



**PRECISION.
ENGINEERED.
BEADING.**

Over 12 Million Metres Sold!

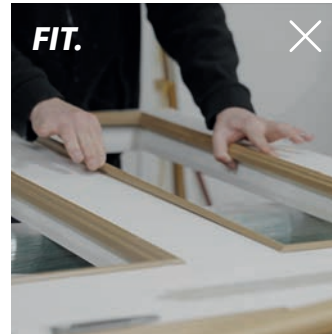
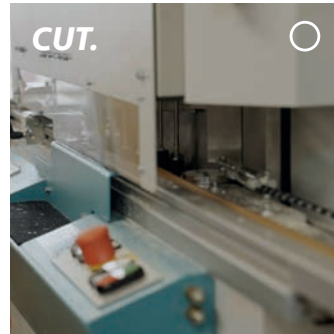
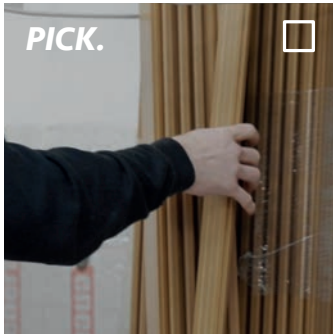


Why Qwood Leads the Timber Composite Beading Market



- The largest range of composite beads in the world
- Ready to use – straight from the box
- Trusted by 8 of the top 10 joineries in the UK
- Competitively priced
- Tested by leading paint manufacturers
- Reduce labour and preparation time
- Only FSC certified composite bead
- Streamlined production & easy processing
- Minimise material waste
- Superior finish quality
- Long-term durability
- No splitting when end scribing

The 4 easy steps to beading with Qwood.



Please Note:

When spraying with dark colours a white primer layer is recommended beforehand.

With over *12 Million* metres fitted to timber windows and doors in the UK, Qwood has helped our customers increase efficiencies and profitability, as well as improve the quality of the windows and doors they manufacture. With fewer remedial issues than timber beading, you can see why Joiners have said they would never go back to running their own beads.

These precision engineered products are the original and market leading timber composite beading profiles available in the UK market.

Glazing Bead



Georgian Bars



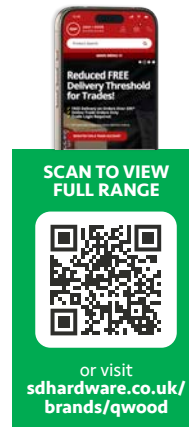
Ovolo Bars



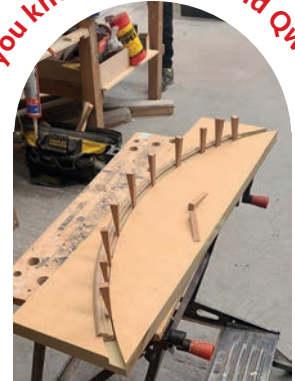
Sash Profiles



Door Profiles



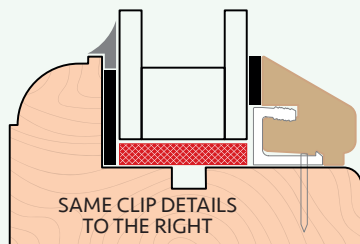
Did you know you can bend Qwood?



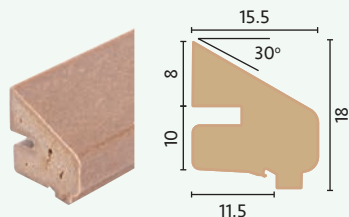
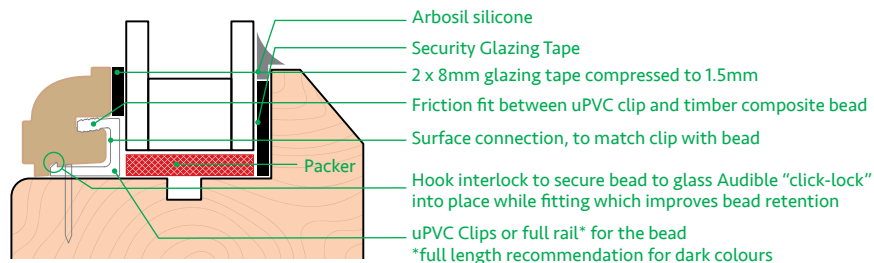
SDH are by far the largest distributor of **Qwood** in the UK. With a large stock holding (including exclusive profiles), and expert knowledge of the product, we're here to guide you in using the best timber composite beading on the market.

