

# Sustainable Products

## Formulation Book



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# Scalp and Hair

**ECO-CONSCIOUS**

# PRODUCT FORMULATION

## Daily Repair Bond Shampoo

PHC-PF-26-048

Our **Daily Repair Bond Shampoo** is engineered for the "everyday washer" who needs to remove buildup without stripping away the hair's natural soul. We've swapped harsh detergents for a sophisticated blend of **coconut-derived** cleansers and humectants.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	57.10
A2	Tetrasodium EDTA	Tetrasodium EDTA	Chelating Agent	0.20
A3	Tetrasodium Etidronate	Tetrasodium Etidronate	Stabilizer	0.20
<b>A4</b>	<b>Glysoft RG</b>	<b>Glycerin</b>	<b>Humectant</b>	<b>2.00</b>
A5	Hydroxypropyl Guar Hydroxypropyltrimonium Chloride	Hydroxypropyl Guar Hydroxypropyltrimonium Chloride	Conditioning Agent	0.50
<b>A6</b>	<b>Sufrosoft HS100</b>	<b>Cocamidopropyl Hydroxysultaine</b>	<b>Amphoteric Surfactant</b>	<b>22.00</b>
<b>A7</b>	<b>Sufravon 890</b>	<b>Potassium Cocoate (and) Potassium Oliviate</b>	<b>Anionic Surfactant, foam boosting</b>	<b>5.00</b>
A8	Lauryl Glucoside	Lauryl Glucoside	Co-surfactant	6.50
A9	Coco-Glucoside	Coco-glucoside	Co-surfactant	4.00
A10	Hydrolyzed Collagen	Hydrolyzed Collagen	Active	0.50
A11	<i>Entea phaseoloides</i> (Gugo) Bark Extract	<i>Entea phaseoloides</i> (Gugo) Bark Extract	Active	0.50
A12	Panthenol (Vitamin B5)	Panthenol	Active	1.00
<b>A13</b>	<b>NatPro 8000</b>	<b>Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate</b>	<b>Natural Preservative</b>	<b>0.50</b>
A14	Citric Acid, 50%	Citric Acid	pH modifier	0.70
<b>TOTAL</b>				<b>100.00</b>

### Formulation Benefits

- ✓ Sulfate-free formula
- ✓ Excellent cleansing without stripping natural oils
- ✓ Scalp-friendly formulation

### Key Ingredients

#### Sufrosoft HS100

- ✓ High-foaming amphoteric surfactant
- ✓ Stable over a wide pH range
- ✓ Derived from sustainable coconut oil
- ✓ ISO 16128 (RCI): 0.6



#### Sufravon 890

- ✓ Excellent foaming and cleansing properties
- ✓ Wide compatibility with various types of surfactants
- ✓ Derived from refined coconut oil that is organically grown from sustainable resources
- ✓ ISO 16128: 100% Natural



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**Procedure**

- 1 In a beaker, combine and mix Phase A1-A5 until fully dispersed.
- 2 Add remaining ingredients simultaneously while mixing until homogeneous.
- 3 Adjust pH with 50% citric acid by gradual addition. Mix until homogeneous.
- 4 Fill to desired container.

**Key Ingredients**

**NatPro 8000**

- ✓ Natural preservative and anti-microbial active
- ✓ Effective at pH 4.0-9.0
- ✓ Derived from sustainable coconut oil
- ✓ ISO 16128-1: 100% Natural



**Specification**

Appearance	Slightly hazy pale amber liquid
pH	6.21
Viscosity	924 cPs (60rpm; Spindle #62)

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# PRODUCT FORMULATION

## Comfort Scalp Co-Wash Cleanser

PHC-PF-26-072

Gently cleanse and care for your hair with this natural co-wash. Enriched with coconut oil, it removes buildup from your hair and scalp without stripping natural oils. It maintains moisture, reduces frizz, and is perfect for curly, dry, or textured hair types.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	57.675
A2	EDTA	Tetrasodium EDTA	Chelating Agent	0.20
A3	Guar HPMC	Guar Hydroxypropyltrimonium Chloride	Anti-static agent	0.25
A4	Neosoft CD	Cocamidopropyl Dimethylamine Lactate	Conditioning Active	0.50
A5	Citric Acid	Citric Acid	pH Modifier	0.125
A6	Sufrosoft HS100	Cocamidopropyl Hydroxysultaine	Surfactant	20.00
A7	Sufravon SCI80F	Sodium Cocoyl Isethionate	Surfactant	4.50
B1	Cetearyl Alcohol	Cetearyl Alcohol	Emulsifier	7.00
B2	BTAC	Behentrimonium Chloride	Conditioning Agent	1.50
B3	Glyzer CT200	Caprylic/Capric/Lauric Triglyceride	Emollient	3.00
B4	Glyzer CE200	Isoamyl Laurate	Emollient	1.50
B5	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	1.00
C1	Fragrance		Fragrance	0.25
C2	Aloe Vera Extract	Aloe Barbadensis Leaf Extract	Hair & Scalp Moisturizer	0.50
C3	Saccharide Isomerate	Saccharide Isomerate	Moisturizing Active	0.50
C4	Panthenol	Panthenol	Humectant	0.50
<b>TOTAL</b>				<b>100.00</b>

### Formulation Benefits

- ✓ Retains natural oils
- ✓ Saves time in hair care routine
- ✓ Helps maintain healthy and manageable hair
- ✓ Natural formulation

### Key Ingredients

#### Glyzer CT200

- ✓ Helps improve scalp care by reducing dandruff cause by Malassezia furfur.
- ✓ Helps in reducing the TEWL and improving scalp moisturization
- ✓ ISO-16128-1: 100%



#### Sufrosoft HS100

- ✓ Mild surfactant with conditioning effect
- ✓ Exclusively derived from coconut oil
- ✓ California Prop 65 Compliant
- ✓ ISO-16128-1: 60%



#### Sufravon SCI80F

- ✓ Helps thicken the formulation and eliminate the use of viscosity builders.
- ✓ A mild surfactant that offers dense and creamy lather.
- ✓ ISO 16128-1: 86%



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**Procedure**

- 1 Load Water and EDTA in the main vessel with continuous mixing until homogeneous.
- 2 While continuously mixing, gradually add Guar HPMC until dispersed.
- 3 Add **Neosoft CD**. Continue mixing until homogeneous.
- 4 Add Citric acid gradually. Mix until homogeneous.
- 5 Add **Sufrosoft HS100**. Continue mixing until homogeneous.
- 6 Add **Sufravon SCI80F**. Continue mixing until homogeneous. Heat to 70°C –75°C.
- 7 In a separate container, load All Phase B and heat to 70°C –75°C until fully melted.
- 8 Add Phase B to Phase A with continuous mixing to emulsify.
- 9 Turn off the heating and allow the emulsion to cool with continuous mixing.
- 10 At 40°C and below, add Phase C one at a time with continuous mixing until homogeneous.
- 11 Fill into desired containers.

**Key Ingredients**

**Glyzer CE200**

- ✓ Provides silky-smooth finish without the heavy buildup
- ✓ Coconut derived emollient
- ✓ ISO 16128-1: 100%



**Specification**

Appearance	Viscous flowy emulsion
pH (as is)	4.50
Viscosity (in cPs)	243, 100 (0.3rpm;S#63)

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# PRODUCT FORMULATION

## Soft Curl Leave-In Cream

PHC-PF-26-051

Our **Soft Curl Leave-In Cream** is a lightweight, velvet-textured treatment designed to give your coils the structure they crave without the "crunch." By combining high-performance **coconut emollients** with gentle conditioning, this cream seals the cuticle to lock out frizz and lock in a soft, touchable bounce that lasts all day.

Phase	Ingredient	INCI	Function	%
A1	Aqua	Aqua	Diluent	82.70
A2	Glysoft RG	Glycerin	Humectant	2.00
A3	Hydroxypropyl Guar Hydroxypropyltrimonium Chloride	Hydroxypropyl Guar Hydroxypropyltrimonium Chloride	Anti-static Agent	0.30
A4	Cetearyl Alcohol	Cetearyl Alcohol	Emulsifier, thickener	4.00
B1	Emulsier GMS 100SE	Glyceryl Stearate	Emulsifier	2.00
B2	Glyzer CE300	Coco-caprylate/Caprata	Emollient	2.00
B3	Glyzer CT200	Caprylic/Capric/Lauric Triglyceride	Emollient	2.00
B4	Neosoft CD	Cocamidopropyl Dimethylamine Lactate	Conditioning Active	0.75
C1	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Natural Preservative	2.00
C2	1,2-Hexanediol	1,2-Hexanediol	Preservative	0.50
C3	Avena sativa (Oat) Kernel Extract	Avena sativa (Oat) Kernel Extract	Active	0.20
C4	Panthenol (Vitamin B5)	Panthenol	Active	1.00
C5	Fragrance	Fragrance	Fragrance	0.50
<b>TOTAL</b>				<b>100.00</b>

### Formulation Benefits

- ✓ *Silicone-slip* benefits using coconut emollients
- ✓ Easy-detangling and high shine
- ✓ Does not weigh down curls

### Key Ingredients

#### Glyzer CE300

- ✓ Suitable alternative to silicones
- ✓ Fast drying, leaving hair shiny and silky
- ✓ Derived from sustainable coconut oil
- ✓ ISO 16128-1: 100% Natural



COSMOS APPROVED

#### Glyzer CT200

- ✓ Outstanding spreadability
- ✓ Provides lightness and smoothness
- ✓ Derived from refined coconut oil that is organically grown from sustainable resources
- ✓ ISO 16128-1: 100% Natural



COSMOS APPROVED

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### Procedure

- 1 In a beaker, combine and mix Phase A1-A4 until fully dispersed. Heat to 70°C.
- 2 In a separate beaker, heat to 70°C Phase B1-B4 and mix until fully homogeneous.
- 3 Slowly add phase B to phase A and mix until homogeneously emulsified.
- 4 Cool down to 40°C and add remaining ingredients C1-C5.
- 5 Cool further before transferring to desired containers.

