



WORK HARD, STAY SAFE
FOOTWEAR RANGE

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WHY CHOOSE BLACKROCK?

Blackrock has over 20 years' experience in designing and manufacturing safety footwear and our products keep hundreds of thousands of people safe every year.

As a longstanding member of the British Safety Industry Federation, we pride ourselves in ensuring that our products perform to the standards people need to help them do their jobs, as well as the service we offer our customers. Rest assured: your safety is our business.

CERTIFICATION

Blackrock works with leading internationally accredited organisations to test and certify our products to the appropriate national and international safety standards during development, long before they go into production.



DUE DILIGENCE

A certificate doesn't mean the end of testing – it means the start of quality assurance, and through both our in-house QA team and internationally recognised third parties we continuously check our products to ensure the latest batch is as good as the first.



STOCK

With over 300,000 pairs stocked across 150,000 sq ft of UK warehousing, you can be sure you can get what you want, when you need it. We offer parcel and pallet shipping options and low minimum value across the UK and Europe, with rapid order turnaround.



SUPPORT

We can offer various levels of support to help you sell to your customers, including joint visits, bespoke emails, product training and in-store solutions.





SUSTAINABILITY & PACKAGING

Packaging for footwear is often single use and whilst it's necessary to protect the product before it reaches the end user, at Blackrock we're working to reduce the environmental impact of our packaging wherever we can.

We are transitioning our boxes to kraft material, made from 100% recycled components, printed using water-based inks and fully recyclable at the end of their use.

Plastic has been completely eliminated: swing tags are made from kraft paper and attached to the product using recycled woven tags instead of plastic ties.

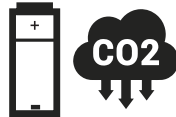
We are also removing paper-based user information sheets in favour of QR codes on the box and tongue label, enabling users to instantly access the most up to date product information with just a click.



100%
Made of
recycled paper



100%
Recyclable



30%
Less energy and emissions during
the paper making process than
our previous box



100%
Water ink and varnish

PRODUCT CATEGORIES

To help you identify the right products, Blackrock footwear is divided into categories based either on a commonly specified requirement, such as waterproof or metal-free, or a collection of styles that helps narrow your options down. Each product has a range of key and additional features that are highlighted on its individual page.

Uniform

TACTICAL FOOTWEAR

Occupational and safety footwear specifically designed for use within the emergency services and public services sectors

Clean

HYGIENIC PROTECTION

Machine washable footwear specifically for the health and catering sectors

Light

METAL-FREE PROTECTION

Metal-free footwear which is scanner friendly but provides just as much protection as its steel counterpart

Classic

TRADITIONAL FOOTWEAR

Traditional styles which conform to a safety rating of S3 and below

UNBRANDED

Traditional styles in a plain unbranded box

EN20345:2011 SAFETY STANDARDS

FOOTWEAR THAT KEEPS YOU ON YOUR FEET

Even if it's for a basic safety toecap or midsole, each wearer environment has its individual requirements, but safety and occupational footwear can have a wide range of additional features over and above these that can be just as important in ensuring it is fit for purpose. Features are denoted by letters shown in the table below and footwear standards exist to ensure that minimum performance levels are met, with specific ratings, eg. S3 or O3, that comprise a minimum set of features. Further features can be added for enhanced performance.

All Blackrock styles conform to European standards via CE certification respectively, issued by leading internationally accredited organisations.

SRA SLIP RESISTANCE

Footwear is tested on a ceramic tile, coated with water and detergent solution. The footwear will be tested on a 'flat slip' and a 'heel slip'; a minimum coefficient of friction must be achieved for a product to bear the SRA rating as shown in the table.

SRC SLIP RESISTANCE

Footwear which pass both SRA and SRB will then be accredited the SRC rating which is the highest level of slip-resistance under the EN20345:2011 standard.

SLIP RESISTANCE

Slip resistance is broken down into two tests which determine footwear's level of slip resistance: these levels are SRA and SRB.

SRB SLIP RESISTANCE

Footwear is tested on a steel plate, coated with glycerine. The footwear will be tested on a 'flat slip' and a 'heel slip'; a minimum coefficient of friction must be achieved for a product to bear the SRB rating as shown in the table.

SAFETY FOOTWEAR

Safety footwear shares features with the Occupational styles plus the enhanced protection of a steel or metal-free toe cap that guards against the dangers of impact from falling objects and compression. The industry standard is EN20345:2011, to which all Blackrock products with a toe cap conform.

Class		SRA, B or C Slip Resistance	/ Closed heel	A Anti-static properties	E Energy absorbing cushioned heel	WRU Water- resistant upper	P Penetration - resistant upper	WR Waterproof upper	FO Fuel oil resistant outsole	CI Cold insulation	HI Heat insulation outside	HRO Heat- resistant outsole	AN Ankle support	CR Cut resistant	M Metatarsal	SB Protective safety toe cap
Occupational Footwear	OB	✓	✓	—	—	—	—	—	—	—	—	—	—	—	—	
	O1	✓	✓	✓	✓	—	—	—	—	—	—	—	—	—	—	
	O2	✓	✓	✓	✓	✓	—	—	—	—	—	—	—	—	—	
	O3	✓	✓	✓	✓	✓	✓	—	—	—	—	—	—	—	—	
	O4	✓	✓	✓	✓	✓	—	✓	—	—	—	—	—	—	—	
Safety Footwear	O5	✓	✓	✓	✓	✓	✓	✓	—	—	—	—	—	—	—	
	SB	—	—	—	✓	—	—	—	✓	—	—	—	—	—	—	✓
	S1	✓	✓	✓	✓	—	—	—	✓	—	—	—	—	—	—	✓
	S2	✓	✓	✓	✓	✓	—	—	✓	—	—	—	—	—	—	✓
	S3	✓	✓	✓	✓	✓	✓	—	✓	—	—	—	—	—	—	✓
	S4	✓	✓	✓	✓	✓	—	✓	✓	—	—	—	—	—	—	✓
	S5	✓	✓	✓	✓	✓	✓	✓	✓	—	—	—	—	—	—	✓

✓ Compulsory features required by the standard — Optional features

Slip Resistance		
SRA Test floor Ceramics Lubricant Water + Detergent	FLAT	≥ 0.32
	HEEL Contact Angle	≥ 0.28
SRB Test floor Steel Lubricant Glycerine	FLAT	≥ 0.18
	HEEL Contact Angle	≥ 0.13

SCR (SRA + SRB)

NEW EN20345:2022 SAFETY STANDARDS

EN20345 - The Standard Protection for Professional Safety Footwear - has been updated to convey key safety features more accurately and comprehensively than the previous version, which dates from 2011. The updates and additions in EN20345:2022 are laid out below. It should be noted that products that indicate conformity to EN20345:2011 are still able to be sold until the expiry of their CE certificate.