SDH

Pinless (Clipped) Glazing Beads



USE CLIP WITH **QW-SD3** GLAZING BEAD

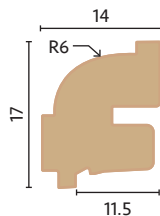


QW-SD3
Glazing Bead

£7.69

USE WITH **QW-GCA-75**

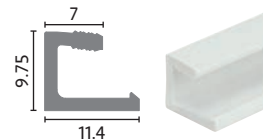
SECTION DRAWING FOR USE OF **QW-SD4** GLAZING BEAD



QW-SD4
Glazing Bead

£7.69

USE WITH **QW-SDA3**



QW-GCA-75 or QW-GCA
Glazing Bead Clip

75mm* 17p

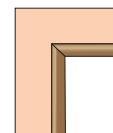
3m £4.97

USE WITH **QW-SD3/4**

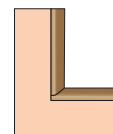
*BOXED IN 500's

FITTING TIP

Mitre the top



Butt joint and scribe the bottom



Prevents water ingress to the sash

FOR EXTERNAL GLAZING

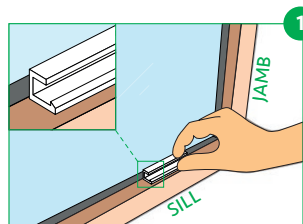
FOR INTERNAL GLAZING

GLAZING BEAD CLIPS

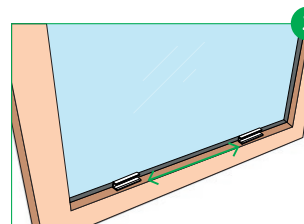
Fitting Instructions

QWOOD PROFILES:
QW-SD4, QW-SD3

CLIP: QW-GCA



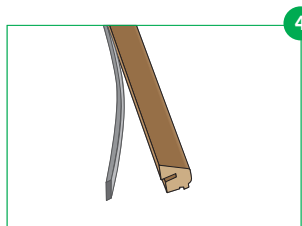
Fit glass panel safely into the frame as required. Offer clip QW-GCA to frame against glass ensuring the correct orientation.



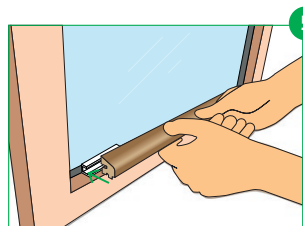
Ideal clip length is 50 mm and 75mm (but longer length can be used if required). We recommend clips should be spaced at 150mm intervals. This is a customer preference – the more clips the stronger the fixing.



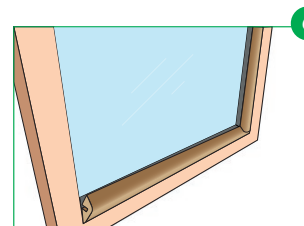
The clips can be fixed using staples, screws or pins. We recommend to use 2 x 80series 12mm (or longer if preferred) per clip. With the air gun regulators set at approx. 4 bar. Ensure fixings do not protrude into the clip channel and foul bead fittings.



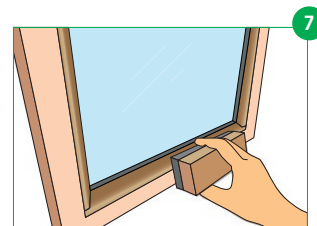
Apply strip of self-adhesive dry glaze tape to back edge of QW-GB5A (SD1A) bead. The tape should be at least 2.5mm thick to ensure adequate compressive bond.



Starting with the base bead, peel off the protective paper strip from the dry glaze tape and push-fit the bead onto the clips along the base. Use a soft faced mallet to tap bead into position, an audible "click" will signal correct fitting.



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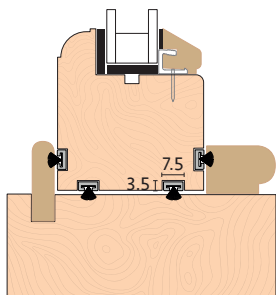
Using a felt covered block or a roller, gently apply pressure along each bead to ensure that they are firm in place and a good bond between the dry glaze tape and glass has been achieved.