### Specification

Appearance	Opaque white cream
pH	4.10
Viscosity	15,000 cPs (4rpm; Spindle #63)

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# PRODUCT FORMULATION

## Fresh Start Shampoo Tablet

PHC-PF-26-052

Super concentrated, economical and environment-friendly solid shampoo formulated with **Sufravon SCI80P** as the primary surfactant. It delivers good cleansing and foaming properties. **Neosoft CD** offers excellent detangling and improves wet and dry combing.

Phase	Ingredient	INCI	Function	%
A1	Cationic Guar Gum	Hydroxypropyl Guar Hydroxypropyltrimonium Chloride	Conditioning Agent	0.50
A2	Neosoft CD	Cocamidopropyl Dimethylamine Lactate	Conditioning Agent	3.00
B1	Water	Aqua	Diluent	3.00
B2	Polyquat-10	Polyquaternium-10	Conditioning Agent	1.00
C1	Sufravon SCI80P	Sodium Cocoyl Isethionate	Cleansing	60.00
C2	Sodium Coco Sulfate	Sodium Coco Sulfate	Cleansing	29.50
D1	Fragrance	Parfum	Aesthetic	3.00
D2	Colorant		Aesthetic	q.s.
<b>TOTAL</b>				<b>100.00</b>

### Formulation Benefits

- ✓ Economical formulation
- ✓ White, rich and creamy foam
- ✓ Excellent hair conditioning properties

### Key Ingredients

#### Sufravon SCI80P

- ✓ Coconut-derived surfactant
- ✓ Excellent cleansing, foaming and hard water tolerance
- ✓ Biodegradable
- ✓ ISO-16128: 86%



#### Neosoft CD

- ✓ Coconut-derived conditioning agent
- ✓ Compatible to wide range of surfactant
- ✓ Ideal neutralizing agent for cationic guar gum
- ✓ ISO-16128: 73%



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## Flake Control Scalp Serum

PHC-PF-26-053

Our **Flake Control Scalp Serum** takes a "skin-first" approach. This anhydrous formula mimics the scalp's natural sebum to rebalance moisture levels and gently dissolve the dry patches that lead to visible flaking. It's a sophisticated, silk-touch oil that targets the root cause of dryness without leaving your roots feeling greasy or weighed down offered by **coconut-derived emollients**.

Phase	Ingredient	INCI	Function	%
A1	Glyzer CT600	Tricaprylin	Emollient	49.50
A2	Glyzer CT200	Caprylic/Capric/Lauric Triglyceride	Emollient	48.50
A3	Glyzer CE200	Isoamyl Laurate	Emollient	1.00
A4	Fragrance	Fragrance	Fragrance	0.50
A5	Tea Tree Oil	<i>Melaleuca alternifolia</i> (Tea Tree) Leaf Oil	Active	0.50
<b>TOTAL</b>				<b>100.00</b>

### Formulation Benefits

- ✓ Ultra-lightweight formula
- ✓ *Silicone-slip* using coconut emollients
- ✓ Scalp-friendly formulation

### Key Ingredients

#### Glyzer CT200

- ✓ Helps reduce *Malassezia furfur* that causes dandruff
- ✓ Lightweight and helps soothe scalp, reducing itching and redness
- ✓ Derived from refined coconut oil that is organically grown from sustainable resources
- ✓ ISO 16128-1: 100% Natural



#### Glyzer CT600

- ✓ Has anti-oxidant properties
- ✓ Hydrating and lightweight
- ✓ Derived from refined coconut oil that is organically grown from sustainable resources
- ✓ ISO 16128-1: 100% Natural



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# PRODUCT FORMULATION

## Flake Control Scalp Serum

PHC-PF-26-053

Our **Flake Control Scalp Serum** takes a "skin-first" approach. This anhydrous formula mimics the scalp's natural sebum to rebalance moisture levels and gently dissolve the dry patches that lead to visible flaking. It's a sophisticated, silk-touch oil that targets the root cause of dryness without leaving your roots feeling greasy or weighed down offered by **coconut-derived emollients**.

Phase	Ingredient	INCI	Function	%
A1	Glyzer CT600	Tricaprylin	Emollient	49.50
A2	Glyzer CT200	Caprylic/Capric/Lauric Triglyceride	Emollient	48.50
A3	Glyzer CE200	Isoamyl Laurate	Emollient	1.00
A4	Fragrance	Fragrance	Fragrance	0.50
A5	Tea Tree Oil	<i>Melaleuca alternifolia</i> (Tea Tree) Leaf Oil	Active	0.50
<b>TOTAL</b>				<b>100.00</b>

### Formulation Benefits

- ✓ Ultra-lightweight formula
- ✓ *Silicone-slip* using coconut emollients
- ✓ Scalp-friendly formulation

### Key Ingredients

#### Glyzer CT200

- ✓ Helps reduce *Malassezia furfur* that causes dandruff
- ✓ Lightweight and helps soothe scalp, reducing itching and redness
- ✓ Derived from refined coconut oil that is organically grown from sustainable resources
- ✓ ISO 16128-1: 100% Natural



#### Glyzer CT600

- ✓ Has anti-oxidant properties
- ✓ Hydrating and lightweight
- ✓ Derived from refined coconut oil that is organically grown from sustainable resources
- ✓ ISO 16128-1: 100% Natural



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### Procedure

- 1 In a beaker, combine and mix phase A1-A5 until homogeneous.
- 2 Fill to desired container.

### Key Ingredients

#### Glyzer CE200

- ✓ Natural alternative for silicones
- ✓ Versatile silky emollient
- ✓ Derived from sustainable coconut oil



### Specification

Appearance	Clear, colorless to pale yellow liquid
Odor	Faint to mild characteristic odor

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# PRODUCT FORMULATION

## Hair & Scalp Serum

PHC-PF-26-071

Our **Hair & Scalp Serum** takes a "skin-first" approach. This anhydrous formula mimics the scalp's natural sebum to rebalance moisture levels and gently dissolve the dry patches that lead to visible flaking. It's a sophisticated, silk-touch oil that targets the root cause of dryness without leaving your roots feeling greasy or weighed down.

Phase	Ingredient	INCI	Function	%
A1	Glyzer CT600	Tricaprylin	Emollient	49.50
A2	Glyzer CT200	Caprylic/Capric/Lauric Triglyceride	Emollient	48.50
A3	Glyzer CE200	Isoamyl Laurate	Emollient	1.00
A4	Fragrance	Fragrance	Fragrance	0.50
A5	Tea Tree Oil	<i>Melaleuca alternifolia</i> (Tea Tree) Leaf Oil	Active	0.50
<b>TOTAL</b>				<b>100.00</b>

### Formulation Benefits

- ✓ Ultra-lightweight formula
- ✓ *Silicone-slip* using coconut emollients
- ✓ Scalp-friendly formulation

### Key Ingredients

#### Glyzer CT200

- ✓ Outstanding spreadability
- ✓ Provides lightness and smoothness
- ✓ Derived from refined coconut oil that is organically grown from sustainable resources
- ✓ ISO 16128-1: 100% Natural



#### Glyzer CT600

- ✓ Has anti-oxidant properties
- ✓ Hydrating and lightweight
- ✓ Derived from refined coconut oil that is organically grown from sustainable resources
- ✓ ISO 16128-1: 100% Natural



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## Radiance Exfoliating Facial Wash

PHC-PF-26-054

Our **Radiance Exfoliating Facial Wash** is a high-performance hybrid designed to resurface, brighten, and clarify without the synthetic "plastic" feel of traditional cleansers. We've pioneered a formula that prioritizes **coconut-derived surfactants** and bio-compatible skin-finishers.

