Picture	Reference	Width	Length	Radius	Height (min-max)	Lids	Ends	Body	Produced in
1	295x235OVA	235mm	295mm	99	47-325mm	C	B	BIC	the UK
2	271x186OVA	186mm	271mm	72	46-324mm	C	B	BIC	the UK
3	BFO90x46	60mm	100mm		100-200mm	A	B	BIC	France
4	BFO100x60	46mm	90mm		100-200mm	A	B	BIC	France

# ESSENTIAL



Picture	Reference	Width	Length	Radius	Height (min-max)	Lids	Ends	Body	Produced in
1	263x222REC	222mm	263mm	15	46-324 mm	<b>C</b> , J	B	BIC	the UK
2	267x198REC	198mm	267mm	10	46-324 mm	<b>C</b> , J, N2	B	BIC	the UK
3	271x201REC	201mm	271mm	10	61mm   97 mm	N	B	BIC	the UK
4	241x181REC	181mm	241mm	11	46-324 mm	C	B	BIC	the UK
5	232x217REC	217mm	232mm	16	46-324 mm	<b>C</b> , J	B	BIC	the UK
6	230x215REC	215mm	230mm	10	47-325 mm	C	B	BIC	the UK/France
7	229x165REC	165mm	229mm	10	47-325mm	A, <b>C</b>	B	BIC	the UK
8	183x130REC	130mm	183mm	10	47-325mm	U1	B	BIC	the UK

\* N2 lid exclusive to the biscuit market

# DISTINCTION



Picture	Reference	Width	Length	Radius	Height (min-max)	Lids	Ends	Body	Produced in
1	257x095REC	95mm	257mm	12	46-324 mm	C	B	BIC	the UK
2	239x103REC	103mm	239mm	10	46-324 mm	F1	B	BIC	the UK
3	218x091REC	91mm	218mm	8	46-324 mm	C	B	BIC	the UK
4	185x073REC	73mm	185mm	13	46-324 mm	C	B	BIC	the UK

3. Hinged lid available



# TREASURE



Picture	Reference	Width	Length	Radius	Height (min-max)	Lids	Ends	Body	Produced in
1	252x132REC	132mm	252mm	13	46-324 mm	A	B	BIC	the UK
2	154x100REC	100mm	154mm	10	46-324 mm	U1	B	BIC	the UK
3	139x085REC	85mm	139mm	10	46-324 mm	A, C	B	BIC	the UK

3.Hinged lid available

# OVATION

1



2



Picture	Reference	Width	Length	Radius	Height (min-max)	Lids	Ends	Body	Produced in
1	284x201REC	201mm	284mm	37	46-324mm	C	B	BIC	the UK
2	246x212REC	212mm	246mm	52	47-245mm	C	B	BIC	the UK

# OPERA



Reference	Width	Length	Radius	Height (min-max)	Lids	Ends	Body	Produced in
285x230REC	230mm	285mm	17	50-325	C	B	BIC	the UK



# ELEGANCE



Picture	Reference	Width	Length	Radius	Height (min-max)	Lids	Ends	Body	Produced in
1	188x188SQU	188mm	188mm	21	46-324 mm	F1	B	BIC	the UK
2	180x180SQU	180mm	180mm	21	46-324 mm	Z1	B, C	BIC	the UK
3	168x68SQU	168mm	168mm	21	46-324mm	F1	B	BIC	the UK
4	052x052SQU	52mm	52mm	10	70mm	C	B	IC	the UK
5	088x088SQU	88mm	88mm	15	46-344mm	C	B	BIH	the UK
6	102x102SQU	102mm	102mm	3	50-331mm	W	A1	2IC	the UK