Fitting instructions, data sheets, and video testimonials all available online at www.sdhardware.co.uk

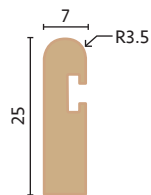
Non-Imply

NI

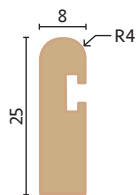
It's increasingly popular for Joiners to manufacture sash windows with the brush pile fitted to the sash rather than the staff and parting beads. This creates a much cleaner and more traditional look, by hiding the brush pile from sight.



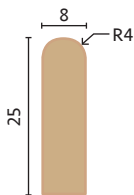
PARTING BEADS



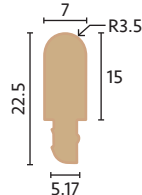
QW-PB7
7mm
Parting Bead
£6.50



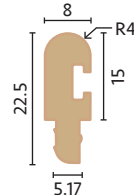
QW-PB8
8mm
Parting Bead
£6.48



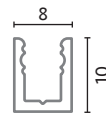
QW-PB8-NI
8x25mm
Parting Bead
£6.29



QW-CPB7-NI
7mm
Parting Bead
£7.57



QW-CPB8
8mm
Parting Bead
£7.57



10x10mm rebate recommended, allowing for paint and flex

QW-SC1
Staff & Parting
Bead Clip
£3.45

RUNNING BEADS PROCESS



SETUP
SPINDLE
MOULDER



SELECT
SUITABLE
TIMBER



RUN
THROUGH
SPINDLE
MOULDER



REPEAT
FOR
EACH
LENGTH



REMOVE
WARPED
TIMBER



DE-NIB



CUT
EACH
LENGTH
TO SIZE

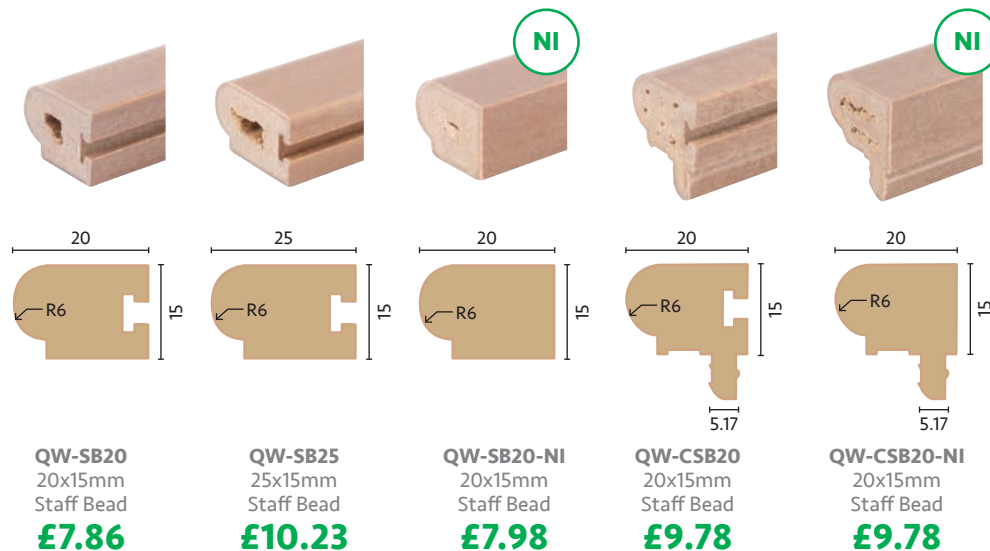


PRIME
AND TOP
COAT



END
GRAIN
SEAL

STAFF BEADS



**QWOOD
PROCESS**



REMOVE
QWOOD
FROM
BOX

**ALL THAT TIME
AND MONEY SAVED
BY USING QWOOD**

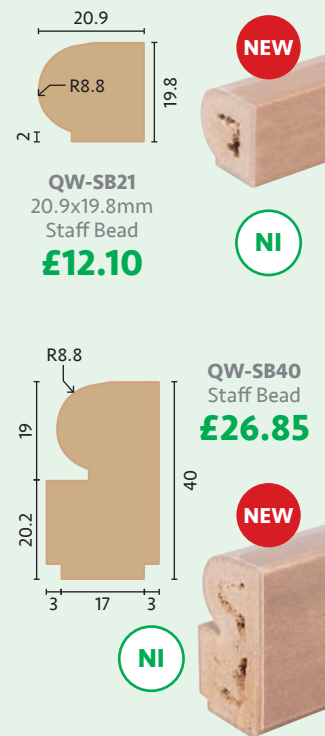


CUT
EACH
LENGTH
TO SIZE



TOP
COAT
ONLY

STAFF BEADS

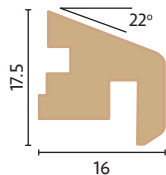


QW-SB40 - Bottom staff bead
for improved draft proofing
of frame.