Phase	Ingredient	INCI	Function	%
A1	Aqua	Aqua	Diluent	42.75
A2	Tetrasodium EDTA	Tetrasodium EDTA	Chelating Agent	0.20
A3	Tetrasodium Etidronate	Tetrasodium Etidronate	Stabilizer	0.20
A4	Glysoft RG	Glycerin	Humectant	2.00
A5	Sufravon SN100	Sodium Cocoate	Surfactant	5.00
B1	Sufrasoft HS100	Cocamidopropyl Hydroxysultaine	Amphoteric Surfactant	25.00
B2	Salicylic Acid	Salicylic Acid	Active	1.00
B3	Sufravon 890	Potassium Cocoate (and) Potassium Oliviate	Anionic Surfactant	15.00
C1	NatPro 7000	Glyceryl Undecylenate	Natural preservative	0.20
C2	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Natural preservative	0.50
C3	Glycerin (and) Cellulose (and) Cellulose Gum	Glycerin (and) Cellulose (and) Cellulose Gum	Suspending Agent	5.00
C4	1% Sodium Hyaluronate	Sodium Hyaluronate	Active	0.50
C5	Fragrance	Fragrance	Fragrance	0.15
C6	Niacinamide beads	Niacinamide natural beads	Exfoliating active	2.50
<b>TOTAL</b>				<b>100.00</b>

### Formulation Benefits

- ✓ Sulfate-free formula
- ✓ Excellent cleansing without stripping natural oils
- ✓ Skin-friendly formulation

### Key Ingredients

#### Sufrasoft HS100

- ✓ High-foaming amphoteric surfactant
- ✓ Stable over a wide pH range
- ✓ Derived from sustainable coconut oil
- ✓ ISO 16128 (RCI): 0.6



#### Sufravon 890

- ✓ Excellent foaming and cleansing properties
- ✓ Wide compatibility with various types of surfactants
- ✓ Derived from refined coconut oil that is organically grown from sustainable resources
- ✓ ISO 16128: 100% Natural



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# Face and Skin Care

CLEANSE AND NOURISH

# PRODUCT FORMULATION

## Radiance Exfoliating Facial Wash

PHC-PF-26-054

Our **Radiance Exfoliating Facial Wash** is a high-performance hybrid designed to resurface, brighten, and clarify without the synthetic "plastic" feel of traditional cleansers. We've pioneered a formula that prioritizes **coconut-derived surfactants** and bio-compatible skin-finishers.

Phase	Ingredient	INCI	Function	%
A1	Aqua	Aqua	Diluent	42.75
A2	Tetrasodium EDTA	Tetrasodium EDTA	Chelating Agent	0.20
A3	Tetrasodium Etidronate	Tetrasodium Etidronate	Stabilizer	0.20
A4	Glysoft RG	Glycerin	Humectant	2.00
A5	Sufravon SN100	Sodium Cocoate	Surfactant	5.00
B1	Sufrasoft HS100	Cocamidopropyl Hydroxysultaine	Amphoteric Surfactant	25.00
B2	Salicylic Acid	Salicylic Acid	Active	1.00
B3	Sufravon 890	Potassium Cocoate (and) Potassium Oliviate	Anionic Surfactant	15.00
C1	NatPro 7000	Glyceryl Undecylenate	Natural preservative	0.20
C2	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Natural preservative	0.50
C3	Glycerin (and) Cellulose (and) Cellulose Gum	Glycerin (and) Cellulose (and) Cellulose Gum	Suspending Agent	5.00
C4	1% Sodium Hyaluronate	Sodium Hyaluronate	Active	0.50
C5	Fragrance	Fragrance	Fragrance	0.15
C6	Niacinamide beads	Niacinamide natural beads	Exfoliating active	2.50
<b>TOTAL</b>				<b>100.00</b>

### Formulation Benefits

- ✓ Sulfate-free formula
- ✓ Excellent cleansing without stripping natural oils
- ✓ Skin-friendly formulation

### Key Ingredients

#### Sufrasoft HS100

- ✓ High-foaming amphoteric surfactant
- ✓ Stable over a wide pH range
- ✓ Derived from sustainable coconut oil
- ✓ ISO 16128 (RCI): 0.6



#### Sufravon 890

- ✓ Excellent foaming and cleansing properties
- ✓ Wide compatibility with various types of surfactants
- ✓ Derived from refined coconut oil that is organically grown from sustainable resources
- ✓ ISO 16128: 100% Natural



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**Procedure**

- 1 In a beaker, combine and mix Phase A1-A5 while heating at 70C. Mix until homogeneous.
- 2 In a separate beaker, combine Phase B1-B2 while heating at 70C. Mix until homogeneous.
- 3 Add Phase B1-B2 to Phase A with continuous mixing.
- 4 Add Phase B3 to the main beaker with continuous mixing. Cool down to 40C
- 5 At 40C, add phase C1-C6 simultaneously and mix until homogeneous.
- 6 Once cooled down, fill to desired container.

**Key Ingredients**

**NatPro 8000**

- ✓ Natural preservative and anti-microbial active
- ✓ Effective at pH 4.0-9.0
- ✓ Derived from sustainable coconut oil
- ✓ ISO 16128-1: 100% Natural



**Specification**

Appearance	Clear, colorless liquid with green beads
pH	8.30
Viscosity	3257 cPs (20rpm; Spindle #63)

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# PRODUCT FORMULATION

## Deep Hydration Face Cream

PHC-PF-26-073

A lightweight, non-greasy face cream formulated for smooth, radiant skin. Utilizing the power of Peptides, Niacinamide, and coconut-based emollient, it provides deep hydration without feeling oily.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	87.15
A2	Glysoft RG	Glycerin	Humectant	1.00
A3	Xanthan Gum	Xanthan Gum	Thickener	0.10
A4	Carbomer	Carbomer	Thickener	0.30
A5	Niacinamide	Niacinamide	Skincare Active	5.00
A6	MGDA	Methylglycinediacetic Acid	Chelating agent	0.10
B1	Cetearyl Alcohol	Cetearyl Alcohol	Opacifier	0.75
B2	PEG-100 Stearate	PEG-100 Stearate	Emulsifier	0.50
B3	Emulsier GMS 100	Glyceryl Stearate	Emulsifier	0.50
B4	Glyzer CB100	Cocos Nucifera Seed Butter	Emollient	1.00
B5	Glyzer CE200	Isoamyl Laurate	Emollient	1.00
B6	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	1.00
B7	Vitamin E	Tocopheryl Acetate	Antioxidant	0.10
C1	Multi-Peptide complex	Acetyl Tetrapeptide-5 (and) Palmitoyl Pentapeptide-4 (and) Palmitoyl Tripeptide-5 (and) Glycine Max (Soybean) Polypeptide (and) Saccharomyces Polypeptides (and) Water	Anti-aging Active	0.50
C2	Aloe Vera Extract	Aloe Barbadensis Leaf Extract	Moisturizer	0.10
C3	Fragrance		Fragrance	0.20
C4	TEA	Tetrahydroxypropyl Ethylenediamine	pH Modifier	0.30
<b>TOTAL</b>				<b>100.00</b>

### Formulation Benefits

- ✓ Boosts hydration
- ✓ Fast absorbing and non-greasy
- ✓ Helps to minimize the pores
- ✓ Balances oil production

### Key Ingredients

#### NatPro 8000

- ✓ Natural Preservative
- ✓ Act as a co-emulsifier and superfatting active
- ✓ ISO 16128: 100%



#### Glyzer CE200

- ✓ Gives a barrier protection to lock-in moisture
- ✓ Quick absorbing & non-greasy emollient
- ✓ ISO 16128-1: 100%



#### Glyzer CB100

- ✓ Provides intense moisturization on skin
- ✓ Rich in Lauric Acid
- ✓ ISO-16128: 100%



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# Gel-to-Milk Face Cleanser

PHC-PF-26-057

Our **Gel-to-Milk Cleanser** begins as a rich, cushiony gel that grips onto stubborn makeup and daily grime, then instantly emulsifies into a silky, lightweight milk upon contact with water. Made with **coconut emollients**, this cleanser is made to dissolve impurities and nourish skin barrier.

Phase	Ingredient	INCI	Function	%
A1	Glyzer CT500	Coco-glycerides	Emollient	34.00
A2	Glyzer CE300	Coco Caprylate / Caprate	Emollient	34.00
A3	Silica Dimethyl Silylate	Silica Dimethyl Silylate	Thickener	10.00
B1	Diethylhexyl Sodium Sulfosuccinate	Diethylhexyl Sodium Sulfosuccinate	Surfactant	10.50
B2	Sorbitan Oleate	Sorbitan Oleate	Surfactant	10.00
B3	Vitamin E	Tocopherol	Antioxidant	0.50
B4	Fragrance	Fragrance	Fragrance	0.50
B5	Pink Shimmer	Fluorophlogopite, titanium dioxide, tin dioxide, iron oxide	Shimmer	0.50
<b>TOTAL</b>				<b>100.00</b>

### Formulation Benefits

- ✓ Lightweight oil gel cleanser
- ✓ Easy swipe & velvety rinse-off
- ✓ Turns to milk upon contact with water
- ✓ Skin-friendly formulation

### Key Ingredients

#### Glyzer CT500

- ✓ Outstanding spreadability
- ✓ Velvety skin-feel
- ✓ Derived from sustainable coconut oil
- ✓ ISO 16128-1: 100% Natural



#### Glyzer CE300

- ✓ Natural alternative to silicones
- ✓ Fast-spreading emollient
- ✓ Derived from sustainable coconut oil
- ✓ ISO 16128-1: 100% Natural



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# PRODUCT FORMULATION

## Gel-to-Milk Face Cleanser

PHC-PF-26-057

Our **Gel-to-Milk Cleanser** begins as a rich, cushiony gel that grips onto stubborn makeup and daily grime, then instantly emulsifies into a silky, lightweight milk upon contact with water. Made with **coconut emollients**, this cleanser is made to dissolve impurities and nourish skin barrier.