SLIP RESISTANT

SR - The slip resistance test has been changed to one single rating of SR which is given if the sole passes a slip resistance test on a ceramic tile with glycerine. This replaces the previous SRA, SRB and SRC ratings.

PUNCTURE RESISTANCE

The term 'penetration resistance' has been replaced by 'puncture resistance', which describes the underfoot protection a midsole will provide. The previous single rating of P has been expanded and now encompasses the following symbols:

P - Midsole made from steel material; tested on a 4.5mm nail

PL - Midsole made from non-metallic material; tested on 4.5mm nail

PS - Midsole made from non-metallic material; tested on 3mm nail

WATER RESISTANCE LEVELS

WPA - 'Water Penetration and Absorption' has replaced 'Water Resistant Upper' (WRU), meaning that the upper can resist water for a short period of time.

WR - 'Water Resistance' has been implemented as two additional classes of protection – S6 and S7 – that denote footwear that includes a fully waterproof feature, eg. a waterproof membrane – that will ensure its waterproofness for a prolonged period.

FURTHER ADDITIONS

C – Partly conductive footwear

SC – Scuff cap

FO – Fuel oil resistance (no longer a mandatory test)

LG – Ladder grip

Class	Protective toe cap	Mandatory slip resistance (similar to SRA)	Closed seat region (fully enclosed heel)	A Electrical resistance (0.1 - 1000MΩ)	E Energy absorption under the heel	Anti-puncture protection			WPA Water-penetration & absorption	Cleated outsole	WR Water resistance
						Type P Metallic insole Type	Type PL Non-metallic insole	Type PS Non-metallic insole			
NEW	SB	✓	✓	—	—	—	—	—	—	—	—
	S1	✓	✓	✓	✓	—	—	—	—	—	—
	S1P	✓	✓	✓	✓	✓	—	—	—	—	—
	S1PL	✓	✓	✓	✓	—	✓	—	—	—	—
	SP1S	✓	✓	✓	✓	—	✓	✓	—	—	—
NEW	S2	✓	✓	✓	✓	—	—	—	✓	—	—
	S3	✓	✓	✓	✓	✓	—	—	✓	✓	—
	S3L	✓	✓	✓	✓	—	✓	—	✓	✓	—
	S3S	✓	✓	✓	✓	—	—	✓	✓	✓	—
	S4	✓	✓	✓	✓	—	—	—	✓	✓	✓
NEW	S5	✓	✓	✓	✓	✓	—	—	✓	✓	✓
	S5L	✓	✓	✓	✓	—	✓	—	✓	✓	✓
	S5S	✓	✓	✓	✓	—	—	✓	✓	✓	✓
	S6	✓	✓	✓	✓	—	—	—	✓	—	✓
	S7	✓	✓	✓	✓	✓	—	—	✓	✓	✓
	S7L	✓	✓	✓	✓	—	✓	—	✓	✓	✓
	S7S	✓	✓	✓	✓	—	—	✓	✓	✓	✓

✓ Compulsory features required by the standard — Optional features

FEATURES KEY



METAL-FREE (SCANNER SAFE)

All metal components such as midsoles and zips are substituted with lightweight composite materials



LADDER GRIP

With a height of at least 1.5mm in the heel area to provide adequate grip on ladders



PENETRATION-RESISTANT MIDSOLE (PS)

Composite midsole provides protection from objects that may otherwise penetrate from below – tested with a 3mm nail offering the highest level of penetration resistance



METATARSAL PROTECTION

Metatarsal technology which absorbs impact from falling objects



SCUFF CAP

Footwear that offers an added level of protection around the toe cap area tested to 8,000 abrasion cycles



ANTI-STATIC

Protection against spark ignition when working with flammable materials and gases



WATER RESISTANT

Uppers that repel water for a short period of time



ESD

Prevents the build up of static electricity by safely discharging it into the ground



SLIP-RESISTANT SOLE

SRC slip resistance, the highest level of slip resistance reducing the amount of slips and trips



WATERPROOF

Uppers that incorporate a waterproof membrane that repels water for a significant period of time



SAFETY TOE CAP

Protection against impact force of up to 200 joules and compression of the toe area



FUEL OIL RESISTANT

Resistant to most mineral oils, leaving no staining or residue which can result in slips



HEAT-RESISTANT OUTSOLE

The sole unit has been tested at 300°C to ensure its heat resistance levels, offering extra protection for the wearer



PENETRATION-RESISTANT MIDSOLE

Steel midsole provides protection from objects that may otherwise penetrate from below – tested with a 4.5mm nail *Also compliant on non-metallic footwear under EN20345:2011



ENERGY ABSORBING HEEL

Reduces foot, leg and lower back fatigue



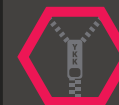
COLD INSULATION

Provides protection against cold by limiting the temperature drop inside when exposed to the cold environment



PENETRATION-RESISTANT MIDSOLE (PL)

Composite midsole provides protection from objects that may otherwise penetrate from below – tested with a 4.5mm nail



YKK ZIP

YKK side zip for easy put-on and removal



WATERPROOF



WATERPROOF & METAL-FREE METSHIELD 8" BOOT

CF44 | Sizes 3 - 13

EN20345 S7L M SC CI LG FO HRO SR | EN61340-5:2016

Metatarsal protection

Waterproof leather upper

Lightweight metal-free toe cap and midsole

300°C heat resistant, anti-slip, anti-static, ESD and fuel oil resistant
PU/rubber sole with ladder grip

Heavy duty bump cap and kick pad for easy removal

FEATURES



WATERPROOF & METAL-FREE METSHIELD 6" BOOT

CF43 | Sizes 3 - 13

EN20345 S7L M SC LG FO HRO SR | EN61340-5:2016

Metatarsal protection

Waterproof leather upper

Lightweight metal-free toe cap and midsole

300°C heat resistant, anti-slip, anti-static, ESD and fuel oil resistant
PU/rubber sole with ladder grip

