











Wikoff Digital: Setting the Standard in Digital Printing Innovation

Wikoff Digital delivers cutting-edge digital inks, primers, and coatings tailored for a wide range of industries and applications. Our advanced formulations are designed to meet the rigorous demands of high-performance digital printing, ensuring consistent quality, reliability, and superior results.

More than just a product supplier, we provide full-service support to OEMs, Integrators, and end users—backed by decades of expertise in digital print technologies. Our R&D team has deep knowledge of diverse printhead technologies, enabling us to deliver market-ready solutions that align with evolving industry needs.

At Wikoff Digital, our commitment goes beyond innovation—we prioritize technical excellence and customer success, setting a new standard in digital print performance and support.

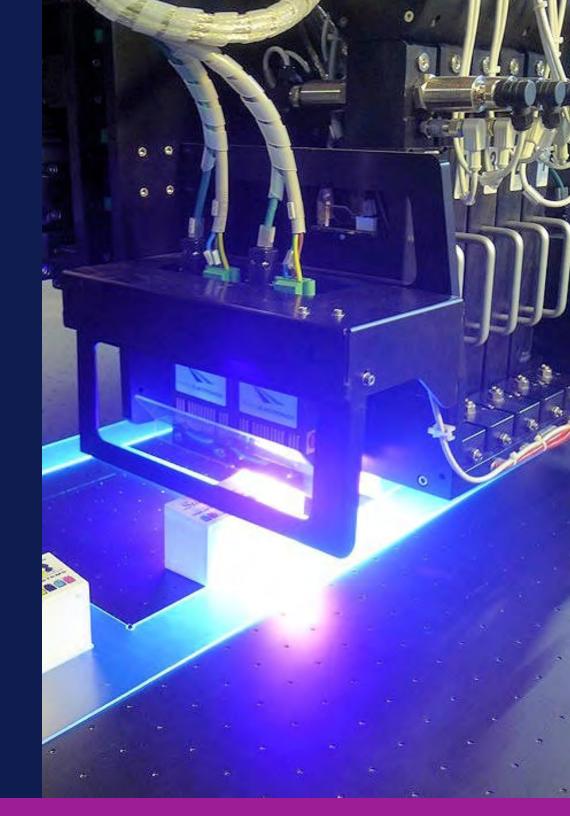
WikoffDigital

ENERGY CURABLE PIEZO INKS

Wikoff Digital provides high-performance Energy Curable inks for single and multipass applications, ideal for:

- ✓ Direct-to-object printing
- √ Labels and packaging
- ✓ Indirect food contact
- ✓ Décor and coding/serialization
- √ High-speed, custom applications

Our inks excel on challenging substrates, delivering consistent, superior performance. Strong partnerships with OEMs and equipment suppliers ensure seamless adaptation to digital printing technologies, unlocking new possibilities for advanced ink formulations and printheads.