Phase	Ingredient	INCI	Function	%
A1	Glyzer CT500	Coco-glycerides	Emollient	34.00
A2	Glyzer CE300	Coco Caprylate / Caprate	Emollient	34.00
A3	Silica Dimethyl Silylate	Silica Dimethyl Silylate	Thickener	10.00
B1	Diethylhexyl Sodium Sulfosuccinate	Diethylhexyl Sodium Sulfosuccinate	Surfactant	10.50
B2	Sorbitan Oleate	Sorbitan Oleate	Surfactant	10.00
B3	Vitamin E	Tocopherol	Antioxidant	0.50
B4	Fragrance	Fragrance	Fragrance	0.50
B5	Pink Shimmer	Fluorophlogopite, titanium dioxide, tin dioxide, iron oxide	Shimmer	0.50
<b>TOTAL</b>				<b>100.00</b>

### Formulation Benefits

- ✓ Lightweight oil gel cleanser
- ✓ Easy swipe & velvety rinse-off
- ✓ Turns to milk upon contact with water
- ✓ Skin-friendly formulation

### Key Ingredients

#### Glyzer CT500

- ✓ Outstanding spreadability
- ✓ Velvety skin-feel
- ✓ Derived from sustainable coconut oil
- ✓ ISO 16128-1: 100% Natural



#### Glyzer CE300

- ✓ Natural alternative to silicones
- ✓ Fast-spreading emollient
- ✓ Derived from sustainable coconut oil
- ✓ ISO 16128-1: 100% Natural



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### Procedure

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- 1 In a beaker, combine and mix Phase A1-A3 until fully thickened and homogeneous.
  - 2 Add Phase B1-B5 simultaneously until homogeneous.
  - 3 Fill to desired packaging while melted.
- 

### Specification

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Appearance	Clear light pinkish oily gel
Color	Light pink

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# PRODUCT FORMULATION

## Soft Melt Cleansing Balm

PHC-PF-26-075

A melt-away cleansing balm designed to remove waterproof makeup without the friction. Formulated with coconut-derived emollients to moisturize and smooth the skin for a refreshed and supple finish.

Phase	Ingredient	INCI	Function	%
A1	Cocolatum 501	<b>Cocoglycerides (and) Cera alba (Beeswax) (and) Euphorbia cerifera (Candelilla) Wax</b>	<b>Emollient</b>	<b>20.10</b>
A2	Polysorbate 80	Polysorbate 80	Emulsifier	4.00
A3	Diethylhexyl Sodium Sulfosuccinate	Diethylhexyl Sodium Sulfosuccinate	Emulsifier	16.00
A4	Isopropyl Myristate	Isopropyl Myristate	Emollient	16.42
A5	Glyzer CB100	<b>Cocos nucifera Seed Butter</b>	<b>Emollient</b>	<b>10.00</b>
A6	Glyzer CE200	<b>Isoamyl Laurate</b>	<b>Emollient</b>	<b>12.00</b>
A7	12-Hydroxystearic Acid	12-Hydroxystearic Acid	Emulsifier	5.00
A8	Candelilla Wax	<i>Euphorbia cerifera</i> (Candelilla) Wax	Thickener	6.00
A9	Cetearyl Oliviate (and) Sorbitan Oliviate	Cetearyl Oliviate (and) Sorbitan Oliviate	Emulsifier	2.00
A10	Cetearyl Alcohol	Cetearyl Alcohol	Thickener	5.00
A11	NatPro 8000	<b>Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate</b>	<b>Preservative</b>	<b>1.60</b>
A12	MelaControl F4	Dipropylene Glycol and <i>Rubus fruticosus</i> (Blackberry) Fruit Extract and <i>Rubus idaeus</i> (Raspberry) Fruit Extract and <i>Passiflora incarnata</i> Flower Extract and Propolis Extract	Whitening Active	0.80
A13	Bergamot Fragrance		Fragrance	0.28
A14	Sunflower Oil	<i>Helianthus annuus</i> (Sunflower) Seed Oil	Emollient	0.40
A15	Vitamin E	Tocopheryl Acetate (Sunflower) Seed Oil	Antioxidant	0.40
<b>TOTAL</b>				<b>100.00</b>

### Formulation Benefits

- ✓ Easily dissolves makeup and impurities.
- ✓ Leaves the skin soft, hydrated, and conditioned without feeling greasy.
- ✓ Delivers a rich, pampering sensation with a soft, silky glide.

### Key Ingredients

#### Cocolatum 501

- ✓ Multi-functional moisturizing emollient base
- ✓ Act as thickener in the formulation
- ✓ Has natural antibacterial property
- ✓ Hypoallergenic
- ✓ ISO-16128: 100%



#### NatPro 8000

- ✓ A natural preservative and superfatting active
- ✓ Mild, multi-functional ingredient
- ✓ Derived from sustainable coconut oil
- ✓ ISO-16128: 100%



#### Glyzer CE200

- ✓ A non-tacky emollient that provides a soft and silky skin feel
- ✓ Eco-friendly alternative to silicone
- ✓ ISO-16128: 100%



Raw material verified by ECOCERT GREENLIFE, conforms to the COSMOS Standard

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### Procedure

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1	In a clean container, load all ingredients from A1 to A11. Heat to 75-80 degrees Celcius until fully melted.
2	Turn off the heating. Continue mixing to cool down to 50-60 degrees Celcius.
3	Add all ingredients from A12 to A15. Homogenize using a homogenizer for 2 minutes at 4,000 – 5,000 rpm.
4	Fill to the desired container.

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### Specification

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Appearance	Semi-solid
Color	Pale yellow
Odor	Characteristic

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# PRODUCT FORMULATION

## Airy Sunscreen Stick

PHC-PF-26-069

Experience weightless protection with our Airy Sunscreen Stick, featuring **Glyzer CE200** and **Glyzer CE300** for a silky, invisible finish. This non-greasy formula glides on effortlessly to deliver deep hydration and a breathable, all-day glow.

Phase	Ingredient	INCI	Function	%
A1	12-Hydroxystearic Acid	12-Hydroxystearic Acid	Thickener	6.03
A2	Rice Bran Wax	<i>Oryza sativa</i> (Rice) Bran Wax	Thickener	8.15
A3	Beeswax	<i>Cera alba</i> (Beeswax) Wax	Thickener	10.00
<b>A4</b>	<b>Glyzer CE200</b>	<b>Isoamyl Laurate</b>	<b>Emollient</b>	<b>8.00</b>
<b>A5</b>	<b>Glyzer CE300</b>	<b>Coco Caprylate/Caprata</b>	<b>Emollient</b>	<b>8.00</b>
<b>A6</b>	<b>Glyzer CT100</b>	<b>Caprylic/Capric Triglyceride</b>	<b>Emollient</b>	<b>15.00</b>
A7	Butyl Methoxydibenzoylmethane	Butyl Methoxydibenzoylmethane	UV Filter	3.00
A8	Octocrylene	Octocrylene	UV Filter	4.00
A9	Benzophenone-3	Benzophenone-3	UV Filter	6.00
A10	Ethylhexyl Methoxycinnamate	Ethylhexyl Methoxycinnamate	UV Filter	7.50
A11	Ethylhexyl Salicylate	Ethylhexyl Salicylate	UV Filter	5.00
A12	Cetearyl Alcohol	Cetearyl Alcohol	Opacifier	5.00
A13	Ferulic Acid	Ferulic Acid	Anti-oxidant	0.02
B1	Water	Aqua	Diluent	12.80
<b>B2</b>	<b>NatPro 8000</b>	<b>Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate</b>	<b>Preservative</b>	<b>1.00</b>
B3	Vitamin E	Tocopherol Acetate	Anti-oxidant	0.50
<b>TOTAL</b>				<b>100.00</b>

### Formulation Benefits

- ✓ Mild and natural formulation
- ✓ Absorbs quickly
- ✓ Silky skin feel, non-greasy
- ✓ SPF 30 PA+++

### Key Ingredients

#### Glyzer CE200

- ✓ Light & non-greasy
- ✓ High spreading & quick absorbing
- ✓ Environment-friendly
- ✓ ISO 16128-1: 100%



#### Glyzer CE300

- ✓ Derived from sustainable coconut oil
- ✓ Fast-spreading natural emollient
- ✓ Suitable replacement for cyclopentasiloxane and other silicone oil
- ✓ Imparts fast-drying, shiny, and silky finish on skin
- ✓ ISO 16128-1: 100%



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### Procedure

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- 1 In a beaker, combine Phase A ingredients.
  - 2 Heat phase A at 90°C while mixing.
  - 3 In another container, combine all Phase B ingredients. Mix until homogeneous.
  - 4 Add Phase B to Phase A ingredients. Mix until homogeneous.
  - 4 Immediately fill into the desired stick packaging and allow to set.
- 

### Specification

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Appearance	Solid
Color	White to light yellow

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# PRODUCT FORMULATION

## Coconut Lip Balm

PHC-PF-26-070

Experience deep hydration with our Coconut Lip Balm, featuring **Cocolatum 503** for a plush, cushiony feel without the heaviness of petrolatum. Infused with **Glyzer CT200**, it glides on silken-smooth to lock in moisture for a soft, natural radiance.