Heavy duty bump cap and kick pad for easy removal

FEATURES





WATERPROOF AVENGER BOOT

SF66 | Sizes 6 - 13
EN20345 S3 WR HRO SRC

Waterproof leather upper

Steel toe cap and protective midsole

300°C heat resistant, anti-slip, anti-static and fuel oil resistant
PU/rubber sole

Heavy duty bump cap for added durability

Energy absorbing heel reduces foot fatigue

FEATURES



WATERPROOF FORCE BOOT

CF29 | Sizes 6 - 13
EN20345 S3 WR HRO SRC

Waterproof nubuck upper

Lightweight metal-free toe cap and protective midsole

300°C heat resistant, anti-slip, anti-static and fuel oil resistant
PU/rubber sole

Bump cap for added durability

Energy absorbing heel reduces foot fatigue

FEATURES





WATERPROOF TREKGUARD BOOT

CF35 | Sizes 3 - 13
EN20345 S7L LG FO SR

Waterproof action nubuck upper

Lightweight metal-free toe cap and midsole

Ladder grip sole unit gives added stability

Bump cap for added durability

Dual density shock absorbent, anti-slip, anti-static and fuel oil resistant PU sole

FEATURES



WATERPROOF & METAL-FREE DEFENDER BOOT

CF24 | Sizes 3 - 13
EN20345 S3 WR HRO SRC

Waterproof leather upper

Lightweight metal-free toe cap and protective midsole

YKK side zip for easy put-on and removal

300°C heat resistant, anti-slip, anti-static and fuel oil resistant PU/rubber sole

Padded collar for ankle support

FEATURES





WATERPROOF

WATERPROOF CHUKKA BOOT

SF90 | Sizes 3 - 13
EN20345 S3 WR SRC

Waterproof leather upper

Steel toe cap and protective midsole

Dual density shock absorbent, anti-slip, anti-static and fuel oil resistant PU sole

Padded collar for ankle support

Energy absorbing heel reduces foot fatigue

FEATURES



WATERPROOF

SUMATRA HIKER

SF75 | Sizes 3 - 13
EN20345 S3 WR SRC

Waterproof leather upper

Steel toe cap and protective midsole

Dual density shock absorbent, anti-slip, anti-static and fuel oil resistant PU sole

Padded collar for ankle support

Energy absorbing heel reduces foot fatigue

FEATURES





WATERPROOF TORRENT BOOT

SF108 | Sizes 6 - 13
EN20345 S7 CI FO SR

Waterproof leather upper

Steel toe cap and protective midsole

Hardwearing, anti-slip, anti-static and fuel oil resistant TPU sole provides cold insulation properties

Bump cap for added durability

Energy absorbing heel reduces foot fatigue

FEATURES





WELLINGTONS





STEEL TOE CAP

SAFETY WELLINGTON

SF43 | Sizes 3 - 13
EN20345 S5 SRC

Waterproof PVC nitrile with washable nylon lining

Steel toe cap and protective midsole

Heavy duty bump cap for added durability

Kick spur on heel for easy removal

Anti-slip, anti-static and fuel oil resistant sole

FEATURES



STEEL TOE CAP

RED SOLE SAFETY WELLINGTON

SF73 (Boxed), SF78 (Polybagged) | Sizes 3 - 13
EN20345 S5 SRC

Waterproof PVC nitrile with washable nylon lining

Steel toe cap and protective midsole

Heavy duty bump cap for added durability

Kick spur on heel for easy removal

Anti-slip, anti-static and fuel oil resistant sole

FEATURES





METAL-FREE PROTECTION



METAL-FREE CARSON TRAINER

CF10 | Sizes 2 - 15
EN20345 S3 SRC

Water resistant action nubuck upper

Lightweight metal-free toe cap and protective midsole

Dual density shock absorbent, anti-slip, anti-static and fuel oil resistant PU sole

Energy absorbing heel reduces foot fatigue

FEATURES



METAL-FREE CARSON HIKER

CF09 | Sizes 2 - 15
EN20345 S3 SRC

Water resistant action nubuck upper

Lightweight metal-free toe cap and protective midsole

Dual density shock absorbent, anti-slip, anti-static and fuel oil resistant PU sole

Energy absorbing heel reduces foot fatigue

FEATURES





METAL-FREE PROTON TRAINER

CF27 | Sizes 3 - 13

EN20345 S3 SRC | EN61340-5:2016

Water resistant action nubuck and mesh upper

Lightweight metal-free toe cap and protective midsole

Electrostatic dissipative properties

Dual density shock absorbent, anti-slip, ESD and fuel oil resistant PU sole

Energy absorbing heel reduces foot fatigue

FEATURES



METAL-FREE PROTON HIKER

CF28 | Sizes 3 - 13

EN20345 S1PL FO SR | EN61340-5:2016

Water resistant action nubuck and mesh upper

Lightweight metal-free toe cap and protective midsole

Electrostatic dissipative properties

Dual density shock absorbent, anti-slip, ESD and fuel oil resistant PU sole

Energy absorbing heel reduces foot fatigue

FEATURES





METAL-FREE GLIDE TRAINER

CF41 | Sizes 3 - 13
EN20345 S3L FO SR | EN61340-5:2016

Water resistant TPU upper

Lightweight metal-free toe cap and midsole

Dual density shock absorbent, anti-slip, ESD and fuel oil resistant
PU sole

Energy absorbing heel reduces foot fatigue

FEATURES



METAL-FREE GLIDE HIKER

CF42 | Sizes 3 - 13
EN20345 S3L FO SR | EN61340-5:2016

Water resistant TPU upper

Lightweight metal-free toe cap and midsole

Dual density shock absorbent, anti-slip, ESD and fuel oil resistant
PU sole

Energy absorbing heel reduces foot fatigue

FEATURES





METAL-FREE

NEWPORT TRAINER

CF25 | Sizes 6 - 13 (No 12 available)

EN20345 S1-P SRC

Stylish KPU/mesh upper

Lightweight metal-free toe cap and protective midsole

Dual density shock absorbent, anti-slip, anti-static and fuel oil resistant PU sole

Energy absorbing heel reduces foot fatigue

FEATURES



METAL-FREE

NEWPORT HIKER

CF26 | Sizes 3 - 12

EN20345 S1-P SRC

Stylish KPU/mesh upper

Lightweight metal-free toe cap and protective midsole

Dual density shock absorbent, anti-slip, anti-static and fuel oil resistant PU sole