LED PIEZO INKS

Product Name	Co	lor(s) and	Product C	Codes (SC	U-)	Viscosity at Jetting Temp	Jetting Temp	Suitable Printhead(s)	Substrates	Single/ Multi Pass	Description
LED Elgafar	K 17140	C 17568	M 17569	Y 17570		10 to 12 cps	45 ± 5°C	Ricoh, Konica Minolta, Xaar, Epson S3200	Plastics, coated papers	Single	High opacity, speed, adhesion, scratch resistance, applicable for pharma, global (EU) approved ink available.
LED Ascella	K 17301	C 17246	M 17247	Y 17248		6 to 8 cps	45 ± 5°C	Kyocera, Epson i3200, Samba®	Coated paper, flexible & rigid plastic	Single	Low viscosity, high opacity ink for marking and coding on plastic and coated paper substrates.
LED Mirach	K 17213	C 17235	M 17236	Y 17237	W 17860	9 to 12 cps	45 ± 5°C	Ricoh, Xaar, Konica Minolta	Plastics, primed/		Ink for direct-to-object and graphic arts printing with great adhesion, impact and scratch resistance.
LED Mirach (Neon and Spot)	Red	185C & 20	802C to 8 1C, Blue 2 range 021	2945C & 2	94C,	9 to 12 cps	45 ± 5°C	Ricoh, Xaar, Konica Minolta	pretreated metal, ceramics, etc.	Both	Additional neon and spot colors developed upon request for a fee.
LED Velox	K 18199	C 18200	M 18201	Y 18202		10 to 14 cps	50 ± 5°C	Dimatix Q-series, Starfire	Plastics, coated papers	Single	High speed application on plastic and coated paper substrates.
LED High Shrink	K 16504	C 16503	M 16502	Y 16501	W 16500	10 to 12 cps		Ricoh, Xaar, Konica Minolta, Epson S3200	Shrink labels and plastics	Single	Flexible ink series with excellent shrink capabilities set tailored for shrink sleeve and label applications.
LED Metalloy	K 17717	C 17718	M 17719	Y 17720	W 17734	10.5 to 12.5 cps	45 ± 5°C	Ricoh, Xaar, Konica Minolta, Epson S3200	Metals, ceramics, glass	Multi	Ink for adhesion to metals and glass with good scratch resistance.
LED PCM	K 17844	C 17841	M 17842	Y 17843	W 17845	9 to 12.5 cps	45 ± 5°C	Ricoh, Xaar, Konica Minolta, Epson S3200	Powder coated substrates	Single	Ink tailored for excellent scratch, abrasion, and adhesion for powdered coated metal surfaces.
LED PV Squeeze	K 17960	C 17961	M 17962	Y 17963	W 17959	10.5 to 12.5 cps	45 ± 5°C	Ricoh, Xaar, Konica Minolta, Epson S3200	Flexible Plastics	Single	Ink for plastic flexible substrates for great adhesion and flexibility.
LED Low Odor	K 17893	C 17894	M 17897	Y 17896	W 17895	11.5 tot 13.5 cps	45 ± 5°C	Ricoh, Xaar, Konica Minolta, Epson S3200	Plastics	Single	Low odor inks with for good adhesion & flexibility over Polystyrene, Polypropylene and ABS.
LED Adara	K 17693	C 17694	M 17695	Y 17696		10.5 to 12.5 cps	50 ± 5°C	Ricoh, Xaar, Konica Minolta, Epson S3200	Difficult plastics e.g. plastic cards	Single	High viscosity ink series exhibiting excellent scratch resistance.
LED Mira	K 16657	C 16654	M 16655	Y 16656		8 to 12 cps	50 ± 5°C	Ricoh, Xaar, Konica Minolta, Epson S3200	Glass, ceramics, etc.	Single	High viscosity ink designed for adhesion on glass and ceramics.
LED Phoenix	K 18136	C 18613	M 18614	Y 18615		6 to 8 cps	45 ± 5°C	Kyocera, Epson i 3200, Samba	Coated Paper, flexible & rigid plastic	Single	Low viscosity, high opacity, high resolution ink for marking and coding on plastic and coated paper substrates.
LED (IDFC)	K 18608	C 18609	M 18610	Y 18611	W 18607	9 to 12 cps	45 ± 5°C	Ricoh, Xaar, Konica Minolta	Plastics	Single	Low migration indirect food contact ink for polypropylene & polyester substrates used in food packaging.
UV Flush					Flush 1003	6 cps	25°C		N/A	Both	Universal flush solution for all UV and UV-LED inks.

								UV PIEZO INKS			
Product Name	Color(s) and Product Codes (SCU-)		SCU-)	Viscosity at Jetting Temp	Jetting Temp	Suitable Printhead(s)	Substrates	Single/ Multi Pass	Description		
UV Vega	13060	C 13061 Jpon Requ	M 13062 uest (LC, I	Y 13063 LM, O, G, \	V)	10 to 12 cps	50 ± 5°C	Dimatix, Q-series, Starfire	Plastics, coated papers	Single	UV curable inks for flexible plastic substrates.
UV Subara	14280	14281	14282	14283		10 to 14 cps	50 ± 5°C	Ricoh, Dimatix Q-series, Starfire, Xaar, Konica Minolta	Plastics, coated papers	Single	UV curable inks for paper and plastic substrates.
UV Castor	K 13518	C 13519	M 13520	Y 13521	W 13522	8 to 10 cps	50 ± 5°C	Ricoh, Xaar, epson S3200	Plastics, coated paper	Both	Low viscosity UV curable inks for floor laminates, vinyl, resin and wood substrates.
UV ADARA	K 14429	C 14430	M 14431	Y 14432		9 to 12 cps	45 ± 5°C	Xaar, Ricoh, Konica Minolta	Difficult plastics e.g. plastic cards	Single	High viscosity ink series exhibiting excellent scratch resistance.
UV Alcor	K 14542	C 14543	M 14544	Y 14545	W 14546	10 to 14 cps	50 ± 5°C	Ricoh, Dimatix Q-series, Starfire, Xaar, Konica Minolta	Carbon fiber	Both	UV curable inks for strong adhesion, scruff, scratch and heat resistant.
UV Altair	K 13971					6 to 8 cps	40°C	Kyocera, Samba	Plastics, coated papers	Single	Low viscosity, high opacity, high speed ink for marking and coding.
UV Flush					Flush 1003	6 cps	25°C		N/A	Both	Universal flush solution for all UV inks.