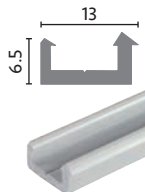
CLIPPED GLAZING BEAD & CLIP

QW-GB1
Glazing Bead
17.5 x 16mm

£7.29
USE WITH
QW-GBC1



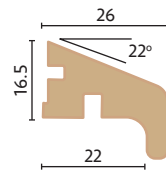
QW-GBC1
Glazing Bead Clip
3m lengths
£5.76
USE WITH
QW-GB1



BOTTOM VENT BEAD & CLIP

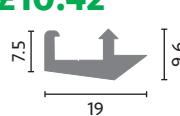
QW-DB1
Bottom
Vent Bead

£10.42

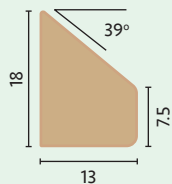


QW-DBC1
Drip Bead Clip

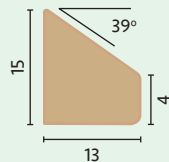
£10.42



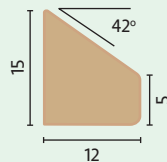
PINNED GLAZING BEADS



QW-PGB1
Glazing
Bead
£7.29



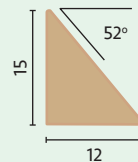
QW-PGB2
Glazing
Bead
£6.12



QW-PGB3
Glazing
Bead
£6.80



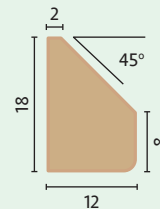
USE
ON
EITHER
EDGE



QW-PGB4
Glazing
Bead
£6.72



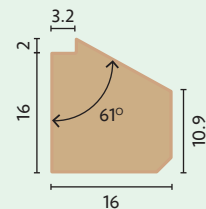
NEW



QW-PGB5
Glazing
Bead
£7.29



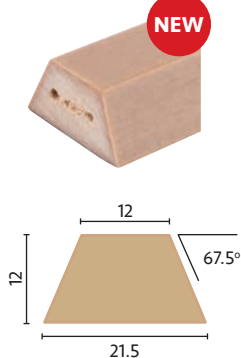
NEW



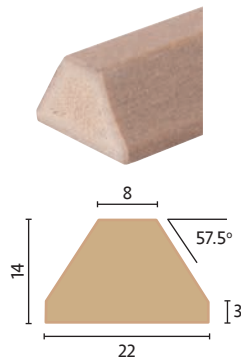
QW-GB3
Glazing
Bead
£7.75

GEORGIAN BARS

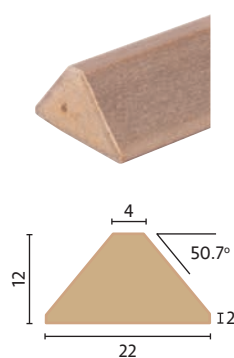
NEW



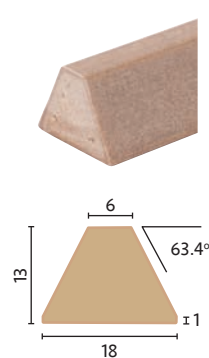
QW-BB1
12mm
Glazing Bar
£6.25



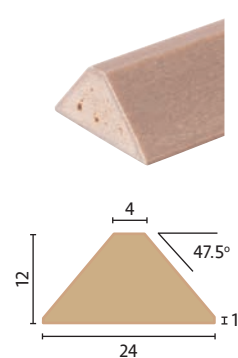
QW-BB2
8mm
Glazing Bar
£7.12



QW-BB3
4mm
Glazing Bar
£6.18

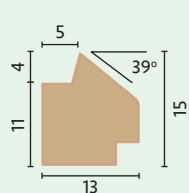


QW-BB4
6mm
Glazing Bar
£6.18

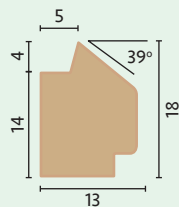


QW-BB5
4mm
Glazing Bar
£6.80

SECRET PINNED GLAZING BEADS



QW-SD-SPGB2
Glazing Bead
£6.17



QW-SD-SPGB1
Glazing Bead
£7.29

*Glazing
Silicone or
alternative*

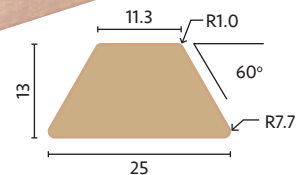