Phase	Ingredient	INCI	Function	%
A1	Cocolatum 503	<b>Cocoglycerides (and) Oryza sativa (Rice Bran) Wax (and) Euphorbia cerifera (Candelilla) Wax</b>	<b>Skin protectant</b>	<b>87.50</b>
A2	Candelilla Wax	<i>Euphorbia cerifera</i> (Candelilla) Wax	Consistency modifier	5.00
A3	Rice Bran Wax	<i>Oryza sativa</i> (Rice Bran) Wax	Consistency modifier	1.50
A4	Cetearyl Alcohol	Cetearyl Alcohol	Opacifier	2.50
A5	Glyzer CT200	<b>Caprylic/Capric/Lauric Triglyceride</b>	<b>Emollient</b>	<b>2.00</b>
B1	Flavor		Flavor	1.00
B2	Hibiscus Mica Powder	Fluorophlogopite (and) Titanium Dioxide (and) Tin Oxide (and) Iron Oxide	Pigment	q.s.
B3	Vitamin E	Tocopheryl Acetate	Antioxidant	0.50
<b>TOTAL</b>				<b>100.00</b>

### Formulation Benefits

- ✓ Smooth lip feel
- ✓ Glides easily
- ✓ Leaves a healthy sheen on lips
- ✓ Moisturizes lips

### Key Ingredients

#### Cocolatum 503

- ✓ Petroleum-free
- ✓ Silky smooth feel on the lips
- ✓ Coconut-derived
- ✓ ISO-16128-1: 100%



#### Glyzer CT200

- ✓ Outstanding spreadability
- ✓ Natural emollient
- ✓ Moisturizing
- ✓ ISO-16128-1: 100%



Raw material verified by ECOCERT GREENLIFE, conforms to the COSMOS Standard

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## Soft Aroma Fragrance Stick

PHC-PF-26-060

Experience the future of fragrance with our signature natural perfume stick—a tactile, intimate way to wear your favorite scent. Crafted with a sophisticated blend of plant-derived waxes and naturally-derived emollients as silicone alternatives, **Glyzer CE200 and CT200**, this solid balm melts into the skin, leaving a long-lasting, sophisticated trail that feels like a natural extension of your body.

Phase	Ingredient	INCI	Function	%
A1	12-Hydroxystearic Acid	12-Hydroxystearic Acid	Thickener	15.00
A2	Rice Bran Wax	<i>Oryza sativa</i> (Rice Bran) Wax	Thickener	15.00
A3	Glyzer CE200	Isoamyl Laurate	Emollient	15.00
A4	Glyzer CT200	Caprylic/Capric/Lauric Triglyceride	Emollient	40.00
B1	Fragrance	Fragrance	Fragrance	15.00
<b>TOTAL</b>				<b>100.00</b>

### Formulation Benefits

- ✓ Long-lasting fragrance
- ✓ Easy glide and non-greasy
- ✓ Mess-free application
- ✓ Skin-friendly formulation

### Key Ingredients

#### Glyzer CT200

- ✓ Excellent spreadability
- ✓ Provides easy skin application
- ✓ Derived from sustainable coconut oil
- ✓ ISO 16128: 100% Natural



#### Glyzer CE200

- ✓ Natural alternative to silicones
- ✓ Provides a soft, silky skin feel
- ✓ Derived from sustainable coconut oil
- ✓ ISO 16128: 100% Natural



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# Body Wellness

**DETOX AND RELAX**

# PRODUCT FORMULATION

## Nourishing Body Oil Stick

PHC-PF-26-076

This natural body oil stick melt instantly the moment it touches your warm skin. Formulated with coconut butter and isoamyl laurate, it soaks in deep to lock in moisture, leaving your skin soft, smooth, and hydrated.

Phase	Ingredient	INCI	Function	%
A1	Glyzer CB100	<i>Cocos nucifera</i> Seed Butter	Emollient	72.75
A2	Glyzer CE200	Isoamyl Laurate	Emollient	10.00
A3	Hydrogenated Vegetable Oil	Hydrogenated Vegetable Oil	Thickener	5.50
A4	Cetearyl Alcohol	Cetearyl Alcohol	Thickener	3.00
A5	Candelilla Wax	<i>Euphorbia cerifera cera</i> (Candelilla Wax)	Thickener	6.00
A6	Sweet Almond Oil	<i>Prunus Amygdalus Dulcis</i> (Sweet Almond) Oil	Emollient	2.00
A7	Fragrance		Fragrance	0.50
A8	Vitamin E	Tocopheryl Acetate	Antioxidant	0.25
<b>TOTAL</b>				<b>100.00</b>

### Formulation Benefits

- ✓ Moisturizes and smoothens the skin
- ✓ Petroleum-free
- ✓ Easy application
- ✓ Travel-friendly and portable

### Key Ingredients

#### Glyzer CB100

- ✓ Provides intensive moisturization and radiance on skin
- ✓ Melts upon contact with skin
- ✓ Can be used as replacement for shea butter, cocoa butter and other emollients in creams and lotions.
- ✓ ISO-16128-1: 100%



#### Glyzer CE200

- ✓ A lightweight emollient that offers soft, silky skin-feel
- ✓ Moisturizing and good spreading property
- ✓ ISO-16128-1: 100%



Raw material verified by ECOCERT GREENLIFE, conforms to the COSMOS Standard

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### Procedure

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- 1 In a clean beaker, load **Glyzer CB100, Glyzer CE200**, Hydrogenated Vegetable Oil, Candelilla Wax and Sweet Almond Oil. Heat up to 75-80°C until fully melted and homogenous. Cool down to 50-60 °C with continuous mixing until the color becomes opaque.
  - 2 Add remaining ingredients. Homogenize for 2 minutes at 5,000 rpm.
  - 3 Once liquified, use an overhead mixer to continue mixing until the color turns opaque. To minimize re-crystallization, repeat homogenization for 2 minutes at 5,000 rpm.
  - 4 Fill into a container.
- 

### Specification

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Appearance	Semi-solid
Consistency, $\mu\text{m}$ (Penetrometer) at 25 °C	30-40

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# PRODUCT FORMULATION

## Soft Aroma Fragrance Stick

PHC-PF-26-060

Experience the future of fragrance with our signature natural perfume stick—a tactile, intimate way to wear your favorite scent. Crafted with a sophisticated blend of plant-derived waxes and naturally-derived emollients as silicone alternatives, **Glyzer CE200 and CT200**, this solid balm melts into the skin, leaving a long-lasting, sophisticated trail that feels like a natural extension of your body.

Phase	Ingredient	INCI	Function	%
A1	12-Hydroxystearic Acid	12-Hydroxystearic Acid	Thickener	15.00
A2	Rice Bran Wax	<i>Oryza sativa</i> (Rice Bran) Wax	Thickener	15.00
A3	Glyzer CE200	Isoamyl Laurate	Emollient	15.00
A4	Glyzer CT200	Caprylic/Capric/Lauric Triglyceride	Emollient	40.00
B1	Fragrance	Fragrance	Fragrance	15.00
<b>TOTAL</b>				<b>100.00</b>

### Formulation Benefits

- ✓ Long-lasting fragrance
- ✓ Easy glide and non-greasy
- ✓ Mess-free application
- ✓ Skin-friendly formulation

### Key Ingredients

#### Glyzer CT200

- ✓ Excellent spreadability
- ✓ Provides easy skin application
- ✓ Derived from sustainable coconut oil
- ✓ ISO 16128: 100% Natural



#### Glyzer CE200

- ✓ Natural alternative to silicones
- ✓ Provides a soft, silky skin feel
- ✓ Derived from sustainable coconut oil
- ✓ ISO 16128: 100% Natural



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**Procedure**

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- 1 In a beaker, combine and mix Phase A1-A4 at 60-70°C.
  - 2 Once uniform, reduce heat to 50°C then add Phase B.
  - 3 Fill to desired packaging while melted.
- 

**Specification**

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Appearance	Solid wax
Color	Off-white
Stability	Stable for 2 years at room temperature

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# PRODUCT FORMULATION

## Rich Nourishing Body Butter

PHC-PF-26-071

A rich body butter made with coconut oil for deep nourishment. It's enhanced with glycerin and sodium hyaluronate to attract and lock in moisture, leaving skin plump, soft, and smooth.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	63.35
A2	MGDA	Methylglycinediacetic Acid	Chelating Agent	0.10
A3	Carbopol Ultrez 30	Carbomer	Thickener	0.25
<b>B1</b>	<b>Glysoft RG</b>	<b>Glycerin</b>	<b>Humectant</b>	<b>2.00</b>
B2	Xanthan Gum	Xanthan Gum	Thickener	0.15
B3	Sodium Hyaluronate	Sodium Hyaluronate	Moisturizing Active	0.10
C1	Cetearyl Alcohol	Cetearyl Alcohol	Emollient	2.75
<b>C2</b>	<b>Emulsier GMS 100</b>	<b>Glyceryl Stearate</b>	<b>Emulsifier</b>	<b>3.25</b>
C3	PEG-100 Stearate	PEG-100 Stearate	Emulsifier	2.50
<b>C4</b>	<b>Glyzer CB100</b>	<b>Cocos Nucifera (Coconut) Seed Butter</b>	<b>Emollient</b>	<b>15.00</b>
<b>C5</b>	<b>Glyzer CE200</b>	<b>Isoamyl Laurate</b>	<b>Emollient</b>	<b>5.00</b>
C6	Rice Bran Wax	<i>Oryza Sativa</i> (Rice) Bran Wax	Emollient	1.750
<b>C7</b>	<b>NatPro 8000</b>	<b>Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate</b>	<b>Preservative</b>	<b>2.00</b>
D1	Vitamin E	Tocopheryl Acetate	Anti-oxidant	0.10
<b>D2</b>	<b>Fragrance</b>		<b>Fragrance</b>	<b>0.50</b>
D3	Aloe Vera Extract	Aloe Barbadensis (Aloe Vera) Leaf Extract.	Moisturizing Active	0.50
D4	Triethanolamine	Triethanolamine	pH Modifier	0.20
<b>TOTAL</b>				<b>100.00</b>