6.Seated End

# SPARK



Picture	Reference	Width	Length	Radius	Height (min-max)	Lids	Ends	Body	Produced in
1	299x209ROC	209mm	299mm	51	46-324mm	C, J2	B	BIC	the UK
2	295x199ROC	199mm	295mm	12	46-324mm	C, J	B	BIC	the UK
3	256x190ROC	190mm	256mm	9	46-324mm	C, J	B	BIC	the UK
4	177x152ROC	152mm	177mm	12	46-324mm	H	B	BIC	the UK
5	230x215ROC	215mm	230mm	17	48-326mm	C, V	B	BIC	the UK
6	229x229SCC	229mm	229mm	12	46-324mm	C, J	B	BIC	the UK
7	086x86SCC	86mm	86mm	10	46-324mm	C	B	BIC	the UK

# LIBERTY



Picture	Reference	Width	Length	Radius	Height (min-max)	Top	Ends	Body	Produced in
1	095x067BOW	67mm	95mm	12	47-245 mm	N	B	IC	the UK
2	101x077BOW	77mm	101mm	15	50-331mm	W	A1	2IC	the UK
3	101x088BOW	88mm	101mm	12	46-324 mm	S	B	BIC	the UK
4	205x103BOW	103mm	205mm	30	125, 182, 236 mm	Peel off	B	2IC	the UK
5	113x103BOW	103mm	113mm	8	46-324 mm	N	B	BIC	the UK
6	114x089BOW	89mm	114mm	22	50-331 mm	W	A1	2IC	the UK

2,6 - Seated end. Overhanging lid tab



# TRIUMPH



1



2



3



4

Picture	Reference	Width	Length	Radius	Height (min-max)	Lids	Ends	Body	Produced in
1	285x091BOW	91mm	285mm	45	44-324 mm	C	B	BIC	the UK
2	285x230BOW	230mm	285mm	37	50-338 mm	C	B	BIC	the UK
3	176x073BOW	73mm	176mm		46-244 mm	O	B	BIC	the UK
4	280x185BOW	185mm	280mm	48	46-324 mm	C, J	B	BIC	the UK

1.Hinged lid available

# VERSAILLES



Reference	Width	Length	Radius	Height (min-max)	Lids	Ends	Body	Produced in
293x214BOW	214mm	293mm	35	46-324 mm	C, J	B	BIC	the UK

# BUCKINGHAM



Reference	Width	Length	Radius	Height (min-max)	Lids	Ends	Body	Produced in
191x167BOW	167mm	191mm	18	46-324 mm	J	B	BIC	the UK

# FIDGET



Reference	Width	Length	Radius	Height (min-max)	Lids	Ends	Body	Produced in
285x225BOW	225mm	285mm	60	60-325mm	Z	B	BIC	the UK



# DIAMOND



Picture	Reference	Width	Length	Radius	Height (min-max)	Lids	Ends	Body	Produced in
1	241x241OCT	241mm	241mm	14	46-324mm	J	B	BIC	the UK
2		220mm	220mm	31	46-324mm	J1	C,C1	BIC	the UK
3	220x20OCT	220mm	220mm	31	46-324mm	J	C	BIC	the UK
4	099x099OCT	99mm	99mm	9	46-324mm	C	B	BIC	the UK
5	175x75OCT	175mm	175mm	10	46-324mm	J	B	BIC	the UK
6	197x197OCT	197mm	197mm	10	47-325mm	C,J, U2	B	BIC	the UK

# BLOOM



Picture	Reference	Width	Length	Radius	Height (min-max)	Lids	Ends	Body	Produced in
1	177x163IRR	163mm	177mm	50	46-324 mm	A, C	B	BIC	the UK
2	242x228IRR	228mm	242mm	71	46-324 mm	J	B	BIC	the UK

# EVEREST



Reference	Width	Length	Radius	Height (min-max)	Lids	Ends	Body	Produced in
160x181IRR	181mm	160mm	12	46-324 mm	C	B	BIC	the UK

# DROP



Reference	Width	Length	Radius	Height (min-max)	Lids	Ends	Body	Produced in
095x095IRR	95mm	95mm	27/68	104-324mm	S, N	B	IC	the UK