AQUEOUS PIEZO TECHNOLOGY

Our water-based inks are designed for low-viscosity printheads like Samba® and Kyocera, excelling in:

- ✓ Coding and marking
- √ Security printing
- √ CMYK and specialty color profiles
- ✓ Non-porous substrates in packaging

Tailored dye and pigment formulations provide exceptional clarity, adhesion, and color vibrancy — even on difficult materials. Wikoff Digital's advanced solutions deliver reliable, high-quality results for diverse digital printing needs.



AQUEOUS PIEZO INK

Product Name	Color(s) and Product Codes (SCU-)		Viscosity at Jetting Temp	Jetting Temp	Qualified Printhead(s)	Suitable Printhead(s)	Substrates	Single/ Multi Pass	Description		
Dye Based Aqueous Ink	K 10225	C 10199	M 10200	Y 10201	2-10 cps	25°C	Samba	Epson	Uncoated Paper	Single	CMYK dye based set for mailing application.
Capella	K 10019	C 10021	M 10022	Y 10023	2-10 cps	25°C	Samba	Epson	Paper	Single	CMYK pigment based set for mailing application.
Dye Based Dark Black	K 10032	K 10176			2-10 cps	25°C	Samba	Epson	Uncoated Paper	Single	High OD Black dye ink for monochrome printing applications.
Rigel	K 10047	C 10043	M 10044	Y 10046	5-6 cps	25°C	Kyocera	Samba, Epson	Paper	Single	UV curable inks for strong adhesion, scruff, scratch and heat resistant.

DIGITAL PRIMERS & COATINGS

Produce enhanced printing results with Wikoff Digital's primers and coatings, formulated to improve adhesion and image quality. Our primers support:

- √ Various ink Chemistries
- ✓ Multiple Substrates
- ✓ Different Curing Methods

Meeting key industry standards, our primers ensure consistent, high-quality results for commercial and custom applications. Count on Wikoff Digital for reliable, high-performance printing solutions.