### Formulation Benefits

- ✓ Moisturizes and smoothens the skin
- ✓ Provides natural nourishment to the skin
- ✓ Non-tacky finish

### Key Ingredients

#### Glyzer CB100

- ✓ Provides intensive moisturization and radiance on skin
- ✓ Smoothens and softens skin
- ✓ Melts upon contact with skin
- ✓ Derived from natural source
- ✓ ISO-16128-1: 100.0%



#### Glyzer CT200

- ✓ Outstanding spreadability, non-greasy
- ✓ Moisturizing and soothes dryness
- ✓ Substantive skin moisturization
- ✓ Derived from natural source
- ✓ ISO-16128-1: 100.0%



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### Procedure

1	Load water and MGDA in the main vessel with continuous mixing until homogeneous.
2	While continuously mixing, gradually add Carbopol Ultrez 30 until fully dissolved.
3	In a small separate container, mix Phase B1 and B2 to create a thickener slurry. Add to Phase A while continuous mixing until homogeneous.
4	Add Sodium Hyaluronate, while continuous mixing until homogeneous.
5	Heat Phase AB mixture to 70-75°C while continuous mixing.
6	In a separate container, load all Phase C and heat to 70-75°C until fully melted.
7	Add Phase C to Phase AB with continuous mixing to emulsify.
8	Turn off the heating and allow the emulsion to cool with continuous mixing.
9	Homogenize for 3 minutes at 4,000 – 5,000 rpm.
10	At 40°C and below, add Phase D one at a time with continuous mixing.
11	Fill into desired containers.

### Specification

Appearance	Viscous Emulsion
pH (as is)	5.5 - 6.0
Viscosity (in mPas)	172,200 (Spindle 64 at 2rpm)

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# PRODUCT FORMULATION

## Silk Touch Body Wash

PHC-PF-26-062

Sulfate-free body wash formulation that delivers excellent cleansing and foaming properties. The combination of **Sufrosoft HS100**, **Sufravon 890** and **Sufravon SN100** delivers higher viscosity, excellent foaming and smooth skin feel. It utilizes **NatPro 8000** and **NatPro 7000** as natural preservative.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	q.s. to 100
A2	Tetrasodium EDTA	Tetrasodium EDTA	Chelating Agent	0.50
A3	Tetrasodium Etidronate	Tetrasodium Etidronate	Stabilizer	0.20
A4	Sufravon SN100	Sodium Cocoate	Surfactant	5.00
A5	Sufravon 890	Potassium Cocoate (and) Potassium Oliviate	Surfactant	10.00
A6	Sufrosoft HS100	Cocamidopropyl Hydroxysultaine	Surfactant	25.00
A7	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	0.50
A8	NatPro 7000	Glyceryl Undecylenate	Preservative	0.20
A9	Fragrance		Fragrance	0.50
<b>TOTAL</b>				<b>100.00</b>

### Formulation Benefits

- ✓ Environmentally friendly
- ✓ Hypoallergenic
- ✓ Mild and gentle

### Key Ingredients

#### Sufrosoft HS100

- ✓ High foaming amphoteric surfactant
- ✓ Derived from coconut oil
- ✓ ISO 16128-1(RCI): 0.6



#### NatPro 8000

- ✓ Natural preservative
- ✓ Natural super fatting active
- ✓ Effective at pH 4.0 – 9.0
- ✓ ISO 16128-1: 100% Natural



#### Sufravon 890

- ✓ 100% Plant-based material
- ✓ Excellent cleansing, foaming, rinsability
- ✓ ISO-16128-1: 100%



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**Daily Protection UV Mist SPF50 PA+++**  
PHC-PF-26-063

Shield your skin with Daily Protection UV Mist SPF50 PA+++ , a high-performance spray infused with **Glyzer CE300** and **Glyzer CT500** for deep, lasting hydration. This ultra-fine mist provides weightless broad-spectrum defense, leaving your complexion refreshed and radiant with an invisible, non-greasy finish.

Phase	Ingredient	INCI	Function	%
A1	Glyzer CE300	Coco Caprylate/Caprata	Emollient	16.50
A2	Glyzer CT500	Cocoglyceride	Emollient	5.00
A3	Benzophenone-3	Benzophenone-3	Sunscreen Active	8.00
A4	Octocrylene	Octocrylene	Sunscreen Active	10.00
A5	Butyl Methoxydibenzoylmethane	Butyl Methoxydibenzoylmethane	Sunscreen Active	8.00
A6	Ethylhexyl Methoxycinnamate	Ethylhexyl Methoxycinnamate	Sunscreen Active	14.00
A7	Ethyl Alcohol	Ethyl Alcohol	Solvent	38.50
<b>TOTAL</b>				<b>100.00</b>

**Formulation Benefits**

- ✓ Moisturizes and hydrates the scalp
- ✓ SPF 50 PA+++
- ✓ Non-greasy and non-tacky formulation

**Key Ingredients**

**Glyzer CE300**

- ✓ Derived from sustainable coconut oil
- ✓ Fast-spreading natural emollient
- ✓ Imparts fast-drying, shiny, and silky finish on skin
- ✓ ISO-16128-1: 100%



**Glyzer CT500**

- ✓ Outstanding spreadability; non-greasy
- ✓ Moisturizing property
- ✓ Mild; suitable for sensitive and oily skin
- ✓ Derived from refined coconut oil
- ✓ ISO 16128-1:100%



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# PRODUCT FORMULATION

## Daily Protection UV Mist SPF50 PA+++ PHC-PF-26-063

Shield your skin with Daily Protection UV Mist SPF50 PA+++ , a high-performance spray infused with **Glyzer CE300** and **Glyzer CT500** for deep, lasting hydration. This ultra-fine mist provides weightless broad-spectrum defense, leaving your complexion refreshed and radiant with an invisible, non-greasy finish.

Phase	Ingredient	INCI	Function	%
A1	Glyzer CE300	Coco Caprylate/Caprates	Emollient	16.50
A2	Glyzer CT500	Cocoglyceride	Emollient	5.00
A3	Benzophenone-3	Benzophenone-3	Sunscreen Active	8.00
A4	Octocrylene	Octocrylene	Sunscreen Active	10.00
A5	Butyl Methoxydibenzoylmethane	Butyl Methoxydibenzoylmethane	Sunscreen Active	8.00
A6	Ethylhexyl Methoxycinnamate	Ethylhexyl Methoxycinnamate	Sunscreen Active	14.00
A7	Ethyl Alcohol	Ethyl Alcohol	Solvent	38.50
<b>TOTAL</b>				<b>100.00</b>

### Formulation Benefits

- ✓ Moisturizes and hydrates the scalp
- ✓ SPF 50 PA+++
- ✓ Non-greasy and non-tacky formulation

### Key Ingredients

#### Glyzer CE300

- ✓ Derived from sustainable coconut oil
- ✓ Fast-spreading natural emollient
- ✓ Imparts fast-drying, shiny, and silky finish on skin
- ✓ ISO-16128-1: 100%



#### Glyzer CT500

- ✓ Outstanding spreadability; non-greasy
- ✓ Moisturizing property
- ✓ Mild; suitable for sensitive and oily skin
- ✓ Derived from refined coconut oil
- ✓ ISO 16128-1:100%



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### Procedure

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- 1 In an appropriate container, load **Glyzer CE300** and **Glyzer CT500**.
  - 2 Heat up to 70°C. While mixing, add the Sunscreen Actives one-by-one.
  - 3 While mixing, add the Sunscreen Actives one-by-one.
  - 4 Cool down to room temperature.
  - 5 Add the Ethyl Alcohol. Mix until clear and homogeneous.
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### Specification

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Appearance	Light yellow liquid
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# PRODUCT FORMULATION

## Fresh Clear Soap Bar

PHC-PF-26-068

Easy to prepare coconut bathing bar soap based on **Sufravon SN100**. It contains natural glycerin that acts as humectant. This is a melt and pour bath soap that produces rich and creamy foam. This bathing soap contains exfoliating salicylic acid.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluents	q.s. to 100%
A2	Sodium Chloride	Sodium Chloride	Hardness modifier	2.00
A3	Table Sugar	Sucrose	Transparency Modifier	4.00
A4	Propylene Glycol	Propylene Glycol	Humectant	20.00
A5	<b>Glysoft RG</b>	<b>Glycerin</b>	Humectant	5.00
A6	<b>Sufravon SN100</b>	<b>Sodium Cocoate</b>	Cleansing	35.0
A7	Coco Fatty Alcohol Sulfate	Sodium Coco Sulfate	Cleansing	5.00
A8	Colorant		Aesthetic	q.s.
A9	Fragrance	Fragrance	Aesthetic	0.50
<b>TOTAL</b>				<b>100.00</b>

### Formulation Benefits

- ✓ Easy to prepare “melt & pour”
- ✓ White, rich and creamy foam
- ✓ With natural moisturizer, non-drying and smooth after skin feel

### Key Ingredients

#### Sufravon SN100

- ✓ 100% Coconut Oil based soap noodles
- ✓ Excellent cleansing, foaming and rinsability
- ✓ Biodegradable
- ✓ Vegan
- ✓ ISO-16128: 100%



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### Procedure

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1	In a clean container, combine ingredients A1 to A5. Start mixing and heat to 65 – 70 degree Celsius
2	At 65 degree Celsius, add Sufravon SN100 (previously powderized) and Sodium Coco Sulfate incrementally to achieve good mixing.
3	Add colorant and Fragrance, continue mixing for 5 minutes.
4	Pour in desired mold.