Energy absorbing heel reduces foot fatigue

FEATURES





METAL-FREE

PENDLE DEALER BOOT

CF14 (Black), CF15 (Brown) | Sizes 3 - 13 (including 6.5 & 10.5)
EN20345 S3 SRC

Water resistant leather upper

Lightweight metal-free toe cap and protective midsole

EaziStep padded and breathable insole for comfort

Heel kickplate for easy removal

Elasticated side panel

FEATURES



METAL-FREE

CONCORD HIKER

CF08 | Sizes 3 - 13
EN20345 S3L CI FO SR

Water resistant leather upper

Lightweight metal-free toe cap and protective midsole

Dual density shock absorbent, anti-slip, anti-static and fuel oil resistant TPU sole providing cold insulation properties

Padded collar for added comfort

Energy absorbing heel reduces foot fatigue

FEATURES





METAL-FREE SENTINEL BOOT

CF07 | Sizes 3 - 13
EN20345 S3 SRC

Water resistant leather upper

Lightweight metal-free toe cap and protective midsole

Dual density shock absorbent, anti-slip, anti-static and fuel oil resistant PU sole

Padded collar for additional support

Energy absorbing heel reduces foot fatigue

FEATURES



METAL-FREE SOVEREIGN BOOT

CF02 | Sizes 3 - 13
EN20345 S3 SRC

Water resistant leather upper

Lightweight metal-free toe cap and protective midsole

Dual density shock absorbent, anti-slip, anti-static and fuel oil resistant PU sole

Padded collar for additional support

Energy absorbing heel reduces foot fatigue

FEATURES





METAL-FREE

BROGUE SHOE

CF36 (Black), CF37 (Brown) | Sizes 6 - 13
EN20345 S3L FO SR | EN61340-5:2016

Water resistant leather upper

Lightweight metal-free toe cap and midsole

ESD certified

Dual density shock absorbent, anti-slip, anti-static and fuel oil resistant PU sole

Energy absorbing heel reduces foot fatigue

FEATURES





METAL-FREE OXFORD SHOE

CF38 | Sizes 6 - 13

EN20345 S3L FO SR | EN61340-5:2016

Water resistant leather upper

Lightweight metal-free toe cap and midsole

ESD certified

Dual density shock absorbent, anti-slip, anti-static and fuel oil resistant PU sole

Energy absorbing heel reduces foot fatigue

FEATURES



METAL-FREE ATLAS SAFETY SHOE

CF01 | Sizes 3 - 13

EN20345 S3 SRC

Water resistant leather upper

Lightweight metal-free toe cap and protective midsole

Dual density shock absorbent, anti-slip, anti-static and fuel oil resistant PU sole

Padded collar for additional support

Energy absorbing heel reduces foot fatigue

FEATURES





METAL-FREE STOCKTON TRAINER

CF30 | Sizes 3 - 13
EN20345 S1PL FO SR

Flyknit mesh upper

Lightweight metal-free toe cap and protective midsole

Dual density shock absorbent, anti-slip, anti-static and fuel oil resistant PU sole

Energy absorbing heel reduces foot fatigue

FEATURES



METAL-FREE PORTLAND TRAINER

CF31 | Sizes 3 - 13
EN20345 S1PL FO SR

Durable suede upper

Lightweight metal-free toe cap and midsole

Dual density shock absorbent, anti-slip, anti-static and fuel oil resistant PU sole

Energy absorbing heel reduces foot fatigue

FEATURES





WATERPROOF

AUSTIN TRAINERS

CF32 (Black/Grey), CF33 (Black/Yellow), CF34 (Black/Orange) | Sizes 3 - 13
EN20345 S3L FO HRO SR

Water resistant leather upper

Lightweight metal-free toe cap and midsole

300°C heat resistant, anti-slip, anti-static and fuel oil resistant
PU/rubber sole

Energy absorbing heel reduces foot fatigue

FEATURES





METAL-FREE VELO TRAINER

CF39 | Sizes 3 - 13
EN20345 S3L FO SR

Water resistant mesh upper

Lightweight metal-free toe cap and midsole

Dual density shock absorbent, anti-slip, anti-static and fuel oil resistant PU sole

Energy absorbing heel reduces foot fatigue

FEATURES



METAL-FREE FLUX TRAINER

CF40 | Sizes 3 - 13
EN20345 S1PL FO SR

Breathable mesh upper

Lightweight metal-free toe cap and midsole

Dual density shock absorbent, anti-slip, anti-static and fuel oil resistant PU sole

Energy absorbing heel reduces foot fatigue

FEATURES





Classic

TRADITIONAL FOOTWEAR



STEEL TOE CAP

BREEZE TRAINER

SF103 (Sustainable bag), BSF103 (Boxed) | Sizes 3 - 13
EN20345 S1-P SRC

Breathable mesh upper

Steel toe cap and lightweight metal-free protective midsole

Dual density shock absorbent, anti-slip, anti-static and fuel oil resistant PU sole

Energy absorbing heel reduces foot fatigue

FEATURES



STEEL TOE CAP

DRIFT TRAINER

SF104 (Sustainable bag), BSF104 (Boxed) | Sizes 6 - 12
EN20345 S1-P SRC

Breathable mesh upper

Steel toe cap and lightweight metal-free protective midsole

Dual density shock absorbent, anti-slip, anti-static and fuel oil resistant PU sole

Energy absorbing heel reduces foot fatigue

FEATURES





FEATURES



STEEL TOE CAP FLOW TRAINER

SF105 (Sustainable bag), BSF105 (Boxed) | Sizes 3 - 13
EN20345 S1-P SRC

Breathable mesh upper

Steel toe cap and lightweight metal-free protective midsole

Dual density shock absorbent, anti-slip, anti-static and fuel oil resistant PU sole

Energy absorbing heel reduces foot fatigue



FEATURES



STEEL TOE CAP NEWARK TRAINER

SF99 | Sizes 3 - 13
EN20345 S1-P SRC

Lightweight flyknit upper

Steel toe cap and lightweight metal-free protective midsole

Dual density shock absorbent, anti-slip, anti-static and fuel oil resistant PU sole

