

Coatings, Plastics & Polymers Product Range



HARKE

Coatings &
Polymers



Coatings, Plastics &
Polymers

(Y)OUR PRODUCTS

- ▶ Alcohols
- ▶ Carboxylic Acids
- ▶ Epoxy Resins
- ▶ Flame Retardants
- ▶ Glycols
- ▶ Oils
- ▶ Pigments & Fillers
- ▶ Plasticizers & Esters
- ▶ Polyolefins
- ▶ Polyols
- ▶ PVC Chemicals
- ▶ Others

YOUR PARTNER FOR COATINGS, PLASTICS & POLYMERS

Alcohols

2 Ethylhexanol
Benzyl Alcohol
Butyl Alcohol
Iso Butanol
Isopropyl Alcohol
N-Butanol
Stearyl Alcohol

Carboxylic Acids

Adipic Acid
Adipic Acid Dihydrazide
Benzoic Acid
Di-Potassium Tartrate
Fumaric Acid
Maleic Acid
Maleic Anhydride
Malic Acid
Oxalic Acid
Phthalic Anhydride
Potassium Bitartrate
Potassium Sodium Tartrate
Sodium Tartrate
Tartaric Acid

Epoxy Resins

A-Type / F-Type / solid & liquid
Bisphenol A
Brominated Epoxy Resin
Flexible Epoxy Resin
Hardener
Multi Functional Epoxy Resin
• BPA-PO Epoxy Resin
• High Performance Adhesion Epoxy Resin
• High Solid Epoxy Resin
• Modified Weatherable Epoxy Resin
Novolac Epoxy Resin
Reactive Diluents
Speciality Epoxy Resin
Tetra-Functional Epoxy Resin
Tri-Functional Epoxy Resin
Waterborne Resin

Flame Retardants

Ammonium Polyphosphates (APP)
Antimony Trioxide
Chlorinated Paraffins
DOPO
Melamine Cyanurate (MCA)
Melamine Polyphosphate (MPP)
Tris(2-chloropropyl)Phosphate (TCPP)

Flame Retardants

Triethylphosphate (TEP)
Tris(2-ethylhexyl)Phosphate (TOP)
Zinc Borate

Glycols

Diethylene Glycol
Dipropylene Glycol
Monoethylene Glycol
Monopropylene Glycol
Neopentyl Glycol
Triethylene Glycol

Oils

Base Oil
Castor Oil
Ink Oil
Process Oil
• Naphthenic
• Paraffinic
Silicone Oil

Pigments, Fillers & Additives

Austin Black® 325
Barium Sulfate
• Natural Barite
• Synthetic Blanc Fixe
Benzoin
Carbon Black
Carbon Black Blends
Fluorescent Dyes
Lithopone
Organic Pigments
Pearlescent
Recovered Carbon Black
Solvent Dyes
Textile Dyes
Titanium Dioxide
Zinc Oxide

Plasticizers & Esters

Benzoic Plasticizer
Chlorinated Paraffins
Dibasic Ester (DBE)
Dibutyl Fumarate (DBF)
Dibutyl Maleate (DBM)
Diethyl Hexyl Cyclohexane (DEHCH)
Diethyl Phthalate (DEP)
Diisodecyl Adipate (DIDA)
Diisononyl Phthalate (DINP)
Dimethyl Phthalate (DMP)
Diocetyl Adipate (DOA)

Plasticizers & Esters

Diocetyl Fumarate (DOF)
Diocetyl Maleate (DOM)
Diocetyl Terephthalate (DOTP)
Dipropylheptyl Phthalate (DPHP)
Epoxidized Soybean Oil (ESBO)
Tire Pyrolysis Oil (TPO)
Tris(2-ethylhexyl)Trimellitate (TOTM)

Polyolefins

Polypropylene (PP)
• Homo / Copolymer / Random
Polyethylene (PE)
• HDPE / mLLDPE
• PE-RT (Heating Pipe)
POE, POP
• Photovoltaic Encapsulant
• Compound
UHMW-PE

Polyols

Castor Oil based Polyols
Polycarbonate Diols (Ravcarb)
• Homo / Copolymers
• Liquid, solid, for low TG
Polyester Polyols
• Aliphatic
• Aromatic
Polyether Polyols
• Amine / Mannich base Polyols
• Diols / Triols
• Ethyleneoxide / Propyleneoxide based
• Hetero / Homopolymer based
• Polyoxyalkylene Triols
• Sorbitol based
PTMG
Bio-PTMG

PVC Chemicals

PVC Copolymer
PVC Emulsion Resins
PVC Stabilizers (Phenol free)
PVC Suspension Resins
PVC Terpolymer

Others

Calcium Formate
Calcium Stearate
Hydroxypropylmethylcellulose (HPMC)
Purified Terephthalate (PTA)
Resorcin
Sodium Meta Bisulfite
Sodium Sulfite
Zinc Stearate