DIGITAL PRIMERS AND COATINGS

End Use Chemistry	Coating Type	Product Code	Product Name	Description/Purpose	Substrate Type	Viscosity*	Gloss	Flexibility	Adhesion to Substrate	Adhesion to Ink	
			UV Inkjet Primer	Workhorse UV primer to increase adhesion & image quality of UV inkjet. UV inkjet imprintable.	Non-absorbent	180 - 250	80 - 95	√ √	✓	✓	
		SCIJ-15827	UV Inkjet Primer w/ greater adhesion	Workhose UV primer formulated for superior adhesion on challenging substrates and to increase image quality of UV Inkjet. UV inkjet imprintable.	Non-absorbent	180 - 250	80 - 95	√√	√ √	✓	
		SCIJ-17202	UV Inkjet Primer w/ greatest adhesion	UV primer formulated with higher levels of adhesion promoter for substrates with greatest adhesion challenges. UV inkjet imprintable.	Non-absorbent	250 - 320	80 - 95	√ √	///	√ √	
	UV Primer	SCIJ-17801	Matte UV Inkjet Primer	Matte UV primer to increase adhesion & image quality of UV inkjet. UV inkjet imprintable.	Non-absorbent	800 - 1200	15 - 25	√ √	✓	✓	
		SCIJ-17907	UV TransTherm Inkjet Primer	UV primer formulated for non-porous substrates, such as thermal transfer paper. UV inkjet imprintable.	Absorbent and Non-absorbent	215 - 285	80 - 95	√ √	✓	✓	
		SCIJ-17973	Nestle Compliant (2018) UV Inkjet Primer	UV primer formulated for superior adhesion on challenging substrates and to increase image quality of UV inkjet. UV Inkjet Imprintable. Nestle Compliant (2018).	Absorbent and Non-absorbent	230 - 300	80 - 95	√ √	///	√ √	
UV Inkjet		SCIJ-17089	White UV Inkjet Primer	Opaque white UV primer that can act as a first down white to increase adhesion & image quality of UV inkjet. UV inkjet imprintable.	Non-absorbent	450 - 800	75 - 95	√ √	✓	✓	
	LED Primer	SCIJ-18191	LED Inkjet Primer	LED-curable primer to increase adhesion and image quality of UV inkjet. UV inkjet imprintable.	Non-absorbent	300 - 350	80 - 95	/ /	✓	✓	
		UVC-17526	Curecoat Digital OPV	Gloss overprint varnish to layout over high siloxane UV Inkjet.	Non-absorbent	350 - 430	80 - 95	/ /	√ √	//	
		UVC-17507	Curecoat Low Migration Digital OPV	Low migration, gloss overprint varnish to layout over high siloxane UV Inkjet.	Non-absorbent	280 - 350	80 - 95	√ √	√ √	√ √	
	UV OPV	SCIJ-17972	Imprintable Gloss Digital OPV	Gloss overprint varnish to layout over high siloxane UV Inkjet. Receptive to some foil stamp and thermal transfer printing.	Non-absorbent	150 - 250	80 - 95	√ √	✓	√ √	
		SCIJ-18126	Imprintable Satin Digital OPV	Semi-gloss/satin overprint varnish to layout over high siloxane UV Inkjet. Receptive to some foil stamp and thermal transfer printing.	Non-absorbent	150 - 250	60 - 75	√ √	✓	√ √	
		SCIJ-18127	Imprintable Matte Digital OPV	Matte overprint varnish to layout over high siloxane UV Inkjet. Receptive to some foil stamp and thermal transfer printing.	Non-absorbent	500 - 750	15 - 30	√ √	✓	√ √	
*Brookfield	d #4 spdl/	60rpm, cps			Non-absorbent	Non-absorbent substrates include films, foils, plastics, etc					

All primers listed here are appliable by Anilox (3.0 - 9.0 BCM), Roller Coater, or Blanket Coater

Benzophenone-Free and TMPTA-Free variants of above products available (see page 2)

REGULATORY INFORMATION

End Use	Coating	Product	Product Name		Benzophenone Free	TI	MPTA-Free	
Chemistry	Туре	Code	rioductivame	Product Code	Product Name	Product Code	Product Name	
		SCIJ-15645	UV Inkjet Primer	SCIJ-17033	7033 UV Inkjet Primer BF		P65 UV Inkjet Primer	
		SCIJ-15827	UV Inkjet Primer w/ greater adhesion	SCIJ-17034 UVC IJ Primer w/ AP BF		SCIJ-18072	P65 UVC IJ Primer	
		SCIJ-17202	UV Inkjet Primer w/ greatest adhesion					
	UV Primer	SCIJ-17801	Matte UV Inkjet Primer	SCIJ-18171	BF Matte UV Inkjet Primer			
		SCIJ-17907	17907 UV TransTherm Inkjet Primer		e-Free by default	TMPTA-Free by default*		
		SCIJ-17973	Nestle Compliant (2018) UV Inkjet Primer	Benzophenone-Free by default		TMPTA-Free by default*		
UV Inkjet		SCIJ-17089	White UV Inkjet Primer	Benzophenone	e-Free by default			
	LED Primer	SCIJ-18191	LED Inkjet Primer	Benzophenone	e-Free by default			
		UVC-17526	Curecoat Digital OPV	Benzophenone	e-Free by default			
		UVC-17507	Curecoat Low Migraiton Digital OPV	Benzophenone	e-Free by default	TMPTA-Free by	y default*	
	UV OPV	SCIJ-17972	Imprintable Gloss Digital OPV	SCIJ-18168	BF Imprintable Gloss Digital OPV	TMPTA-Free by	y default*	
		SCIJ-18126	Imprintable Satin Digital OPV	SCIJ-18169	BF Imprintable Satin Digital OPV	TMPTA-Free by	y default*	
		SCIJ-18127	Imprintable Matte Digital OPV	SCIJ-18170	BF Imprintable Matte Digital OPV	TMPTA-Free by	y default*	