Energy absorbing heel reduces foot fatigue



WATER RESISTANT CLAYTON TRAINER

SF101 | Sizes 3 - 13
EN20345 S3 SRC

Water resistant TPU upper

Steel toe cap and protective midsole

Dual density shock absorbent, anti-slip, anti-static and fuel oil resistant PU sole

Energy absorbing heel reduces foot fatigue

FEATURES



STEEL TOE CAP WILSON TRAINER

SF96 | Sizes 3 - 13
EN20345 S1-P SRC

Stylish KPU/mesh upper

Steel toe cap and protective midsole

Dual density shock absorbent, anti-slip, anti-static and fuel oil resistant PU sole

Energy absorbing heel reduces foot fatigue

FEATURES





STEEL TOE CAP

DOVER TRAINER

SF98 | Sizes 3 - 13
EN20345 S1-P SRC

Stylish KPU/mesh upper

Steel toe cap and protective midsole

Dual density shock absorbent, anti-slip, anti-static and fuel oil resistant PU sole

Energy absorbing heel reduces foot fatigue

FEATURES





STEEL TOE CAP

CORONA TRAINER

SF57 | Sizes 3 - 13

EN20345 S1-P SRC

Classic trainer style leather upper

Steel toe cap and protective midsole

Dual density shock absorbent, anti-slip, anti-static and fuel oil resistant PU sole

Energy absorbing heel reduces foot fatigue

FEATURES



STEEL TOE CAP

HUDSON TRAINER

SF64 | Sizes 3 - 13

EN20345 S1-P SRC

Stylish suede and mesh upper

Steel toe cap and protective midsole

Dual density shock absorbent, anti-slip, anti-static and fuel oil resistant PU sole

Energy absorbing heel reduces foot fatigue

FEATURES





WATER RESISTANT

CLAYSTONE BOOT

SF106 | Sizes 3 - 13

EN20345 S3 FO LG SR

Water resistant leather upper

Steel toe cap and protective midsole

Dual density shock absorbent, anti-slip, anti-static and fuel oil resistant PU sole with ladder grip

Padded collar for ankle support

Energy absorbing heel reduces foot fatigue

FEATURES



WATER RESISTANT

REDWOOD BOOT

SF107 | Sizes 3 - 13

EN20345 S3 FO LG SR

Water resistant leather upper

Steel toe cap and protective midsole

Dual density shock absorbent, anti-slip, anti-static and fuel oil resistant PU sole with ladder grip

Padded collar for ankle support

Energy absorbing heel reduces foot fatigue

FEATURES





WATER RESISTANT MALVERN HIKER

SF76 (Black), SF77 (Brown), SF79 (Honey) | Sizes 3 - 13
EN20345 S3 SRC

Water resistant action nubuck upper

Steel toe cap and protective midsole

Dual density shock absorbent, anti-slip, anti-static and fuel oil resistant PU sole

Padded collar for ankle support

Heel kickplate for easy removal

FEATURES



WATER RESISTANT PANTHER BOOT

SF42 | Sizes 3 - 13
EN20345 S3 SRC

Water resistant leather upper

Steel toe cap and protective midsole

Dual density shock absorbent, anti-slip, anti-static and fuel oil resistant PU sole

Scuff cap for added durability

Energy absorbing heel reduces foot fatigue

FEATURES





WATER RESISTANT ULTIMATE BOOT

SF08 | Sizes 3 - 14
EN20345 S3 SRC

Water resistant leather upper

Steel toe cap and protective midsole

Dual density shock absorbent, anti-slip, anti-static and fuel oil resistant PU sole

Padded collar for ankle support

Energy absorbing heel reduces foot fatigue

FEATURES



WATER RESISTANT TREKKING BOOT

SF04 | Sizes 3 - 13
EN20345 S3 SRC

Water resistant leather upper

Steel toe cap and protective midsole

Dual density shock absorbent, anti-slip, anti-static and fuel oil resistant PU sole

Padded collar for ankle support

Energy absorbing heel reduces foot fatigue

FEATURES





WATER RESISTANT OAKLAND BOOT

SF100 | Sizes 3 - 13
EN20345 S3 SRC

Water resistant leather upper

Steel toe cap and protective midsole

Dual density shock absorbent, anti-slip, anti-static and fuel oil resistant PU sole

Energy absorbing heel reduces foot fatigue

Padded collar for ankle support

FEATURES



WATER RESISTANT LUNAR HIKER

SF59 | Sizes 3 - 13
EN20345 S3 SRC

Water resistant leather upper

Steel toe cap and protective midsole

Dual density shock absorbent, anti-slip, anti-static and fuel oil resistant PU sole

Padded collar for ankle support

Energy absorbing heel reduces foot fatigue

FEATURES





FEATURES



WATER RESISTANT

WATER RESISTANT CHUKKA BOOT

SF47 | Sizes 3 - 13
EN20345 S3 SRC

Water resistant leather upper

Steel toe cap and protective midsole

Dual density shock absorbent, anti-slip, anti-static and fuel oil resistant PU sole

Padded collar for ankle support

Energy absorbing heel reduces foot fatigue



FEATURES



STEEL TOE CAP

CHUKKA BOOT

SF02 | Sizes 3 - 13
EN20345 SB-P SRC

Classic chukka style leather upper

Steel toe cap and protective midsole

Dual density shock absorbent, anti-slip, anti-static and fuel oil resistant PU sole

Energy absorbing heel reduces foot fatigue



WATER RESISTANT ULTIMATE SHOE

SF32 | Sizes 3 - 13
EN20345 S3 SRC

Water resistant leather upper

Steel toe cap and protective midsole

Dual density shock absorbent, anti-slip, anti-static and fuel oil resistant PU sole

Padded collar for ankle support

Energy absorbing heel reduces foot fatigue

FEATURES



STEEL TOE CAP GIBSON SHOE

SF03 | Sizes 3 - 13
EN20345 SB-P SRC

Steel toe cap and protective midsole

Dual density shock absorbent, anti-slip, anti-static and fuel oil resistant PU sole

Energy absorbing heel reduces foot fatigue

Padded collar for ankle support

FEATURES





WOMEN'S STYLE

MADISON LADIES SHOE

SF88 | Sizes 2 - 8

EN20345 S3 FO SR

Moulded specifically for women's feet

Water resistant leather upper

Steel toe cap and protective midsole

Dual density shock absorbent, anti-slip, anti-static and fuel oil resistant PU sole