Secret Pin

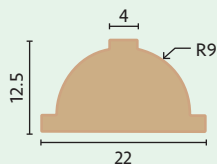
NEW



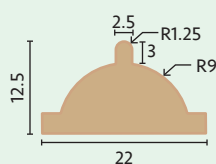
QW-BB6
11.3mm
Georgian Bar
£9.80



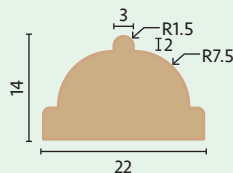
OVOLO BARS



QW-OB1
4mm
Glazing Bar
£6.91

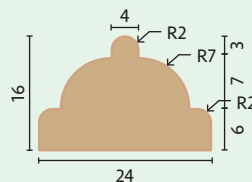


QW-OB2
2.5mm
Glazing Bar
£6.98

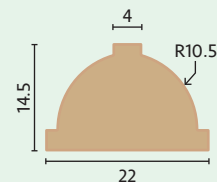


QW-SDA1
3mm
Glazing Bar
£7.12

**TO USE WITH
SD2 BEAD**

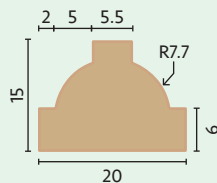


QW-SDA2
3mm
Glazing Bar
£10.46



QW-SDA3
4mm
Glazing Bar
£6.91

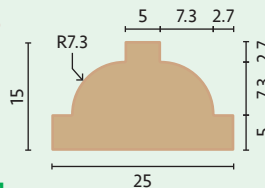
**TO USE WITH
QW-SD4 BEAD**



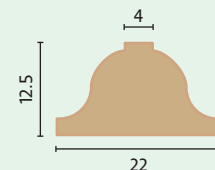
QW-OB3
Ovolo Bar
£7.40



NEW



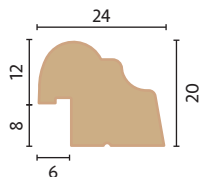
QW-OB4
5mm Ovolo Bar
£7.40



QW-LB1
Lambs Tongue Bar
£6.68

DOOR PROFILES

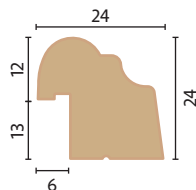
FOR 44mm
DOORS



QW-DGB1
Door Glazing
Bead

£10.08

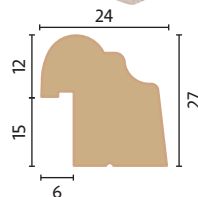
FOR 54mm
DOORS



QW-DGB2
Door Glazing
Bead

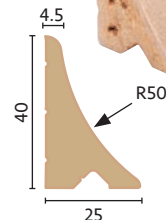
£14.69

FOR 58mm
DOORS



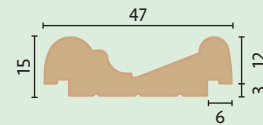
QW-DGB3
Door Glazing
Bead

£15.80



QW-RD40
Door Rain
Deflector

£18.82



QW-DBM1
Door Bolection
Mould

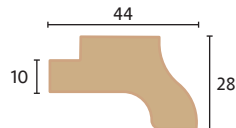
£17.46

DRIP BEADS



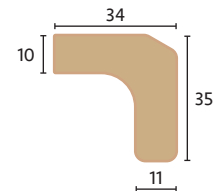
QW-HDB1
Head
Drip

£23.33



QW-SD-HD1
Head
Drip

£26.47





ORDER BY **PHONE, EMAIL or WEB**



01752 651330



sales@sdhardware.co.uk



www.sdhardware.co.uk

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