^{*}These utilize EOTMPTA and may contain some residual TMPTA

JETTABLE PRIMERS & COATINGS

End Use Chemistry	Coating Type	Product Code	Product Name	Description/Purpose	Viscosity at Jetting Temp	Jetting Temp	Suitable Printhead(s)	Substrates	Single/ Multi Pass
	UV Primer	SCIJ-18192	HV Jettable UV Inkjet Primer	Jettable high viscosity UV- curable primer to be spot- printed to increase adhesion and image quality of UV Inkjet.	9 to 12 cps	45 ± 5°C	Ricoh, Xaar, Konica Minolta, Epson S3200	Plastics, coated papers	Single
	LED	SCIJ-18051	LV Jettable LED Inkjet Primer	Lower viscosity jettable LED- curable primer to be spot- printed to increase adhesion and image quality of UV Inkjet.	6 to 8 cps	45 ± 5°C	Kyocera, Samba, Epson I3200	Plastics, coated papers	Single
	Primer		HV Jettable LED Inkjet Primer	Higher viscosity jettable LED- curable primer to be spot- printed to increase adhesion and image quality of UV Inkjet.	9 to 12 cps	45 ± 5°C	Ricoh, Xaar, Konica Minolta, Epson S3200	Plastics, coated papers	Single
UV Inkjet	UV OPV	SCIJ-14435	UV Adara OPV	Durable and scratch resistant gloss overprint varnish for plastics, such as ID cards.	9 to 12 cps	50 ± 5°C	Ricoh, Xaar, Konica Minolta, Epson S3200	Plastics	Single
		SCIJ-17239	LED Mirach OPV	Gloss overprint varnish for direct-to-object and graphic arts printing with great adhesion, impact and scratch resistance.	9 to 12 cps	45 ± 5°C	Ricoh, Xaar, Konica Minolta, Epson S3200	Plastics, primed or pretreated metals, ceramics, etc.	Single & Multi
	LED OPV	SCIJ-17686	LED Weather Resistant OPV	Highly weather resistant and durable gloss overprint varnish for prints exposed to outdoor conditions.	8.5 to 10.5 cps	45 ± 5°C	Ricoh, Xaar, Konica Minolta, Epson S3200	Plastics	Single
		SCIJ-17670	LED Flex OPV	Gloss overprint varnish for direct- to-object and graphic arts printing requiring a high degree of flexibility.	10 to 12 cps	50 ± 5°C	Ricoh, Xaar, Konica Minolta, Epson S3200	Flexible Plastics	Single & Multi
		SCIJ-18280	LED Abrasion Resistant OPV	Very durable gloss overprint varnish with a very high resistance to abrasion and impact.	9 to 12 cps	50 ± 5°C	Ricoh, Xaar, Konica Minolta, Epson S3200	Plastics	Single

^{*}These utilize EOTMPTA and may contain some residual TMPTA

WATER AND SOLVENT THERMAL INKJET (TIJ) TECHNOLOGY

Wikoff Digital's TIJ inks for HP's TIJ 2.5 platform offer superior performance for:

- ✓ Mailing and Addressing
- √ Package Coding and Marking
 - Pharmaceuticals
 - Personal Care
 - Health Care
 - Security and Brand Protection

Our dye and pigment-based inks enable precise product identification, batch coding and marking, and tamper-evidence. We also offer security inkjet inks, providing complete product traceability and brand protection in commercial and mail printing.