Padded collar for ankle support

FEATURES



WOMEN'S STYLE

MADISON LADIES BOOT

SF89 | Sizes 2 - 8

EN20345 S3 FO SR

Moulded specifically for women's feet

Water resistant leather upper

Steel toe cap and protective midsole

Dual density shock absorbent, anti-slip, anti-static and fuel oil resistant PU sole

Padded collar for ankle support

FEATURES





FEATURES



STEEL TOE CAP DEALER BOOT

SF12B (Black), SF12C (Brown) | Sizes 3 - 13
EN20345 SB-P SRC

Classic dealer boot design leather upper

Steel toe cap and protective midsole

Dual density shock absorbent, anti-slip, anti-static and fuel oil resistant PU sole

Energy absorbing heel reduces foot fatigue



FEATURES



STEEL TOE CAP RIGGER BOOT

SF01 (Tan), SF01B (Black) | Sizes 5 - 13
EN20345 S1-P SRC

Triple stitched leather upper for durability

Steel toe cap and protective midsole

Dual density shock absorbent, anti-slip, anti-static and fuel oil resistant PU sole

Faux fur lined for comfort

Kick plate on heel for easy removal



WATER RESISTANT CLAYTON HIKER

SF102 | Sizes 3 - 13
EN20345 S3 SRC

Water resistant TPU upper

Steel toe cap and protective midsole

Dual density shock absorbent, anti-slip, anti-static and fuel oil resistant PU sole

Energy absorbing heel reduces foot fatigue

FEATURES



STEEL TOE CAP WILSON HIKER

SF97 | Sizes 3 - 13
EN20345 S1-P SRC

Stylish KPU/mesh upper

Steel toe cap and protective midsole

Dual density shock absorbent, anti-slip, anti-static and fuel oil resistant PU sole

Energy absorbing heel reduces foot fatigue

FEATURES





HYGIENIC PROTECTION



WASHABLE

HYGIENE SLIP-ON SHOE

SRC04 (White), SRC04B (Black) | Sizes 3 - 13 (including 6.5 & 10.5)
EN20345 S2 SRC

Machine washable at 40°C

Water resistant microfibre upper

Protective steel toe cap

Anti-slip PU sole that is self-cleaning, anti-static and resistant to acids and oils

Energy absorbing heel reduces foot fatigue

FEATURES





WASHABLE

HYGIENE SLIP-ON BOOT

SRC01 | Sizes 3 - 13 (including 6.5 & 10.5)
EN20345 S2 SRC

Machine washable at 40°C

Water resistant microfibre upper

Protective steel toe cap

Anti-slip PU sole that is self-cleaning, anti-static and resistant to acids and oils

Energy absorbing heel reduces foot fatigue

FEATURES



WASHABLE

HYGIENE LACE-UP SHOE

SRC03 (White), SRC03B (Black) | Sizes 3 - 13 (including 6.5 & 10.5)
EN20345 S2 SRC

Machine washable at 40°C

Water resistant microfibre upper

Protective steel toe cap

Anti-slip PU sole that is self-cleaning, anti-static and resistant to acids and oils

Energy absorbing heel reduces foot fatigue

FEATURES





WASHABLE HYGIENE CLOG

SRC02B | Sizes 3 - 13 (including 6.5 & 10.5)
EN20345 S2 SRC

Machine washable at 40°C

Water resistant microfibre upper

Protective steel toe cap

Anti-slip PU sole that is self-cleaning, anti-static and resistant to acids and oils

Energy absorbing heel reduces foot fatigue

FEATURES



STEEL TOE CAP HYGIENE WELLINGTON

SRC05 | Sizes 3 - 13
EN20345 S4 SRC

Waterproof PVC nitrile with washable nylon lining

Protective steel toe cap

Kick spur on heel for easy removal

Anti-slip, anti-static and fuel oil resistant sole

Energy absorbing heel reduces foot fatigue

FEATURES



A pair of black leather safety boots with laces, standing on a wooden pallet. The boots have a thick, treaded sole and a protective toe cap. The background is a blurred industrial setting with more wooden pallets.