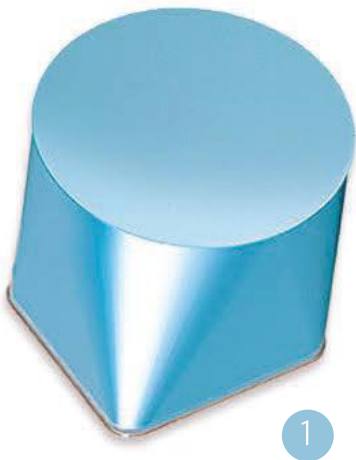


# MOON



Reference	Width	Length	Radius	Height (min-max)	Lids	Ends	Body	Produced in
270x253IRR	253mm	270mm	56	46-250 mm	N, C, J	B	BIC	the UK

# COMET



1



2

	Reference	Width	Length	Diameter	Radius	Height	Lids	Ends	Body	Produced in
1	127x105CYS	105mm	105mm	127mm	12	265 mm	W	B	IC	the UK
2	112x093CYS	93mm	93mm	112 mm	10	100,254,327 mm	W	B	IC	the UK

# LEAF



Reference	Width	Length	Radius	Height (min-max)	Lids	Ends	Body	Produced in
236x236IRR	236mm	236mm	23/64	48-326 mm	C, J	B	BIC	the UK

# BALTIC



Picture	Reference	Width	Length	Radius	Height (min-max)	Lids	Ends	Body	Produced in
1	285x230IRR	230mm	285mm	20	47-325 mm	C, J	B	BIC	the UK
2	185x175WAV	175mm	185mm	12	46-324 mm	J	B	BIC	the UK



# ATLANTIC



Reference	Width	Length	Radius	Height (min-max)	Lids	Ends	Body	Produced in
285x230IRR	225mm	285mm	29	46-325 mm	C	B	BIC	the UK

# GOURMET



Reference	Width	Length	Radius	Height (min-max)	Lids	Ends	Body	Produced in
238x226IRR	226 mm	238 mm	20/30	46-100 mm	J	B	BIC	the UK

# ROCKET






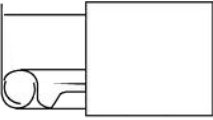



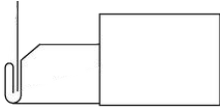

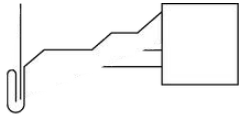

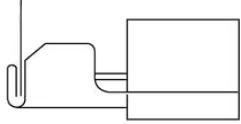

Reference	Width	Length	Radius	Height (min-max)	Lids	Ends	Body	Produced in
216x140IRR	140mm	216mm	11	47-155 mm	U2	B	BIC	the UK

# INDEX




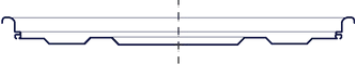






















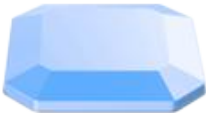
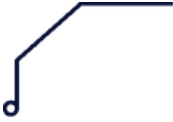


# END PROFILES

		Seated end	<b>A</b>
		Curled seated end	<b>A1</b>
		Seamed end	<b>B</b>
		Panelled seamed end	<b>C</b>
		Double recess seamed end	<b>C1</b>
		Recess panelled seamed end	<b>D</b>
		Food end	<b>•</b>























# TOPS

		Peel off / Aluminium foil	<b>1</b>
		Easy open	<b>2</b>

# LID PROFILES

		O/C Shallow	A
		O/C Stepped	C
		O/C Recessed	D
		O/C Radius	F1
		O/C Chamfered	F2
		O/C Stepped & domed	H
		O/C Stepped recessed	J
		O/C Stepped chamfered & recessed	J1
		Multi-recessed	J2
		O/C Deep Plateau	K
		I/C Flat	N

# LID PROFILES

		I/C Stepped recessed	N2
		I/C Domed	O
		Tray lid	R
		or CVR1 tray plug	R1
		Tray plug with raised panel	S
		O/C Radiused panel	U1
		O/C Angled panel	U2
		O/C Stepped angle panel	V
		Double shell plug	W
		I/C Stepped	Z
		I/C with radius stepped panel	Z1



# PROMOTIONAL metal packaging EMEA

Notes:

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