HP TIJ 2.5 PRODUCT PORTFOLIO - AQUEOUS INKS Key Applications SKU Wikoff Products Color Ink Type **Substrate Type Substrates** SCIJ-20001 Pigment Black Black Pigment Porous (Papers/Boards) Papers, Boards, SBS Fast Drying Packaging Ink. SCIJ-20051 Fast Dry Pigment Black Pigment Porous (Papers/Boards) Papers, Boards, SBS Very Fast Drying Packaging Ink (Pigment). Black SCIJ-20011 Fast Dry Dye Black Black Dye Porous (Papers/Boards) Papers, Boards, SBS Very Fast Drying Packaging Ink (Dye). SCIJ-20006 Spot Red Red Dye Porous (Papers/Boards) Papers, Boards, SBS Spot Red Ink for Mail Addressing and Packaging. SCIJ-20029 Porous (Papers/Boards) Spot Blue Ink for Mail Addressing and Packaging. Spot Blue Blue Dye Papers, Boards, SBS SCIJ-20005 Pigment&Dye Hybrid Dye/Pigment Porous (Papers/Boards) Papers, Boards, SBS Fast Drying Packaging Ink. Black Aqueous Coated Stocks, SCIJ-20007 Hybrid Black Black Pigment Porous and Coated High-Speed Mail Addressing and Packaging. Papers, Boards, SBS SCIJ-20036 Porous and Coated Dve Black HD Black Dve/Pigment Papers, Boards, SBS High-Speed Fast Drving Ink for Packaging. Non-IR Active Black Dye Ink for Usage with our NIR SCIJ-20042 Dye Black Ultra Black Dye Porous and Coated Papers, Boards, SBS Security Inks. **Indirect Food Contact** Papers, Boards, SBS, Porous IDFC-Compliant Black Ink for Food Packaging. Also SCIJ-20033 Black Dye Porous and Coated available in Red, Pink, Green, and Purple. Black and Others **Food Packaging** Invisible Fluorescent Blue Security Ink for Substrates SCIJ-20057 Porous and Coated Fluorescent Blue Fl. Blue Papers, Boards, SBS without Optical Brightener. Invisible Fluorescent Yellow Ink for Security SCIJ-20008 Fluorescent Yellow FI. Yellow Porous and Coated Papers, Boards, SBS Applications. NIR Security Inks NIR Porous and Coated Papers, Boards, SBS Invisible IR Absorbing Ink for Security Applications.

**	Colorant type is confidential
***	Product(s) are specific/exclusive to customer
Spot color va	riants and custom formulations available upon request

HP TIJ 2.5 PRODUCT PORTFOLIO - SOLVENT INKS

SKU	Wikoff Products	Color	Ink Type	Substrate Type	Substrates	Key Applications
SCIJ-20045	Ultra Dark Solvent Black	Black	Dye	Nonporous (Films/Foils)	Aluminum, Polyester, PS, PET, PVC, BOPP, PE, PP	High Contrast, Darker Solvent Black for Packaging.
SCIJ-20032	Solvent Black Endurance	Black	Dye	Nonporous (Films/Foils)	Aluminum, Polyester, PS, PET, PVC, BOPP, PE, PP	Workhorse Solvent Black for Packaging and Coding.
SCIJ-20025	Solvent Black HD	Black	Dye	Nonporous (Films/Foils)	Aluminum, Polyester, PS, PET, PVC, BOPP, PE, PP, Stretch Films	Solvent Black Suited for Specific Stretch Films.
SCIJ-20021	Solvent Black Elite	Black	Dye	Nonporous (Films/Foils)	Aluminum, Polyester, PS, PET, PVC, BOPP, PE, PP	Fast Drying Solvent Black for High-Speed Mail Addressing.
SCIJ-20037	Solvent Navy Blue	Blue	Dye	Nonporous (Films/Foils)	Aluminum, Polyester, PS, PET, PVC, BOPP, PE, PP	Workhorse Solvent Navy Blue for Packaging and Coding.
SCIJ-20043	Solvent Firehouse Red	Red	Dye	Nonporous (Films/Foils)	Aluminum, Polyester, PS, PET, PVC, BOPP, PE, PP	Workhorse Solvent Firehouse Red for Packaging and Coding.
SCIJ-20053	Solvent Fluorescent Red Premium	Fl. Red	**	Nonporous (Films/Foils)	Aluminum, Polyester, PS, PET, PVC, BOPP, PE, PP, Glass	Security Ink for Plastic/Glass/Foil + Packaging and Coding.
SCIJ-20039	Solvent Fluorescent Blue Premium	Fl. Blue	**	Nonporous (Films/Foils)	Aluminum, Polyester, PS, PET, PVC, BOPP, PE, PP, Glass	Security Ink for Plastic/Glass/Foil + Packaging and Coding.

**	Colorant type is confidential
***	Product(s) are specific/exclusive to customer
Spot color va	riants and custom formulations available upon request





We are here to help. For more information on how Wikoff Digital can help you be successful, reach out to us. We look forward to working with you.



Wikoff Color Corporation Corporate Office

1886 Merritt Road Fort Mill, South Carolina 29715 | USA P: +1.803.548.2210 F: +1.803.548.5728 www.wikoff.com