UNBRANDED FOOTWEAR



STEEL TOE CAP

SB-P CHUKKA BOOT

SBU02 | Sizes 3 - 13
EN20345 SB-P SRC

Classic chukka style leather upper

Steel toe cap and protective midsole

Dual density shock absorbent, anti-slip and fuel oil resistant PU sole

Energy absorbing heel reduces foot fatigue

Padded collar for ankle support

FEATURES



STEEL TOE CAP

SIP CHUKKA BOOT

SBU09 | Sizes 3 - 13
EN20345 S1P FO SR

Water resistant microfibre upper

Steel toe cap and protective midsole

Dual density shock absorbent, anti-slip and fuel oil resistant PU sole

Energy absorbing heel reduces foot fatigue

Padded collar for ankle support

FEATURES





WATER RESISTANT S3 CHUKKA BOOT

SBU10 | Sizes 3 - 13
EN20345 S3 FO SR

Water resistant leather upper

Steel toe cap and protective midsole

Dual density shock absorbent, anti-slip and fuel oil resistant PU sole

Energy absorbing heel reduces foot fatigue

Padded collar for ankle support

FEATURES



STEEL TOE CAP S3 6" BOOT

SBU08 | Sizes 3 - 13
EN20345 S3 SRC

Water resistant leather upper

Steel toe cap and protective midsole

Dual density shock absorbent, anti-slip and fuel oil resistant PU sole

Energy absorbing heel reduces foot fatigue

Padded collar for ankle support

FEATURES





FEATURES



STEEL TOE CAP

LACE-UP SMOOTH SHOE

SBU07 | Sizes 3 - 13

EN20345 S1-P SRC

Leather upper

Steel toe cap and protective midsole

Dual density shock absorbent, anti-slip and fuel oil resistant PU sole

Energy absorbing heel reduces foot fatigue

Padded collar for ankle support



FEATURES



WATER RESISTANT

SAFETY TRAINER

SBU06 | Sizes 3 - 13

EN20345 S3 SRC

Water resistant leather upper

Steel toe cap and protective midsole

Dual density shock absorbent, anti-slip and fuel oil resistant PU sole

Energy absorbing heel reduces foot fatigue

Padded collar for ankle support



METAL-FREE

COMPOSITE LACE-UP SMOOTH SHOE

CBU07 | Sizes 3 - 13
EN20345 S3 SRC

Water resistant leather upper

Lightweight, metal-free toe cap and protective midsole

Dual density shock absorbent, anti-slip and fuel oil resistant PU sole

Energy absorbing heel reduces foot fatigue

Padded collar for ankle support

FEATURES



METAL-FREE

WATER RESISTANT COMPOSITE CHUKKA BOOT

CBU05 | Sizes 3 - 13
EN20345 S3 SRC

Water resistant leather upper

Lightweight, metal-free toe cap and protective midsole

Dual density shock absorbent, anti-slip and fuel oil resistant PU sole

Energy absorbing heel reduces foot fatigue

Padded collar for ankle support

FEATURES





STEEL TOE CAP

RIGGER BOOT

SBU01 | Sizes 6 - 13

EN20345 SB-P SRC

Triple stitched leather upper for durability

Steel toe cap and protective midsole

Dual density shock absorbent, anti-slip and fuel oil resistant PU sole

Energy absorbing heel reduces foot fatigue

Faux fur lined for added comfort

FEATURES



STEEL TOE CAP

SLIP ON SHOE

SBU04B (Black), SBU04W (White) | Sizes 3 - 13

EN20345 S2 SRC

Machine washable at 40°C

Water resistant microfibre upper

Protective steel toe cap

Anti-slip PU sole that is self-cleaning, anti-static, and resistant to acids and oils

Energy absorbing heel reduces foot fatigue

FEATURES





B Uniform

TACTICAL FOOTWEAR

THE NON-SAFETY RANGE
WITH ANTI-PENETRATION MIDSOLE

PROTECTION & COMFORT LAYER BY LAYER



WATERPROOF BREATHABLE MEMBRANE

Keeps feet dry even in standing water (selected products).

WEATHERPROOF LEATHER/PU UPPER

Comfortable, breathable, durable and easy to keep clean.



EAZISTEP COMFORT INSOLE

Breathable, cushioned PU/mesh padding that gives all day comfort.



ENERGY-ABSORBING EVA HEEL

Minimises heel stress by dissipating the impact of each step.

SHOCK-ABSORBING PU MIDDLE LAYER

Lightweight and flexible to reduce foot fatigue.



HEXAGRIP ULTRA SLIP-RESISTANT RUBBER OUTSOLE

Outstanding grip, far beyond standard slip ratings, to keep you on your feet. Rated 4-star on the UK government HSL GRIP test.

PENETRATION-RESISTANT MIDSOLE

Lightweight, metal-free composite material.



STAND FIRM STAY SAFE



Engineered to give outstanding grip, HexaGrip is unique to Blackrock. With a hexagonal rubber tread pattern that maximises the surface area for grip and a network of drainage channels that disperse water, HexaGrip keeps you on your feet even in the toughest conditions.

ENHANCED COMFORT & PROTECTION

TRACTION CONTROL FOR FEET

HexaGrip is certified by the UK government's HSL laboratory with a 4-star GRIP rating, far beyond standard slip ratings. The ultimate slip resistance for footwear, the GRIP scheme uses rigorous, scientific testing to measure and grade the sole's performance.



MILITARY GRADE TESTING

To find out how HexaGrip stands up to extreme use, it was tested on the pedatron, a specialist stepping machine used to test the durability of military footwear. After one million continuous steps on the pedatron, HexaGrip still achieves a slip rating in excess of SRC, the highest slip rating found on safety footwear.



EAZISTEP

The EaziStep insole is made from a lightweight, ergonomically designed PU/mesh material that gives all day comfort and relieves tension in areas vulnerable to impact and stress such as the ball of the foot and heel area.



BLOOD BORNE PATHOGEN RESISTANT

All Blackrock tactical styles give independently certified protection against blood borne pathogens, keeping the wearer safe from infection.