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### Specification

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Appearance	Translucent to Transparent solid bar
pH (1% Solution)	9.0 – 10.0
Melting point	Below 40 degree Celsius

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# PRODUCT FORMULATION

## Moisturizing Bar Soap

PHC-PF-26-968

Infused with **Sufravon SN100**, this moisturizing bar creates a dense, creamy lather that gently lifts away impurities without stripping your skin's natural barrier. Experience the unique "after-feel" of velvety softness—no tightness, no dryness, just pure, hydrated radiance from head to toe.

Phase	Ingredient	INCI	Function	%
A1	Sufravon SN100	Sodium Cocoate	Surfactant	92.40
A2	Etidronic Acid	Etidronic Acid	Stabilizer	0.10
A3	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Antimicrobial Active	1.00
A4	Glysoft RG	Glycerin	Humectant	1.50
A5	Fragrance		Fragrance	5.00
<b>TOTAL</b>				<b>100.00</b>

### Formulation Benefits

- ✓ High foaming
- ✓ Gentle cleansing
- ✓ Non-drying due to coconut feedstock

### Key Ingredients

#### Sufravon SN100

- ✓ Excellent foaming and cleansing properties
- ✓ Derived from refined vegetable oil

that is organically grown from sustainable resources

- ✓ With built-in moisturizer
- ✓ ISO 16128-1: 100%



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**Procedure**

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- 1 Load all ingredients in a ribbon blender. Check for homogeneity.
  - 2 Load in bar soap extruder.
- 

**Specification**

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Appearance	Bar soap
Color	Light Green
pH at 10% Sol.	8.5 min.

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# PRODUCT FORMULATION

## Body Butter PHC-PF-26-968

Infused with **Sufravon SN100**, this moisturizing bar creates a dense, creamy lather that gently lifts away impurities without stripping your skin's natural barrier. Experience the unique "after-feel" of velvety softness—no tightness, no dryness, just pure, hydrated radiance from head to toe.

Phase	Ingredient	INCI	Function	%
A1	Sufravon SN100	Sodium Cocoate	Surfactant	92.40
A2	Etidronic Acid	Etidronic Acid	Stabilizer	0.10
A3	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Antimicrobial Active	1.00
A4	Glysoft RG	Glycerin	Humectant	1.50
A5	Fragrance		Fragrance	5.00
<b>TOTAL</b>				<b>100.00</b>

### Formulation Benefits

- ✓ High foaming
- ✓ Gentle cleansing
- ✓ Non-drying due to coconut feedstock

### Key Ingredients

#### Sufravon SN100

- ✓ Excellent foaming and cleansing properties
- ✓ Derived from refined vegetable oil

that is organically grown from sustainable resources

- ✓ With built-in moisturizer
- ✓ ISO 16128-1: 100%



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**Procedure**

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- 1 Load all ingredients in a ribbon blender. Check for homogeneity.
  - 2 Load in bar soap extruder.
- 

**Specification**

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Appearance	Bar soap
Color	Light Green
pH at 10% Sol.	8.5 min.

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# Color Cosmetics

SOOTHE AND BEAUTIFY

# PRODUCT FORMULATION

## Cloud Blush Mousse (Lip & Cheek Tint) Tint) - Brick

PHC-PF-26-077

Experience the weightless touch of a sunset. Our **Cloud Blush Mousse** in **Brick** is a transformative lip and cheek tint that defies the laws of traditional makeup using coconut esters. With a texture that feels like a whipped, airy marshmallow, it melts into a seamless, "blurred" stain that looks like your skin—only warmer, richer, and more vibrant.

Phase	Ingredient	INCI	Function	%
A1	Glyzer CE300	Coco Caprylate/Caprates	Emollient	12.80
A2	Glyzer CT500	Cocoglycerides	Emollient	12.00
A3	Glyzer CE500	Butylene Glycol/Dicaprylate Dicaprate	Emollient	15.00
A4	Isododecane (and) Dimethicone/Bis-Isobutyl PPG-20 Crosspolymer	Isododecane (and) Dimethicone/Bis-Isobutyl PPG-20 Crosspolymer	Sensory Enhancer, Thickener	30.00
A5	Titanium Dioxide	Titanium Dioxide	Emollient Base	10.00
A6	Yellow Iron Oxide	CI 77492	Emollient	3.00
A7	Red Iron Oxide	CI 77491	Emollient	6.00
A8	Blue Iron Oxide	CI 42090	Pigment	1.00
A9	Black Iron Oxide	CI 77499	Pigment	0.20
A10	Silica	Silica	Pigment	10.00
<b>TOTAL</b>				<b>100.00</b>

### Formulation Benefits

- ✓ Smooth glide, blendable formula
- ✓ *Cloud-matte* finish
- ✓ Highly-pigmented and weightless

### Key Ingredients

#### Glyzer CE500

- ✓ Excellent pigment dispersant
- ✓ High spreadability and non-greasy
- ✓ Derived from sustainable coconut oil
- ✓ ISO 16128-1: 100% Natural



#### Glyzer CE300

- ✓ Natural alternative for silicones
- ✓ Fast-drying, silky emollient
- ✓ Derived from sustainable coconut oil
- ✓ ISO 16128-1: 100% Natural



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**Procedure**

- 1 In a beaker, load all ingredients from A1-A4. Mix until uniform and homogeneous.
- 2 Add remaining ingredients and mix until powders are wetted.
- 5 Fill to desired container.

**Key Ingredients**

**Glyzer CT500**

- ✓ Suitable for sensitive and oily skin
- ✓ Outstanding spreadability and non-greasy
- ✓ Derived from refined coconut oil that is organically grown from sustainable resources
- ✓ ISO 16128-1: 100% Natural



**Specification**

Appearance	Matte red-orange bouncy semi-solid
Odor	Faint characteristic odor

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# PRODUCT FORMULATION

## Sheer Glow Tint Stick

PHC-PF-26-078

Achieve that "lit-from-within" radiance with a single swipe. Our **Sheer Glow Tint Stick** is a sophisticated, solid-oil balm designed to deliver a wash of dewy color and a glass-skin finish using coconut-based emollients. Whether used as a breathable skin tint, a targeted highlighter, or a midday glow-refresher, this stick prioritizes a weightless, skin-mimicking texture over heavy pigments.

Phase	Ingredient	INCI	Function	%
A1	12-Hydroxystearic Acid	12-Hydroxystearic Acid	Thickener	6.00
A2	<i>Oryza Sativa</i> (Rice Bran) Wax	<i>Oryza Sativa</i> (Rice Bran) Wax	Thickener	8.00
A3	Glyzer CE300	Coco Caprylate/Caprata	Emollient	5.00
A4	Glyzer CT500	Cocoglycerides	Emollient	5.00
A5	Cocolatum 503	Cocoglycerides (and) <i>Oryza sativa</i> (Rice Bran) Wax (and) <i>Euphorbia cerifera</i> (Candelilla) Wax	Emollient Base	52.74
A6	Squalene	Squalene	Emollient	2.00
A7	Glyzer CE500	Butylene Glycol/Dicaprylate Dicaprate	Emollient	10.00
A8	Titanium Dioxide	Titanium Dioxide	Pigment	5.00
A9	Yellow Iron Oxide	CI 77492	Pigment	1.00
A10	Red Iron Oxide	CI 77491	Pigment	0.20
A11	Black Iron Oxide	CI 77499	Pigment	0.06
A12	Silica	Silica	Sensory Enhancer	5.00
<b>TOTAL</b>				<b>100.00</b>

### Formulation Benefits

- ✓ Smooth, blendable formula
- ✓ *Liquid-silk* glide on skin
- ✓ Radiant and dewy skin tint

### Key Ingredients

#### Cocolatum 503

- ✓ Non-comedogenic emollient base
- ✓ Outstanding spreadability and silky skin feel
- ✓ Derived from refined coconut oil that is organically grown from sustainable resources
- ✓ ISO 16128-1: 100% Natural



#### Glyzer CT500

- ✓ Suitable for sensitive and oily skin
- ✓ Outstanding spreadability and non-greasy
- ✓ Derived from refined coconut oil that is organically grown from sustainable resources
- ✓ ISO 16128-1: 100% Natural



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**Procedure**

1	In a beaker, load all ingredients from A1-A7. Heat to 75-80°C until fully melted
2	Add remaining ingredients and mix using a cowles blade until powders are wetted.
3	Homogenize at 4,000-5,000 rpm for 3 minutes.
4	Re-homogenize if pigment distribution appears uneven.
5	Fill to desired container.