WATERPROOF

TACTICAL COMMANDER BOOT

OF04 | Sizes 3 - 15

EN20347 O3 WR FO HRO SRC

Lightweight, metal-free, penetration-resistant midsole

Waterproof leather/mesh upper

YKK side zip for easy put-on and removal

300°C heat-resistant, anti-static and fuel oil resistant
PU/rubber sole

GRIP level 4 ultra-slip resistant HexaGrip technology

Blood borne pathogen resistant



HEXAGRIP



FEATURES





WATER RESISTANT

TACTICAL COMMANDER LITE BOOT

OF06 | Sizes 3 - 13

EN20347 03 FO HRO SRC

Lightweight, metal-free, penetration-resistant midsole

Water resistant leather/mesh upper

300°C heat-resistant, anti-static and fuel oil resistant
PU/rubber sole

GRIP level 4 ultra-slip resistant HexaGrip technology

Blood borne pathogen resistant

EaziStep padded and breathable insole for comfort



FEATURES



**WATERPROOF****TACTICAL RANGER HIKER**

OF03 | Sizes 3 - 15

EN20347 O3 WR FO HRO SRC

 Lightweight, metal-free, penetration-resistant midsole

 Waterproof leather/mesh upper

 YKK side zip for easy put-on and removal

 300°C heat-resistant, anti-static and fuel oil resistant
 PU/rubber sole

 GRIP level 4 ultra-slip resistant HexaGrip technology

 Blood borne pathogen resistant

**HEXAGRIP****EAZISTEP****FEATURES**



WATER RESISTANT

TACTICAL MARSHAL HIKER

OF02 | Sizes 3 - 15

EN20347 03 FO HRO SRC

Lightweight, metal-free, penetration-resistant midsole

Water resistant leather upper

300°C heat-resistant, anti-static and fuel oil resistant
PU/rubber sole

GRIP level 4 ultra-slip resistant HexaGrip technology

Blood borne pathogen resistant

EaziStep padded and breathable insole for comfort



HEXAGRIP



EAZISTEP



FEATURES



**WATERPROOF****TACTICAL ENSIGN TRAINER**

OF05 | Sizes 3 - 15

EN20347 O3 WR FO HRO SRC

Lightweight, metal-free, penetration-resistant midsole

Waterproof leather upper

300°C heat-resistant, anti-static and fuel oil resistant
PU/rubber sole

GRIP level 4 ultra-slip resistant HexaGrip technology

Blood borne pathogen resistant

**HEXAGRIP****FEATURES**



WATER RESISTANT

TACTICAL OFFICER SHOE

OF01 | Sizes 3 - 14

EN20347 03 FO HRO SRC

Lightweight, metal-free, penetration-resistant midsole

Water resistant leather upper

300°C heat-resistant, anti-static and fuel oil resistant
PU/rubber sole

GRIP level 4 ultra-slip resistant HexaGrip technology

Blood borne pathogen resistant

EaziStep padded and breathable insole for comfort



HEXAGRIP



EAZISTEP



FEATURES





TACTICAL FOOTWEAR

THE TOE CAP SAFETY RANGE



WATERPROOF

EMERGENCY SERVICES SAFETY BOOT

CF20 | Sizes 3 - 14

EN20345 S3 WR HRO SRC

Lightweight, metal-free toe cap and protective midsole

Waterproof leather upper

YKK side zip for easy put-on and removal

300°C heat-resistant, anti-static and fuel oil resistant
PU/rubber sole

GRIP level 4 ultra-slip resistant HexaGrip technology

Blood borne pathogen resistant



HEXAGRIP



FEATURES



**WATERPROOF****TROOPER SAFETY HIKER**

CF21 | Sizes 7 - 12

EN20345 S3 WR HRO SRC

 Lightweight, metal-free toe cap and protective midsole

 Waterproof leather upper

 YKK side zip for easy put-on and removal

 300°C heat-resistant, anti-static and fuel oil resistant
 PU/rubber sole

 GRIP level 4 ultra-slip resistant HexaGrip technology

 Blood borne pathogen resistant



HEXAGRIP



COMFORT EAZISTEP

INSOLES

**FEATURES**



WATERPROOF

ENSIGN SAFETY TRAINER

CF22 | Sizes 3 - 14

EN20345 S3 WR HRO SRC

Lightweight, metal-free toe cap and protective midsole

Waterproof leather upper

3000C heat-resistant, anti-static and fuel oil resistant
PU/rubber sole

GRIP level 4 ultra-slip resistant HexaGrip technology

Blood borne pathogen resistant

EaziStep padded and breathable insole for comfort



HEXAGRIP



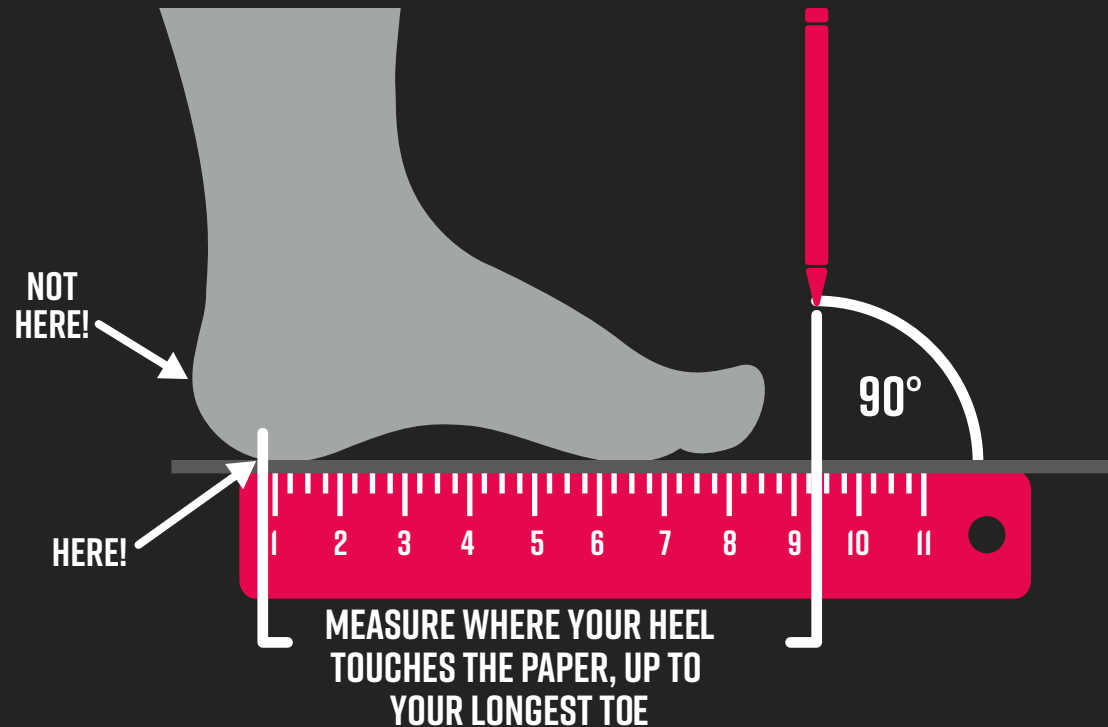
EAZISTEP



FEATURES



MEASURING CHART



Ensure both feet are measured, as you will find one length may differ from the other. It is recommended that measurements are taken in the late afternoon as feet swell during the day

1. Ensure you take off any shoes or socks

2. Place a piece of paper against a wall and place your foot on the paper so your heel touches the wall

3. Use a pen/pencil to trace around your foot

4. Measure with a ruler (CMs) from where the back of the heel makes contact with the ground (see diagram) to the longest toe, to determine the length of your foot

5. Use our size guide chart to find the size which best fits your foot length

SIZE CHART

CM	UK LADIES SIZE	US LADIES SIZE	UK MEN'S SIZE	EURO SIZE	US MEN'S SIZE
19.5	1		1	34	
20.5	2		2	35	
21.5	3	5	3	36	
22.5	4	6	4	37	
23.5	5	7	5	38	6
24.5	6	8	6	39	7
25	6.5	8.5	6.5	40	7.5
25.5	7	9	7	41	8
26.5	8	10	8	42	9
27.5	9	11	9	43	10
28.5			10	44	11
29			10.5	45	11.5
29.5			11	46	12
30.5			12	47	13
31.5			13	48	14
32.5			14	49	15
33.5			15	50	16

Why is sizing important?

Wrongly fitted footwear can cause foot fatigue, rubbing and blisters, which can compromise the wearer's ability to do their job and reduce productivity. Statistics show that in the UK, up to 80% of men and 50% of women may be wearing the wrong shoe size.

Like clothing, footwear sizing is not standardised and differs between manufacturers, and for this reason we strongly advise wearers to correctly measure their feet before selecting footwear. It is important to note that Blackrock's footwear gives a more generous fit (usually a size bigger) compared to regular footwear, which allows for thick boot socks to be worn.



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To find out more about our footwear,
please visit:

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