**Specification**

Appearance	Light beige solid stick
Odor	Faint characteristic odor

**Key Ingredients**

**Glyzer CE300**

- ✓ Natural alternative for silicones
- ✓ Fast-drying, silky emollient
- ✓ Derived from sustainable coconut oil
- ✓ ISO 16128-1: 100% Natural



**Glyzer CE500**

- ✓ Excellent pigment dispersant
- ✓ High spreadability and non-greasy
- ✓ Derived from sustainable coconut oil
- ✓ ISO 16128-1: 100% Natural



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# PRODUCT FORMULATION

## Glass Shine Lip Oil

PHC-PF-26-066

Our Glass Shine Lip Oil uses the plant-derived brilliance of **Cocolatum 503** to capture and reflect light from every angle, giving you that coveted "liquid glass" finish without the stickiness of traditional gloss. Infused with **Glyzer CE300**, this oil mimics the skin's natural lipids to lock in moisture for hours.

Phase	Ingredient	INCI	Function	%
A1	Castor Oil	<i>Ricinus Communis Seed</i> (Castor) Oil	Emollient	29.75
A2	Diisostearyl Malate	Diisostearyl Malate	Pigment Dispersant	10.00
A3	Polyglyceryl-2 Triisostearate, RED27 (CI 45410)	Polyglyceryl-2 Triisostearate, RED27 (CI 45410)	Pigment	0.15
A4	<b>Cocolatum 503</b>	<b>Cocoglycerides (and) <i>Oryza sativa</i> (Rice) Bran Wax (and) <i>Euphorbia cerifera</i> (Candelilla) Wax</b>	<b>Emollient Base/Thickener</b>	<b>32.00</b>
A5	<b>Glyzer CT100</b>	<b>Caprylic/Capric Triglyceride</b>	<b>Emollient</b>	<b>15.85</b>
A6	<b>Glyzer CE300</b>	<b>Coco Caprylate/Caprates</b>	<b>Emollient</b>	<b>10.00</b>
A7	Vitamin E	Tocopheryl Acetate	Anti-oxidant	0.25
A8	Flavor		Flavor	1.50
A9	Pink Shimmer	Synthetic Fluorophlogopite	Shimmer	0.50
<b>TOTAL</b>				<b>100.00</b>

### Formulation Benefits

- ✓ Leaves stain even after wiping
- ✓ Smooth texture, long-lasting wear
- ✓ Enhances natural beauty

### Key Ingredients

#### Cocolatum 503

- ✓ Has moisturizing property
- ✓ Vegan; cruelty-free
- ✓ Derived from natural source and biodegradable
- ✓ ISO 16128-1: 100%



#### Glyzer CE300

- ✓ Suitable replacement to Cyclopentasiloxane and other silicone oil
- ✓ Provides smooth application and a silky, non-greasy finish
- ✓ Derived from coconut oil
- ✓ ISO 16128-1: 100%



Raw material verified by ECOCERT GREENLIFE, conforms to the COSMOS Standard

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## Fresh Clean Liquid Laundry

PHC-PF-26-073

This high-performance, plant-based liquid laundry is designed to provide professional-grade cleaning while remaining gentle on your skin and the environment. Formulated with **Sufravon 874** and mineral chelators, it effectively tackles tough stains and grease without the use of harsh synthetic chemicals.

Phase	Ingredient	INCI	Function	%
A1	Sufravon 874	Potassium Cocoate	Surfactant	80.00
A2	APG Milcoside 150N	Caprylyl/Capryl Glucoside	Co-surfactant	5.00
A3	Tetrasodium Glutamate Diacetate	Tetrasodium Glutamate Diacetate	Sequestrate	5.00
A4	Potassium Citrate	Potassium Citrate	Buffer	10.00
<b>TOTAL</b>				<b>100.00</b>

### Formulation Benefits

- ✓ Environmentally friendly
- ✓ Hypoallergenic
- ✓ Mild and gentle
- ✓ High Performance

### Key Ingredients

#### Sufravon 874

- ✓ Sulfate-free surfactant
- ✓ Derived from coconut oil
- ✓ Excellent foaming and cleansing properties
- ✓ % NATURAL (ISO 16128-1): 100%



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# Household Staples

ECO-FRIENDLY

# PRODUCT FORMULATION

## Fresh Clean Liquid Laundry

PHC-PF-26-073

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Phase	Ingredient	INCI	Function	%
A1	Sufravon 874	Potassium Cocoate	Surfactant	80.00
A2	APG Milcoside 150N	Caprylyl/Capryl Glucoside	Co-surfactant	5.00
A3	Tetrasodium Glutamate Diacetate	Tetrasodium Glutamate Diacetate	Sequestrate	5.00
A4	Potassium Citrate	Potassium Citrate	Buffer	10.00
<b>TOTAL</b>				<b>100.00</b>

### Formulation Benefits

- ✓ Environmentally friendly
- ✓ Hypoallergenic
- ✓ Mild and gentle
- ✓ High Performance

### Key Ingredients

#### Sufravon 874

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### Procedure

- 1 Mix **Sufravon 874**, A2, and A3 until homogenous.
- 2 Adjust the pH of potassium citrate buffer between 9.5 to 10.5 before adding to the mixture.
- 3 After adding the buffer, adjust the final pH between 9.50 -10.

### Specification

Appearance	Clear, viscous liquid
Color	No color
pH	9.94
Viscosity, cPs	1725

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# PRODUCT FORMULATION

## Silk Soft Fabric Conditioner

PHC-PF-26-075

Powered by coconut-derived **Sufraquat FS500**, this ultra-concentrated formula delivers exceptional softness and long-lasting fragrance in every tiny dose. It deeply penetrates fibers to eliminate static and wrinkles, keeping your clothes feeling brand new and naturally soft.

Phase	Ingredient	INCI	Function	%
A1	Sufraquat FS500	Dialkylester Hydroxyethylammonium Methosulfate	Active	95.00
A2	Fragrance		Fragrance	5.00
A3	Colorant		Aesthetic	q.s.
<b>TOTAL</b>				<b>100.00</b>

### Formulation Benefits

- ✓ Plant-based softening
- ✓ Renewable and sustainable
- ✓ Enhanced Scent Longevity
- ✓ Fiber protection

### Key Ingredients

#### **Sufraquat FS500**

- ✓ Coconut-based esterquat
- ✓ High active
- ✓ Easily processable
- ✓ ISO 16128-1 (RCI): 0.84



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### Procedure

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- 1 Prepare the required amount of **Sufraquat FS500**. Then add A2.
  - 2 Add A3 dropwise until the solution is homogenous.
- 

### Specification

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Appearance	Clear, pink/blue/purple, slightly viscous
pH (as is)	4.27
Viscosity, cPs	271.9

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# PRODUCT FORMULATION

## Solid Dish & Laundry Cleanser

PHC-PF-26-074

Natural dish and laundry soap formulation based on **Sufravon SN100**. It is a “melt & pour” process that is unique to Sufravon SN100 for easy handling and processing. It delivers excellent grease cutting and stain removal with its unique easy rinse property.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluents	25.80
A2	MGDA	Methylglycinediacetic Acid	Chelating Agent	1.00
A3	Tetrasodium Etidronate	Tetrasodium Etidronate	Stabilizer	0.20
A4	Sodium Chloride	Sodium Chloride	Hardness Modifier	2.00
A5	Propylene Glycol	Propylene Glycol	Solvent	20.00
<b>A6</b>	<b>Sufravon SN100</b>	<b>Sodium Cocoate</b>	Cleansing	50.00
A7	Fragrance	Fragrance	Aesthetic	1.00
<b>TOTAL</b>				<b>100.00</b>

### Formulation Benefits

- ✓ Easy to prepare “melt & pour”
- ✓ Excellent grease cutting and stain removal
- ✓ With natural moisturizer, non-drying and smooth after skin feel

### Key Ingredients

#### Sufravon SN100

- ✓ 100% Coconut Oil based soap noodles
- ✓ Excellent cleansing, foaming and rinsability
- ✓ Biodegradable
- ✓ ISO-16128: 100%



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**Procedure**

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1	In a clean container, combine ingredients A1 to A5. Start mixing and heat to 65 – 70 degree Celsius
2	At 65 degree Celsius, add <b>Sufravon SN100</b> (previously powderized) incrementally to achieve good mixing.
3	Once the mixture becomes clear, add Fragrance, continue mixing for 5 minutes.
4	Pour in desired mold.

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**Specification**

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Appearance	White solid bar
pH (1% Solution)	9.0 – 10.5
Melting point	Above 50 degree Celsius

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